



**Vermont
Gage**

BRINGING YOU THE
QUALITY YOU DESERVE
SINCE 1980

2016 PRODUCT CATALOG



Vermont Gage

A Division of Vermont Precision Tools, Inc.

QUALITY POLICY

Our policy is to consistently achieve or exceed customer satisfaction by providing products and services that meet all agreed upon specifications, timely delivery, and responsive customer service.

The policy is achieved through customer focus and a company-wide commitment to continuous improvement.

Management supports teamwork, employee empowerment and expects all personnel with the organization to comply with the company's quality policy at all times.

The policy is implemented at the Swanton, Vermont facility through the company's ISO 9001:2008 quality management system, which covers the manufacture of fixed-limit gages and high precision tools. The policy is also implemented through the ISO 13485:2003 Medical device quality management system, which covers its medical burr blank product lines.

SINCERELY,
VERMONT PRECISION TOOLS INC.

MONICA A. GREENE
PRESIDENT AND CEO



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Thank you for choosing Vermont Gage

Print Date 06/2016

PLAIN PLUGS

PLAIN RINGS

MASTERS

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ACCESSORIES

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Standard Class ZZ Sets

ECONOMICAL GENERAL PURPOSE PIN GAGES

Make quick and accurate measurements with Vermont Gage Pin Gages. Measure hole sizes. Calculate distances between holes. Gage slot widths. Check locations. Use for Go/NoGo gaging. Size in micrometers and snap gages. These economical gages give you added wear life, unlike closer tolerance gages available on the market today.

- *Class ZZ (.0002" or .005mm tolerance)*
- *Go (Plus) or NoGo (Minus)*
- *Available in Steel or Black Guard™*
- *NIST traceable*
- *.0005" or .02mm sizes*
- *.001" or .02mm set increments*
- *Tool Steel; 60/65 Rc*
- *2" long*
- *10 microinch finish or better*
- *Round within .0001" or .0025mm*
- *Marked with size and direction of tolerance on gages over .0605"*
- *Certificate of Accuracy included*
- *See pages 108-109 for Calibration Services*



Standard Class ZZ Sets

| Range | No. of Gages | Wt. lbs. | Steel | | Black Guard™ | | Price |
|---------------------------------------|--------------|----------|------------------------|-------------------------|------------------------------|-------------------------------|----------|
| | | | Order No. (Plus) Steel | Order No. (Minus) Steel | Order No. (Plus) Black Guard | Order No. (Minus) Black Guard | |
| Inch Sets (.001 increments) | | | | | | | |
| .0060" to .0600" | 55 | 2 | 101100100 | 101200100 | 901100100 | 901200100 | \$100.00 |
| .0065" to .0605" | 55 | 2 | 101300100 | 101400100 | 901300100 | 901400100 | \$100.00 |
| .0110" to .0600" | 50 | 2 | 101100200 | 101200200 | 901100200 | 901200200 | \$75.00 |
| .0115" to .0605" | 50 | 2 | 101300200 | 101400200 | 901300200 | 901400200 | \$75.00 |
| .0110" to .2500" | 240 | 6 | 101100300 | 101200300 | 901100300 | 901200300 | \$230.00 |
| .0115" to .2505" | 240 | 6 | 101300300 | 101400300 | 901300300 | 901400300 | \$230.00 |
| .0610" to .2500" | 190 | 6 | 101100400 | 101200400 | 901100400 | 901200400 | \$165.00 |
| .0615" to .2505" | 190 | 6 | 101300400 | 101400400 | 901300400 | 901400400 | \$165.00 |
| .2510" to .5000" | 250 | 20 | 101100500 | 101200500 | 901100500 | 901200500 | \$245.00 |
| .2515" to .5005" | 250 | 20 | 101300500 | 101400500 | 901300500 | 901400500 | \$245.00 |
| .5010" to .6250" | 125 | 21 | 101100600 | 101200600 | 901100600 | 901200600 | \$290.00 |
| .5015" to .6255" | 125 | 21 | 101300600 | 101400600 | 901300600 | 901400600 | \$290.00 |
| .6260" to .7500" | 125 | 31 | 101100700 | 101200700 | 901100700 | 901200700 | \$315.00 |
| .6265" to .7505" | 125 | 31 | 101300700 | 101400700 | 901300700 | 901400700 | \$315.00 |
| .7510" to .8320" | 82 | 27 | 101100800 | 101200800 | 901100800 | 901200800 | \$545.00 |
| .7515" to .8325" | 82 | 27 | 101300800 | 101400800 | 901300800 | 901400800 | \$545.00 |
| .8330" to .9160" | 84 | 33 | 101100900 | 101200900 | 901100900 | 901200900 | \$635.00 |
| .8335" to .9165" | 84 | 33 | 101300900 | 101400900 | 901300900 | 901400900 | \$635.00 |
| .9170" to 1.0000" | 84 | 38 | 101101000 | 101201000 | 901101000 | 901201000 | \$660.00 |
| .9175" to 1.0005" | 84 | 38 | 101301000 | 101401000 | 901301000 | 901401000 | \$660.00 |
| Metric Sets (.02mm increments) | | | | | | | |
| 0.20mm to 1.28mm | 55 | 2 | 102100100 | 102200100 | 902100100 | 902200100 | \$90.00 |
| 0.21mm to 1.29mm | 55 | 2 | 102300100 | 102400100 | 902300100 | 902400100 | \$90.00 |
| 1.30mm to 4.98mm | 185 | 6 | 102100200 | 102200200 | 902100200 | 902200200 | \$195.00 |
| 1.31mm to 4.99mm | 185 | 6 | 102300200 | 102400200 | 902300200 | 902400200 | \$195.00 |
| 5.00mm to 9.98mm | 250 | 14 | 102100300 | 102200300 | 902100300 | 902200300 | \$305.00 |
| 5.01mm to 9.99mm | 250 | 14 | 102300300 | 102400300 | 902300300 | 902400300 | \$305.00 |
| 10.00mm to 13.98mm | 200 | 24 | 102100400 | 102200400 | 902100400 | 902200400 | \$265.00 |
| 10.01mm to 13.99mm | 200 | 24 | 102300400 | 102400400 | 902300400 | 902400400 | \$265.00 |
| 14.00mm to 16.48mm | 125 | 24 | 102100500 | 102200500 | 902100500 | 902200500 | \$335.00 |
| 14.01mm to 16.49mm | 125 | 24 | 102300500 | 102400500 | 902300500 | 902400500 | \$335.00 |
| 16.50mm to 18.98mm | 125 | 30 | 102100600 | 102200600 | 902100600 | 902200600 | \$430.00 |
| 16.51mm to 18.99mm | 125 | 30 | 102300600 | 102400600 | 902300600 | 902400600 | \$430.00 |
| 19.00mm to 20.98mm | 100 | 32 | 102100700 | 102200700 | 902100700 | 902200700 | \$745.00 |
| 19.01mm to 20.99mm | 100 | 32 | 102300700 | 102400700 | 902300700 | 902400700 | \$745.00 |
| 21.00mm to 22.48mm | 75 | 29 | 102100800 | 102200800 | 902100800 | 902200800 | \$635.00 |
| 21.01mm to 22.49mm | 75 | 29 | 102300800 | 102400800 | 902300800 | 902400800 | \$635.00 |
| 22.50mm to 23.98mm | 75 | 33 | 102100900 | 102200900 | 902100900 | 902200900 | \$660.00 |
| 22.51mm to 23.99mm | 75 | 33 | 102300900 | 102400900 | 902300900 | 902400900 | \$660.00 |
| 24.00mm to 25.48mm | 75 | 36 | 102101000 | 102201000 | 902101000 | 902201000 | \$690.00 |
| 24.01mm to 25.49mm | 75 | 36 | 102301000 | 102401000 | 902301000 | 902401000 | \$690.00 |

Vermont Gage offers
Calibration Services
 for new and used sets and libraries.
See Pages 108-109 for details!

Standard Class ZZ Libraries

ECONOMICAL GENERAL PURPOSE PIN GAGES

Make quick and accurate measurements with Vermont Gage Pin Gages. Measure hole sizes. Calculate distances between holes. Gage slot widths. Check locations. Use for Go/NoGo gaging. Size in micrometers and snap gages. These economical gages give you added wear life, unlike closer tolerance gages available on the market today.

- *Class ZZ (.0002" or .005mm tolerance)*
- *Go (Plus) or NoGo (Minus)*
- *Available in Steel or Black Guard™*
- *NIST traceable*
- *.0005" or .01mm sizes*
- *.001" or .02mm set increments*
- *Tool Steel; 60/65 Rc*
- *2" long*
- *10 microinch finish or better*
- *Round within .0001" or .0025mm*
- *Marked with size and direction of tolerance on gages over .0605"*
- *Additional library configurations available upon request*
- *Certificate of Accuracy included*
- *See pages 108-109 for Calibration Services*



Standard Class ZZ Libraries

Steel Black Guard™

| Range | No. of Gages | Wt. lbs. | No of Drawers | Order No. (Plus) Steel | Order No. (Minus) Steel | Order No. (Plus) Black Guard | Order No. (Minus) Black Guard | Price |
|--|--------------|----------|---------------|------------------------|-------------------------|------------------------------|-------------------------------|------------|
| Inch Libraries (.001" increments) | | | | | | | | |
| .0060" to .6250" | 620 | 89 | 4 | 101101100 | 101201100 | 901101100 | 901201100 | \$1,035.00 |
| .0065" to .6255" | 620 | 89 | 4 | 101301100 | 101401100 | 901301100 | 901401100 | \$1,035.00 |
| .0060" to .8320" | 827 | 187 | 6 | 101101150 | 101201150 | 901101150 | 901201150 | \$1,955.00 |
| .0065" to .8325" | 827 | 187 | 6 | 101301150 | 101401150 | 901301150 | 901401150 | \$1,955.00 |
| .0060" to 1.000" | 995 | 256 | 8 | 101101200 | 101201200 | 901101200 | 901201200 | \$3,305.00 |
| .0065" to 1.0005" | 995 | 256 | 8 | 101301200 | 101401200 | 901301200 | 901401200 | \$3,305.00 |
| .0110" to .6255" ** | 1230 | 202 | 8 | 101102150 | 101202150 | 901102150 | 901202150 | \$1,895.00 |
| .0110" to .6250" | 615 | 120 | 3* | 101101300 | 101201300 | 901101300 | 901201300 | \$1,005.00 |
| .0115" to .6255" | 615 | 120 | 3* | 101301300 | 101401300 | 901301300 | 901401300 | \$1,005.00 |
| .0110" to .7500" | 740 | 118 | 4 | 101101400 | 101201400 | 901101400 | 901201400 | \$1,325.00 |
| .0115" to .7505" | 740 | 118 | 4 | 101301400 | 101401400 | 901301400 | 901401400 | \$1,325.00 |
| .0110" to .9160" | 906 | 192 | 6 | 101101450 | 101201450 | 901101450 | 901201450 | \$2,530.00 |
| .0115" to .9165" | 906 | 192 | 6 | 101301450 | 101401450 | 901301450 | 901401450 | \$2,530.00 |
| .0110" to 1.000" | 990 | 256 | 7* | 101101500 | 101201500 | 901101500 | 901201500 | \$3,275.00 |
| .0115" to 1.0005" | 990 | 256 | 7* | 101301500 | 101401500 | 901301500 | 901401500 | \$3,275.00 |
| .0610" to .5005" ** | 880 | 120 | 4 | 101102200 | 101202200 | 901102200 | 901202200 | \$1,035.00 |
| .0610" to .7500" | 690 | 118 | 4 | 101101600 | 101201600 | 901101600 | 901201600 | \$1,235.00 |
| .0615" to .7505" | 690 | 118 | 4 | 101301600 | 101401600 | 901301600 | 901401600 | \$1,235.00 |
| .0610" to .9160" | 856 | 218 | 6 | 101101650 | 101201650 | 901101650 | 901201650 | \$2,475.00 |
| .0615" to .9165" | 856 | 218 | 6 | 101301650 | 101401650 | 901301650 | 901401650 | \$2,475.00 |
| .0610" to 1.000" | 940 | 256 | 7* | 101101700 | 101201700 | 901101700 | 901201700 | \$3,190.00 |
| .0615" to 1.0005" | 940 | 256 | 7* | 101301700 | 101401700 | 901301700 | 901401700 | \$3,190.00 |
| .5010" to 1.0000" | 500 | 150 | 5* | 101101950 | 101201950 | 901101950 | 901201950 | \$2,730.00 |
| .5015" to 1.0005" | 500 | 150 | 5* | 101301950 | 101401950 | 901301950 | 901401950 | \$2,730.00 |
| .6260" to 1.0000" | 375 | 129 | 4 | 101102000 | 101202000 | 901102000 | 901202000 | \$2,385.00 |
| .6265" to 1.0005" | 375 | 129 | 4 | 101302000 | 101402000 | 901302000 | 901402000 | \$2,385.00 |
| .7510" to 1.0000" | 250 | 98 | 3* | 101102050 | 101202050 | 901102050 | 901202050 | \$2,070.00 |
| .7515" to 1.0005" | 250 | 98 | 3* | 101302050 | 101402050 | 901302050 | 901402050 | \$2,070.00 |
| Metric Libraries (.02mm increments) | | | | | | | | |
| 0.20mm to 13.98mm | 690 | 86 | 4 | 102101100 | 102201100 | 902101100 | 902201100 | \$1,065.00 |
| 0.21mm to 13.99mm | 690 | 86 | 4 | 102301100 | 102401100 | 902301100 | 902401100 | \$1,065.00 |
| 0.20mm to 18.98mm | 940 | 154 | 6 | 102101150 | 102201150 | 902101150 | 902201150 | \$1,840.00 |
| 0.21mm to 18.99mm | 940 | 154 | 6 | 102301150 | 102401150 | 902301150 | 902401150 | \$1,840.00 |
| 0.20mm to 22.48mm | 1115 | 241 | 8 | 102101200 | 102201200 | 902101200 | 902201200 | \$3,390.00 |
| 0.21mm to 22.49mm | 1115 | 241 | 8 | 102301200 | 102401200 | 902301200 | 902401200 | \$3,390.00 |
| 0.20mm to 25.48mm | 1265 | 322 | 10 | 102101250 | 102201250 | 902101250 | 902201250 | \$4,945.00 |
| 0.21mm to 25.49mm | 1265 | 322 | 10 | 102301250 | 102401250 | 902301250 | 902401250 | \$4,945.00 |
| 1.30mm to 16.48mm | 760 | 108 | 4 | 102101300 | 102201300 | 902101300 | 902201300 | \$1,440.00 |
| 1.31mm to 16.49mm | 760 | 108 | 4 | 102301300 | 102401300 | 902301300 | 902401300 | \$1,440.00 |
| 1.30mm to 20.98mm | 985 | 184 | 6 | 102101350 | 102201350 | 902101350 | 902201350 | \$2,415.00 |
| 1.31mm to 20.99mm | 985 | 184 | 6 | 102301350 | 102401350 | 902301350 | 902401350 | \$2,415.00 |
| 1.30mm to 23.98mm | 1135 | 268 | 8* | 102101400 | 102201400 | 902101400 | 902201400 | \$4,200.00 |
| 1.31mm to 23.99mm | 1135 | 268 | 8* | 102301400 | 102401400 | 902301400 | 902401400 | \$4,200.00 |
| 1.30mm to 25.48mm | 1210 | 322 | 10* | 102101450 | 102201450 | 902101450 | 902201450 | \$4,600.00 |
| 1.31mm to 25.49mm | 1210 | 322 | 10* | 102301450 | 102401450 | 902301450 | 902401450 | \$4,600.00 |

*Indicates 1 empty drawer **Indicates .0005 increments

Standard Class ZZ Replacement Pins

KEEP OLD SETS IN COMPLIANCE!

These economical gages give you added wear life, unlike closer tolerance gages available on the market today. These replacement pins are perfect for updating your old sets and bringing them back into compliance. Each pin is marked with its size and direction of tolerance, individually packaged. Each pin is NIST traceable and includes a Certificate of Accuracy printed on the package.

- **Class ZZ (.0002" or .005mm tolerance)**
- **Go (Plus) or NoGo (Minus)**
- **Available in Steel or Black Guard™**
- **NIST traceable**
- **.0005" or .01mm sizes**
- **Tool Steel; 60/65 Rc**
- **2" long**
- **10 microinch finish or better**
- **Round within .0001" or .0025mm**
- **Marked with size and direction of tolerance on gages over .0605"**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**

How To Order:

| |
|---|
| Finish [1] Steel [9] Black Guard™ |
| Scale [1] Inch [2] Metric |
| Direction of Tolerance [1] Plus (even or whole sizes) [2] Minus (even or whole sizes) [3] Plus (odd or half sizes) [4] Minus (odd or half sizes) |
| Size (Specify size of gage) [xxxx] Examples: .2500" Plus pin gage = 111125000 .2505" Minus pin gage = 111425050 12.02mm Minus pin gage = 112212020 12.03mm Plus pin gage = 112312030 |

| Range | Price |
|--------------------|---------|
| Inch | |
| .0040" to .0105" | \$6.25 |
| .0110" to .0605" | \$3.00 |
| .0610" to .5005" | \$2.75 |
| .5010" to .6255" | \$3.50 |
| .6260" to .7505" | \$5.25 |
| .7510" to .8325" | \$7.50 |
| .8330" to .9165" | \$9.00 |
| .9170" to 1.0005" | \$9.25 |
| Metric | |
| 0.20mm to 1.29mm | \$3.75 |
| 1.30mm to 9.99mm | \$3.25 |
| 10.00mm to 13.99mm | \$4.00 |
| 14.00mm to 16.49mm | \$5.50 |
| 16.50mm to 18.99mm | \$6.25 |
| 19.00mm to 20.99mm | \$8.00 |
| 21.00mm to 22.49mm | \$9.00 |
| 22.50mm to 23.99mm | \$10.25 |
| 24.00mm to 25.50mm | \$11.50 |

Standard Class X Plug Gages

SIZES UP TO 1"

Use as masters to calibrate measuring equipment or to gage parts directly. Either way, these Class X (+.00004", -.0000" or +.0000", -.00004") Plug Gages provide accurate, cost effective measurement standards perfect for both the shop floor or a Metrology Laboratory. Certificate of Accuracy included. Available with Certificate of Calibration traceable to NIST.

- **Class X**
- **Go (Plus) or NoGo (Minus) tolerance .00004" up to .8250" .00006" .8251" to 1.0000"**
- **NIST traceable**
- **Sizes available every .0001" up to 1.0000"**
- **See pages 12-13 for Metric sizes**
- **Tool Steel; 60/65 Rc (Cold Stabilized)**
- **2" long**
- **4 microinch finish or better**
- **Round within 1/2 of tolerance**
- **Certificate of Accuracy included**



How to Order:

14 1 0

Direction of Tolerance

[1] Go (Plus)

[2] NoGo (Minus)

Size (Specify size of gage)

[xxxx]

Examples:

.2500" Plus pin gage = 141125000

.2501" Minus pin gage = 141225010

INCH

| Range | Price 1 pc. | Price 2 to 9 pcs. | Price 10 or more pcs. |
|-------------------|-------------------|-------------------------|-----------------------------|
| .0040" to .0250" | \$19.75 | \$18.75 | \$17.50 |
| .0251" to .0750" | \$16.75 | \$15.50 | \$14.25 |
| .0751" to .2810" | \$12.25 | \$11.25 | \$10.00 |
| .2811" to .4060" | \$12.75 | \$11.50 | \$10.25 |
| .4061" to .5100" | \$13.75 | \$12.75 | \$11.50 |
| .5101" to .6350" | \$14.25 | \$13.25 | \$12.00 |
| .6351" to .7600" | \$19.00 | \$17.75 | \$16.75 |
| .7601" to 1.0000" | \$20.75 | \$19.50 | \$18.50 |

Combine identical sizes for best quantity column pricing.

CERTIFICATIONS

| Range | Type of Certificate | Order No. New Gages | Price |
|------------------|------------------------|------------------------|---------|
| .0040" to .0100" | Calibration | 973011100 | \$12.00 |
| | Accredited | 973011110 | \$22.00 |
| .0110" to 1.000" | Calibration | 973011120 | \$10.00 |
| | Accredited | 973011130 | \$20.00 |

Standard Class X Go/NoGo Assemblies

A GREAT GO/NOGO INSPECTION TOOL

Class X assemblies are economical and very versatile for Go/NoGo gaging. If the Go (green end) fits and the NoGo (red end) doesn't, your part passes inspection. It doesn't get any easier! Each assembly includes 1 line (up to 25 characters) of custom marking.

INCH

| Range | Single-End Assembly | Double-End Assembly |
|-------------------|---------------------|---------------------|
| .0040" to .0250" | \$27.25 | \$50.00 |
| .0251" to .0750" | \$24.25 | \$44.00 |
| .0751" to .1800" | \$20.25 | \$35.50 |
| .1801" to .2810" | \$20.75 | \$36.00 |
| .2811" to .4060" | \$21.75 | \$37.50 |
| .4061" to .5100" | \$25.25 | \$42.00 |
| .5101" to .6350" | \$29.50 | \$48.00 |
| .6351" to .7600" | \$35.25 | \$58.50 |
| .7601" to 1.0000" | \$44.00 | \$69.00 |

Use larger diameter to determine proper range.

How to Order:

15 1 1 — — — 0

Range

- [01] .0040" to .0250"
- [02] .0251" to .0750"
- [03] .0751" to .1800"
- [04] .1801" to .2810"
- [05] .2811" to .4060"
- [06] .4061" to .5100"
- [07] .5101" to .6350"
- [08] .6351" to .7600"
- [09] .7601" to 1.0000"

Direction of Tolerance

- [1] Go [1 member, (plus) unilateral tolerance]
- [2] NoGo [1 member, (minus) unilateral tolerance]
- [3] Go/NoGo [2 members, (1) Plus, (1) Minus tolerance]

Package

- [1] Single-End Assembly
[1 member, single-end handle, green cap]
- [2] Single-End Assembly
[1 member, single-end handle, red cap]
- [3] Double-End Assembly
[2 members, double-end handle, green & red cap]

Size (Specify size of gage members)

When ordering, configure part number and add size of gage members.

Example: 151103330 - Go .1251" / NoGo .1258"

Handle Marking:

(up to 25 characters included at no charge)



Made to Order Custom Sets

CUSTOMIZED CONVENIENCE!

Vermont Gage is proud to introduce our new custom sets to the fixed limit gage market. Vermont Gage Custom Sets, provide a compact, organized, and convenient way to store your fixed limit gages. Our custom sets will allow you to store any style gage, labeled clearly for your most efficient use. Customization and personalization ensure quick identification, for use of your most critical gages. High density closed cell foam provides protection and peace of mind, knowing that your high tolerance gages are transported safely. In-house fabrication allows for a quick turnaround time. Call for a quote and find out more about our new Vermont Gage Custom Sets.

- *Be more efficient with Vermont Gage Custom Sets*
- *Class X over/under sets on demand*
- *Store your Taperlocks, Trilocks, Rings and Threads*
- *Closed cell foam, ensures a tight fit and safe travel*
- *Perfect for reoccurring jobs*
- *Buy only the gages you need*
- *Personalize your set with laser markings*
- *Convenience and precision that meet your needs*
- *Boxes available in two sizes*
- *Customize your set for quick access to the gages you need*



Made to Order Custom Sets



**Call our
CUSTOMER SERVICE DEPARTMENT
with your specifications!
1-800-421-0914**

Custom Reversibles from .0040" to 1.0100"

REVERSIBLES FOR LONGER GAGE LIFE

When one end becomes worn out of tolerance, you can reverse the gage and use the other end. This significantly increases gage life. Vermont Gage's Reversible Plug Gages feature 2" of actual gaging surface. This is crucial for gaging holes of varying depths. These custom plug gages can be assembled with a handle and marked with your tool number. The single-end and double-end assemblies include 1 line (up to 25 characters) of custom marking. These reversible plug gages are available up to 1" in several class tolerances and materials to meet your unique requirements. If you are looking for standard Class X Gage members, see pages 8-9 for best price and how to order.

- *Class XX, X, Y, Z or ZZ*
- *See page 116 for tolerance specifications*
- *Go, NoGo or Master tolerances*
- *NIST traceable*
- *Tool Steel; 60/65 Rc (Cold Stabilized)*
- *Chrome Plated Tool Steel; 70/72 Rc*
- *2" long*
- *4 microinch finish or better on Class XX or X*
- *Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request*
- *Inch handles – light blue*
- *Metric handles – yellow*
- *Certificate of Accuracy included*
- *See page 111 for Calibration Services*

How to Order:

16

0

Material

- [1] Tool Steel
- [2] Chrome Plated Tool Steel
- [4] Black Guard™

Tolerance

- [1] Class XX
- [2] Class X
- [3] Class Y
- [4] Class Z
- [5] Class ZZ

Range

- | | |
|------------------------|------------------------|
| [01] .0040" to .0150" | [0.101mm to 0.381mm] |
| [02] .0151" to .0300" | [0.382mm to 0.762mm] |
| [03] .0301" to .0750" | [0.763mm to 1.905mm] |
| [04] .0751" to .1800" | [1.906mm to 4.572mm] |
| [05] .1801" to .2810" | [4.573mm to 7.137mm] |
| [06] .2811" to .4060" | [7.138mm to 10.312mm] |
| [07] .4061" to .5100" | [10.313mm to 12.954mm] |
| [08] .5101" to .6350" | [12.955mm to 16.129mm] |
| [09] .6351" to .7600" | [16.130mm to 19.304mm] |
| [10] .7601" to 1.0100" | [19.305mm to 25.654mm] |

Direction of Tolerance

- [1] Go [1 member, (Plus) unilateral tolerance]
- [2] NoGo [1 member, (Minus) unilateral tolerance]
- [3] Master [1 member, bilateral tolerance]
- [4] Go/NoGo [2 members, (1) Plus, (1) Minus tolerance]

Package

- [1] Member Only
- [2] Single-End Assembly
[1 member, single-end handle, green cap]
- [3] Single-End Assembly
[1 member, single-end handle, red cap]
- [4] Double-End Assembly
[2 members, double-end handle, green & red cap]

Size (Specify size of gage members)

Configure part number and add size of gage members.

Example: 161205440 - Go .2480"/NoGo .2520"

Handle Marking:

(up to 25 characters included at no charge)

Custom Reversibles from .0040" to 1.0100"

| Range | Tolerance Class | Steel | | | Chrome | | | Tolerance Class | Black Guard™ | | |
|---|-----------------|-------------------|---------------------------|---------------------------|-------------------|---------------------------|---------------------------|-----------------|-------------------|---------------------------|---------------------------|
| | | Price Member Only | Price Single-End Assembly | Price Double-End Assembly | Price Member Only | Price Single-End Assembly | Price Double-End Assembly | | Price Member Only | Price Single-End Assembly | Price Double-End Assembly |
| .0040" to .0150" 0.101mm to 0.381mm [01] | XX | \$66.00 | \$73.50 | \$142.50 | | | | | | | |
| | X | \$44.00 | \$51.50 | \$98.50 | | | | Z | \$29.00 | \$36.50 | \$68.50 |
| | Y | \$33.00 | \$40.50 | \$76.50 | | | | ZZ | \$24.00 | \$31.50 | \$58.50 |
| | Z,ZZ | \$20.00 | \$27.50 | \$50.50 | | | | | | | |
| .0151" to .0300" 0.382mm to 0.762mm [02] | XX | \$44.00 | \$51.50 | \$98.50 | | | | | | | |
| | X | \$28.00 | \$35.50 | \$66.50 | | | | Z | \$23.00 | \$30.50 | \$56.50 |
| | Y | \$22.00 | \$29.50 | \$54.50 | | | | ZZ | \$20.00 | \$27.50 | \$50.50 |
| | Z,ZZ | \$17.00 | \$24.50 | \$44.50 | | | | | | | |
| .0301" to .0750" 0.763mm to 1.905mm [03] (Chrome available over .040") | XX | \$26.00 | \$33.50 | \$62.50 | \$39.00 | \$46.50 | \$88.50 | | | | |
| | X | \$17.00 | \$24.50 | \$44.50 | \$29.00 | \$36.50 | \$68.50 | Z | \$15.00 | \$22.50 | \$40.50 |
| | Y | \$13.00 | \$20.50 | \$36.50 | \$25.00 | \$32.50 | \$60.50 | ZZ | \$13.00 | \$20.50 | \$36.50 |
| | Z,ZZ | \$11.00 | \$18.50 | \$32.50 | \$22.00 | \$29.50 | \$54.50 | | | | |
| .0751" to .1800" 1.906mm to 4.572mm [04] | XX | \$28.00 | \$36.00 | \$67.00 | \$36.00 | \$44.00 | \$83.00 | | | | |
| | X | \$18.00 | \$26.00 | \$47.00 | \$30.00 | \$38.00 | \$71.00 | Z | \$14.00 | \$22.00 | \$39.00 |
| | Y | \$13.00 | \$21.00 | \$37.00 | \$28.00 | \$36.00 | \$67.00 | ZZ | \$12.00 | \$20.00 | \$35.00 |
| | Z,ZZ | \$10.00 | \$18.00 | \$31.00 | \$22.00 | \$30.00 | \$55.00 | | | | |
| .1801" to .2810" 4.573mm to 7.137mm [05] | XX | \$30.00 | \$38.50 | \$71.50 | \$39.00 | \$47.50 | \$89.50 | | | | |
| | X | \$21.00 | \$29.50 | \$53.50 | \$31.00 | \$39.50 | \$73.50 | Z | \$14.00 | \$22.50 | \$39.50 |
| | Y | \$17.00 | \$25.50 | \$45.50 | \$29.00 | \$37.50 | \$69.50 | ZZ | \$12.00 | \$20.50 | \$35.50 |
| | Z,ZZ | \$10.00 | \$18.50 | \$31.50 | \$23.00 | \$31.50 | \$57.50 | | | | |
| .2811" to .4060" 7.138mm to 10.312mm [06] | XX | \$31.00 | \$40.00 | \$74.00 | \$41.00 | \$50.00 | \$94.00 | | | | |
| | X | \$22.00 | \$31.00 | \$56.00 | \$35.00 | \$44.00 | \$82.00 | Z | \$14.00 | \$23.00 | \$40.00 |
| | Y | \$18.00 | \$27.00 | \$48.00 | \$31.00 | \$40.00 | \$74.00 | ZZ | \$12.00 | \$21.00 | \$36.00 |
| | Z,ZZ | \$10.00 | \$19.00 | \$32.00 | \$24.00 | \$33.00 | \$60.00 | | | | |
| .4061" to .5100" 10.313mm to 12.954mm [07] | XX | \$32.00 | \$43.50 | \$78.50 | \$42.00 | \$53.50 | \$98.50 | | | | |
| | X | \$24.00 | \$35.50 | \$62.50 | \$36.00 | \$47.50 | \$86.50 | Z | \$15.00 | \$26.50 | \$44.50 |
| | Y | \$18.00 | \$29.50 | \$50.50 | \$32.00 | \$43.50 | \$78.50 | ZZ | \$13.00 | \$24.50 | \$40.50 |
| | Z,ZZ | \$11.00 | \$22.50 | \$36.50 | \$25.00 | \$36.50 | \$64.50 | | | | |
| .5101" to .6350" 12.955mm to 16.129mm [08] | XX | \$35.00 | \$50.25 | \$89.50 | \$44.00 | \$59.25 | \$107.50 | | | | |
| | X | \$26.00 | \$41.25 | \$71.50 | \$37.00 | \$52.25 | \$93.50 | Z | \$15.00 | \$30.25 | \$49.50 |
| | Y | \$22.00 | \$37.25 | \$63.50 | \$33.00 | \$48.25 | \$85.50 | ZZ | \$13.00 | \$28.25 | \$45.50 |
| | Z,ZZ | \$12.00 | \$27.25 | \$43.50 | \$26.00 | \$41.25 | \$71.50 | | | | |
| .6351" to .7600" 16.130mm to 19.304mm [09] | XX | \$37.00 | \$53.25 | \$94.50 | \$46.00 | \$62.25 | \$112.50 | | | | |
| | X | \$28.00 | \$44.25 | \$76.50 | \$41.00 | \$57.25 | \$102.50 | Z | \$22.00 | \$38.25 | \$64.50 |
| | Y | \$23.00 | \$39.25 | \$66.50 | \$35.00 | \$51.25 | \$90.50 | ZZ | \$19.00 | \$35.25 | \$58.50 |
| | Z,ZZ | \$15.00 | \$31.25 | \$50.50 | \$30.00 | \$46.25 | \$80.50 | | | | |
| .7601" to 1.0100" 19.305mm to 25.654mm [10] | XX | \$59.00 | \$82.25 | \$145.50 | \$75.00 | \$98.25 | \$177.50 | | | | |
| | X | \$37.00 | \$60.25 | \$101.50 | \$63.00 | \$86.25 | \$153.50 | Z | \$23.00 | \$46.25 | \$73.50 |
| | Y | \$29.00 | \$52.25 | \$85.50 | \$57.00 | \$80.25 | \$141.50 | ZZ | \$20.00 | \$43.25 | \$67.50 |
| | Z,ZZ | \$17.00 | \$40.25 | \$61.50 | \$51.00 | \$74.25 | \$129.50 | | | | |

QTY DISCOUNTS
2 pcs. & Up... Less 10%
 Combine identical sizes
 for quantity discount
(Excludes Class XX products)



Carbide Custom Reversibles from .0300" to 1.0000"

REVERSIBLES FOR LONGER GAGE LIFE

When one end becomes worn out of tolerance, you can reverse the gage and use the other end. This significantly increases gage life. Vermont Gage's Reversible Plug Gages feature 2" of actual gaging surface. This is crucial for gaging holes of varying depths. These custom plug gages can be assembled with a handle and marked with your tool number. The single-end and double-end assemblies include 1 line (up to 25 characters) of custom marking. These reversible plug gages are available up to 1" in several class tolerances and materials to meet your unique requirements.

- **Class XX, X, Y, Z or ZZ**
- **See page 116 for tolerance specifications**
- **Go, NoGo or Master tolerances**
- **NIST traceable**
- **Tungsten Carbide 90/92 Ra**
- **2" long**
- **4 microinch finish or better on Class XX or X**
- **Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request**
- **Inch handles – light blue**
- **Metric handles – yellow**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**

How to Order:

16 0

Material
[3] Tungsten Carbide

Tolerance
[1] Class XX
[2] Class X
[3] Class Y
[4] Class Z
[5] Class ZZ

Range

| | |
|------------------------|------------------------|
| [01] .0300" to .0750" | [0.762mm to 1.905mm] |
| [02] .0751" to .1300" | [1.906mm to 3.302mm] |
| [03] .1301" to .1800" | [3.303mm to 4.572mm] |
| [04] .1801" to .2300" | [4.573mm to 5.842mm] |
| [05] .2301" to .2810" | [5.843mm to 7.137mm] |
| [06] .2811" to .3430" | [7.138mm to 8.712mm] |
| [07] .3431" to .4060" | [8.713mm to 10.312mm] |
| [08] .4061" to .4590" | [10.313mm to 11.658mm] |
| [09] .4591" to .5100" | [11.659mm to 12.954mm] |
| [10] .5101" to .5720" | [12.955mm to 14.528mm] |
| [11] .5721" to .6350" | [14.529mm to 16.129mm] |
| [12] .6351" to .6970" | [16.130mm to 17.703mm] |
| [13] .6971" to .7600" | [17.704mm to 19.304mm] |
| [14] .7601" to .9170" | [19.305mm to 23.291mm] |
| [15] .9171" to 1.0000" | [23.292mm to 25.400mm] |

Direction of Tolerance
[1] Go [1 member, (Plus) unilateral tolerance]
[2] NoGo [1 member, (Minus) unilateral tolerance]
[3] Master [1 member, bilateral tolerance]
[4] Go/NoGo [2 members, (1) Plus, (1) Minus tolerance]

Package
[1] Member Only
[2] Single-End Assembly
 [1 member, single-end handle, green cap]
[3] Single-End Assembly
 [1 member, single-end handle, red cap]
[4] Double-End Assembly
 [2 members, double-end handle, green & red cap]

Size (Specify size of gage members)
Configure part number and add size of gage members.
Example: 163205440 - Go .2480"/NoGo .2520"

Handle Marking:
(up to 25 characters included at no charge)

Carbide Custom Reversibles from .0300" to 1.0000"

| Range | Tolerance Class | Price Member Only | Price Single-End Assembly | Price Double-End Assembly |
|--|-----------------|-------------------|---------------------------|---------------------------|
| .0300" to .0750" 0.762mm to 1.905mm [01] | XX | \$60.00 | \$67.50 | \$130.50 |
| | X | \$55.00 | \$62.50 | \$120.50 |
| | Y | \$52.00 | \$59.50 | \$114.50 |
| | Z, ZZ | \$48.00 | \$55.50 | \$106.50 |
| .0751" to .1300" 1.906mm to 3.302mm [02] | XX | \$56.00 | \$64.50 | \$123.00 |
| | X | \$50.00 | \$58.50 | \$111.00 |
| | Y | \$48.00 | \$56.50 | \$107.00 |
| | Z, ZZ | \$46.00 | \$54.50 | \$103.00 |
| .1301" to .1800" 3.303mm to 4.572mm [03] | XX | \$58.00 | \$66.50 | \$127.00 |
| | X | \$52.00 | \$60.50 | \$115.00 |
| | Y | \$49.00 | \$57.50 | \$109.00 |
| | Z, ZZ | \$47.00 | \$55.50 | \$105.00 |
| .1801" to .2300" 4.573mm to 5.842mm [04] | XX | \$60.00 | \$69.00 | \$131.50 |
| | X | \$54.00 | \$63.00 | \$119.50 |
| | Y | \$52.00 | \$61.00 | \$115.50 |
| | Z, ZZ | \$48.00 | \$57.00 | \$107.50 |
| .2301" to .2810" 5.843mm to 7.137mm [05] | XX | \$65.00 | \$74.00 | \$141.50 |
| | X | \$59.00 | \$68.00 | \$129.50 |
| | Y | \$56.00 | \$65.00 | \$123.50 |
| | Z, ZZ | \$53.00 | \$62.00 | \$117.50 |
| .2811" to .3430" 7.138mm to 8.712mm [06] | XX | \$70.00 | \$79.00 | \$152.00 |
| | X | \$62.00 | \$71.00 | \$136.00 |
| | Y | \$60.00 | \$69.00 | \$132.00 |
| | Z, ZZ | \$58.00 | \$67.00 | \$128.00 |

| Range | Tolerance Class | Price Member Only | Price Single-End Assembly | Price Double-End Assembly |
|---|-----------------|-------------------|---------------------------|---------------------------|
| .3431" to .4060" 8.713mm to 10.312mm [07] | XX | \$77.00 | \$86.00 | \$166.00 |
| | X | \$70.00 | \$79.00 | \$152.00 |
| | Y | \$65.00 | \$74.00 | \$142.00 |
| | Z, ZZ | \$61.00 | \$70.00 | \$134.00 |
| .4061" to .4590" 10.313mm to 11.658mm [08] | XX | \$83.00 | \$94.50 | \$180.50 |
| | X | \$74.00 | \$85.50 | \$162.50 |
| | Y | \$71.00 | \$82.50 | \$156.50 |
| | Z, ZZ | \$67.00 | \$78.50 | \$148.50 |
| .4591" to .5100" 11.659mm to 12.954mm [09] | XX | \$90.00 | \$101.50 | \$194.50 |
| | X | \$84.00 | \$95.50 | \$182.50 |
| | Y | \$78.00 | \$89.50 | \$170.50 |
| | Z, ZZ | \$73.00 | \$84.50 | \$160.50 |
| .5101" to .5720" 12.955mm to 14.528mm [10] | XX | \$114.00 | \$129.25 | \$247.50 |
| | X | \$102.00 | \$117.25 | \$223.50 |
| | Y | \$96.00 | \$111.25 | \$211.50 |
| | Z, ZZ | \$90.00 | \$105.25 | \$199.50 |
| .5721" to .6350" 14.529mm to 16.129mm [11] | XX | \$144.00 | \$159.25 | \$307.50 |
| | X | \$132.00 | \$147.25 | \$283.50 |
| | Y | \$126.00 | \$141.25 | \$271.50 |
| | Z, ZZ | \$120.00 | \$135.25 | \$259.50 |
| .6351" to .6970" 16.130mm to 17.703mm [12] | XX | \$156.00 | \$172.25 | \$332.50 |
| | X | \$144.00 | \$160.25 | \$308.50 |
| | Y | \$132.00 | \$148.25 | \$284.50 |
| | Z, ZZ | \$126.00 | \$142.25 | \$272.50 |
| .6971" to .7600" 17.704mm to 19.304mm [13] | XX | \$180.00 | \$196.25 | \$380.50 |
| | X | \$168.00 | \$184.25 | \$356.50 |
| | Y | \$156.00 | \$172.25 | \$332.50 |
| | Z, ZZ | \$138.00 | \$154.25 | \$296.50 |
| .7601" to .9170" 19.305mm to 23.291mm [14] | XX | \$210.00 | \$233.25 | \$447.50 |
| | X | \$198.00 | \$221.25 | \$423.50 |
| | Y | \$186.00 | \$209.25 | \$399.50 |
| | Z, ZZ | \$168.00 | \$191.25 | \$363.50 |
| .9171" to 1.0000" 23.292mm to 25.400mm [15] | XX | \$240.00 | \$263.25 | \$507.50 |
| | X | \$222.00 | \$245.25 | \$471.50 |
| | Y | \$210.00 | \$233.25 | \$447.50 |
| | Z, ZZ | \$198.00 | \$221.25 | \$423.50 |

QTY DISCOUNTS
2 pcs. & Up... Less 10%
 Combine identical sizes
 for quantity discount
(Excludes Class XX products)



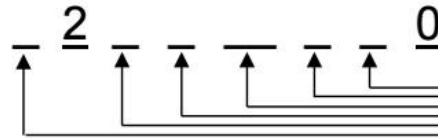
Custom Economy Step Gages/Check Gages

CHECK GO & NOGO TOLERANCE SIMULTANEOUSLY

Step Plug Gages have two gaging diameters to allow checking of Go and NoGo tolerances simultaneously or for checking stepped ID's.

- **Class ZZ (.0002" or .005mm) or Class Z (.0001" or .0025mm)**
- **NIST traceable**
- **52100 Tool Steel; 60/65 Rc**
- **2" OAL members**
- **10 microinch finish or better**
- **Round within 1/2 of tolerance**
- **Custom Markings, 1 line (up to 25 characters) included, additional text quoted upon request**
- **Inch handles – light blue**
- **Metric handles – yellow**
- **Other classes available, refer to Progressive design on pages 24-25**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**

How To Order:



Finish
 [1] Tool Steel
 [9] Black Guard™

Scale
 [1] Inch
 [2] Metric

Tolerance
 [1] Class Z
 [2] Class ZZ

Range

| | |
|------------------------|----------------------|
| [01] .0610" to .0750" | [1.54mm to 1.90mm] |
| [02] .0751" to .1800" | [1.91mm to 4.56mm] |
| [03] .1801" to .2810" | [4.57mm to 7.14mm] |
| [04] .2811" to .4060" | [7.15mm to 10.30mm] |
| [05] .4061" to .5100" | [10.31mm to 12.94mm] |
| [06] .5101" to .6350" | [12.95mm to 16.12mm] |
| [07] .6351" to .7600" | [16.13mm to 19.30mm] |
| [08] .7601" to .8320" | [19.31mm to 21.13mm] |
| [09] .8321" to 1.0050" | [21.14mm to 25.52mm] |

Direction of Tolerance
 [1] Pin diameter Minus, Step diameter Plus
 [2] Pin diameter Minus, Step diameter Minus
 [3] Pin diameter Plus, Step diameter Plus
 [4] Pin diameter Plus, Step diameter Minus

Package
 [1] Member Only
 [2] Single-End Assembly
 [1 member, single-end handle, green cap]
 [3] Single-End Assembly
 [1 member, single-end handle, red cap]

Size (Specify size of gage members)

When ordering, configure part number and add size of gage members.

Example: **121202110 - Pin .1750"/Step .1680"**

Handle Marking:

(up to 25 characters included at no charge)

Custom Economy Step Gages/Check Gages

| Range | Tolerance Class | Max Step | Step Length | Steel | | Black Guard™ | |
|---|-----------------|----------|-------------|--------------|---------------------------|--------------|---------------------------|
| | | | | Price Member | Price Single-End Assembly | Price Member | Price Single-End Assembly |
| .0610" to .0750" 1.54mm to 1.90mm [01] | Z | .030 | 1/2" | \$67.00 | \$74.50 | \$72.00 | \$79.50 |
| | ZZ | .030 | 1/2" | \$40.00 | \$47.50 | \$46.00 | \$53.50 |
| .0751" to .1800" 1.91mm to 4.56mm [02] | Z | .050 | 1/2" | \$67.00 | \$75.00 | \$72.00 | \$80.00 |
| | ZZ | .050 | 1/2" | \$40.00 | \$48.00 | \$46.00 | \$54.00 |
| .1801" to .2810" 4.57mm to 7.14mm [03] | Z | .100 | 1/2" | \$68.00 | \$76.50 | \$75.00 | \$83.50 |
| | ZZ | .100 | 1/2" | \$41.00 | \$49.50 | \$47.00 | \$55.50 |
| .2811" to .4060" 7.15mm to 10.30mm [04] | Z | .100 | 3/4" | \$68.00 | \$77.00 | \$75.00 | \$84.00 |
| | ZZ | .100 | 3/4" | \$41.00 | \$50.00 | \$47.00 | \$56.00 |
| .4061" to .5100" 10.31mm to 12.94mm [05] | Z | .100 | 3/4" | \$69.00 | \$80.50 | \$76.00 | \$87.50 |
| | ZZ | .100 | 3/4" | \$44.00 | \$55.50 | \$49.00 | \$60.50 |
| .5101" to .6350" 12.95mm to 16.12mm [06] | Z | .150 | 3/4" | \$72.00 | \$87.25 | \$81.00 | \$96.25 |
| | ZZ | .150 | 3/4" | \$57.00 | \$72.25 | \$63.00 | \$78.25 |
| .6351" to .7600" 16.13mm to 19.30mm [07] | Z | .150 | 1" | \$75.00 | \$91.25 | \$81.00 | \$97.25 |
| | ZZ | .150 | 1" | \$57.00 | \$73.25 | \$63.00 | \$79.25 |
| .7601" to .8320" 19.31mm to 21.20mm [08] | Z | .150 | 1" | \$75.00 | \$98.25 | \$81.00 | \$104.25 |
| | ZZ | .150 | 1" | \$57.00 | \$80.25 | \$63.00 | \$86.25 |
| .8321" to 1.0050" 21.21mm to 25.52mm [09] | Z | .150 | 1" | \$81.00 | \$104.25 | \$92.00 | \$115.25 |
| | ZZ | .150 | 1" | \$69.00 | \$92.25 | \$75.00 | \$98.25 |



Custom Long Length Reversibles up to 12" Long

UP TO 12" LONG

Reversible Plug Gages can be furnished in lengths up to 12" long. With the same specifications as our standard 2" gages (excluding straightness), these long members are perfect for gaging deep or hard-to-reach holes, slots and other dimensions.

- *Class XX, X, Y, Z or ZZ*
- *See page 116 for tolerance specifications*
- *Go, NoGo or Master tolerances*
- *NIST traceable*
- *Up to 8" made from Tool Steel; 60/65 Rc (Cold Stabilized)*
- *Up to 12" made from HSS; 62/65 Rc*
- *Chrome Plated Tool Steel; 70/72 Rc*
- *Up to 12" long (Class ZZ only)*
- *4 microinch finish or better on Class XX or X*
- *Depth Notches available – see page 115*
- *Certificate of Accuracy included*
- *See page 111 for Calibration Services*

How to Order:

17 0

Material
 [1] Tool Steel
 [2] Chrome Plated Tool Steel
 [4] Black Guard™

Tolerance
 [1] Class XX
 [2] Class X
 [3] Class Y
 [4] Class Z
 [5] Class ZZ

Range

| | |
|------------------------|------------------------|
| [02] .0151" to .0300" | [0.382mm to 0.762mm] |
| [03] .0301" to .0750" | [0.763mm to 1.905mm] |
| [04] .0751" to .1800" | [1.906mm to 4.572mm] |
| [05] .1801" to .2810" | [4.573mm to 7.137mm] |
| [06] .2811" to .4060" | [7.138mm to 10.312mm] |
| [07] .4061" to .5100" | [10.313mm to 12.954mm] |
| [08] .5101" to .6350" | [12.955mm to 16.129mm] |
| [09] .6351" to .7600" | [16.130mm to 19.304mm] |
| [10] .7601" to 1.0100" | [19.305mm to 25.654mm] |

Direction of Tolerance
 [1] Go [1 member, (Plus) unilateral tolerance]
 [2] NoGo [1 member, (Minus) unilateral tolerance]
 [3] Master [1 member, bilateral tolerance]

Length
 [1] up to 3"
 [2] up to 4"
 [3] up to 5"
 [4] up to 6"
 [5] up to 9"
 [6] up to 12"

Size (Specify size of gage members)
 Configure part number and add size and length of gage member.
 Example: 171205140 - .2520" x 5.50"



Custom Long Length Reversibles up to 12" Long

| | | Steel | | | | | | Black Guard™ | | | |
|---|-----------------|----------------|----------------|----------------|----------------|----------------|-----------------|----------------|----------------|----------------|----------------|
| Range | Tolerance Class | Price up to 3" | Price up to 4" | Price up to 5" | Price up to 6" | Price up to 9" | Price up to 12" | Price up to 3" | Price up to 4" | Price up to 5" | Price up to 6" |
| .0151" to .0300" .382mm to .762mm (Chrome not available) [02] | XX | \$166.00 | \$220.00 | | | | | | | | |
| | X | \$110.00 | \$148.00 | | | | | | | | |
| | Y | \$88.00 | \$116.00 | \$154.00 | \$276.00 | | | \$108.00 | \$138.00 | \$184.00 | \$354.00 |
| | Z | \$78.00 | \$100.00 | \$132.00 | \$254.00 | | | \$52.00 | \$66.00 | \$80.00 | \$92.00 |
| .0301" to .0750" .763mm to 1.905mm (Chrome not available) [03] | ZZ | \$42.00 | \$56.00 | \$66.00 | \$78.00 | \$88.00 | \$100.00 | | | | |
| | XX | \$88.00 | \$122.00 | | | | | | | | |
| | X | \$60.00 | \$82.00 | \$148.00 | \$204.00 | | | | | | |
| | Y | \$56.00 | \$72.00 | \$126.00 | \$176.00 | | | | | | |
| .0751" to .1800" 1.906mm to 4.572mm (Chrome available to 6") [04] | Z | \$48.00 | \$60.00 | \$94.00 | \$110.00 | | | \$68.00 | \$84.00 | \$130.00 | \$154.00 |
| | ZZ | \$36.00 | \$42.00 | \$50.00 | \$56.00 | \$60.00 | \$66.00 | \$44.00 | \$52.00 | \$60.00 | \$66.00 |
| | XX | \$88.00 | \$122.00 | | | | | | | | |
| | X | \$60.00 | \$82.00 | \$100.00 | \$116.00 | | | | | | |
| .1801" to .2810" 4.73mm to 7.137mm (Chrome available to 6") [05] | Y | \$56.00 | \$72.00 | \$88.00 | \$104.00 | | | | | | |
| | Z | \$48.00 | \$60.00 | \$78.00 | \$94.00 | | | \$68.00 | \$84.00 | \$108.00 | \$130.00 |
| | ZZ | \$36.00 | \$42.00 | \$48.00 | \$56.00 | \$60.00 | \$66.00 | \$44.00 | \$52.00 | \$58.00 | \$66.00 |
| | XX | \$88.00 | \$122.00 | \$148.00 | \$170.00 | | | | | | |
| .2811" to .4060" 7.138mm to 10.312mm (Chrome available to 6") [06] | X | \$60.00 | \$72.00 | \$100.00 | \$116.00 | | | | | | |
| | Y | \$56.00 | \$60.00 | \$88.00 | \$104.00 | | | | | | |
| | Z | \$48.00 | \$56.00 | \$78.00 | \$94.00 | | | \$68.00 | \$78.00 | \$108.00 | \$130.00 |
| | ZZ | \$36.00 | \$42.00 | \$56.00 | \$60.00 | \$66.00 | \$72.00 | \$44.00 | \$52.00 | \$66.00 | \$72.00 |
| .4061" to .5100" 10.313mm to 12.954mm (Chrome available to 6") [07] | XX | \$88.00 | \$116.00 | \$154.00 | \$182.00 | | | | | | |
| | X | \$60.00 | \$78.00 | \$104.00 | \$122.00 | | | | | | |
| | Y | \$56.00 | \$66.00 | \$94.00 | \$110.00 | | | | | | |
| | Z | \$48.00 | \$56.00 | \$82.00 | \$100.00 | | | \$68.00 | \$78.00 | \$116.00 | \$138.00 |
| .5101" to .6350" 12.955mm to 16.129mm (Chrome available to 6") [08] | ZZ | \$42.00 | \$48.00 | \$56.00 | \$60.00 | \$66.00 | \$78.00 | \$52.00 | \$58.00 | \$66.00 | \$72.00 |
| | XX | \$88.00 | \$116.00 | \$166.00 | \$192.00 | | | | | | |
| | X | \$60.00 | \$78.00 | \$110.00 | \$126.00 | | | | | | |
| | Y | \$56.00 | \$66.00 | \$100.00 | \$116.00 | | | | | | |
| .6351" to .7600" 16.130mm to 19.304mm (Chrome available to 6") [09] | Z | \$48.00 | \$56.00 | \$88.00 | \$104.00 | | | \$68.00 | \$78.00 | \$124.00 | \$146.00 |
| | ZZ | \$42.00 | \$48.00 | \$56.00 | \$60.00 | \$72.00 | \$82.00 | \$52.00 | \$58.00 | \$66.00 | \$72.00 |
| | XX | \$88.00 | \$122.00 | \$166.00 | \$192.00 | | | | | | |
| | X | \$60.00 | \$82.00 | \$110.00 | \$126.00 | | | | | | |
| .7601" to 1.0100" 19.305mm to 25.654mm (Chrome available to 6") [10] | Y | \$56.00 | \$72.00 | \$100.00 | \$116.00 | | | | | | |
| | Z | \$50.00 | \$60.00 | \$88.00 | \$104.00 | | | \$70.00 | \$84.00 | \$124.00 | \$146.00 |
| | ZZ | \$42.00 | \$56.00 | \$66.00 | \$78.00 | \$88.00 | \$100.00 | \$52.00 | \$66.00 | \$80.00 | \$92.00 |
| | XX | \$148.00 | \$182.00 | \$264.00 | \$364.00 | | | | | | |
| | X | \$100.00 | \$122.00 | \$176.00 | \$242.00 | | | | | | |
| | Y | \$94.00 | \$116.00 | \$170.00 | \$226.00 | | | | | | |
| | Z | \$88.00 | \$110.00 | \$160.00 | \$210.00 | | | \$124.00 | \$154.00 | \$224.00 | \$292.00 |
| | ZZ | \$66.00 | \$72.00 | \$82.00 | \$94.00 | \$110.00 | \$132.00 | \$80.00 | \$86.00 | \$100.00 | \$112.00 |

Chrome Plated Tool Steel - Add 35% to Steel price.

Custom Taperlocks from .1501" to 1.5100"

CHANGE GAGE MEMBERS QUICKLY

When you need to gage larger diameters, and need to change or replace gage members often, Taperlock Plug Gages are your perfect choice. To change gage members, simply pop-out existing members and press fit new members in your taperlock handle. Each taperlock handle size covers a wide range of gage sizes. Custom plug gage assemblies can be marked with your tool number. Taperlock Gage assemblies include 1 line (up to 25 characters) of custom marking. These Taperlock Plug Gages are available up to 1.5100" in all classes tolerances to meet your unique requirements.

- **Class XX, X, Y, Z or ZZ**
- **See page 116 for tolerance specifications**
- **Go, NoGo tolerances**
- **NIST traceable**
- **Tool Steel; 60/65 Rc (Cold Stabilized)**
- **Chrome Plated Tool Steel; 70/72 Rc**
- **4 microinch finish or better on Class XX or X**
- **Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request**
- **Inch handles – light blue**
- **Metric handles – yellow**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**

How to Order:

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Material

- [1] Tool Steel
- [2] Chrome Plated Tool Steel
- [4] Black Guard™

Tolerance

- [1] Class XX
- [2] Class X
- [3] Class Y
- [4] Class Z
- [5] Class ZZ

Range

- [02] .1501" to .2300" [3.82mm to 5.84mm]
- [03] .2301" to .3650" [5.85mm to 9.27mm]
- [04] .3651" to .5100" [9.28mm to 12.95mm]
- [05] .5101" to .8250" [12.96mm to 20.95mm]
- [06] .8251" to 1.1350" [20.96mm to 28.83mm]
- [07] 1.1351" to 1.5100" [28.84mm to 38.35mm]

Direction of Tolerance

- [1] Go [1 member, (Plus) unilateral tolerance]
- [2] NoGo [1 member, (Minus) unilateral tolerance]
- [3] Go/NoGo [2 members, (1) Plus, (1) Minus tolerance]
- [4] Go Assembly [1 member, Plus unilateral tolerance]
- [5] NoGo Assembly [1 member, Minus unilateral tolerance]

Package

- [1] Member only
- [2] Gage Assembly [Gage(s) with Handle]

Size (Specify size of gage members)

Configure part number and add size of gage member.

Example: 181206320 - Go.9980"/NoGo 1.0000"

Handle Marking:

(up to 25 characters included at no charge)



Custom Taperlocks from .1501" to 1.5100"

| Range | Tolerance Class | Steel | | | | | Black Guard™ | | | | |
|--|-----------------|-----------------|-------------------|-------------------|---------------------|------------------------|-----------------|-------------------|-------------------|---------------------|------------------------|
| | | Price Go Member | Price Go Assembly | Price NoGo Member | Price NoGo Assembly | Price Go/NoGo Assembly | Price Go Member | Price Go Assembly | Price NoGo Member | Price NoGo Assembly | Price Go/NoGo Assembly |
| .1501" to .2300" 3.82mm to 5.84mm [02] | XX | \$58.00 | \$69.00 | \$55.00 | \$66.00 | \$124.00 | | | | | |
| | X | \$44.00 | \$55.00 | \$43.00 | \$54.00 | \$98.00 | | | | | |
| | Y | \$41.00 | \$52.00 | \$40.00 | \$51.00 | \$92.00 | | | | | |
| | Z | \$39.00 | \$50.00 | \$38.00 | \$49.00 | \$88.00 | \$55.00 | \$66.00 | \$53.00 | \$64.00 | \$119.00 |
| | ZZ | \$39.00 | \$50.00 | \$38.00 | \$49.00 | \$88.00 | \$48.00 | \$59.00 | \$45.00 | \$56.00 | \$104.00 |
| .2301" to .3650" 5.85mm to 9.27mm [03] | XX | \$58.00 | \$69.00 | \$56.00 | \$67.00 | \$125.00 | | | | | |
| | X | \$44.00 | \$55.00 | \$43.00 | \$54.00 | \$98.00 | | | | | |
| | Y | \$41.00 | \$52.00 | \$40.00 | \$51.00 | \$92.00 | | | | | |
| | Z | \$39.00 | \$50.00 | \$38.00 | \$49.00 | \$88.00 | \$55.00 | \$66.00 | \$53.00 | \$64.00 | \$119.00 |
| | ZZ | \$39.00 | \$50.00 | \$38.00 | \$49.00 | \$88.00 | \$48.00 | \$59.00 | \$45.00 | \$56.00 | \$104.00 |
| .3651" to .5100" 9.28mm to 12.95mm [04] | XX | \$59.00 | \$70.00 | \$56.00 | \$67.00 | \$126.00 | | | | | |
| | X | \$45.00 | \$56.00 | \$44.00 | \$55.00 | \$100.00 | | | | | |
| | Y | \$43.00 | \$54.00 | \$41.00 | \$52.00 | \$95.00 | | | | | |
| | Z | \$40.00 | \$51.00 | \$39.00 | \$50.00 | \$90.00 | \$56.00 | \$67.00 | \$55.00 | \$66.00 | \$122.00 |
| | ZZ | \$40.00 | \$51.00 | \$39.00 | \$50.00 | \$90.00 | \$49.00 | \$60.00 | \$48.00 | \$59.00 | \$108.00 |
| .5101" to .8250" 12.96mm to 20.95mm [05] | XX | \$62.00 | \$73.00 | \$61.00 | \$72.00 | \$134.00 | | | | | |
| | X | \$50.00 | \$61.00 | \$49.00 | \$60.00 | \$110.00 | | | | | |
| | Y | \$45.00 | \$56.00 | \$44.00 | \$55.00 | \$100.00 | | | | | |
| | Z | \$43.00 | \$54.00 | \$41.00 | \$52.00 | \$95.00 | \$60.00 | \$71.00 | \$59.00 | \$70.00 | \$130.00 |
| | ZZ | \$43.00 | \$54.00 | \$41.00 | \$52.00 | \$95.00 | \$51.00 | \$62.00 | \$50.00 | \$61.00 | \$112.00 |
| .8251" to 1.1350" 20.96mm to 28.83mm [06] | XX | \$70.00 | \$82.00 | \$65.00 | \$76.00 | \$147.00 | | | | | |
| | X | \$53.00 | \$65.00 | \$50.00 | \$61.00 | \$115.00 | | | | | |
| | Y | \$48.00 | \$60.00 | \$45.00 | \$56.00 | \$105.00 | | | | | |
| | Z | \$45.00 | \$57.00 | \$44.00 | \$55.00 | \$101.00 | \$64.00 | \$76.00 | \$61.00 | \$73.00 | \$137.00 |
| | ZZ | \$45.00 | \$57.00 | \$44.00 | \$55.00 | \$101.00 | \$55.00 | \$67.00 | \$53.00 | \$65.00 | \$120.00 |
| 1.1351" to 1.5100" 28.84mm to 38.35mm [07] | XX | \$72.00 | \$85.00 | \$70.00 | \$81.00 | \$155.00 | | | | | |
| | X | \$56.00 | \$69.00 | \$53.00 | \$64.00 | \$122.00 | | | | | |
| | Y | \$54.00 | \$67.00 | \$51.00 | \$62.00 | \$118.00 | | | | | |
| | Z | \$48.00 | \$61.00 | \$46.00 | \$57.00 | \$107.00 | \$68.00 | \$81.00 | \$66.00 | \$79.00 | \$147.00 |
| | ZZ | \$48.00 | \$61.00 | \$46.00 | \$57.00 | \$107.00 | \$58.00 | \$71.00 | \$55.00 | \$68.00 | \$126.00 |

Chrome Plated Tool Steel - Add 35% to Steel price.

Blank Specs

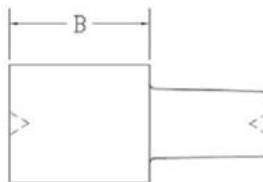
| Range | Handle No | B | B |
|-------|-----------|-----------|-------------|
| | | Go Member | NoGo Member |
| [02] | 0 | 0.593 | 0.281 |
| [03] | 1 | 0.750 | 0.312 |
| [04] | 2 | 1.000 | 0.375 |
| [05] | 3 | 1.250 | 0.500 |
| [06] | 4 | 1.500 | 0.625 |
| [07] | 5 | 1.625 | 0.750 |

QTY DISCOUNTS

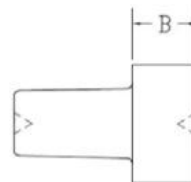
2 pcs. & Up... Less 10%

Combine identical sizes for quantity discount

(Excludes Class XX products)



Go



NoGo

Custom Trilocks from .7600" to 6.0100"

FOR LARGE DIMENSIONS

When you need to inspect large diameters, Trilock Plug Gages are your best solution. Much like Reversible Plug Gages, when one end wears out, simply turn the member around and continue gaging. This significantly increases the gaging life of your gage. Members are securely attached to your trilock handle with mounting bolts. Custom Plug Gage assemblies can be marked with your tool number. Go/NoGo assemblies include 1 line (up to 25 characters) of custom marking. These Trilock Plug Gages are available up to 6" in all class tolerances to meet your unique requirements.

- **Class XX, X, Y, Z or ZZ**
- **See page 116 for tolerance specifications**
- **Go, NoGo tolerances**
- **NIST traceable**
- **Tool Steel; 60/65 Rc (Cold Stabilized)**
- **Chrome Plated Tool Steel; 70/72 Rc**
- **4 microinch finish or better on Class XX or X**
- **Handles custom marked 1 line (up to 25 characters) included additional text quoted upon request**
- **Inch handles – light blue**
- **Metric handles – yellow**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**

How to Order:

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Material

- [1] Tool Steel
- [2] Chrome Plated Tool Steel
- [4] Black Guard™

Tolerance

- [1] Class XX
- [2] Class X
- [3] Class Y
- [4] Class Z
- [5] Class ZZ

Range

- [01] .7600" to .9470" [19.30mm to 24.05mm]
- [02] .9471" to 1.1350" [24.06mm to 28.83mm]
- [03] 1.1351" to 1.5100" [28.84mm to 38.35mm]
- [04] 1.5101" to 2.0100" [38.36mm to 51.05mm]
- [05] 2.0101" to 2.5100" [51.06mm to 63.75mm]
- [06] 2.5101" to 3.0100" [63.76mm to 76.45mm]
- [07] 3.0101" to 3.5100" [76.46mm to 89.15mm]
- [08] 3.5101" to 4.0100" [89.16mm to 101.85mm]
- [09] 4.0101" to 4.5100" [101.86mm to 114.55mm]
- [10] 4.5101" to 5.0100" [114.56mm to 127.25mm]
- [11] 5.0101" to 5.5100" [127.26mm to 139.95mm]
- [12] 5.5101" to 6.0100" [139.96mm to 152.65mm]

Direction of Tolerance

- [1] Go [1 member, (Plus) unilateral tolerance]
- [2] NoGo [1 member, (Minus) unilateral tolerance]
- [3] Go/NoGo [2 members, (1) Plus, (1) Minus tolerance]
- [4] Go Assembly [1 member, Plus unilateral tolerance]
- [5] NoGo Assembly [1 member, Minus unilateral tolerance]

Package

- [1] Member only
- [2] Assembly [Gage(s) with Handle]

Size (Specify size of gage members)

Configure part number and add size of gage member.
Example: 191206320 - Go 2.4480"/NoGo 2.5000"

Handle Marking:

(up to 25 characters included at no charge)



Custom Trilocks from .7600" to 6.0100"

| Range | Tolerance Class | Steel | | | | | Tolerance Class | Black Guard™ | | | | |
|--|-----------------|-----------------|-------------------|-------------------|---------------------|------------------------|-----------------|----------------------|----------------------|----------------------|----------------------|------------------------|
| | | Price Go Member | Price Go Assembly | Price NoGo Member | Price NoGo Assembly | Price Go/NoGo Assembly | | Price Go Member | Price Go Assembly | Price NoGo Member | Price NoGo Assembly | Price Go/NoGo Assembly |
| .7600" to .9470" 19.30mm to 24.05mm [01] | XX | \$66.00 | \$79.00 | \$64.00 | \$77.00 | \$144.00 | Z ZZ | \$52.00 \$44.00 | \$65.00 \$57.00 | \$44.00 \$38.00 | \$57.00 \$51.00 | \$110.00 \$96.00 |
| | X | \$50.00 | \$63.00 | \$48.00 | \$61.00 | \$112.00 | | | | | | |
| | Y | \$46.00 | \$59.00 | \$44.00 | \$57.00 | \$104.00 | | | | | | |
| | Z, ZZ | \$36.00 | \$49.00 | \$30.00 | \$43.00 | \$80.00 | | | | | | |
| .9471" to 1.1350" 24.06mm to 28.83mm [02] | XX | \$68.00 | \$82.00 | \$64.00 | \$78.00 | \$147.00 | Z ZZ | \$52.00 \$46.00 | \$65.00 \$59.00 | \$46.00 \$38.00 | \$59.00 \$51.00 | \$113.00 \$99.00 |
| | X | \$52.00 | \$66.00 | \$50.00 | \$64.00 | \$117.00 | | | | | | |
| | Y | \$48.00 | \$62.00 | \$46.00 | \$60.00 | \$109.00 | | | | | | |
| | Z, ZZ | \$38.00 | \$52.00 | \$32.00 | \$46.00 | \$85.00 | | | | | | |
| 1.1351" to 1.5100" 28.84mm to 38.35mm [03] | XX | \$70.00 | \$85.00 | \$66.00 | \$81.00 | \$152.00 | Z ZZ | \$62.00 \$52.00 | \$75.00 \$65.00 | \$54.00 \$46.00 | \$67.00 \$59.00 | \$132.00 \$114.00 |
| | X | \$56.00 | \$71.00 | \$52.00 | \$67.00 | \$124.00 | | | | | | |
| | Y | \$50.00 | \$65.00 | \$48.00 | \$63.00 | \$114.00 | | | | | | |
| | Z, ZZ | \$44.00 | \$59.00 | \$38.00 | \$53.00 | \$98.00 | | | | | | |
| 1.5101" to 2.0100" 38.36mm to 51.05mm [04] | XX | \$100.00 | \$117.00 | \$94.00 | \$111.00 | \$212.00 | Z ZZ | \$92.00 \$80.00 | \$105.00 \$93.00 | \$84.00 \$72.00 | \$97.00 \$85.00 | \$194.00 \$170.00 |
| | X | \$82.00 | \$99.00 | \$78.00 | \$95.00 | \$178.00 | | | | | | |
| | Y | \$72.00 | \$89.00 | \$66.00 | \$83.00 | \$156.00 | | | | | | |
| | Z, ZZ | \$66.00 | \$83.00 | \$60.00 | \$77.00 | \$144.00 | | | | | | |
| 2.0101" to 2.5100" 51.06mm to 63.75mm [05] | XX | \$110.00 | \$128.00 | \$104.00 | \$122.00 | \$233.00 | Z ZZ | \$108.00 \$92.00 | \$121.00 \$105.00 | \$100.00 \$86.00 | \$113.00 \$99.00 | \$227.00 \$197.00 |
| | X | \$88.00 | \$106.00 | \$82.00 | \$100.00 | \$189.00 | | | | | | |
| | Y | \$82.00 | \$100.00 | \$78.00 | \$96.00 | \$179.00 | | | | | | |
| | Z, ZZ | \$78.00 | \$96.00 | \$72.00 | \$90.00 | \$169.00 | | | | | | |
| 2.5101" to 3.0100" 63.76mm to 76.45mm [06] | XX | \$138.00 | \$158.00 | \$126.00 | \$146.00 | \$286.00 | Z ZZ | \$116.00 \$100.00 | \$129.00 \$113.00 | \$100.00 \$86.00 | \$113.00 \$99.00 | \$238.00 \$208.00 |
| | X | \$104.00 | \$117.00 | \$94.00 | \$107.00 | \$220.00 | | | | | | |
| | Y | \$94.00 | \$107.00 | \$82.00 | \$95.00 | \$198.00 | | | | | | |
| | Z, ZZ | \$82.00 | \$95.00 | \$72.00 | \$85.00 | \$176.00 | | | | | | |
| 3.0101" to 3.5100" 76.46mm to 89.15mm [07] | XX | \$198.00 | \$211.00 | \$170.00 | \$183.00 | \$408.00 | Z ZZ | \$178.00 \$152.00 | \$191.00 \$165.00 | \$146.00 \$126.00 | \$159.00 \$139.00 | \$364.00 \$318.00 |
| | X | \$166.00 | \$179.00 | \$144.00 | \$157.00 | \$350.00 | | | | | | |
| | Y | \$138.00 | \$151.00 | \$116.00 | \$129.00 | \$294.00 | | | | | | |
| | Z, ZZ | \$126.00 | \$139.00 | \$104.00 | \$117.00 | \$270.00 | | | | | | |
| 3.5101" to 4.0100" 89.16mm to 101.85mm [08] | XX | \$220.00 | \$233.00 | \$192.00 | \$205.00 | \$452.00 | Z ZZ | \$216.00 \$184.00 | \$229.00 \$197.00 | \$178.00 \$152.00 | \$191.00 \$165.00 | \$434.00 \$376.00 |
| | X | \$182.00 | \$195.00 | \$154.00 | \$167.00 | \$376.00 | | | | | | |
| | Y | \$166.00 | \$179.00 | \$138.00 | \$151.00 | \$344.00 | | | | | | |
| | Z, ZZ | \$154.00 | \$167.00 | \$126.00 | \$139.00 | \$320.00 | | | | | | |
| 4.0101" to 4.5100" 101.86mm to 114.55mm [09] | XX | \$270.00 | \$283.00 | \$228.00 | \$241.00 | \$538.00 | Z ZZ | \$216.00 \$184.00 | \$229.00 \$197.00 | \$178.00 \$152.00 | \$191.00 \$165.00 | \$434.00 \$376.00 |
| | X | \$222.00 | \$235.00 | \$180.00 | \$193.00 | \$442.00 | | | | | | |
| | Y | \$198.00 | \$211.00 | \$162.00 | \$175.00 | \$400.00 | | | | | | |
| | Z, ZZ | \$180.00 | \$193.00 | \$156.00 | \$169.00 | \$376.00 | | | | | | |
| 4.5101" to 5.0100" 114.56mm to 127.25mm [10] | XX | \$318.00 | \$331.00 | \$240.00 | \$253.00 | \$598.00 | Z ZZ | \$216.00 \$184.00 | \$229.00 \$197.00 | \$178.00 \$152.00 | \$191.00 \$165.00 | \$434.00 \$376.00 |
| | X | \$252.00 | \$265.00 | \$186.00 | \$199.00 | \$478.00 | | | | | | |
| | Y | \$228.00 | \$241.00 | \$168.00 | \$181.00 | \$436.00 | | | | | | |
| | Z, ZZ | \$222.00 | \$235.00 | \$162.00 | \$175.00 | \$424.00 | | | | | | |
| 5.0101" to 5.5100" 127.26mm to 139.95mm [11] | XX | \$330.00 | \$343.00 | \$264.00 | \$277.00 | \$634.00 | Z ZZ | \$216.00 \$184.00 | \$229.00 \$197.00 | \$178.00 \$152.00 | \$191.00 \$165.00 | \$434.00 \$376.00 |
| | X | \$258.00 | \$271.00 | \$192.00 | \$205.00 | \$490.00 | | | | | | |
| | Y | \$240.00 | \$253.00 | \$174.00 | \$187.00 | \$454.00 | | | | | | |
| | Z, ZZ | \$228.00 | \$241.00 | \$168.00 | \$181.00 | \$436.00 | | | | | | |
| 5.5101" to 6.0100" 139.96mm to 152.65mm [12] | XX | \$342.00 | \$355.00 | \$276.00 | \$289.00 | \$658.00 | Z ZZ | \$216.00 \$184.00 | \$229.00 \$197.00 | \$178.00 \$152.00 | \$191.00 \$165.00 | \$434.00 \$376.00 |
| | X | \$270.00 | \$283.00 | \$204.00 | \$217.00 | \$514.00 | | | | | | |
| | Y | \$258.00 | \$271.00 | \$192.00 | \$205.00 | \$490.00 | | | | | | |
| | Z, ZZ | \$240.00 | \$253.00 | \$180.00 | \$193.00 | \$460.00 | | | | | | |

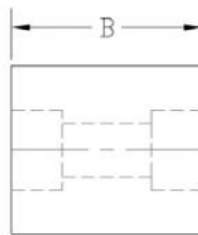
Assemblies 3" and over will come on separate single-end handles

Chrome Plated Tool Steel - Add 35% to Steel price.

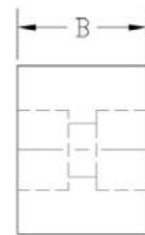
QTY DISCOUNTS
2 pcs. & Up... Less 10%
Combine identical sizes for quantity discount
(Excludes Class XX products)

Blank Specs

| Range | Handle No | B Go | B NoGo |
|--------------------------|-----------|--------|--------|
| | | Member | Member |
| [01] | 2 1/2 | 1.250 | 0.750 |
| [02] | 3 1/2 | 1.375 | 0.750 |
| [03] | 4 1/2 | 1.500 | 0.750 |
| [04] | 5 1/2 | 1.875 | 0.875 |
| [05] | 6 | 2.000 | 0.875 |
| [06] [07] | 7 | 2.000 | 1.000 |
| [08] [09] [10] [11] [12] | 7 | 2.125 | 1.000 |



Go



NoGo

Custom Progressive Gages from .1501" to 1.5100"

QUICK GO/NOGO CHECKING

When you want to check parts quickly, Progressive Plug Gages are your best choice. Because both the Go and NoGo diameters are stepped on a single gage member, you can inspect parts in one operation. Members are securely attached to either a taperlock handle or trilock handle with mounting bolts. Custom Plug Gage assemblies can be marked with your tool number. Go/NoGo assemblies include 1 line (up to 25 characters) of custom marking. These Progressive Plug Gages are available up to 1.5100" in most class tolerances to meet your unique requirements.

- *Class X, Y, Z or ZZ*
- *See page 116 for tolerance specifications*
- *Go, NoGo tolerances*
- *NIST traceable*
- *Tool Steel; 60/62 Rc (Cold Stabilized)*
- *Chrome Plated Tool Steel; 70/72 Rc*
- *4 microinch finish or better on Class X*
- *Up to 1.5100" – Taperlock style*
- *For diameters up to 1" in Class Z or ZZ, see Custom Economy Step Gages on page 16*
- *Handles custom marked 1 line (up to 25 characters) included, additional text quoted upon request*
- *Inch handles – light blue*
- *Metric handles – yellow*
- *Certificate of Accuracy included*
- *See page 111 for Calibration Services*

How to Order:

20

0

Material

- [1] Tool Steel
- [2] Chrome Plated Tool Steel

Tolerance

- [2] Class X
- [3] Class Y
- [4] Class Z
- [5] Class ZZ

Range

- [02] .1501" to .2300" [3.82mm to 5.84mm]
- [03] .2301" to .3650" [5.85mm to 9.27mm]
- [04] .3651" to .5100" [9.28mm to 12.95mm]
- [05] .5101" to .8250" [12.96mm to 20.95mm]
- [06] .8251" to 1.1350" [20.96mm to 28.83mm]
- [07] 1.1351" to 1.5100" [28.84mm to 38.35mm]

Direction of Tolerance

- [1] Go/NoGo [1 member]

Package

- [1] Member only
- [2] Single-End Assembly [1 member, SE Handle]

Size (Specify size of gage members)

Configure part number and add size of gage member.
Example: 201205120 - Go 0.5250"/NoGo 0.5252

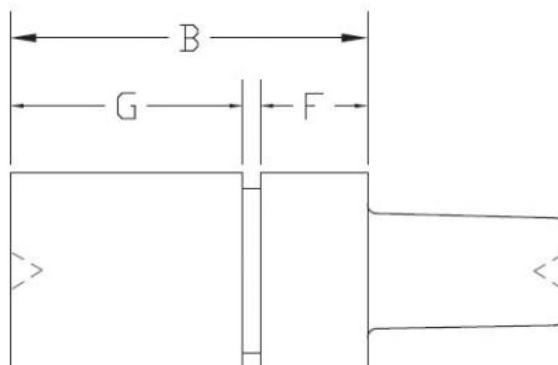
Handle Marking:

(up to 25 characters included at no charge)

Custom Progressive Gages from .1501" to 1.5100"

| Range | Tolerance Class | Steel | | Handle No | Blank Specs | | |
|--|-----------------|-------------------|---------------------------|-----------|-------------|-------------|-------------|
| | | Price Member Only | Price Single-End Assembly | | B Dimension | G Dimension | F Dimension |
| .1501" to .2300" 3.82mm to 5.84mm [02] | X | \$80.00 | \$91.00 | 0 | .8125 | .4062 | .2812 |
| | Y | \$75.00 | \$86.00 | 0 | .8125 | .4062 | .2812 |
| | Z, ZZ | \$70.00 | \$81.00 | 0 | .8125 | .4062 | .2812 |
| .2301" to .3650" 5.85mm to 9.27mm [03] | X | \$85.00 | \$96.00 | 1 | 1.1875 | .750 | .3125 |
| | Y | \$80.00 | \$91.00 | 1 | 1.1875 | .750 | .3125 |
| | Z, ZZ | \$70.00 | \$81.00 | 1 | 1.1875 | .750 | .3125 |
| .3651" to .5100" 9.28mm to 12.95mm [04] | X | \$90.00 | \$101.00 | 2 | 1.500 | 1.000 | .500 |
| | Y | \$80.00 | \$91.00 | 2 | 1.500 | 1.000 | .500 |
| | Z, ZZ | \$75.00 | \$86.00 | 2 | 1.500 | 1.000 | .500 |
| .5101" to .8250" 12.96mm to 20.95mm [05] | X | \$90.00 | \$101.00 | 3 | 1.875 | 1.250 | .500 |
| | Y | \$85.00 | \$96.00 | 3 | 1.875 | 1.250 | .500 |
| | Z, ZZ | \$80.00 | \$91.00 | 3 | 1.875 | 1.250 | .500 |
| .8251" to 1.1350" 20.96mm to 28.83mm [06] | X | \$100.00 | \$112.00 | 4 | 2.125 | 1.375 | .625 |
| | Y | \$95.00 | \$107.00 | 4 | 2.125 | 1.375 | .625 |
| | Z, ZZ | \$90.00 | \$102.00 | 4 | 2.125 | 1.375 | .625 |
| 1.1351" to 1.5100" 28.84mm to 38.35mm [07] | X | \$115.00 | \$128.00 | 5 | 2.375 | 1.500 | .750 |
| | Y | \$100.00 | \$113.00 | 5 | 2.375 | 1.500 | .750 |
| | Z, ZZ | \$90.00 | \$103.00 | 5 | 2.375 | 1.500 | .750 |

Chrome Plated Tool Steel - Add 35% to Steel price.



TAPERLOCK STYLE UP TO 1.5100"



Custom Hex Gages

INSPECT HEX HEADS

Hex Gages are perfect for inspecting machine head fasteners. Go/NoGo Hex Plug Gages are manufactured to ASME B107.17M and ASME B18.3. Special diameter hex gages are also available. In addition, Vermont Gage manufactures various shaped plug gages, including square and rectangular.

Hex Plug assemblies can be marked with your tool number. Go/NoGo assemblies include 1 line (up to 25 characters) of custom marking.

- **ASME B107.17M**
- **B18.3**
- **Go, NoGo tolerances**
- **NIST traceable**
- **Tool Steel; 60/62 Rc**
- **Handles custom marked 1 line (up to 25 characters) included additional text quoted upon request**
- **See page 113 for Calibration Services**

ASME B18.3

| Size | Order No. | Price |
|---------------|-----------|----------|
| Inch | | |
| .028" | 212101030 | \$330.00 |
| .035" | 212102030 | \$310.00 |
| .050" | 212103030 | \$270.00 |
| 1/16" | 212104030 | \$270.00 |
| 5/64" | 212105030 | \$270.00 |
| 3/32" | 212106030 | \$270.00 |
| 7/64" | 212107030 | \$270.00 |
| 1/8" | 212108030 | \$235.00 |
| 9/64" | 212109030 | \$235.00 |
| 5/32" | 212110030 | \$235.00 |
| 3/16" | 212111030 | \$235.00 |
| 7/32" | 212112030 | \$235.00 |
| 1/4" | 212113030 | \$235.00 |
| 5/16" | 212114030 | \$245.00 |
| 3/8" | 212115030 | \$260.00 |
| 7/16" | 212116030 | \$260.00 |
| 1/2" | 212117030 | \$260.00 |
| 9/16" | 212118030 | \$280.00 |
| 5/8" | 212119030 | \$280.00 |
| 3/4" | 212120030 | \$295.00 |
| 7/8" | 212121030 | \$320.00 |
| 1" | 212122030 | \$350.00 |
| Metric | | |
| 0.70mm | 212201030 | \$330.00 |
| 0.90mm | 212202030 | \$310.00 |
| 1.30mm | 212203030 | \$270.00 |
| 1.50mm | 212204030 | \$270.00 |
| 2.00mm | 212205030 | \$270.00 |
| 2.50mm | 212206030 | \$270.00 |
| 3.00mm | 212207030 | \$235.00 |
| 4.00mm | 212208030 | \$235.00 |
| 5.00mm | 212209030 | \$235.00 |
| 6.00mm | 212210030 | \$235.00 |
| 8.00mm | 212211030 | \$235.00 |
| 10.00mm | 212212030 | \$245.00 |
| 12.00mm | 212213030 | \$260.00 |
| 14.00mm | 212214030 | \$260.00 |
| 17.00mm | 212215030 | \$280.00 |
| 19.00mm | 212216030 | \$295.00 |
| 22.00mm | 212217030 | \$320.00 |
| 24.00mm | 212218030 | \$350.00 |

Prices are for complete Go/NoGo Double-End Assemblies.

Custom Hex Gages

ASME B107.17M

| Size | Order No. | Price | Size | Order No. | Price | Size | Order No. | Price |
|---------------|-----------|----------|----------|-----------|----------|----------|-----------|----------|
| Inch | | | | | | | | |
| 1/8" | 211101030 | \$235.00 | 25/32" | 211120030 | \$280.00 | 1 15/16" | 211139030 | \$490.00 |
| 5/32" | 211102030 | \$235.00 | 13/16" | 211121030 | \$280.00 | 2" | 211140030 | \$490.00 |
| 3/16" | 211103030 | \$235.00 | 7/8" | 211122030 | \$280.00 | 2 1/16" | 211141030 | \$490.00 |
| 13/64" | 211104030 | \$235.00 | 15/16" | 211123030 | \$280.00 | 2 1/8" | 211142030 | \$490.00 |
| 7/32" | 211105030 | \$235.00 | 1" | 211124030 | \$280.00 | 2 3/16" | 211143030 | \$520.00 |
| 15/64" | 211106030 | \$235.00 | 1 1/16" | 211125030 | \$315.00 | 2 1/4" | 211144030 | \$520.00 |
| 1/4" | 211107030 | \$235.00 | 1 1/8" | 211126030 | \$315.00 | 2 5/16" | 211145030 | \$520.00 |
| 9/32" | 211108030 | \$245.00 | 1 3/16" | 211127030 | \$315.00 | 2 3/8" | 211146030 | \$520.00 |
| 5/16" | 211109030 | \$245.00 | 1 1/4" | 211128030 | \$315.00 | 2 7/16" | 211147030 | \$545.00 |
| 11/32" | 211110030 | \$245.00 | 1 5/16" | 211129030 | \$345.00 | 2 1/2" | 211148030 | \$545.00 |
| 3/8" | 211111030 | \$245.00 | 1 3/8" | 211130030 | \$380.00 | 2 9/16" | 211149030 | \$545.00 |
| 7/16" | 211112030 | \$245.00 | 1 7/16" | 211131030 | \$415.00 | 2 5/8" | 211150030 | \$545.00 |
| 1/2" | 211113030 | \$245.00 | 1 1/2" | 211132030 | \$420.00 | 2 11/16" | 211151030 | \$545.00 |
| 9/16" | 211114030 | \$245.00 | 1 9/16" | 211133030 | \$420.00 | 2 3/4" | 211152030 | \$635.00 |
| 19/32" | 211115030 | \$245.00 | 1 5/8" | 211134030 | \$420.00 | 2 13/16" | 211153030 | \$635.00 |
| 5/8" | 211116030 | \$260.00 | 1 11/16" | 211135030 | \$420.00 | 2 7/8" | 211154030 | \$635.00 |
| 21/32" | 211117030 | \$260.00 | 1 3/4" | 211136030 | \$420.00 | 2 15/16" | 211155030 | \$635.00 |
| 11/16" | 211118030 | \$260.00 | 1 13/16" | 211137030 | \$490.00 | 3" | 211156030 | \$635.00 |
| 3/4" | 211119030 | \$260.00 | 1 7/8" | 211138030 | \$490.00 | | | |
| Metric | | | | | | | | |
| 2mm | 211201030 | \$240.00 | 18mm | 211220030 | \$260.00 | 37mm | 211239030 | \$420.00 |
| 3mm | 211202030 | \$240.00 | 19mm | 211221030 | \$280.00 | 38mm | 211240030 | \$420.00 |
| 3.2mm | 211203030 | \$235.00 | 20mm | 211222030 | \$280.00 | 39mm | 211241030 | \$420.00 |
| 4mm | 211204030 | \$235.00 | 21mm | 211223030 | \$280.00 | 40mm | 211242030 | \$420.00 |
| 5mm | 211205030 | \$235.00 | 22mm | 211224030 | \$280.00 | 41mm | 211243030 | \$420.00 |
| 5.5mm | 211206030 | \$235.00 | 23mm | 211225030 | \$280.00 | 42mm | 211244030 | \$420.00 |
| 6mm | 211207030 | \$235.00 | 24mm | 211226030 | \$280.00 | 43mm | 211245030 | \$420.00 |
| 6.3mm | 211208030 | \$235.00 | 25mm | 211227030 | \$280.00 | 44mm | 211246030 | \$490.00 |
| 7mm | 211209030 | \$245.00 | 26mm | 211228030 | \$315.00 | 45mm | 211247030 | \$490.00 |
| 8mm | 211210030 | \$245.00 | 27mm | 211229030 | \$315.00 | 46mm | 211248030 | \$490.00 |
| 9mm | 211211030 | \$245.00 | 28mm | 211230030 | \$315.00 | 47mm | 211249030 | \$490.00 |
| 10mm | 211212030 | \$245.00 | 29mm | 211231030 | \$315.00 | 48mm | 211250030 | \$490.00 |
| 11mm | 211213030 | \$245.00 | 30mm | 211232030 | \$315.00 | 49mm | 211251030 | \$490.00 |
| 12mm | 211214030 | \$245.00 | 31mm | 211233030 | \$315.00 | 50mm | 211252030 | \$490.00 |
| 13mm | 211215030 | \$245.00 | 32mm | 211234030 | \$345.00 | 55mm | 211253030 | \$520.00 |
| 14mm | 211216030 | \$245.00 | 33mm | 211235030 | \$345.00 | 60mm | 211254030 | \$520.00 |
| 15mm | 211217030 | \$245.00 | 34mm | 211236030 | \$380.00 | 65mm | 211255030 | \$545.00 |
| 16mm | 211218030 | \$260.00 | 35mm | 211237030 | \$380.00 | 70mm | 211256030 | \$635.00 |
| 17mm | 211219030 | \$260.00 | 36mm | 211238030 | \$415.00 | 75mm | 211257030 | \$635.00 |

Prices are for complete Go/NoGo Double-End Assemblies.



Custom Steel & Chrome Ring Gages from .0600" to 12.2600"

FOR MASTERS & GO/NOGO GAGING

These Ring Gages are perfect for use as masters for bore gages and internal micrometers. Use Vermont Gage Ring Gages to efficiently inspect external dimensions of manufactured parts. With a Go and NoGo ring, an inspector can quickly pass/fail parts without taking time consuming readings from an indicator. These Ring Gages are also perfect for use as masters for bore gages and internal micrometers. By using a same size Master Ring Gage, you eliminate lead error when making measurements. A Certificate of Accuracy accompanies every ring gage assuring size.

- **Class XX, X, Y, Z or ZZ**
- **See page 116 for tolerance specifications**
- **Go, NoGo or Master tolerances**
- **NIST traceable**
- **Tool Steel; 60/62 Rc (Cold Stabilized)**
- **Chrome Plated Tool Steel; 70/72 Rc**
- **Lapped to 4 microinch finish or better on Class XX or X**
- **Round within 1/2 of tolerance**
- **Marked with size and direction of tolerance**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**



How to Order:

23

0

Material

- [1] Tool Steel
- [2] Chrome Plated Tool Steel

Tolerance

- [1] Class XX
- [2] Class X
- [3] Class Y
- [4] Class Z
- [5] Class ZZ

Range

| | | |
|------|----------------------|------------------------|
| [02] | .0600" to .1500" | [1.52mm to 3.81mm] |
| [03] | .1501" to .2300" | [3.82mm to 5.84mm] |
| [04] | .2301" to .3650" | [5.85mm to 9.27mm] |
| [05] | .3651" to .5100" | [9.28mm to 12.95mm] |
| [06] | .5101" to .8250" | [12.96mm to 20.95mm] |
| [07] | .8251" to 1.1350" | [20.96mm to 28.83mm] |
| [08] | 1.1351" to 1.5100" | [28.84mm to 38.35mm] |
| [09] | 1.5101" to 2.0100" | [38.36mm to 51.05mm] |
| [10] | 2.0101" to 2.5100" | [51.06mm to 63.75mm] |
| [11] | 2.5101" to 3.0100" | [63.76mm to 76.45mm] |
| [12] | 3.0101" to 3.5100" | [76.46mm to 89.15mm] |
| [13] | 3.5101" to 4.0100" | [89.16mm to 101.85mm] |
| [14] | 4.0101" to 4.7600" | [101.86mm to 120.90mm] |
| [15] | 4.7601" to 5.5100" | [120.91mm to 139.85mm] |
| [16] | 5.5101" to 6.2600" | [139.86mm to 159.00mm] |
| [17] | 6.2601" to 7.0100" | [159.01mm to 178.05mm] |
| [18] | 7.0101" to 7.7600" | [178.06mm to 197.10mm] |
| [19] | 7.7601" to 8.5100" | [197.11mm to 216.15mm] |
| [20] | 8.5101" to 9.2600" | [216.16mm to 235.20mm] |
| [21] | 9.2601" to 10.0100" | [235.21mm to 254.25mm] |
| [22] | 10.0101" to 10.7600" | [254.26mm to 273.30mm] |
| [23] | 10.7601" to 11.5100" | [273.31mm to 292.35mm] |
| [24] | 11.5101" to 12.2600" | [292.36mm to 311.40mm] |

Direction of Tolerance

- [1] Go [1 member, (Minus) unilateral tolerance]
- [2] NoGo [1 member, (Plus) unilateral tolerance]
- [3] Master [1 member bilateral tolerance]

Package

- [1] Member only

Size (Specify size of gage members)

Configure part number and add size of gage member.

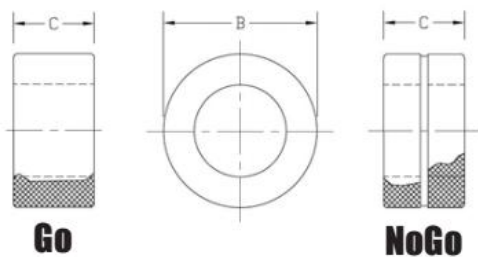
Example: 231204310 - .2500"

Custom Steel & Chrome Ring Gages from .0600" to 12.2600"

PLAIN RINGS

| Range | Tolerance Class | Price Member Only | Blank No | C Dim. | B Dim. |
|--|-----------------|-------------------|----------|---------|--------|
| .0600" to .1500" 1.52mm to 3.81mm (Chrome not available) [02] | XX | \$160.00 | 00 | 3/16" | 15/16" |
| | X | \$132.00 | 00 | 3/16" | 15/16" |
| | Y | \$130.00 | 00 | 3/16" | 15/16" |
| | Z, ZZ | \$124.00 | 00 | 3/16" | 15/16" |
| .1501" to .2300" 3.82mm to 5.84mm [03] | XX | \$122.00 | 0 | 3/8" | 15/16" |
| | X | \$110.00 | 0 | 3/8" | 15/16" |
| | Y | \$104.00 | 0 | 3/8" | 15/16" |
| | Z, ZZ | \$100.00 | 0 | 3/8" | 15/16" |
| .2301" to .3650" 5.85mm to 9.27mm [04] | XX | \$110.00 | 1 | 9/16" | 1-1/8" |
| | X | \$98.00 | 1 | 9/16" | 1-1/8" |
| | Y | \$94.00 | 1 | 9/16" | 1-1/8" |
| | Z, ZZ | \$88.00 | 1 | 9/16" | 1-1/8" |
| .3651" to .5100" 9.28mm to 12.95mm [05] | XX | \$112.00 | 2 | 3/4" | 1-3/8" |
| | X | \$98.00 | 2 | 3/4" | 1-3/8" |
| | Y | \$94.00 | 2 | 3/4" | 1-3/8" |
| | Z, ZZ | \$90.00 | 2 | 3/4" | 1-3/8" |
| .5101" to .8250" 12.96mm to 20.95mm [06] | XX | \$116.00 | 3 | 15/16" | 1-3/4" |
| | X | \$104.00 | 3 | 15/16" | 1-3/4" |
| | Y | \$98.00 | 3 | 15/16" | 1-3/4" |
| | Z, ZZ | \$94.00 | 3 | 15/16" | 1-3/4" |
| .8251" to 1.1350" 20.96mm to 28.83mm [07] | XX | \$118.00 | 4 | 1-1/8" | 2-1/8" |
| | X | \$106.00 | 4 | 1-1/8" | 2-1/8" |
| | Y | \$100.00 | 4 | 1-1/8" | 2-1/8" |
| | Z, ZZ | \$96.00 | 4 | 1-1/8" | 2-1/8" |
| 1.1351" to 1.5100" 28.84mm to 38.35mm [08] | XX | \$138.00 | 5 | 1-5/16" | 2-1/2" |
| | X | \$120.00 | 5 | 1-5/16" | 2-1/2" |
| | Y | \$114.00 | 5 | 1-5/16" | 2-1/2" |
| | Z, ZZ | \$110.00 | 5 | 1-5/16" | 2-1/2" |
| 1.5101" to 2.0100" 38.36mm to 51.05mm [09] | XX | \$166.00 | 6 | 1-1/2" | 4" |
| | X | \$150.00 | 6 | 1-1/2" | 4" |
| | Y | \$144.00 | 6 | 1-1/2" | 4" |
| | Z, ZZ | \$138.00 | 6 | 1-1/2" | 4" |
| 2.0101" to 2.5100" 51.06mm to 63.75mm [10] | XX | \$214.00 | 7 | 1-1/2" | 4-1/2" |
| | X | \$190.00 | 7 | 1-1/2" | 4-1/2" |
| | Y | \$172.00 | 7 | 1-1/2" | 4-1/2" |
| | Z, ZZ | \$162.00 | 7 | 1-1/2" | 4-1/2" |
| 2.5101" to 3.0100" 63.76mm to 76.45mm [11] | XX | \$248.00 | 8 | 1-1/2" | 5" |
| | X | \$212.00 | 8 | 1-1/2" | 5" |
| | Y | \$196.00 | 8 | 1-1/2" | 5" |
| | Z, ZZ | \$184.00 | 8 | 1-1/2" | 5" |

| Range | Tolerance Class | Price Member Only | Blank No | C Dim. | B Dim. |
|--|-----------------|-------------------|----------|--------|---------|
| 3.0101" to 3.5100" 76.46mm to 89.15mm [12] | XX | \$286.00 | 9 | 1-1/2" | 5-1/2" |
| | X | \$248.00 | 9 | 1-1/2" | 5-1/2" |
| | Y | \$224.00 | 9 | 1-1/2" | 5-1/2" |
| | Z, ZZ | \$212.00 | 9 | 1-1/2" | 5-1/2" |
| 3.5101" to 4.0100" 89.16mm to 101.85mm [13] | XX | \$324.00 | 10 | 1-1/2" | 6-1/4" |
| | X | \$282.00 | 10 | 1-1/2" | 6-1/4" |
| | Y | \$252.00 | 10 | 1-1/2" | 6-1/4" |
| | Z, ZZ | \$242.00 | 10 | 1-1/2" | 6-1/4" |
| 4.0101" to 4.7600" 101.86mm to 120.90mm [14] | XX | \$380.00 | 11 | 1-1/2" | 7-1/4" |
| | X | \$334.00 | 11 | 1-1/2" | 7-1/4" |
| | Y | \$294.00 | 11 | 1-1/2" | 7-1/4" |
| | Z, ZZ | \$282.00 | 11 | 1-1/2" | 7-1/4" |
| 4.7601" to 5.5100" 120.91mm to 139.85mm [15] | XX | \$506.00 | 12 | 1-1/2" | 8-1/4" |
| | X | \$442.00 | 12 | 1-1/2" | 8-1/4" |
| | Y | \$396.00 | 12 | 1-1/2" | 8-1/4" |
| | Z, ZZ | \$386.00 | 12 | 1-1/2" | 8-1/4" |
| 5.5101" to 6.2600" 139.86mm to 159.00mm [16] | XX | \$578.00 | 13 | 1-1/2" | 9-1/4" |
| | X | \$500.00 | 13 | 1-1/2" | 9-1/4" |
| | Y | \$454.00 | 13 | 1-1/2" | 9-1/4" |
| | Z, ZZ | \$442.00 | 13 | 1-1/2" | 9-1/4" |
| 6.2601" to 7.0100" 159.01mm to 178.05mm [17] | XX | \$698.00 | 14 | 1-1/2" | 10-1/4" |
| | X | \$662.00 | 14 | 1-1/2" | 10-1/4" |
| | Y | \$632.00 | 14 | 1-1/2" | 10-1/4" |
| | Z, ZZ | \$622.00 | 14 | 1-1/2" | 10-1/4" |
| 7.0101" to 7.7600" 178.06mm to 197.10mm [18] | XX | \$726.00 | 15 | 1-1/2" | 11-1/4" |
| | X | \$690.00 | 15 | 1-1/2" | 11-1/4" |
| | Y | \$662.00 | 15 | 1-1/2" | 11-1/4" |
| | Z, ZZ | \$650.00 | 15 | 1-1/2" | 11-1/4" |
| 7.7601" to 8.5100" 197.11mm to 216.15mm [19] | XX | \$820.00 | 16 | 1-1/2" | 12-1/4" |
| | X | \$776.00 | 16 | 1-1/2" | 12-1/4" |
| | Y | \$736.00 | 16 | 1-1/2" | 12-1/4" |
| | Z, ZZ | \$724.00 | 16 | 1-1/2" | 12-1/4" |
| 8.5101" to 9.2600" 216.16mm to 235.20mm [20] | XX | \$914.00 | 17 | 1-1/2" | 13-1/4" |
| | X | \$874.00 | 17 | 1-1/2" | 13-1/4" |
| | Y | \$828.00 | 17 | 1-1/2" | 13-1/4" |
| | Z, ZZ | \$816.00 | 17 | 1-1/2" | 13-1/4" |
| 9.2601" to 10.0100" 235.21mm to 254.25mm [21] | XX | \$1,072.00 | 18 | 1-1/2" | 14-1/4" |
| | X | \$948.00 | 18 | 1-1/2" | 14-1/4" |
| | Y | \$902.00 | 18 | 1-1/2" | 14-1/4" |
| | Z, ZZ | \$892.00 | 18 | 1-1/2" | 14-1/4" |
| 10.0101" to 10.7600" 254.26mm to 273.30mm [22] | XX | \$1,188.00 | 19 | 1-1/2" | 15-1/4" |
| | X | \$1,070.00 | 19 | 1-1/2" | 15-1/4" |
| | Y | \$926.00 | 19 | 1-1/2" | 15-1/4" |
| | Z, ZZ | \$914.00 | 19 | 1-1/2" | 15-1/4" |
| 10.7601" to 11.5100" 273.31mm to 292.35mm [23] | XX | \$1,320.00 | 20 | 1-1/2" | 16-1/4" |
| | X | \$1,150.00 | 20 | 1-1/2" | 16-1/4" |
| | Y | \$1,064.00 | 20 | 1-1/2" | 16-1/4" |
| | Z, ZZ | \$1,052.00 | 20 | 1-1/2" | 16-1/4" |
| 11.5101" to 12.2600" 292.36mm to 311.40mm [24] | XX | \$1,430.00 | 21 | 1-1/2" | 17-1/4" |
| | X | \$1,266.00 | 21 | 1-1/2" | 17-1/4" |
| | Y | \$1,104.00 | 21 | 1-1/2" | 17-1/4" |
| | Z, ZZ | \$1,092.00 | 21 | 1-1/2" | 17-1/4" |



QTY DISCOUNTS
2 pcs. & Up... Less 10%
 Combine identical sizes
 for quantity discount
 (Excludes Class XX products)

Chrome Plated Tool Steel - Add 35% to Steel price.

Custom Carbide Ring Gages from .0600" to 1.5100"

FOR MASTERS & GO/NOGO GAGING

These Ring Gages are perfect for use as masters for bore gages and internal micrometers. Use Vermont Gage Ring Gages to efficiently inspect external dimensions of manufactured parts. With a Go and NoGo ring, an inspector can quickly pass/fail parts without taking time consuming readings from an indicator. These ring gages are also perfect for use as masters for bore gages and internal micrometers. By using a same size master ring gage, you eliminate lead error when making measurements. A Certificate of Accuracy accompanies every ring gage assuring size.

- **Class XX, X, Y, Z or ZZ**
- **See page 116 for tolerance specifications**
- **Go, NoGo or Master tolerances**
- **NIST traceable**
- **C-2 Tungsten Carbide; 90/92 Ra**
- **Lapped to 2 microinch finish or better on Class XX or X**
- **Round within 1/2 of tolerance**
- **Marked with size and direction of tolerance**
- **Larger sizes available. Call for quotation.**
- **Certificate of Accuracy included**
- **See page 111 for Calibration Services**

How to Order:

23

0

Material

[3] Tungsten Carbide

Tolerance

- [1] Class XX
- [2] Class X
- [3] Class Y
- [4] Class Z
- [5] Class ZZ

Range

| | |
|-------------------------|----------------------|
| [02] .0600" to .1500" | [1.52mm to 3.81mm] |
| [03] .1501" to .2300" | [3.82mm to 5.84mm] |
| [04] .2301" to .3650" | [5.85mm to 9.27mm] |
| [05] .3651" to .5100" | [9.28mm to 12.95mm] |
| [06] .5101" to .8250" | [12.96mm to 20.95mm] |
| [07] .8251" to 1.1350" | [20.96mm to 28.83mm] |
| [08] 1.1351" to 1.3350" | [28.84mm to 33.91mm] |
| [09] 1.3351" to 1.5100" | [33.92mm to 38.35mm] |

Direction of Tolerance

- [1] Go [1 member, (Minus) unilateral tolerance]
- [2] NoGo [1 member, (Plus) unilateral tolerance]
- [3] Master [1 member bilateral tolerance]

Package

- [1] Member only

Size (Specify size of gage members)

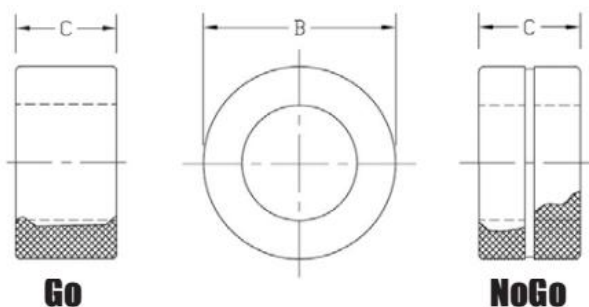
Configure part number and add size of gage member.
Example: 233204310 - .2500"



Custom Carbide Ring Gages from .0600" to 1.5100"

PLAIN RINGS

| Range | Tolerance Class | Price Member Only | Blank No | C Dim. | B Dim. |
|--|-----------------|-------------------|----------|---------|--------|
| .0600" to .1500" 1.52mm to 3.81mm [02] | XX | \$230.00 | 00 | 3/16" | 15/16" |
| | X | \$205.00 | 00 | 3/16" | 15/16" |
| | Y | \$200.00 | 00 | 3/16" | 15/16" |
| | Z, ZZ | \$185.00 | 00 | 3/16" | 15/16" |
| .1501" to .2300" 3.82mm to 5.84mm [03] | XX | \$210.00 | 0 | 3/8" | 15/16" |
| | X | \$190.00 | 0 | 3/8" | 15/16" |
| | Y | \$185.00 | 0 | 3/8" | 15/16" |
| | Z, ZZ | \$180.00 | 0 | 3/8" | 15/16" |
| .2301" to .3650" 5.85mm to 9.27mm [04] | XX | \$205.00 | 1 | 9/16" | 1-1/8" |
| | X | \$175.00 | 1 | 9/16" | 1-1/8" |
| | Y | \$170.00 | 1 | 9/16" | 1-1/8" |
| | Z, ZZ | \$160.00 | 1 | 9/16" | 1-1/8" |
| .3651" to .5100" 9.28mm to 12.95mm [05] | XX | \$215.00 | 2 | 3/4" | 1-3/8" |
| | X | \$200.00 | 2 | 3/4" | 1-3/8" |
| | Y | \$190.00 | 2 | 3/4" | 1-3/8" |
| | Z, ZZ | \$185.00 | 2 | 3/4" | 1-3/8" |
| .5101" to .8250" 12.96mm to 20.95mm [06] | XX | \$235.00 | 3 | 15/16" | 1-3/4" |
| | X | \$215.00 | 3 | 15/16" | 1-3/4" |
| | Y | \$210.00 | 3 | 15/16" | 1-3/4" |
| | Z, ZZ | \$205.00 | 3 | 15/16" | 1-3/4" |
| .8251" to 1.1350" 20.96mm to 28.83mm [07] | XX | \$335.00 | 4 | 1-1/8" | 2-1/8" |
| | X | \$305.00 | 4 | 1-1/8" | 2-1/8" |
| | Y | \$295.00 | 4 | 1-1/8" | 2-1/8" |
| | Z, ZZ | \$290.00 | 4 | 1-1/8" | 2-1/8" |
| 1.1351" to 1.3350" 28.84mm to 33.91mm [08] | XX | \$400.00 | 5 | 1-5/16" | 2-1/2" |
| | X | \$375.00 | 5 | 1-5/16" | 2-1/2" |
| | Y | \$345.00 | 5 | 1-5/16" | 2-1/2" |
| | Z, ZZ | \$335.00 | 5 | 1-5/16" | 2-1/2" |
| 1.3351" to 1.5100" 33.92mm to 38.35mm [09] | XX | \$430.00 | 5 | 1-5/16" | 2-1/2" |
| | X | \$400.00 | 5 | 1-5/16" | 2-1/2" |
| | Y | \$375.00 | 5 | 1-5/16" | 2-1/2" |
| | Z, ZZ | \$360.00 | 5 | 1-5/16" | 2-1/2" |

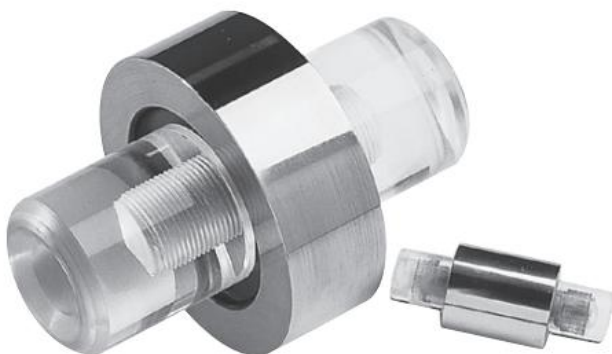


Custom Master Setting Discs from .1500" to 8.0100"

CALIBRATE YOUR MEASURING EQUIPMENT

Use these Vermont Gage Master Setting Discs to calibrate your measuring equipment. Designed to satisfy traceability requirements of your quality control system, these masters are a must for your calibration lab and inspection areas. Vermont Master Setting Discs are available in three (3) styles and come complete with grips and Certificate of Accuracy.

- *Class XX, X or Y*
- *See page 116 for tolerance specifications*
- *Bilateral (+/-) tolerance*
- *NIST traceable*
- *Tool Steel; 60/62 Rc (Cold Stabilized)*
- *Chrome Plated Tool Steel; 70/72 Rc*
- *4 microinch finish or better on Class XX or X*
- *Round within 1/2 of tolerance*
- *Complete with end grips*
- *Marked with size and direction of tolerance on Master Setting Discs over 1.5100"*
- *Certificate of Accuracy included*
- *See page 111 for Calibration Services*



How to Order:

25

0

Material

- [1] Tool Steel
- [2] Chrome Plated Tool Steel

Tolerance

- [1] Class XX
- [2] Class X
- [3] Class Y

Range

| | | |
|------|--------------------|------------------------|
| [01] | .1500" to .2300" | [3.81mm to 5.84mm] |
| [02] | .2301" to .3650" | [5.85mm to 9.27mm] |
| [03] | .3651" to .5100" | [9.28mm to 12.95mm] |
| [04] | .5101" to .8250" | [12.96mm to 20.95mm] |
| [05] | .8251" to 1.1350" | [20.96mm to 28.83mm] |
| [06] | 1.1351" to 1.5100" | [28.84mm to 38.35mm] |
| [07] | 1.5101" to 2.0100" | [38.36mm to 51.05mm] |
| [08] | 2.0101" to 2.5100" | [51.06mm to 63.75mm] |
| [09] | 2.5101" to 3.0100" | [63.76mm to 76.45mm] |
| [10] | 3.0101" to 3.5100" | [76.46mm to 89.15mm] |
| [11] | 3.5101" to 4.0100" | [89.16mm to 101.85mm] |
| [12] | 4.0101" to 4.5100" | [101.86mm to 114.55mm] |
| [13] | 4.5101" to 5.0100" | [114.56mm to 127.75mm] |
| [14] | 5.0101" to 5.5100" | [127.76mm to 139.95mm] |
| [15] | 5.5101" to 6.0100" | [139.96mm to 152.65mm] |
| [16] | 6.0101" to 6.5100" | [152.66mm to 165.35mm] |
| [17] | 6.5101" to 7.0100" | [165.36mm to 178.05mm] |
| [18] | 7.0101" to 7.5100" | [178.06mm to 190.75mm] |
| [19] | 7.5101" to 8.0100" | [190.76mm to 203.45mm] |

Direction of Tolerance

- [1] Master (1 member, bi-lateral tolerance)
- [2] Go (1 member, Plus tolerance)
- [3] No-Go (1 member, Minus tolerance)

Package

- [1] Style I Master Disc with End Grips
- [2] Style II Master Disc with End Grips
- [3] Style III Master Disc with End Grips

Size (Specify size of gage members)

Configure part number and add size of gage member.
Example: 251204310 - .6250"

Custom Master Setting Discs from .1500" to 8.0100"

| Range | Tolerance Class | Price Style 1 | Price Style 2 | Price Style 3 |
|--|-----------------|---------------|---------------|---------------|
| .1500" to .2300" 3.81mm to 5.84mm [01] | XX | \$95.00 | \$175.00 | \$85.00 |
| | X | \$85.00 | \$145.00 | \$70.00 |
| | Y | \$80.00 | \$140.00 | \$65.00 |
| .2301" to .3650" 5.85mm to 9.27mm [02] | XX | \$95.00 | \$175.00 | \$85.00 |
| | X | \$85.00 | \$145.00 | \$70.00 |
| | Y | \$80.00 | \$140.00 | \$65.00 |
| .3651" to .5100" 9.28mm to 12.95mm [03] | XX | \$100.00 | \$180.00 | \$85.00 |
| | X | \$85.00 | \$150.00 | \$75.00 |
| | Y | \$80.00 | \$145.00 | \$70.00 |
| .5101" to .8250" 12.96mm to 20.95mm [04] | XX | \$100.00 | \$185.00 | \$90.00 |
| | X | \$90.00 | \$160.00 | \$80.00 |
| | Y | \$85.00 | \$150.00 | \$70.00 |
| .8251" to 1.1350" 20.96mm to 28.83mm [05] | XX | \$110.00 | \$190.00 | \$95.00 |
| | X | \$95.00 | \$170.00 | \$85.00 |
| | Y | \$90.00 | \$155.00 | \$80.00 |
| 1.1351" to 1.5100" 28.84mm to 38.35mm [06] | XX | \$115.00 | \$205.00 | \$100.00 |
| | X | \$100.00 | \$180.00 | \$90.00 |
| | Y | \$95.00 | \$170.00 | \$85.00 |
| 1.5101" to 2.0100" 38.36mm to 51.05mm [07] | XX | \$130.00 | \$215.00 | \$120.00 |
| | X | \$110.00 | \$195.00 | \$100.00 |
| | Y | \$100.00 | \$180.00 | \$90.00 |
| 2.0101" to 2.5100" 51.06mm to 63.75mm [08] | XX | \$150.00 | \$255.00 | \$140.00 |
| | X | \$125.00 | \$210.00 | \$115.00 |
| | Y | \$115.00 | \$200.00 | \$105.00 |
| 2.5101" to 3.0100" 63.76mm to 76.45mm [09] | XX | \$165.00 | \$285.00 | \$155.00 |
| | X | \$140.00 | \$250.00 | \$125.00 |
| | Y | \$125.00 | \$225.00 | \$115.00 |
| 3.0101" to 3.5100" 76.46mm to 89.15mm [10] | XX | \$220.00 | \$360.00 | \$210.00 |
| | X | \$195.00 | \$325.00 | \$180.00 |
| | Y | \$180.00 | \$310.00 | \$170.00 |
| 3.5101" to 4.0100" 89.16mm to 101.85mm [11] | XX | \$270.00 | \$395.00 | \$225.00 |
| | X | \$240.00 | \$365.00 | \$195.00 |
| | Y | \$225.00 | \$330.00 | \$180.00 |
| 4.0101" to 4.5100" 101.86mm to 114.55mm [12] | XX | \$300.00 | \$450.00 | \$250.00 |
| | X | \$270.00 | \$410.00 | \$215.00 |
| | Y | \$260.00 | \$380.00 | \$205.00 |
| 4.5101" to 5.0100" 114.56mm to 127.75mm [13] | XX | \$385.00 | \$470.00 | \$260.00 |
| | X | \$355.00 | \$420.00 | \$220.00 |
| | Y | \$340.00 | \$390.00 | \$210.00 |

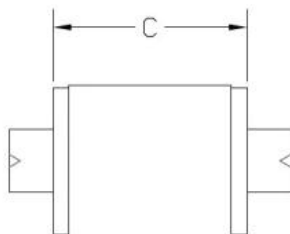
Chrome Plated Tool Steel - Add 35% to Steel price.

Custom Master Setting Discs from .1500" to 8.0100"

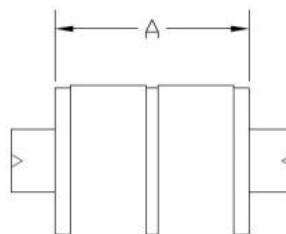
| Range | Tolerance Class | Price Style 1 | Price Style 2 | Price Style 3 |
|--|-----------------|---------------|---------------|---------------|
| 5.0101" to 5.5100" 127.76mm to 139.95mm [14] | XX | \$390.00 | \$490.00 | \$270.00 |
| | X | \$360.00 | \$450.00 | \$240.00 |
| | Y | \$350.00 | \$420.00 | \$220.00 |
| 5.5101" to 6.0100" 139.96mm to 152.65mm [15] | XX | \$395.00 | \$530.00 | \$275.00 |
| | X | \$365.00 | \$480.00 | \$245.00 |
| | Y | \$355.00 | \$450.00 | \$230.00 |
| 6.0101" to 6.5100" 152.66mm to 165.35mm [16] | XX | \$415.00 | \$575.00 | \$300.00 |
| | X | \$385.00 | \$515.00 | \$250.00 |
| | Y | \$370.00 | \$490.00 | \$240.00 |
| 6.5101" to 7.0100" 165.36mm to 178.05mm [17] | XX | \$650.00 | \$720.00 | \$385.00 |
| | X | \$575.00 | \$660.00 | \$335.00 |
| | Y | \$550.00 | \$635.00 | \$325.00 |
| 7.0101" to 7.5100" 178.06mm to 190.75mm [18] | XX | \$660.00 | \$745.00 | \$390.00 |
| | X | \$600.00 | \$685.00 | \$355.00 |
| | Y | \$575.00 | \$660.00 | \$340.00 |
| 7.5101" to 8.0100" 190.76mm to 203.45mm [19] | XX | \$695.00 | \$770.00 | \$395.00 |
| | X | \$635.00 | \$710.00 | \$360.00 |
| | Y | \$610.00 | \$685.00 | \$350.00 |

Chrome Plated Tool Steel - Add 35% to Steel price.

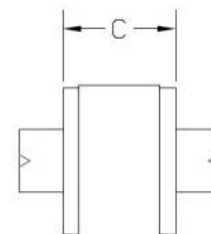
| Range | | Grip No. | C Style 1 | A Style 2 | C Style 3 |
|--------------------|---------------------|----------|-----------|-----------|-----------|
| Inch | Metric | | | | |
| .1500" to .2300" | 3.81mm to 5.84mm | 0 | 1 3/16" | 1 3/16" | 3/4" |
| .2301" to .3650" | 5.85mm to 9.27mm | 1 | 1 5/16" | 1 5/16" | 13/16" |
| .3651" to .5100" | 9.28mm to 12.95mm | 2 | 1 7/16" | 1 7/16" | 7/8" |
| .5101" to .8250" | 12.96mm to 20.95mm | 3 | 1 9/16" | 1 9/16" | 15/16" |
| .8251" to 1.1350" | 20.96mm to 28.83mm | 4 | 1 11/16" | 1 11/16" | 1" |
| 1.1351" to 1.5100" | 28.84mm to 38.35mm | 5 | 1 15/16" | 1 15/16" | 1 1/8" |
| 1.5101" to 2.0100" | 38.36mm to 51.05mm | 6 | 1 7/8" | 7/8" | 7/8" |
| 2.0101" to 2.5100" | 51.06mm to 63.75mm | 6 | 2" | 7/8" | 7/8" |
| 2.5101" to 3.5100" | 63.76mm to 89.15mm | 7 | 2" | 1" | 1" |
| 3.5101" to 8.0100" | 89.16mm to 203.45mm | 7 | 2 1/8" | 1" | 1" |



STYLE 1



STYLE 2



STYLE 3

Standard Flexible Hole Location Gages

Hole Location Plugs are used to measure the location of a threaded hole in a product, typically with a CMM.

Vermont Gage's Flexible Hole Location Plugs larger than #10 (M5) are slotted at 90 degree increments, while Hole Location Plugs #10 (M5) and smaller and are of solid construction with front taper covering the entire product tolerance. Both styles insure positive location on the thread flank regardless of the size of the hole within the product tolerance.

- *For inspecting the location of a threaded hole*
- *Slotted 90 degree design locates positively on flank of parts hole*
- *Sizes #10 (M5) and smaller are of solid construction, with front taper to cover entire product tolerance*
- *Use to determine centerline to centerline distances of threaded holes*
- *Certificate of Accuracy included*

INCH

| Size | Order No. | Price |
|-------------|-----------|----------|
| 0-80 UNF | 261101000 | \$120.00 |
| 1-64 UNC | 261102500 | \$114.00 |
| 1-72 UNF | 261103500 | \$114.00 |
| 2-56 UNC | 261105000 | \$112.00 |
| 2-64 UNF | 261106000 | \$112.00 |
| 3-48 UNC | 261107500 | \$108.00 |
| 3-56 UNF | 261108500 | \$108.00 |
| 4-40 UNC | 261110000 | \$102.00 |
| 4-48 UNF | 261111000 | \$102.00 |
| 5-40 UNC | 261112500 | \$102.00 |
| 5-44 UNF | 261113500 | \$102.00 |
| 6-32 UNC | 261115000 | \$96.00 |
| 6-40 UNF | 261116000 | \$96.00 |
| 8-32 UNC | 261117500 | \$96.00 |
| 8-36 UNF | 261118500 | \$96.00 |
| 10-24 UNC | 261120000 | \$96.00 |
| 10-32 UNF | 261121000 | \$96.00 |
| 12-24 UNC | 261122500 | \$90.00 |
| 12-28 UNF | 261123500 | \$90.00 |
| 1/4-20 UNC | 261126000 | \$78.00 |
| 1/4-28 UNF | 261127000 | \$78.00 |
| 5/16-18 UNC | 261129500 | \$84.00 |
| 5/16-24 UNF | 261130500 | \$84.00 |
| 3/8-16 UNC | 261133000 | \$84.00 |
| 3/8-24 UNF | 261134000 | \$84.00 |
| 7/16-14 UNC | 261136500 | \$84.00 |
| 7/16-20 UNF | 261137500 | \$84.00 |
| 1/2-13 UNC | 261140000 | \$96.00 |
| 1/2-20 UNF | 261141000 | \$96.00 |
| 9/16-12 UNC | 261143500 | \$98.00 |
| 9/16-18 UNF | 261144500 | \$98.00 |
| 5/8-11 UNC | 261147000 | \$102.00 |
| 5/8-18 UNF | 261148000 | \$102.00 |
| 3/4-10 UNC | 261152000 | \$106.00 |
| 3/4-16 UNF | 261153000 | \$106.00 |
| 7/8-9 UNC | 261157000 | \$120.00 |
| 7/8-14 UNF | 261158000 | \$120.00 |
| 1"-8 UNC | 261162000 | \$162.00 |
| 1"-12 UNF | 261163000 | \$162.00 |

METRIC

| Size | Order No. | Price |
|--------------|-----------|----------|
| M1.6 X 0.35 | 262101000 | \$138.00 |
| M2.0 X 0.4 | 262104000 | \$132.00 |
| M2.5 X 0.45 | 262107000 | \$132.00 |
| M3.0 X 0.5 | 262108500 | \$121.00 |
| M3.5 X 0.6 | 262110000 | \$121.00 |
| M4.0 X 0.7 | 262111500 | \$115.00 |
| M5.0 X 0.8 | 262114500 | \$115.00 |
| M6.0 X 1.0 | 262117500 | \$94.00 |
| M8.0 X 1.25 | 262120500 | \$94.00 |
| M8.0 X 1.0 | 262120000 | \$94.00 |
| M10.0 X 1.5 | 262125500 | \$101.00 |
| M10.0 X 1.25 | 262124500 | \$101.00 |
| M10.0 X 0.75 | 262123500 | \$121.00 |
| M12.0 X 1.75 | 262130500 | \$107.00 |
| M12.0 X 1.5 | 262129500 | \$107.00 |
| M12.0 X 1.25 | 262128500 | \$107.00 |
| M12.0 X 1.0 | 262128000 | \$113.00 |
| M14.0 X 2.0 | 262133000 | \$115.00 |
| M14.0 X 1.5 | 262132000 | \$115.00 |
| M15.0 X 1.0 | 262134500 | \$115.00 |
| M16.0 X 2.0 | 262138000 | \$115.00 |
| M16.0 X 1.5 | 262137000 | \$115.00 |
| M17.0 X 1.0 | 262139500 | \$121.00 |
| M18.0 X 1.5 | 262142000 | \$121.00 |
| M20.0 X 2.5 | 262146500 | \$121.00 |
| M20.0 X 1.5 | 262145500 | \$121.00 |
| M20.0 X 1.0 | 262144500 | \$132.00 |
| M22.0 X 2.5 | 262149000 | \$138.00 |
| M22.0 X 1.5 | 262148000 | \$138.00 |
| M24.0 X 3.0 | 262151500 | \$155.00 |
| M24.0 X 2.0 | 262150500 | \$155.00 |



THREADS

Standard Thread Gages

WORK PLUGS, RINGS & SET PLUGS

Vermont Gage's Thread Gages inspect the pitch diameter and the functional thread for both internal and external threaded products. All stocked Thread Gages are made to Class X tolerances per ASME B1.2 (Unified Inch screw threads) and ASME B1.16M (Metric M series screw threads). All Thread Gages are supplied with a Certificate of Accuracy. Work Plugs are stocked in 2B and 3B (Inch) or 6H (Metric) classes of fit. Rings and Setting Plugs are stocked in 2A and 3A (Inch) or 6g (Metric) classes of fit. Stocked Work Plugs are chrome plated. All Thread Gages are marked with nominal size, threads per inch (Inch) or pitch (Metric), class of fit and pitch diameters. One line of additional marking (up to 25 characters) may be included at no additional cost.

- **Class of fit – Work Plugs 2B, 3B (Inch); 6H (Metric)**
- **Class of fit – Rings and Set Plugs 2A, 3A (Inch); 6g (Metric)**
- **Set Plugs are Class X on PD, W Tolerance on Lead and Flank Angles**
- **NIST traceable**
- **Work plugs, Reversibles and STI gages furnished in Chrome Plated Tool Steel, 70/72 Rc**
- **Thread rings and setting plugs furnished in Tool Steel, 60/62 Rc**
- **Handles custom marked 1 line (up to 25 characters) included additional text quoted upon request**
- **Inch handles – light blue**
- **Metric handles – yellow**
- **Thread ring holders available on page 107**
- **Certificate of Accuracy included**
- **See page 113 for Calibration Services**



Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|-------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 0-80 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301101010 | 301101020 | \$44.00 | 301101040 | \$100.00 | 1/4" | 3/16" | .0519 | .0542 | 000 |
| Taperlock Plug 3B | 301101010 | 301101030 | \$44.00 | 301101050 | \$100.00 | 1/4" | 3/16" | .0519 | .0536 | 000 |
| Reversible Plug 2B | 311101010 | 311101020 | \$59.00 | 311101040 | \$128.50 | 1/2" | 1/2" | .0519 | .0542 | 1W |
| Reversible Plug 3B | 311101010 | 311101030 | \$59.00 | 311101050 | \$128.50 | 1/2" | 1/2" | .0519 | .0536 | 1W |
| Ring 2A | 361101010 | 361101030 | \$150.00 | 361101050 | \$300.00 | 3/32" | 3/32" | .0514 | .0496 | 1T |
| Ring 3A | 361101020 | 361101040 | \$150.00 | 361101060 | \$300.00 | 3/32" | 3/32" | .0519 | .0506 | 1T |
| Set Plug 2A | 371101010 | 371101030 | \$89.00 | 371101050 | \$190.00 | 7/32" | 7/32" | .0514 | .0496 | 000 |
| Set Plug 3A | 371101020 | 371101040 | \$89.00 | 371101060 | \$190.00 | 7/32" | 7/32" | .0519 | .0506 | 000 |
| 1-64 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301102510 | 301102520 | \$44.00 | 301102540 | \$100.00 | 1/4" | 3/16" | .0629 | .0655 | 000 |
| Taperlock Plug 3B | 301102510 | 301102530 | \$44.00 | 301102550 | \$100.00 | 1/4" | 3/16" | .0629 | .0648 | 000 |
| Reversible Plug 2B | 311102510 | 311102520 | \$59.00 | 311102540 | \$130.00 | 1/2" | 1/2" | .0629 | .0655 | 1W |
| Reversible Plug 3B | 311102510 | 311102530 | \$59.00 | 311102550 | \$130.00 | 1/2" | 1/2" | .0629 | .0648 | 1W |
| Ring 2A | 361102510 | 361102530 | \$138.00 | 361102550 | \$276.00 | 3/32" | 3/32" | .0623 | .0603 | 1T |
| Ring 3A | 361102520 | 361102540 | \$138.00 | 361102560 | \$276.00 | 3/32" | 3/32" | .0629 | .0614 | 1T |
| Set Plug 2A | 371102510 | 371102530 | \$89.00 | 371102550 | \$190.00 | 7/32" | 7/32" | .0623 | .0603 | 000 |
| Set Plug 3A | 371102520 | 371102540 | \$89.00 | 371102560 | \$190.00 | 7/32" | 7/32" | .0629 | .0614 | 000 |
| 1-72 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301103510 | 301103520 | \$44.00 | 301103540 | \$100.00 | 1/4" | 3/16" | .0640 | .0665 | 000 |
| Taperlock Plug 3B | 301103510 | 301103530 | \$44.00 | 301103550 | \$100.00 | 1/4" | 3/16" | .0640 | .0659 | 000 |
| Reversible Plug 2B | 311103510 | 311103520 | \$59.00 | 311103540 | \$128.50 | 1/2" | 1/2" | .0640 | .0665 | 1W |
| Reversible Plug 3B | 311103510 | 311103530 | \$59.00 | 311103550 | \$128.50 | 1/2" | 1/2" | .0640 | .0659 | 1W |
| Ring 2A | 361103510 | 361103530 | \$138.00 | 361103550 | \$276.00 | 3/32" | 3/32" | .0634 | .0615 | 1T |
| Ring 3A | 361103520 | 361103540 | \$138.00 | 361103560 | \$276.00 | 3/32" | 3/32" | .0640 | .0626 | 1T |
| Set Plug 2A | 371103510 | 371103530 | \$89.00 | 371103550 | \$190.00 | 7/32" | 7/32" | .0634 | .0615 | 000 |
| Set Plug 3A | 371103520 | 371103540 | \$89.00 | 371103560 | \$190.00 | 7/32" | 7/32" | .0640 | .0626 | 000 |
| 2-56 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301105010 | 301105020 | \$44.00 | 301105040 | \$100.00 | 1/4" | 3/16" | .0744 | .0772 | 000 |
| Taperlock Plug 3B | 301105010 | 301105030 | \$44.00 | 301105050 | \$100.00 | 1/4" | 3/16" | .0744 | .0765 | 000 |
| Reversible Plug 2B | 311105010 | 311105020 | \$56.00 | 311105040 | \$122.50 | 5/8" | 5/8" | .0744 | .0772 | 2W |
| Reversible Plug 3B | 311105010 | 311105030 | \$56.00 | 311105050 | \$122.50 | 5/8" | 5/8" | .0744 | .0765 | 2W |
| STI Plug 2B | 321105010 | 321105020 | \$53.00 | 321105040 | \$117.00 | 5/16" | 7/32" | .0976 | .0996 | 00 |
| STI Plug 3B | 321105010 | 321105030 | \$53.00 | 321105050 | \$117.00 | 5/16" | 7/32" | .0976 | .0989 | 00 |
| Ring 2A | 361105010 | 361105030 | \$110.00 | 361105050 | \$220.00 | 3/32" | 3/32" | .0738 | .0717 | 1T |
| Ring 3A | 361105020 | 361105040 | \$110.00 | 361105060 | \$220.00 | 3/32" | 3/32" | .0744 | .0728 | 1T |
| Set Plug 2A | 371105010 | 371105030 | \$89.00 | 371105050 | \$190.00 | 7/32" | 7/32" | .0738 | .0717 | 000 |
| Set Plug 3A | 371105020 | 371105040 | \$89.00 | 371105060 | \$190.00 | 7/32" | 7/32" | .0744 | .0728 | 000 |
| 2-64 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301106010 | 301106020 | \$44.00 | 301106040 | \$100.00 | 1/4" | 3/16" | .0759 | .0786 | 000 |
| Taperlock Plug 3B | 301106010 | 301106030 | \$44.00 | 301106050 | \$100.00 | 1/4" | 3/16" | .0759 | .0779 | 000 |
| Reversible Plug 2B | 311106010 | 311106020 | \$56.00 | 311106040 | \$122.50 | 5/8" | 5/8" | .0759 | .0786 | 2W |
| Reversible Plug 3B | 311106010 | 311106030 | \$56.00 | 311106050 | \$122.50 | 5/8" | 5/8" | .0759 | .0779 | 2W |
| Ring 2A | 361106010 | 361106030 | \$110.00 | 361106050 | \$220.00 | 3/32" | 3/32" | .0753 | .0733 | 1T |
| Ring 3A | 361106020 | 361106040 | \$110.00 | 361106060 | \$220.00 | 3/32" | 3/32" | .0759 | .0744 | 1T |
| Set Plug 2A | 371106010 | 371106030 | \$89.00 | 371106050 | \$190.00 | 7/32" | 7/32" | .0753 | .0733 | 000 |
| Set Plug 3A | 371106020 | 371106040 | \$89.00 | 371106060 | \$190.00 | 7/32" | 7/32" | .0759 | .0744 | 000 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|-------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 3-48 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301107510 | 301107520 | \$38.00 | 301107540 | \$88.00 | 1/4" | 3/16" | .0855 | .0885 | 000 |
| Taperlock Plug 3B | 301107510 | 301107530 | \$38.00 | 301107550 | \$88.00 | 1/4" | 3/16" | .0855 | .0877 | 000 |
| Reversible Plug 2B | 311107510 | 311107520 | \$54.00 | 311107540 | \$119.00 | 5/8" | 5/8" | .0855 | .0885 | 2W |
| Reversible Plug 3B | 311107510 | 311107530 | \$54.00 | 311107550 | \$119.00 | 5/8" | 5/8" | .0855 | .0877 | 2W |
| STI Plug 2B | 321107510 | 321107520 | \$51.00 | 321107540 | \$113.00 | 5/16" | 7/32" | .1126 | .1148 | 00 |
| STI Plug 3B | 321107510 | 321107530 | \$51.00 | 321107550 | \$113.00 | 5/16" | 7/32" | .1126 | .1140 | 00 |
| Ring 2A | 361107510 | 361107530 | \$110.00 | 361107550 | \$220.00 | 5/32" | 5/32" | .0848 | .0825 | 1T |
| Ring 3A | 361107520 | 361107540 | \$110.00 | 361107560 | \$220.00 | 5/32" | 5/32" | .0855 | .0838 | 1T |
| Set Plug 2A | 371107510 | 371107530 | \$81.00 | 371107550 | \$174.00 | 3/8" | 3/8" | .0848 | .0825 | 000 |
| Set Plug 3A | 371107520 | 371107540 | \$81.00 | 371107560 | \$174.00 | 3/8" | 3/8" | .0855 | .0838 | 000 |
| 3-56 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301108510 | 301108520 | \$38.00 | 301108540 | \$88.00 | 1/4" | 3/16" | .0874 | .0902 | 000 |
| Taperlock Plug 3B | 301108510 | 301108530 | \$38.00 | 301108550 | \$88.00 | 1/4" | 3/16" | .0874 | .0895 | 000 |
| Reversible Plug 2B | 311108510 | 311108520 | \$54.00 | 311108540 | \$119.00 | 5/8" | 5/8" | .0874 | .0902 | 2W |
| Reversible Plug 3B | 311108510 | 311108530 | \$54.00 | 311108550 | \$119.00 | 5/8" | 5/8" | .0874 | .0895 | 2W |
| STI Plug 2B | 321108510 | 321108520 | \$51.00 | 321108540 | \$113.00 | 5/16" | 7/32" | .1106 | .1126 | 00 |
| STI Plug 3B | 321108510 | 321108530 | \$51.00 | 321108550 | \$113.00 | 5/16" | 7/32" | .1106 | .1119 | 00 |
| Ring 2A | 361108510 | 361108530 | \$110.00 | 361108550 | \$220.00 | 5/32" | 5/32" | .0867 | .0845 | 1T |
| Ring 3A | 361108520 | 361108540 | \$110.00 | 361108560 | \$220.00 | 5/32" | 5/32" | .0874 | .0858 | 1T |
| Set Plug 2A | 371108510 | 371108530 | \$81.00 | 371108550 | \$174.00 | 3/8" | 3/8" | .0867 | .0845 | 000 |
| Set Plug 3A | 371108520 | 371108540 | \$81.00 | 371108560 | \$174.00 | 3/8" | 3/8" | .0874 | .0858 | 000 |
| 4-40 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301110010 | 301110020 | \$38.00 | 301110040 | \$87.00 | 5/16" | 7/32" | .0958 | .0991 | 00 |
| Taperlock Plug 3B | 301110010 | 301110030 | \$38.00 | 301110050 | \$87.00 | 5/16" | 7/32" | .0958 | .0982 | 00 |
| Reversible Plug 2B | 311110010 | 311110020 | \$54.00 | 311110040 | \$119.00 | 5/8" | 5/8" | .0958 | .0991 | 2W |
| Reversible Plug 3B | 311110010 | 311110030 | \$54.00 | 311110050 | \$119.00 | 5/8" | 5/8" | .0958 | .0982 | 2W |
| STI Plug 2B | 321110010 | 321110020 | \$46.00 | 321110040 | \$103.00 | 5/16" | 7/32" | .1283 | .1308 | 00 |
| STI Plug 3B | 321110010 | 321110030 | \$46.00 | 321110050 | \$103.00 | 5/16" | 7/32" | .1283 | .1299 | 00 |
| Ring 2A | 361110010 | 361110030 | \$98.00 | 361110050 | \$196.00 | 5/32" | 5/32" | .0950 | .0925 | 1T |
| Ring 3A | 361110020 | 361110040 | \$98.00 | 361110060 | \$196.00 | 5/32" | 5/32" | .0958 | .0939 | 1T |
| Set Plug 2A | 371110010 | 371110030 | \$81.00 | 371110050 | \$174.00 | 3/8" | 3/8" | .0950 | .0925 | 00 |
| Set Plug 3A | 371110020 | 371110040 | \$81.00 | 371110060 | \$174.00 | 3/8" | 3/8" | .0958 | .0939 | 00 |
| 4-48 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301111010 | 301111020 | \$38.00 | 301111040 | \$87.00 | 5/16" | 7/32" | .0985 | .1016 | 00 |
| Taperlock Plug 3B | 301111010 | 301111030 | \$38.00 | 301111050 | \$87.00 | 5/16" | 7/32" | .0985 | .1008 | 00 |
| Reversible Plug 2B | 311111010 | 311111020 | \$54.00 | 311111040 | \$119.00 | 5/8" | 5/8" | .0985 | .1016 | 2W |
| Reversible Plug 3B | 311111010 | 311111030 | \$54.00 | 311111050 | \$119.00 | 5/8" | 5/8" | .0985 | .1008 | 2W |
| STI Plug 2B | 321111010 | 321111020 | \$46.00 | 321111040 | \$103.00 | 5/16" | 7/32" | .1256 | .1279 | 00 |
| STI Plug 3B | 321111010 | 321111030 | \$46.00 | 321111050 | \$103.00 | 5/16" | 7/32" | .1256 | .1271 | 00 |
| Ring 2A | 361111010 | 361111030 | \$98.00 | 361111050 | \$196.00 | 5/32" | 5/32" | .0978 | .0954 | 1T |
| Ring 3A | 361111020 | 361111040 | \$98.00 | 361111060 | \$196.00 | 5/32" | 5/32" | .0985 | .0967 | 1T |
| Set Plug 2A | 371111010 | 371111030 | \$81.00 | 371111050 | \$173.00 | 3/8" | 3/8" | .0978 | .0954 | 00 |
| Set Plug 3A | 371111020 | 371111040 | \$81.00 | 371111060 | \$173.00 | 3/8" | 3/8" | .0985 | .0967 | 00 |
| 5-40 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301112510 | 301112520 | \$32.00 | 301112540 | \$75.00 | 5/16" | 7/32" | .1088 | .1121 | 00 |
| Taperlock Plug 3B | 301112510 | 301112530 | \$32.00 | 301112550 | \$75.00 | 5/16" | 7/32" | .1088 | .1113 | 00 |
| Reversible Plug 2B | 311112510 | 311112520 | \$46.00 | 311112540 | \$103.00 | 5/8" | 5/8" | .1088 | .1121 | 2W |
| Reversible Plug 3B | 311112510 | 311112530 | \$46.00 | 311112550 | \$103.00 | 5/8" | 5/8" | .1088 | .1113 | 2W |
| STI Plug 2B | 321112510 | 321112520 | \$46.00 | 321112540 | \$103.00 | 13/32" | 9/32" | .1413 | .1438 | 0 |
| STI Plug 3B | 321112510 | 321112530 | \$46.00 | 321112550 | \$103.00 | 13/32" | 9/32" | .1413 | .1430 | 0 |
| Ring 2A | 361112510 | 361112530 | \$89.00 | 361112550 | \$178.00 | 5/32" | 5/32" | .1080 | .1054 | 1T |
| Ring 3A | 361112520 | 361112540 | \$89.00 | 361112560 | \$178.00 | 5/32" | 5/32" | .1088 | .1069 | 1T |
| Set Plug 2A | 371112510 | 371112530 | \$74.00 | 371112550 | \$159.00 | 3/8" | 3/8" | .1080 | .1054 | 00 |
| Set Plug 3A | 371112520 | 371112540 | \$74.00 | 371112560 | \$159.00 | 3/8" | 3/8" | .1088 | .1069 | 00 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|---------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 5-44 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301113510 | 301113520 | \$32.00 | 301113540 | \$75.00 | 5/16" | 7/32" | .1102 | .1134 | 00 |
| Taperlock Plug 3B | 301113510 | 301113530 | \$32.00 | 301113550 | \$75.00 | 5/16" | 7/32" | .1102 | .1126 | 00 |
| Reversible Plug 2B | 311113510 | 311113520 | \$46.00 | 311113540 | \$103.00 | 5/8" | 5/8" | .1102 | .1134 | 2W |
| Reversible Plug 3B | 311113510 | 311113530 | \$46.00 | 311113550 | \$103.00 | 5/8" | 5/8" | .1102 | .1126 | 2W |
| Ring 2A | 361113510 | 361113530 | \$89.00 | 361113550 | \$178.00 | 5/32" | 5/32" | .1095 | .1070 | 1T |
| Ring 3A | 361113520 | 361113540 | \$89.00 | 361113560 | \$178.00 | 5/32" | 5/32" | .1102 | .1083 | 1T |
| Set Plug 2A | 371113510 | 371113530 | \$74.00 | 371113550 | \$159.00 | 3/8" | 3/8" | .1095 | .1070 | 00 |
| Set Plug 3A | 371113520 | 371113540 | \$74.00 | 371113560 | \$159.00 | 3/8" | 3/8" | .1102 | .1083 | 00 |
| 6-32 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301115010 | 301115020 | \$32.00 | 301115040 | \$75.00 | 5/16" | 7/32" | .1177 | .1214 | 00 |
| Taperlock Plug 3B | 301115010 | 301115030 | \$32.00 | 301115050 | \$75.00 | 5/16" | 7/32" | .1177 | .1204 | 00 |
| Reversible Plug 2B | 311115010 | 311115020 | \$46.00 | 311115040 | \$103.00 | 3/4" | 3/4" | .1177 | .1214 | 2W |
| Reversible Plug 3B | 311115010 | 311115030 | \$46.00 | 311115050 | \$103.00 | 3/4" | 3/4" | .1177 | .1204 | 2W |
| STI Plug 2B | 321115010 | 321115020 | \$46.00 | 321115040 | \$103.00 | 13/32" | 9/32" | .1583 | .1611 | 0 |
| STI Plug 3B | 321115010 | 321115030 | \$46.00 | 321115050 | \$103.00 | 13/32" | 9/32" | .1583 | .1601 | 0 |
| Ring 2A | 361115010 | 361115030 | \$89.00 | 361115050 | \$178.00 | 5/32" | 5/32" | .1169 | .1141 | 1T |
| Ring 3A | 361115020 | 361115040 | \$89.00 | 361115060 | \$178.00 | 5/32" | 5/32" | .1177 | .1156 | 1T |
| Set Plug 2A | 371115010 | 371115030 | \$74.00 | 371115050 | \$159.00 | 3/8" | 3/8" | .1169 | .1141 | 00 |
| Set Plug 3A | 371115020 | 371115040 | \$74.00 | 371115060 | \$159.00 | 3/8" | 3/8" | .1177 | .1156 | 00 |
| 6-40 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301116010 | 301116020 | \$32.00 | 301116040 | \$75.00 | 5/16" | 7/32" | .1218 | .1252 | 00 |
| Taperlock Plug 3B | 301116010 | 301116030 | \$32.00 | 301116050 | \$75.00 | 5/16" | 7/32" | .1218 | .1243 | 00 |
| Reversible Plug 2B | 311116010 | 311116020 | \$46.00 | 311116040 | \$103.00 | 3/4" | 3/4" | .1218 | .1252 | 2W |
| Reversible Plug 3B | 311116010 | 311116030 | \$46.00 | 311116050 | \$103.00 | 3/4" | 3/4" | .1218 | .1243 | 2W |
| STI Plug 2B | 321116010 | 321116020 | \$46.00 | 321116040 | \$103.00 | 13/32" | 9/32" | .1543 | .1569 | 0 |
| STI Plug 3B | 321116010 | 321116030 | \$46.00 | 321116050 | \$103.00 | 13/32" | 9/32" | .1543 | .1560 | 0 |
| Ring 2A | 361116010 | 361116030 | \$89.00 | 361116050 | \$178.00 | 5/32" | 5/32" | .1210 | .1184 | 1T |
| Ring 3A | 361116020 | 361116040 | \$89.00 | 361116060 | \$178.00 | 5/32" | 5/32" | .1218 | .1198 | 1T |
| Set Plug 2A | 371116010 | 371116030 | \$74.00 | 371116050 | \$159.00 | 3/8" | 3/8" | .1210 | .1184 | 00 |
| Set Plug 3A | 371116020 | 371116040 | \$74.00 | 371116060 | \$159.00 | 3/8" | 3/8" | .1218 | .1198 | 00 |
| 8-32 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301117510 | 301117520 | \$32.00 | 301117540 | \$75.00 | 13/32" | 9/32" | .1437 | .1475 | 0 |
| Taperlock Plug 3B | 301117510 | 301117530 | \$32.00 | 301117550 | \$75.00 | 13/32" | 9/32" | .1437 | .1465 | 0 |
| Reversible Plug 2B | 311117510 | 311117520 | \$46.00 | 311117540 | \$103.00 | 3/4" | 3/4" | .1437 | .1475 | 2W |
| Reversible Plug 3B | 311117510 | 311117530 | \$46.00 | 311117550 | \$103.00 | 3/4" | 3/4" | .1437 | .1465 | 2W |
| STI Plug 2B | 321117510 | 321117520 | \$45.00 | 321117540 | \$101.00 | 13/32" | 9/32" | .1843 | .1872 | 0 |
| STI Plug 3B | 321117510 | 321117530 | \$45.00 | 321117550 | \$101.00 | 13/32" | 9/32" | .1843 | .1862 | 0 |
| Ring 2A | 361117510 | 361117530 | \$89.00 | 361117550 | \$178.00 | 3/16" | 3/16" | .1428 | .1399 | 1T |
| Ring 3A | 361117520 | 361117540 | \$89.00 | 361117560 | \$178.00 | 3/16" | 3/16" | .1437 | .1415 | 1T |
| Set Plug 2A | 371117510 | 371117530 | \$74.00 | 371117550 | \$159.00 | 13/32" | 13/32" | .1428 | .1399 | 0 |
| Set Plug 3A | 371117520 | 371117540 | \$74.00 | 371117560 | \$159.00 | 13/32" | 13/32" | .1437 | .1415 | 0 |
| 8-36 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301118510 | 301118520 | \$32.00 | 301118540 | \$75.00 | 13/32" | 9/32" | .1460 | .1496 | 0 |
| Taperlock Plug 3B | 301118510 | 301118530 | \$32.00 | 301118550 | \$75.00 | 13/32" | 9/32" | .1460 | .1487 | 0 |
| Reversible Plug 2B | 311118510 | 311118520 | \$46.00 | 311118540 | \$103.00 | 3/4" | 3/4" | .1460 | .1496 | 2W |
| Reversible Plug 3B | 311118510 | 311118530 | \$46.00 | 311118550 | \$103.00 | 3/4" | 3/4" | .1460 | .1487 | 2W |
| STI Plug 2B | 321118510 | 321118520 | \$45.00 | 321118540 | \$101.00 | 13/32" | 9/32" | .1821 | .1849 | 0 |
| STI Plug 3B | 321118510 | 321118530 | \$45.00 | 321118550 | \$101.00 | 13/32" | 9/32" | .1821 | .1840 | 0 |
| Ring 2A | 361118510 | 361118530 | \$89.00 | 361118550 | \$178.00 | 3/16" | 3/16" | .1452 | .1424 | 1T |
| Ring 3A | 361118520 | 361118540 | \$89.00 | 361118560 | \$178.00 | 3/16" | 3/16" | .1460 | .1439 | 1T |
| Set Plug 2A | 371118510 | 371118530 | \$74.00 | 371118550 | \$159.00 | 13/32" | 13/32" | .1452 | .1424 | 0 |
| Set Plug 3A | 371118520 | 371118540 | \$74.00 | 371118560 | \$159.00 | 13/32" | 13/32" | .1460 | .1439 | 0 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 10-24 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301120010 | 301120020 | \$32.00 | 301120040 | \$75.00 | 13/32" | 9/32" | .1629 | .1672 | 0 |
| Taperlock Plug 3B | 301120010 | 301120030 | \$32.00 | 301120050 | \$75.00 | 13/32" | 9/32" | .1629 | .1661 | 0 |
| Reversible Plug 2B | 311120010 | 311120020 | \$46.00 | 311120040 | \$103.50 | 7/8" | 7/8" | .1629 | .1672 | 3W |
| Reversible Plug 3B | 311120010 | 311120030 | \$46.00 | 311120050 | \$103.50 | 7/8" | 7/8" | .1629 | .1661 | 3W |
| STI Plug 2B | 321120010 | 321120020 | \$45.00 | 321120040 | \$101.00 | 13/32" | 9/32" | .2170 | .2203 | 0 |
| STI Plug 3B | 321120010 | 321120030 | \$45.00 | 321120050 | \$101.00 | 13/32" | 9/32" | .2170 | .2192 | 0 |
| Ring 2A | 361120010 | 361120030 | \$89.00 | 361120050 | \$178.00 | 3/16" | 3/16" | .1619 | .1586 | 1T |
| Ring 3A | 361120020 | 361120040 | \$89.00 | 361120060 | \$178.00 | 3/16" | 3/16" | .1629 | .1604 | 1T |
| Set Plug 2A | 371120010 | 371120030 | \$74.00 | 371120050 | \$159.00 | 13/32" | 13/32" | .1619 | .1586 | 0 |
| Set Plug 3A | 371120020 | 371120040 | \$74.00 | 371120060 | \$159.00 | 13/32" | 13/32" | .1629 | .1604 | 0 |
| 10-32 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301121010 | 301121020 | \$32.00 | 301121040 | \$75.00 | 13/32" | 9/32" | .1697 | .1736 | 0 |
| Taperlock Plug 3B | 301121010 | 301121030 | \$32.00 | 301121050 | \$75.00 | 13/32" | 9/32" | .1697 | .1726 | 0 |
| Reversible Plug 2B | 311121010 | 311121020 | \$46.00 | 311121040 | \$103.50 | 7/8" | 7/8" | .1697 | .1736 | 3W |
| Reversible Plug 3B | 311121010 | 311121030 | \$46.00 | 311121050 | \$103.50 | 7/8" | 7/8" | .1697 | .1726 | 3W |
| STI Plug 2B | 321121010 | 321121020 | \$45.00 | 321121040 | \$101.00 | 13/32" | 9/32" | .2103 | .2133 | 0 |
| STI Plug 3B | 321121010 | 321121030 | \$45.00 | 321121050 | \$101.00 | 13/32" | 9/32" | .2103 | .2123 | 0 |
| Ring 2A | 361121010 | 361121030 | \$89.00 | 361121050 | \$178.00 | 3/16" | 3/16" | .1688 | .1658 | 1T |
| Ring 3A | 361121020 | 361121040 | \$89.00 | 361121060 | \$178.00 | 3/16" | 3/16" | .1697 | .1674 | 1T |
| Set Plug 2A | 371121010 | 371121030 | \$74.00 | 371121050 | \$159.00 | 13/32" | 13/32" | .1688 | .1658 | 0 |
| Set Plug 3A | 371121020 | 371121040 | \$74.00 | 371121060 | \$159.00 | 13/32" | 13/32" | .1697 | .1674 | 0 |
| 12-24 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301122510 | 301122520 | \$32.00 | 301122540 | \$75.00 | 13/32" | 9/32" | .1889 | .1933 | 0 |
| Taperlock Plug 3B | 301122510 | 301122530 | \$32.00 | 301122550 | \$75.00 | 13/32" | 9/32" | .1889 | .1922 | 0 |
| Reversible Plug 2B | 311122510 | 311122520 | \$46.00 | 311122540 | \$103.50 | 7/8" | 7/8" | .1889 | .1933 | 3W |
| Reversible Plug 3B | 311122510 | 311122530 | \$46.00 | 311122550 | \$103.50 | 7/8" | 7/8" | .1889 | .1922 | 3W |
| STI Plug 2B | 321122510 | 321122520 | \$45.00 | 321122540 | \$101.00 | 1/2" | 5/16" | .2430 | .2464 | 1 |
| STI Plug 3B | 321122510 | 321122530 | \$45.00 | 321122550 | \$101.00 | 1/2" | 5/16" | .2430 | .2453 | 1 |
| Ring 2A | 361122510 | 361122530 | \$89.00 | 361122550 | \$178.00 | 3/16" | 3/16" | .1879 | .1845 | 1T |
| Ring 3A | 361122520 | 361122540 | \$89.00 | 361122560 | \$178.00 | 3/16" | 3/16" | .1889 | .1863 | 1T |
| Set Plug 2A | 371122510 | 371122530 | \$78.00 | 371122550 | \$167.00 | 13/32" | 13/32" | .1879 | .1845 | 0 |
| Set Plug 3A | 371122520 | 371122540 | \$78.00 | 371122560 | \$167.00 | 13/32" | 13/32" | .1889 | .1863 | 0 |
| 12-28 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301123510 | 301123520 | \$32.00 | 301123540 | \$75.00 | 13/32" | 9/32" | .1928 | .1970 | 0 |
| Taperlock Plug 3B | 301123510 | 301123530 | \$32.00 | 301123550 | \$75.00 | 13/32" | 9/32" | .1928 | .1959 | 0 |
| Reversible Plug 2B | 311123510 | 311123520 | \$46.00 | 311123540 | \$103.50 | 7/8" | 7/8" | .1928 | .1970 | 3W |
| Reversible Plug 3B | 311123510 | 311123530 | \$46.00 | 311123550 | \$103.50 | 7/8" | 7/8" | .1928 | .1959 | 3W |
| Ring 2A | 361123510 | 361123530 | \$89.00 | 361123550 | \$178.00 | 3/16" | 3/16" | .1918 | .1886 | 1T |
| Ring 3A | 361123520 | 361123540 | \$89.00 | 361123560 | \$178.00 | 3/16" | 3/16" | .1928 | .1904 | 1T |
| Set Plug 2A | 371123510 | 371123530 | \$78.00 | 371123550 | \$167.00 | 13/32" | 13/32" | .1918 | .1886 | 0 |
| Set Plug 3A | 371123520 | 371123540 | \$78.00 | 371123560 | \$167.00 | 13/32" | 13/32" | .1928 | .1904 | 0 |
| 12-32 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301124510 | 301124520 | \$41.00 | 301124540 | \$93.00 | 13/32" | 9/32" | .1957 | .1998 | 0 |
| Taperlock Plug 3B | 301124510 | 301124530 | \$41.00 | 301124550 | \$93.00 | 13/32" | 9/32" | .1957 | .1988 | 0 |
| Reversible Plug 2B | 311124510 | 311124520 | \$57.00 | 311124540 | \$125.50 | 7/8" | 7/8" | .1957 | .1998 | 3W |
| Reversible Plug 3B | 311124510 | 311124530 | \$57.00 | 311124550 | \$125.50 | 7/8" | 7/8" | .1957 | .1988 | 3W |
| Ring 2A | 361124510 | 361124530 | \$115.00 | 361124550 | \$230.00 | 3/16" | 3/16" | .1948 | .1917 | 1T |
| Ring 3A | 361124520 | 361124540 | \$115.00 | 361124560 | \$230.00 | 3/16" | 3/16" | .1957 | .1933 | 1T |
| Set Plug 2A | 371124510 | 371124530 | \$94.00 | 371124550 | \$199.00 | 13/32" | 13/32" | .1948 | .1917 | 0 |
| Set Plug 3A | 371124520 | 371124540 | \$94.00 | 371124560 | \$199.00 | 13/32" | 13/32" | .1957 | .1933 | 0 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 1/4-20 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301126010 | 301126020 | \$30.00 | 301126040 | \$71.00 | 1/2" | 5/16" | .2175 | .2224 | 1 |
| Taperlock Plug 3B | 301126010 | 301126030 | \$30.00 | 301126050 | \$71.00 | 1/2" | 5/16" | .2175 | .2211 | 1 |
| Reversible Plug 2B | 311126010 | 311126020 | \$43.00 | 311126040 | \$97.50 | 7/8" | 7/8" | .2175 | .2224 | 3W |
| Reversible Plug 3B | 311126010 | 311126030 | \$43.00 | 311126050 | \$97.50 | 7/8" | 7/8" | .2175 | .2211 | 3W |
| STI Plug 2B | 321126010 | 321126020 | \$43.00 | 321126040 | \$97.00 | 1/2" | 5/16" | .2825 | .2864 | 1 |
| STI Plug 3B | 321126010 | 321126030 | \$43.00 | 321126050 | \$97.00 | 1/2" | 5/16" | .2825 | .2851 | 1 |
| Ring 2A | 361126010 | 361126030 | \$86.00 | 361126050 | \$172.00 | 11/32" | 11/32" | .2164 | .2127 | 2T |
| Ring 3A | 361126020 | 361126040 | \$86.00 | 361126060 | \$172.00 | 11/32" | 11/32" | .2175 | .2147 | 2T |
| Set Plug 2A | 371126010 | 371126030 | \$70.00 | 371126050 | \$151.00 | 3/4" | 3/4" | .2164 | .2127 | 1 |
| Set Plug 3A | 371126020 | 371126040 | \$70.00 | 371126060 | \$151.00 | 3/4" | 3/4" | .2175 | .2147 | 1 |
| 1/4-28 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301127010 | 301127020 | \$30.00 | 301127040 | \$71.00 | 1/2" | 5/16" | .2268 | .2311 | 1 |
| Taperlock Plug 3B | 301127010 | 301127030 | \$30.00 | 301127050 | \$71.00 | 1/2" | 5/16" | .2268 | .2300 | 1 |
| Reversible Plug 2B | 311127010 | 311127020 | \$43.00 | 311127040 | \$97.50 | 7/8" | 7/8" | .2268 | .2311 | 3W |
| Reversible Plug 3B | 311127010 | 311127030 | \$43.00 | 311127050 | \$97.50 | 7/8" | 7/8" | .2268 | .2300 | 3W |
| STI Plug 2B | 321127010 | 321127020 | \$43.00 | 321127040 | \$97.00 | 1/2" | 5/16" | .2732 | .2765 | 1 |
| STI Plug 3B | 321127010 | 321127030 | \$43.00 | 321127050 | \$97.00 | 1/2" | 5/16" | .2732 | .2754 | 1 |
| Ring 2A | 361127010 | 361127030 | \$86.00 | 361127050 | \$172.00 | 11/32" | 11/32" | .2258 | .2225 | 2T |
| Ring 3A | 361127020 | 361127040 | \$86.00 | 361127060 | \$172.00 | 11/32" | 11/32" | .2268 | .2243 | 2T |
| Set Plug 2A | 371127010 | 371127030 | \$70.00 | 371127050 | \$151.00 | 3/4" | 3/4" | .2258 | .2225 | 1 |
| Set Plug 3A | 371127020 | 371127040 | \$70.00 | 371127060 | \$151.00 | 3/4" | 3/4" | .2268 | .2243 | 1 |
| 1/4-32 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301128010 | 301128020 | \$53.00 | 301128040 | \$117.00 | 1/2" | 5/16" | .2297 | .2339 | 1 |
| Taperlock Plug 3B | 301128010 | 301128030 | \$53.00 | 301128050 | \$117.00 | 1/2" | 5/16" | .2297 | .2328 | 1 |
| Reversible Plug 2B | 311128010 | 311128020 | \$68.00 | 311128040 | \$147.50 | 7/8" | 7/8" | .2297 | .2339 | 3W |
| Reversible Plug 3B | 311128010 | 311128030 | \$68.00 | 311128050 | \$147.50 | 7/8" | 7/8" | .2297 | .2328 | 3W |
| Ring 2A | 361128010 | 361128030 | \$118.00 | 361128050 | \$236.00 | 11/32" | 11/32" | .2287 | .2255 | 2T |
| Ring 3A | 361128020 | 361128040 | \$118.00 | 361128060 | \$236.00 | 11/32" | 11/32" | .2297 | .2273 | 2T |
| Set Plug 2A | 371128010 | 371128030 | \$96.00 | 371128050 | \$203.00 | 3/4" | 3/4" | .2287 | .2255 | 1 |
| Set Plug 3A | 371128020 | 371128040 | \$96.00 | 371128060 | \$203.00 | 3/4" | 3/4" | .2297 | .2273 | 1 |
| 5/16-18 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301129510 | 301129520 | \$30.00 | 301129540 | \$71.00 | 1/2" | 5/16" | .2764 | .2817 | 1 |
| Taperlock Plug 3B | 301129510 | 301129530 | \$30.00 | 301129550 | \$71.00 | 1/2" | 5/16" | .2764 | .2803 | 1 |
| Reversible Plug 2B | 311129510 | 311129520 | \$43.00 | 311129540 | \$98.00 | 1" | 1" | .2764 | .2817 | 4W |
| Reversible Plug 3B | 311129510 | 311129530 | \$43.00 | 311129550 | \$98.00 | 1" | 1" | .2764 | .2803 | 4W |
| STI Plug 2B | 321129510 | 321129520 | \$43.00 | 321129540 | \$97.00 | 3/4" | 3/8" | .3486 | .3529 | 2 |
| STI Plug 3B | 321129510 | 321129530 | \$43.00 | 321129550 | \$97.00 | 3/4" | 3/8" | .3486 | .3515 | 2 |
| Ring 2A | 361129510 | 361129530 | \$86.00 | 361129550 | \$172.00 | 11/32" | 11/32" | .2752 | .2712 | 2T |
| Ring 3A | 361129520 | 361129540 | \$86.00 | 361129560 | \$172.00 | 11/32" | 11/32" | .2764 | .2734 | 2T |
| Set Plug 2A | 371129510 | 371129530 | \$70.00 | 371129550 | \$151.00 | 3/4" | 3/4" | .2752 | .2712 | 1 |
| Set Plug 3A | 371129520 | 371129540 | \$70.00 | 371129560 | \$151.00 | 3/4" | 3/4" | .2764 | .2734 | 1 |
| 5/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301130010 | 301130020 | \$81.00 | 301130040 | \$173.00 | 1/2" | 5/16" | .2800 | .2852 | 1 |
| Taperlock Plug 3B | 301130010 | 301130030 | \$81.00 | 301130050 | \$173.00 | 1/2" | 5/16" | .2800 | .2839 | 1 |
| Ring 2A | 361130010 | 361130030 | \$207.00 | 361130050 | \$414.00 | 1" | 1" | .2788 | .2748 | 2T |
| Ring 3A | 361130020 | 361130040 | \$207.00 | 361130060 | \$414.00 | 1" | 1" | .2800 | .2770 | 2T |
| Set Plug 2A | 371130010 | 371130030 | \$120.00 | 371130050 | \$251.00 | 3/4" | 3/4" | .2788 | .2748 | 1 |
| Set Plug 3A | 371130020 | 371130040 | \$120.00 | 371130060 | \$251.00 | 3/4" | 3/4" | .2800 | .2770 | 1 |

THREADS

Standard Thread Gages

| INCH | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|---------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|-------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 5/16-24 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301130510 | 301130520 | \$30.00 | 301130540 | \$71.00 | 1/2" | 5/16" | .2854 | .2902 | 1 |
| Taperlock Plug 3B | 301130510 | 301130530 | \$30.00 | 301130550 | \$71.00 | 1/2" | 5/16" | .2854 | .2890 | 1 |
| Reversible Plug 2B | 311130510 | 311130520 | \$43.00 | 311130540 | \$98.00 | 1" | 1" | .2854 | .2902 | 4W |
| Reversible Plug 3B | 311130510 | 311130530 | \$43.00 | 311130550 | \$98.00 | 1" | 1" | .2854 | .2890 | 4W |
| STI Plug 2B | 321130510 | 321130520 | \$43.00 | 321130540 | \$97.00 | 1/2" | 5/16" | .3395 | .3433 | 1 |
| STI Plug 3B | 321130510 | 321130530 | \$43.00 | 321130550 | \$97.00 | 1/2" | 5/16" | .3395 | .3421 | 1 |
| Ring 2A | 361130510 | 361130530 | \$86.00 | 361130550 | \$172.00 | 11/32" | 11/32" | .2843 | .2806 | 2T |
| Ring 3A | 361130520 | 361130540 | \$86.00 | 361130560 | \$172.00 | 11/32" | 11/32" | .2854 | .2827 | 2T |
| Set Plug 2A | 371130510 | 371130530 | \$70.00 | 371130550 | \$151.00 | 3/4" | 3/4" | .2843 | .2806 | 1 |
| Set Plug 3A | 371130520 | 371130540 | \$70.00 | 371130560 | \$151.00 | 3/4" | 3/4" | .2854 | .2827 | 1 |
| 5/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301131010 | 301131020 | \$91.00 | 301131040 | \$193.00 | 1/2" | 5/16" | .2893 | .2937 | 1 |
| Taperlock Plug 3B | 301131010 | 301131030 | \$91.00 | 301131050 | \$193.00 | 1/2" | 5/16" | .2893 | .2926 | 1 |
| Ring 2A | 361131010 | 361131030 | \$218.00 | 361131050 | \$436.00 | 11/32" | 11/32" | .2883 | .2849 | 2T |
| Ring 3A | 361131020 | 361131040 | \$218.00 | 361131060 | \$436.00 | 11/32" | 11/32" | .2893 | .2867 | 2T |
| Set Plug 2A | 371131010 | 371131030 | \$135.00 | 371131050 | \$281.00 | 3/4" | 3/4" | .2883 | .2849 | 1 |
| Set Plug 3A | 371131020 | 371131040 | \$135.00 | 371131060 | \$281.00 | 3/4" | 3/4" | .2893 | .2867 | 1 |
| 5/16-32 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301131510 | 301131520 | \$53.00 | 301131540 | \$117.00 | 1/2" | 5/16" | .2922 | .2964 | 1 |
| Taperlock Plug 3B | 301131510 | 301131530 | \$53.00 | 301131550 | \$117.00 | 1/2" | 5/16" | .2922 | .2953 | 1 |
| Reversible Plug 2B | 311131510 | 311131520 | \$68.00 | 311131540 | \$148.00 | 1" | 1" | .2922 | .2964 | 4W |
| Reversible Plug 3B | 311131510 | 311131530 | \$68.00 | 311131550 | \$148.00 | 1" | 1" | .2922 | .2953 | 4W |
| Ring 2A | 361131510 | 361131530 | \$118.00 | 361131550 | \$236.00 | 11/32" | 11/32" | .2912 | .2880 | 2T |
| Ring 3A | 361131520 | 361131540 | \$118.00 | 361131560 | \$236.00 | 11/32" | 11/32" | .2922 | .2898 | 2T |
| Set Plug 2A | 371131510 | 371131530 | \$96.00 | 371131550 | \$203.00 | 3/4" | 3/4" | .2912 | .2880 | 1 |
| Set Plug 3A | 371131520 | 371131540 | \$96.00 | 371131560 | \$203.00 | 3/4" | 3/4" | .2922 | .2898 | 1 |
| 3/8-16 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301133010 | 301133020 | \$31.00 | 301133040 | \$73.00 | 3/4" | 3/8" | .3344 | .3401 | 2 |
| Taperlock Plug 3B | 301133010 | 301133030 | \$31.00 | 301133050 | \$73.00 | 3/4" | 3/8" | .3344 | .3387 | 2 |
| Reversible Plug 2B | 311133010 | 311133020 | \$44.00 | 311133040 | \$100.00 | 1-1/4" | 1-1/4" | .3344 | .3401 | 4W |
| Reversible Plug 3B | 311133010 | 311133030 | \$44.00 | 311133050 | \$100.00 | 1-1/4" | 1-1/4" | .3344 | .3387 | 4W |
| STI Plug 2B | 321133010 | 321133020 | \$44.00 | 321133040 | \$99.00 | 3/4" | 3/8" | .4156 | .4203 | 2 |
| STI Plug 3B | 321133010 | 321133030 | \$44.00 | 321133050 | \$99.00 | 3/4" | 3/8" | .4156 | .4189 | 2 |
| Ring 2A | 361133010 | 361133030 | \$92.00 | 361133050 | \$184.00 | 7/16" | 7/16" | .3331 | .3287 | 3T |
| Ring 3A | 361133020 | 361133040 | \$92.00 | 361133060 | \$184.00 | 7/16" | 7/16" | .3344 | .3311 | 3T |
| Set Plug 2A | 371133010 | 371133030 | \$72.00 | 371133050 | \$155.00 | 1" | 1" | .3331 | .3287 | 2 |
| Set Plug 3A | 371133020 | 371133040 | \$72.00 | 371133060 | \$155.00 | 1" | 1" | .3344 | .3311 | 2 |
| 3/8-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301133510 | 301133520 | \$81.00 | 301133540 | \$173.00 | 3/4" | 3/8" | .3425 | .3479 | 2 |
| Taperlock Plug 3B | 301133510 | 301133530 | \$81.00 | 301133550 | \$173.00 | 3/4" | 3/8" | .3425 | .3465 | 2 |
| Ring 2A | 361133510 | 361133530 | \$215.00 | 361133550 | \$430.00 | 7/16" | 7/16" | .3413 | .3372 | 3T |
| Ring 3A | 361133520 | 361133540 | \$215.00 | 361133560 | \$430.00 | 7/16" | 7/16" | .3425 | .3394 | 3T |
| Set Plug 2A | 371133510 | 371133530 | \$120.00 | 371133550 | \$251.00 | 1" | 1" | .3413 | .3372 | 2 |
| Set Plug 3A | 371133520 | 371133540 | \$120.00 | 371133560 | \$251.00 | 1" | 1" | .3425 | .3394 | 2 |
| 3/8-24 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301134010 | 301134020 | \$31.00 | 301134040 | \$73.00 | 3/4" | 3/8" | .3479 | .3528 | 2 |
| Taperlock Plug 3B | 301134010 | 301134030 | \$31.00 | 301134050 | \$73.00 | 3/4" | 3/8" | .3479 | .3516 | 2 |
| Reversible Plug 2B | 311134010 | 311134020 | \$44.00 | 311134040 | \$100.00 | 1-1/8" | 1-1/8" | .3479 | .3528 | 4W |
| Reversible Plug 3B | 311134010 | 311134030 | \$44.00 | 311134050 | \$100.00 | 1-1/8" | 1-1/8" | .3479 | .3516 | 4W |
| STI Plug 2B | 321134010 | 321134020 | \$44.00 | 321134040 | \$99.00 | 3/4" | 3/8" | .4020 | .4059 | 2 |
| STI Plug 3B | 321134010 | 321134030 | \$44.00 | 321134050 | \$99.00 | 3/4" | 3/8" | .4020 | .4047 | 2 |
| Ring 2A | 361134010 | 361134030 | \$92.00 | 361134050 | \$184.00 | 7/16" | 7/16" | .3468 | .3430 | 3T |
| Ring 3A | 361134020 | 361134040 | \$92.00 | 361134060 | \$184.00 | 7/16" | 7/16" | .3479 | .3450 | 3T |
| Set Plug 2A | 371134010 | 371134030 | \$72.00 | 371134050 | \$155.00 | 1" | 1" | .3468 | .3430 | 2 |
| Set Plug 3A | 371134020 | 371134040 | \$72.00 | 371134060 | \$155.00 | 1" | 1" | .3479 | .3450 | 2 |

Standard Thread Gages

INCH

| | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|---------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|-------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 3/8-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301134510 | 301134520 | \$91.00 | 301134540 | \$193.00 | 3/4" | 3/8" | .3518 | .3564 | 2 |
| Taperlock Plug 3B | 301134510 | 301134530 | \$91.00 | 301134550 | \$193.00 | 3/4" | 3/8" | .3518 | .3553 | 2 |
| Ring 2A | 361134510 | 361134530 | \$241.00 | 361134550 | \$482.00 | 7/16" | 7/16" | .3507 | .3471 | 3T |
| Ring 3A | 361134520 | 361134540 | \$241.00 | 361134560 | \$482.00 | 7/16" | 7/16" | .3518 | .3491 | 3T |
| Set Plug 2A | 371134510 | 371134530 | \$135.00 | 371134550 | \$281.00 | 1" | 1" | .3507 | .3471 | 2 |
| Set Plug 3A | 371134520 | 371134540 | \$135.00 | 371134560 | \$281.00 | 1" | 1" | .3518 | .3491 | 2 |
| 3/8-32 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301135010 | 301135020 | \$59.00 | 301135040 | \$129.00 | 3/4" | 3/8" | .3547 | .3591 | 2 |
| Taperlock Plug 3B | 301135010 | 301135030 | \$59.00 | 301135050 | \$129.00 | 3/4" | 3/8" | .3547 | .3580 | 2 |
| Reversible Plug 2B | 311135010 | 311135020 | \$71.00 | 311135040 | \$154.00 | 1-1/8" | 1-1/8" | .3547 | .3591 | 4W |
| Reversible Plug 3B | 311135010 | 311135030 | \$71.00 | 311135050 | \$154.00 | 1-1/8" | 1-1/8" | .3547 | .3580 | 4W |
| Ring 2A | 361135010 | 361135030 | \$120.00 | 361135050 | \$240.00 | 7/16" | 7/16" | .3537 | .3503 | 3T |
| Ring 3A | 361135020 | 361135040 | \$120.00 | 361135060 | \$240.00 | 7/16" | 7/16" | .3547 | .3522 | 3T |
| Set Plug 2A | 371135010 | 371135030 | \$109.00 | 371135050 | \$229.00 | 1" | 1" | .3537 | .3503 | 2 |
| Set Plug 3A | 371135020 | 371135040 | \$109.00 | 371135060 | \$229.00 | 1" | 1" | .3547 | .3522 | 2 |
| 7/16-14 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301136510 | 301136520 | \$31.00 | 301136540 | \$73.00 | 3/4" | 3/8" | .3911 | .3972 | 2 |
| Taperlock Plug 3B | 301136510 | 301136530 | \$31.00 | 301136550 | \$73.00 | 3/4" | 3/8" | .3911 | .3957 | 2 |
| Reversible Plug 2B | 311136510 | 311136520 | \$47.00 | 311136540 | \$108.50 | 1-1/4" | 1-1/4" | .3911 | .3972 | 5W |
| Reversible Plug 3B | 311136510 | 311136530 | \$47.00 | 311136550 | \$108.50 | 1-1/4" | 1-1/4" | .3911 | .3957 | 5W |
| STI Plug 2B | 321136510 | 321136520 | \$47.00 | 321136540 | \$105.00 | 7/8" | 1/2" | .4839 | .4890 | 3 |
| STI Plug 3B | 321136510 | 321136530 | \$47.00 | 321136550 | \$105.00 | 7/8" | 1/2" | .4839 | .4875 | 3 |
| Ring 2A | 361136510 | 361136530 | \$92.00 | 361136550 | \$184.00 | 7/16" | 7/16" | .3897 | .3850 | 3T |
| Ring 3A | 361136520 | 361136540 | \$92.00 | 361136560 | \$184.00 | 7/16" | 7/16" | .3911 | .3876 | 3T |
| Set Plug 2A | 371136510 | 371136530 | \$72.00 | 371136550 | \$155.00 | 1" | 1" | .3897 | .3850 | 2 |
| Set Plug 3A | 371136520 | 371136540 | \$72.00 | 371136560 | \$155.00 | 1" | 1" | .3911 | .3876 | 2 |
| 7/16 - 16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301137010 | 301137020 | \$81.00 | 301137040 | \$173.00 | 3/4" | 3/8" | .3969 | .4028 | 2 |
| Taperlock Plug 3B | 301137010 | 301137030 | \$81.00 | 301137050 | \$173.00 | 3/4" | 3/8" | .3969 | .4014 | 2 |
| Ring 2A | 361137010 | 361137030 | \$215.00 | 361137050 | \$430.00 | 7/16" | 7/16" | .3955 | .3909 | 3T |
| Ring 3A | 361137020 | 361137040 | \$215.00 | 361137060 | \$430.00 | 7/16" | 7/16" | .3969 | .3935 | 3T |
| Set Plug 2A | 371137010 | 371137030 | \$120.00 | 371137050 | \$251.00 | 1" | 1" | .3955 | .3909 | 2 |
| Set Plug 3A | 371137020 | 371137040 | \$120.00 | 371137060 | \$251.00 | 1" | 1" | .3969 | .3935 | 2 |
| 7/16-20 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301137510 | 301137520 | \$31.00 | 301137540 | \$73.00 | 3/4" | 3/8" | .4050 | .4104 | 2 |
| Taperlock Plug 3B | 301137510 | 301137530 | \$31.00 | 301137550 | \$73.00 | 3/4" | 3/8" | .4050 | .4091 | 2 |
| Reversible Plug 2B | 311137510 | 311137520 | \$47.00 | 311137540 | \$108.50 | 1-1/4" | 1-1/4" | .4050 | .4104 | 5W |
| Reversible Plug 3B | 311137510 | 311137530 | \$47.00 | 311137550 | \$108.50 | 1-1/4" | 1-1/4" | .4050 | .4091 | 5W |
| STI Plug 2B | 321137510 | 321137520 | \$47.00 | 321137540 | \$105.00 | 3/4" | 3/8" | .4700 | .4744 | 3 |
| STI Plug 3B | 321137510 | 321137530 | \$47.00 | 321137550 | \$105.00 | 3/4" | 3/8" | .4700 | .4731 | 3 |
| Ring 2A | 361137510 | 361137530 | \$92.00 | 361137550 | \$184.00 | 7/16" | 7/16" | .4037 | .3995 | 3T |
| Ring 3A | 361137520 | 361137540 | \$92.00 | 361137560 | \$184.00 | 7/16" | 7/16" | .4050 | .4019 | 3T |
| Set Plug 2A | 371137510 | 371137530 | \$72.00 | 371137550 | \$155.00 | 1" | 1" | .4037 | .3995 | 2 |
| Set Plug 3A | 371137520 | 371137540 | \$72.00 | 371137560 | \$155.00 | 1" | 1" | .4050 | .4019 | 2 |
| 7/16-24 UNS | | | | | | | | | | |
| Taperlock Plug 2B | 301138010 | 301138020 | \$86.00 | 301138040 | \$183.00 | 3/4" | 3/8" | .4104 | .4153 | 2 |
| Taperlock Plug 3B | 301138010 | 301138030 | \$86.00 | 301138050 | \$183.00 | 3/4" | 3/8" | .4104 | .4141 | 2 |
| * Taperlock Plug 2B | 301138010 | 301138120 | \$86.00 | 301138140 | \$183.00 | 3/4" | 3/8" | .4104 | .4154 | 2 |
| * Taperlock Plug 3B | 301138010 | 301138130 | \$86.00 | 301138150 | \$183.00 | 3/4" | 3/8" | .4104 | .4142 | 2 |
| Ring 2A | 361138010 | 361138030 | \$229.00 | 361138050 | \$458.00 | 7/16" | 7/16" | .4093 | .4055 | 3T |
| Ring 3A | 361138020 | 361138040 | \$229.00 | 361138060 | \$458.00 | 7/16" | 7/16" | .4104 | .4075 | 3T |
| * Ring 2A | 361138110 | 361138130 | \$229.00 | 361138150 | \$458.00 | 7/16" | 7/16" | .4092 | .4053 | 3T |
| Set Plug 2A | 371138010 | 371138030 | \$127.00 | 371138050 | \$265.00 | 1" | 1" | .4093 | .4055 | 2 |
| Set Plug 3A | 371138020 | 371138040 | \$127.00 | 371138060 | \$265.00 | 1" | 1" | .4104 | .4075 | 2 |
| * Set Plug 2A | 371138110 | 371138130 | \$127.00 | 371138150 | \$265.00 | 1" | 1" | .4092 | .4053 | 2 |

*New ANSI spec effective 02/2008.

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 7/16-28 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301138510 | 301138520 | \$59.00 | 301138540 | \$129.00 | 3/4" | 3/8" | .4143 | .4189 | 2 |
| Taperlock Plug 3B | 301138510 | 301138530 | \$59.00 | 301138550 | \$129.00 | 3/4" | 3/8" | .4143 | .4178 | 2 |
| Reversible Plug 2B | 311138510 | 311138520 | \$71.00 | 311138540 | \$156.50 | 1-1/4" | 1-1/4" | .4143 | .4189 | 5W |
| Reversible Plug 3B | 311138510 | 311138530 | \$71.00 | 311138550 | \$156.50 | 1-1/4" | 1-1/4" | .4143 | .4178 | 5W |
| Ring 2A | 361138510 | 361138530 | \$120.00 | 361138550 | \$240.00 | 7/16" | 7/16" | .4132 | .4096 | 3T |
| Ring 3A | 361138520 | 361138540 | \$120.00 | 361138560 | \$240.00 | 7/16" | 7/16" | .4143 | .4116 | 3T |
| Set Plug 2A | 371138510 | 371138530 | \$109.00 | 371138550 | \$229.00 | 1" | 1" | .4132 | .4096 | 2 |
| Set Plug 3A | 371138520 | 371138540 | \$109.00 | 371138560 | \$229.00 | 1" | 1" | .4143 | .4116 | 2 |
| 7/16-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301139010 | 301139020 | \$94.00 | 301139040 | \$199.00 | 3/4" | 3/8" | .4172 | .4216 | 2 |
| Taperlock Plug 3B | 301139010 | 301139030 | \$94.00 | 301139050 | \$199.00 | 3/4" | 3/8" | .4172 | .4205 | 2 |
| Ring 2A | 361139010 | 361139030 | \$247.00 | 361139050 | \$494.00 | 7/16" | 7/16" | .4162 | .4128 | 3T |
| Ring 3A | 361139020 | 361139040 | \$247.00 | 361139060 | \$494.00 | 7/16" | 7/16" | .4172 | .4147 | 3T |
| Set Plug 2A | 371139010 | 371139030 | \$139.00 | 371139050 | \$289.00 | 1" | 1" | .4162 | .4128 | 2 |
| Set Plug 3A | 371139020 | 371139040 | \$139.00 | 371139060 | \$289.00 | 1" | 1" | .4172 | .4147 | 2 |
| 1/2-13 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301140010 | 301140020 | \$32.00 | 301140040 | \$75.00 | 3/4" | 3/8" | .4500 | .4565 | 2 |
| Taperlock Plug 3B | 301140010 | 301140030 | \$32.00 | 301140050 | \$75.00 | 3/4" | 3/8" | .4500 | .4548 | 2 |
| Reversible Plug 2B | 311140010 | 311140020 | \$48.00 | 311140040 | \$110.50 | 1-3/8" | 1-3/8" | .4500 | .4565 | 5W |
| Reversible Plug 3B | 311140010 | 311140030 | \$48.00 | 311140050 | \$110.50 | 1-3/8" | 1-3/8" | .4500 | .4548 | 5W |
| STI Plug 2B | 321140010 | 321140020 | \$49.00 | 321140040 | \$109.00 | 7/8" | 1/2" | .5499 | .5554 | 3 |
| STI Plug 3B | 321140010 | 321140030 | \$49.00 | 321140050 | \$109.00 | 7/8" | 1/2" | .5499 | .5537 | 3 |
| Ring 2A | 361140010 | 361140030 | \$101.00 | 361140050 | \$202.00 | 7/16" | 7/16" | .4485 | .4435 | 3T |
| Ring 3A | 361140020 | 361140040 | \$101.00 | 361140060 | \$202.00 | 7/16" | 7/16" | .4500 | .4463 | 3T |
| Set Plug 2A | 371140010 | 371140030 | \$76.00 | 371140050 | \$163.00 | 1" | 1" | .4485 | .4435 | 2 |
| Set Plug 3A | 371140020 | 371140040 | \$76.00 | 371140060 | \$163.00 | 1" | 1" | .4500 | .4463 | 2 |
| 1/2-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301140510 | 301140520 | \$81.00 | 301140540 | \$173.00 | 3/4" | 3/8" | .4594 | .4655 | 2 |
| Taperlock Plug 3B | 301140510 | 301140530 | \$81.00 | 301140550 | \$173.00 | 3/4" | 3/8" | .4594 | .4640 | 2 |
| Ring 2A | 361140510 | 361140530 | \$220.00 | 361140550 | \$440.00 | 7/16" | 7/16" | .4580 | .4533 | 3T |
| Ring 3A | 361140520 | 361140540 | \$220.00 | 361140560 | \$440.00 | 7/16" | 7/16" | .4594 | .4559 | 3T |
| Set Plug 2A | 371140510 | 371140530 | \$120.00 | 371140550 | \$251.00 | 1" | 1" | .4580 | .4533 | 2 |
| Set Plug 3A | 371140520 | 371140540 | \$120.00 | 371140560 | \$251.00 | 1" | 1" | .4594 | .4559 | 2 |
| 1/2-20 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301141010 | 301141020 | \$32.00 | 301141040 | \$75.00 | 3/4" | 3/8" | .4675 | .4731 | 2 |
| Taperlock Plug 3B | 301141010 | 301141030 | \$32.00 | 301141050 | \$75.00 | 3/4" | 3/8" | .4675 | .4717 | 2 |
| Reversible Plug 2B | 311141010 | 311141020 | \$48.00 | 311141040 | \$110.50 | 1-3/8" | 1-3/8" | .4675 | .4731 | 5W |
| Reversible Plug 3B | 311141010 | 311141030 | \$48.00 | 311141050 | \$110.50 | 1-3/8" | 1-3/8" | .4675 | .4717 | 5W |
| STI Plug 2B | 321141010 | 321141020 | \$49.00 | 321141040 | \$109.00 | 7/8" | 1/2" | .5325 | .5371 | 3 |
| STI Plug 3B | 321141010 | 321141030 | \$49.00 | 321141050 | \$109.00 | 7/8" | 1/2" | .5325 | .5357 | 3 |
| Ring 2A | 361141010 | 361141030 | \$101.00 | 361141050 | \$202.00 | 7/16" | 7/16" | .4662 | .4619 | 3T |
| Ring 3A | 361141020 | 361141040 | \$101.00 | 361141060 | \$202.00 | 7/16" | 7/16" | .4675 | .4643 | 3T |
| Set Plug 2A | 371141010 | 371141030 | \$76.00 | 371141050 | \$163.00 | 1" | 1" | .4662 | .4619 | 2 |
| Set Plug 3A | 371141020 | 371141040 | \$76.00 | 371141060 | \$163.00 | 1" | 1" | .4675 | .4643 | 2 |
| 1/2-28 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301142010 | 301142020 | \$62.00 | 301142040 | \$135.00 | 3/4" | 3/8" | .4768 | .4816 | 2 |
| Taperlock Plug 3B | 301142010 | 301142030 | \$62.00 | 301142050 | \$135.00 | 3/4" | 3/8" | .4768 | .4804 | 2 |
| Reversible Plug 2B | 311142010 | 311142020 | \$71.00 | 311142040 | \$156.50 | 1-3/8" | 1-3/8" | .4768 | .4816 | 5W |
| Reversible Plug 3B | 311142010 | 311142030 | \$71.00 | 311142050 | \$156.50 | 1-3/8" | 1-3/8" | .4768 | .4804 | 5W |
| Ring 2A | 361142010 | 361142030 | \$127.00 | 361142050 | \$254.00 | 7/16" | 7/16" | .4757 | .4720 | 3T |
| Ring 3A | 361142020 | 361142040 | \$127.00 | 361142060 | \$254.00 | 7/16" | 7/16" | .4768 | .4740 | 3T |
| Set Plug 2A | 371142010 | 371142030 | \$115.00 | 371142050 | \$241.00 | 1" | 1" | .4757 | .4720 | 2 |
| Set Plug 3A | 371142020 | 371142040 | \$115.00 | 371142060 | \$241.00 | 1" | 1" | .4768 | .4740 | 2 |

Standard Thread Gages

| INCH | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|---------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|-------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 1/2-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301143010 | 301143020 | \$94.00 | 301143040 | \$199.00 | 3/4" | 3/8" | .4797 | .4842 | 2 |
| Taperlock Plug 3B | 301143010 | 301143030 | \$94.00 | 301143050 | \$199.00 | 3/4" | 3/8" | .4797 | .4831 | 2 |
| Ring 2A | 361143010 | 361143030 | \$251.00 | 361143050 | \$502.00 | 7/16" | 7/16" | .4787 | .4752 | 3T |
| Ring 3A | 361143020 | 361143040 | \$251.00 | 361143060 | \$502.00 | 7/16" | 7/16" | .4797 | .4771 | 3T |
| Set Plug 2A | 371143010 | 371143030 | \$139.00 | 371143050 | \$289.00 | 1" | 1" | .4787 | .4752 | 2 |
| Set Plug 3A | 371143020 | 371143040 | \$139.00 | 371143060 | \$289.00 | 1" | 1" | .4797 | .4771 | 2 |
| 9/16-12 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301143510 | 301143520 | \$42.00 | 301143540 | \$95.00 | 7/8" | 1/2" | .5084 | .5152 | 3 |
| Taperlock Plug 3B | 301143510 | 301143530 | \$42.00 | 301143550 | \$95.00 | 7/8" | 1/2" | .5084 | .5135 | 3 |
| Reversible Plug 2B | 311143510 | 311143520 | \$54.00 | 311143540 | \$127.50 | 1-1/2" | 1-3/8" | .5084 | .5152 | 6W |
| Reversible Plug 3B | 311143510 | 311143530 | \$54.00 | 311143550 | \$127.50 | 1-1/2" | 1-3/8" | .5084 | .5135 | 6W |
| STI Plug 2B | 321143510 | 321143520 | \$58.00 | 321143540 | \$127.00 | 7/8" | 1/2" | .6167 | .6225 | 3 |
| STI Plug 3B | 321143510 | 321143530 | \$58.00 | 321143550 | \$127.00 | 7/8" | 1/2" | .6167 | .6208 | 3 |
| Ring 2A | 361143510 | 361143530 | \$112.00 | 361143550 | \$224.00 | 3/4" | 9/16" | .5068 | .5016 | 4T |
| Ring 3A | 361143520 | 361143540 | \$112.00 | 361143560 | \$224.00 | 3/4" | 9/16" | .5084 | .5045 | 4T |
| Set Plug 2A | 371143510 | 371143530 | \$89.00 | 371143550 | \$189.00 | 1-7/8" | 1-1/4" | .5068 | .5016 | 3 |
| Set Plug 3A | 371143520 | 371143540 | \$89.00 | 371143560 | \$189.00 | 1-7/8" | 1-1/4" | .5084 | .5045 | 3 |
| 9/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301144010 | 301144020 | \$81.00 | 301144040 | \$173.00 | 7/8" | 1/2" | .5219 | .5280 | 3 |
| Taperlock Plug 3B | 301144010 | 301144030 | \$81.00 | 301144050 | \$173.00 | 7/8" | 1/2" | .5219 | .5265 | 3 |
| Ring 2A | 361144010 | 361144030 | \$225.00 | 361144050 | \$450.00 | 9/16" | 9/16" | .5205 | .5158 | 4T |
| Ring 3A | 361144020 | 361144040 | \$225.00 | 361144060 | \$450.00 | 9/16" | 9/16" | .5219 | .5184 | 4T |
| Set Plug 2A | 371144010 | 371144030 | \$120.00 | 371144050 | \$251.00 | 1-1/4" | 1-1/4" | .5205 | .5158 | 3 |
| Set Plug 3A | 371144020 | 371144040 | \$120.00 | 371144060 | \$251.00 | 1-1/4" | 1-1/4" | .5219 | .5184 | 3 |
| 9/16-18 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301144510 | 301144520 | \$42.00 | 301144540 | \$95.00 | 7/8" | 1/2" | .5264 | .5323 | 3 |
| Taperlock Plug 3B | 301144510 | 301144530 | \$42.00 | 301144550 | \$95.00 | 7/8" | 1/2" | .5264 | .5308 | 3 |
| Reversible Plug 2B | 311144510 | 311144520 | \$54.00 | 311144540 | \$127.50 | 1-1/2" | 1-3/8" | .5264 | .5323 | 6W |
| Reversible Plug 3B | 311144510 | 311144530 | \$54.00 | 311144550 | \$127.50 | 1-1/2" | 1-3/8" | .5264 | .5308 | 6W |
| STI Plug 2B | 321144510 | 321144520 | \$58.00 | 321144540 | \$127.00 | 7/8" | 1/2" | .5986 | .6035 | 3 |
| STI Plug 3B | 321144510 | 321144530 | \$58.00 | 321144550 | \$127.00 | 7/8" | 1/2" | .5986 | .6020 | 3 |
| Ring 2A | 361144510 | 361144530 | \$112.00 | 361144550 | \$224.00 | 9/16" | 9/16" | .5250 | .5205 | 4T |
| Ring 3A | 361144520 | 361144540 | \$112.00 | 361144560 | \$224.00 | 9/16" | 9/16" | .5264 | .5230 | 4T |
| Set Plug 2A | 371144510 | 371144530 | \$89.00 | 371144550 | \$189.00 | 1-1/4" | 1-1/4" | .5250 | .5205 | 3 |
| Set Plug 3A | 371144520 | 371144540 | \$89.00 | 371144560 | \$189.00 | 1-1/4" | 1-1/4" | .5264 | .5230 | 3 |
| 9/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301145010 | 301145020 | \$81.00 | 301145040 | \$173.00 | 7/8" | 1/2" | .5300 | .5355 | 3 |
| Taperlock Plug 3B | 301145010 | 301145030 | \$81.00 | 301145050 | \$173.00 | 7/8" | 1/2" | .5300 | .5341 | 3 |
| Ring 2A | 361145010 | 361145030 | \$225.00 | 361145050 | \$450.00 | 9/16" | 9/16" | .5287 | .5245 | 4T |
| Ring 3A | 361145020 | 361145040 | \$225.00 | 361145060 | \$450.00 | 9/16" | 9/16" | .5300 | .5268 | 4T |
| Set Plug 2A | 371145010 | 371145030 | \$120.00 | 371145050 | \$251.00 | 1-1/4" | 1-1/4" | .5287 | .5245 | 3 |
| Set Plug 3A | 371145020 | 371145040 | \$120.00 | 371145060 | \$251.00 | 1-1/4" | 1-1/4" | .5300 | .5268 | 3 |
| 9/16-24 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301145510 | 301145520 | \$67.00 | 301145540 | \$145.00 | 7/8" | 1/2" | .5354 | .5405 | 3 |
| Taperlock Plug 3B | 301145510 | 301145530 | \$67.00 | 301145550 | \$145.00 | 7/8" | 1/2" | .5354 | .5392 | 3 |
| Reversible Plug 2B | 311145510 | 311145520 | \$96.00 | 311145540 | \$211.50 | 1-1/2" | 1-3/8" | .5354 | .5405 | 6W |
| Reversible Plug 3B | 311145510 | 311145530 | \$96.00 | 311145550 | \$211.50 | 1-1/2" | 1-3/8" | .5354 | .5392 | 6W |
| Ring 2A | 361145510 | 361145530 | \$133.00 | 361145550 | \$266.00 | 9/16" | 9/16" | .5342 | .5303 | 4T |
| Ring 3A | 361145520 | 361145540 | \$133.00 | 361145560 | \$266.00 | 9/16" | 9/16" | .5354 | .5325 | 4T |
| Set Plug 2A | 371145510 | 371145530 | \$130.00 | 371145550 | \$271.00 | 1-1/4" | 1-1/4" | .5342 | .5303 | 3 |
| Set Plug 3A | 371145520 | 371145540 | \$130.00 | 371145560 | \$271.00 | 1-1/4" | 1-1/4" | .5354 | .5325 | 3 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 9/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301146010 | 301146020 | \$101.00 | 301146040 | \$213.00 | 7/8" | 1/2" | .5393 | .5441 | 3 |
| Taperlock Plug 3B | 301146010 | 301146030 | \$101.00 | 301146050 | \$213.00 | 7/8" | 1/2" | .5393 | .5429 | 3 |
| Ring 2A | 361146010 | 361146030 | \$253.00 | 361146050 | \$506.00 | 9/16" | 9/16" | .5382 | .5345 | 4T |
| Ring 3A | 361146020 | 361146040 | \$253.00 | 361146060 | \$506.00 | 9/16" | 9/16" | .5393 | .5365 | 4T |
| Set Plug 2A | 371146010 | 371146030 | \$150.00 | 371146050 | \$311.00 | 1-1/4" | 1-1/4" | .5382 | .5345 | 3 |
| Set Plug 3A | 371146020 | 371146040 | \$150.00 | 371146060 | \$311.00 | 1-1/4" | 1-1/4" | .5393 | .5365 | 3 |
| 9/16-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301146510 | 301146520 | \$101.00 | 301146540 | \$213.00 | 7/8" | 1/2" | .5422 | .5467 | 3 |
| Taperlock Plug 3B | 301146510 | 301146530 | \$101.00 | 301146550 | \$213.00 | 7/8" | 1/2" | .5422 | .5456 | 3 |
| Ring 2A | 361146510 | 361146530 | \$253.00 | 361146550 | \$506.00 | 9/16" | 9/16" | .5412 | .5377 | 4T |
| Ring 3A | 361146520 | 361146540 | \$253.00 | 361146560 | \$506.00 | 9/16" | 9/16" | .5422 | .5396 | 4T |
| Set Plug 2A | 371146510 | 371146530 | \$150.00 | 371146550 | \$311.00 | 1-1/4" | 1-1/4" | .5412 | .5377 | 3 |
| Set Plug 3A | 371146520 | 371146540 | \$150.00 | 371146560 | \$311.00 | 1-1/4" | 1-1/4" | .5422 | .5396 | 3 |
| 5/8-11 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301147010 | 301147020 | \$43.00 | 301147040 | \$97.00 | 7/8" | 1/2" | .5660 | .5732 | 3 |
| Taperlock Plug 3B | 301147010 | 301147030 | \$43.00 | 301147050 | \$97.00 | 7/8" | 1/2" | .5660 | .5714 | 3 |
| Reversible Plug 2B | 311147010 | 311147020 | \$55.00 | 311147040 | \$129.50 | 1-1/2" | 1-3/8" | .5660 | .5732 | 6W |
| Reversible Plug 3B | 311147010 | 311147030 | \$55.00 | 311147050 | \$129.50 | 1-1/2" | 1-3/8" | .5660 | .5714 | 6W |
| STI Plug 2B | 321147010 | 321147020 | \$59.00 | 321147040 | \$129.00 | 7/8" | 1/2" | .6841 | .6903 | 3 |
| STI Plug 3B | 321147010 | 321147030 | \$59.00 | 321147050 | \$129.00 | 7/8" | 1/2" | .6841 | .6885 | 3 |
| Ring 2A | 361147010 | 361147030 | \$113.00 | 361147050 | \$226.00 | 3/4" | 9/16" | .5644 | .5589 | 4T |
| Ring 3A | 361147020 | 361147040 | \$113.00 | 361147060 | \$226.00 | 3/4" | 9/16" | .5660 | .5619 | 4T |
| Set Plug 2A | 371147010 | 371147030 | \$90.00 | 371147050 | \$191.00 | 1-7/8" | 1-1/4" | .5644 | .5589 | 3 |
| Set Plug 3A | 371147020 | 371147040 | \$90.00 | 371147060 | \$191.00 | 1-7/8" | 1-1/4" | .5660 | .5619 | 3 |
| 5/8-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301147310 | 301147320 | \$85.00 | 301147340 | \$181.00 | 7/8" | 1/2" | .5709 | .5780 | 3 |
| Taperlock Plug 3B | 301147310 | 301147330 | \$85.00 | 301147350 | \$181.00 | 7/8" | 1/2" | .5709 | .5762 | 3 |
| Ring 2A | 361147310 | 361147330 | \$228.00 | 361147350 | \$456.00 | 9/16" | 9/16" | .5693 | .5639 | 4T |
| Ring 3A | 361147320 | 361147340 | \$228.00 | 361147360 | \$456.00 | 9/16" | 9/16" | .5709 | .5668 | 4T |
| Set Plug 2A | 371147310 | 371147330 | \$126.00 | 371147350 | \$263.00 | 1-1/4" | 1-1/4" | .5693 | .5639 | 3 |
| Set Plug 3A | 371147320 | 371147340 | \$126.00 | 371147360 | \$263.00 | 1-1/4" | 1-1/4" | .5709 | .5668 | 3 |
| 5/8-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301147710 | 301147720 | \$85.00 | 301147740 | \$181.00 | 7/8" | 1/2" | .5844 | .5906 | 3 |
| Taperlock Plug 3B | 301147710 | 301147730 | \$85.00 | 301147750 | \$181.00 | 7/8" | 1/2" | .5844 | .5890 | 3 |
| Ring 2A | 361147710 | 361147730 | \$228.00 | 361147750 | \$456.00 | 9/16" | 9/16" | .5830 | .5782 | 4T |
| Ring 3A | 361147720 | 361147740 | \$228.00 | 361147760 | \$456.00 | 9/16" | 9/16" | .5844 | .5808 | 4T |
| Set Plug 2A | 371147710 | 371147730 | \$126.00 | 371147750 | \$263.00 | 1-1/4" | 1-1/4" | .5830 | .5782 | 3 |
| Set Plug 3A | 371147720 | 371147740 | \$126.00 | 371147760 | \$263.00 | 1-1/4" | 1-1/4" | .5844 | .5808 | 3 |
| 5/8-18 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301148010 | 301148020 | \$43.00 | 301148040 | \$97.00 | 7/8" | 1/2" | .5889 | .5949 | 3 |
| Taperlock Plug 3B | 301148010 | 301148030 | \$43.00 | 301148050 | \$97.00 | 7/8" | 1/2" | .5889 | .5934 | 3 |
| Reversible Plug 2B | 311148010 | 311148020 | \$55.00 | 311148040 | \$129.50 | 1-1/2" | 1-3/8" | .5889 | .5949 | 6W |
| Reversible Plug 3B | 311148010 | 311148030 | \$55.00 | 311148050 | \$129.50 | 1-1/2" | 1-3/8" | .5889 | .5934 | 6W |
| STI Plug 2B | 321148010 | 321148020 | \$59.00 | 321148040 | \$129.00 | 7/8" | 1/2" | .6611 | .6661 | 3 |
| STI Plug 3B | 321148010 | 321148030 | \$59.00 | 321148050 | \$129.00 | 7/8" | 1/2" | .6611 | .6646 | 3 |
| Ring 2A | 361148010 | 361148030 | \$113.00 | 361148050 | \$226.00 | 9/16" | 9/16" | .5875 | .5828 | 4T |
| Ring 3A | 361148020 | 361148040 | \$113.00 | 361148060 | \$226.00 | 9/16" | 9/16" | .5889 | .5854 | 4T |
| Set Plug 2A | 371148010 | 371148030 | \$90.00 | 371148050 | \$191.00 | 1-1/4" | 1-1/4" | .5875 | .5828 | 3 |
| Set Plug 3A | 371148020 | 371148040 | \$90.00 | 371148060 | \$191.00 | 1-1/4" | 1-1/4" | .5889 | .5854 | 3 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 5/8-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301148510 | 301148520 | \$85.00 | 301148540 | \$181.00 | 7/8" | 1/2" | .5925 | .5981 | 3 |
| Taperlock Plug 3B | 301148510 | 301148530 | \$85.00 | 301148550 | \$181.00 | 7/8" | 1/2" | .5925 | .5967 | 3 |
| Ring 2A | 361148510 | 361148530 | \$228.00 | 361148550 | \$456.00 | 9/16" | 9/16" | .5912 | .5869 | 4T |
| Ring 3A | 361148520 | 361148540 | \$228.00 | 361148560 | \$456.00 | 9/16" | 9/16" | .5925 | .5893 | 4T |
| Set Plug 2A | 371148510 | 371148530 | \$126.00 | 371148550 | \$263.00 | 1-1/4" | 1-1/4" | .5912 | .5869 | 3 |
| Set Plug 3A | 371148520 | 371148540 | \$126.00 | 371148560 | \$263.00 | 1-1/4" | 1-1/4" | .5925 | .5893 | 3 |
| 5/8-24 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301149010 | 301149020 | \$68.00 | 301149040 | \$147.00 | 7/8" | 1/2" | .5979 | .6031 | 3 |
| Taperlock Plug 3B | 301149010 | 301149030 | \$68.00 | 301149050 | \$147.00 | 7/8" | 1/2" | .5979 | .6018 | 3 |
| Reversible Plug 2B | 311149010 | 311149020 | \$97.00 | 311149040 | \$213.50 | 1-1/2" | 1-3/8" | .5979 | .6031 | 6W |
| Reversible Plug 3B | 311149010 | 311149030 | \$97.00 | 311149050 | \$213.50 | 1-1/2" | 1-3/8" | .5979 | .6018 | 6W |
| Ring 2A | 361149010 | 361149030 | \$138.00 | 361149050 | \$276.00 | 9/16" | 9/16" | .5967 | .5927 | 4T |
| Ring 3A | 361149020 | 361149040 | \$138.00 | 361149060 | \$276.00 | 9/16" | 9/16" | .5979 | .5949 | 4T |
| Set Plug 2A | 371149010 | 371149030 | \$131.00 | 371149050 | \$273.00 | 1-1/4" | 1-1/4" | .5967 | .5927 | 3 |
| Set Plug 3A | 371149020 | 371149040 | \$131.00 | 371149060 | \$273.00 | 1-1/4" | 1-1/4" | .5979 | .5949 | 3 |
| 5/8-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301149310 | 301149320 | \$102.00 | 301149340 | \$215.00 | 7/8" | 1/2" | .6018 | .6067 | 3 |
| Taperlock Plug 3B | 301149310 | 301149330 | \$102.00 | 301149350 | \$215.00 | 7/8" | 1/2" | .6018 | .6055 | 3 |
| Ring 2A | 361149310 | 361149330 | \$286.00 | 361149350 | \$572.00 | 9/16" | 9/16" | .6007 | .5969 | 4T |
| Ring 3A | 361149320 | 361149340 | \$286.00 | 361149360 | \$572.00 | 9/16" | 9/16" | .6018 | .5990 | 4T |
| Set Plug 2A | 371149310 | 371149330 | \$151.00 | 371149350 | \$313.00 | 1-1/4" | 1-1/4" | .6007 | .5969 | 3 |
| Set Plug 3A | 371149320 | 371149340 | \$151.00 | 371149360 | \$313.00 | 1-1/4" | 1-1/4" | .6018 | .5990 | 3 |
| 5/8-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301149710 | 301149720 | \$102.00 | 301149740 | \$215.00 | 7/8" | 1/2" | .6047 | .6093 | 3 |
| Taperlock Plug 3B | 301149710 | 301149730 | \$102.00 | 301149750 | \$215.00 | 7/8" | 1/2" | .6047 | .6082 | 3 |
| Ring 2A | 361149710 | 361149730 | \$286.00 | 361149750 | \$572.00 | 9/16" | 9/16" | .6036 | .6000 | 4T |
| Ring 3A | 361149720 | 361149740 | \$286.00 | 361149760 | \$572.00 | 9/16" | 9/16" | .6047 | .6020 | 4T |
| Set Plug 2A | 371149710 | 371149730 | \$151.00 | 371149750 | \$313.00 | 1-1/4" | 1-1/4" | .6036 | .6000 | 3 |
| Set Plug 3A | 371149720 | 371149740 | \$151.00 | 371149760 | \$313.00 | 1-1/4" | 1-1/4" | .6047 | .6020 | 3 |
| 11/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301150010 | 301150020 | \$85.00 | 301150040 | \$181.00 | 7/8" | 1/2" | .6334 | .6405 | 3 |
| Taperlock Plug 3B | 301150010 | 301150030 | \$85.00 | 301150050 | \$181.00 | 7/8" | 1/2" | .6334 | .6387 | 3 |
| Ring 2A | 361150010 | 361150030 | \$233.00 | 361150050 | \$466.00 | 9/16" | 9/16" | .6318 | .6264 | 4T |
| Ring 3A | 361150020 | 361150040 | \$233.00 | 361150060 | \$466.00 | 9/16" | 9/16" | .6334 | .6293 | 4T |
| Set Plug 2A | 371150010 | 371150030 | \$126.00 | 371150050 | \$263.00 | 1-1/4" | 1-1/4" | .6318 | .6264 | 3 |
| Set Plug 3A | 371150020 | 371150040 | \$126.00 | 371150060 | \$263.00 | 1-1/4" | 1-1/4" | .6334 | .6293 | 3 |
| 11/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301150110 | 301150120 | \$85.00 | 301150140 | \$181.00 | 7/8" | 1/2" | .6469 | .6531 | 3 |
| Taperlock Plug 3B | 301150110 | 301150130 | \$85.00 | 301150150 | \$181.00 | 7/8" | 1/2" | .6469 | .6515 | 3 |
| Ring 2A | 361150110 | 361150130 | \$233.00 | 361150150 | \$466.00 | 9/16" | 9/16" | .6455 | .6407 | 4T |
| Ring 3A | 361150120 | 361150140 | \$233.00 | 361150160 | \$466.00 | 9/16" | 9/16" | .6469 | .6433 | 4T |
| Set Plug 2A | 371150110 | 371150130 | \$126.00 | 371150150 | \$263.00 | 1-1/4" | 1-1/4" | .6455 | .6407 | 3 |
| Set Plug 3A | 371150120 | 371150140 | \$126.00 | 371150160 | \$263.00 | 1-1/4" | 1-1/4" | .6469 | .6433 | 3 |
| 11/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301150310 | 301150320 | \$94.00 | 301150340 | \$199.00 | 7/8" | 1/2" | .6550 | .6606 | 3 |
| Taperlock Plug 3B | 301150310 | 301150330 | \$94.00 | 301150350 | \$199.00 | 7/8" | 1/2" | .6550 | .6592 | 3 |
| Ring 2A | 361150310 | 361150330 | \$239.00 | 361150350 | \$478.00 | 9/16" | 9/16" | .6537 | .6494 | 4T |
| Ring 3A | 361150320 | 361150340 | \$239.00 | 361150360 | \$478.00 | 9/16" | 9/16" | .6550 | .6518 | 4T |
| Set Plug 2A | 371150310 | 371150330 | \$140.00 | 371150350 | \$291.00 | 1-1/4" | 1-1/4" | .6537 | .6494 | 3 |
| Set Plug 3A | 371150320 | 371150340 | \$140.00 | 371150360 | \$291.00 | 1-1/4" | 1-1/4" | .6550 | .6518 | 3 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| 11/16-24 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301150510 | 301150520 | \$70.00 | 301150540 | \$151.00 | 7/8" | 1/2" | .6604 | .6656 | 3 |
| Taperlock Plug 3B | 301150510 | 301150530 | \$70.00 | 301150550 | \$151.00 | 7/8" | 1/2" | .6604 | .6643 | 3 |
| Reversible Plug 2B | 311150510 | 311150520 | \$98.00 | 311150540 | \$216.50 | 1-3/4" | 1-3/8" | .6604 | .6656 | 7W |
| Reversible Plug 3B | 311150510 | 311150530 | \$98.00 | 311150550 | \$216.50 | 1-3/4" | 1-3/8" | .6604 | .6643 | 7W |
| Ring 2A | 361150510 | 361150530 | \$150.00 | 361150550 | \$300.00 | 9/16" | 9/16" | .6592 | .6552 | 4T |
| Ring 3A | 361150520 | 361150540 | \$150.00 | 361150560 | \$300.00 | 9/16" | 9/16" | .6604 | .6574 | 4T |
| Set Plug 2A | 371150510 | 371150530 | \$137.00 | 371150550 | \$285.00 | 1-1/4" | 1-1/4" | .6592 | .6552 | 3 |
| Set Plug 3A | 371150520 | 371150540 | \$137.00 | 371150560 | \$285.00 | 1-1/4" | 1-1/4" | .6604 | .6574 | 3 |
| 11/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301151010 | 301151020 | \$111.00 | 301151040 | \$233.00 | 7/8" | 1/2" | .6643 | .6692 | 3 |
| Taperlock Plug 3B | 301151010 | 301151030 | \$111.00 | 301151050 | \$233.00 | 7/8" | 1/2" | .6643 | .6680 | 3 |
| Ring 2A | 361151010 | 361151030 | \$294.00 | 361151050 | \$588.00 | 9/16" | 9/16" | .6632 | .6594 | 4T |
| Ring 3A | 361151020 | 361151040 | \$294.00 | 361151060 | \$588.00 | 9/16" | 9/16" | .6643 | .6615 | 4T |
| Set Plug 2A | 371151010 | 371151030 | \$164.00 | 371151050 | \$339.00 | 1-1/4" | 1-1/4" | .6632 | .6594 | 3 |
| Set Plug 3A | 371151020 | 371151040 | \$164.00 | 371151060 | \$339.00 | 1-1/4" | 1-1/4" | .6643 | .6615 | 3 |
| 11/16-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301151510 | 301151520 | \$111.00 | 301151540 | \$233.00 | 7/8" | 1/2" | .6672 | .6718 | 3 |
| Taperlock Plug 3B | 301151510 | 301151530 | \$111.00 | 301151550 | \$233.00 | 7/8" | 1/2" | .6672 | .6707 | 3 |
| Ring 2A | 361151510 | 361151530 | \$294.00 | 361151550 | \$588.00 | 9/16" | 9/16" | .6661 | .6625 | 4T |
| Ring 3A | 361151520 | 361151540 | \$294.00 | 361151560 | \$588.00 | 9/16" | 9/16" | .6672 | .6645 | 4T |
| Set Plug 2A | 371151510 | 371151530 | \$164.00 | 371151550 | \$339.00 | 1-1/4" | 1-1/4" | .6661 | .6625 | 3 |
| Set Plug 3A | 371151520 | 371151540 | \$164.00 | 371151560 | \$339.00 | 1-1/4" | 1-1/4" | .6672 | .6645 | 3 |
| 3/4-10 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301152010 | 301152020 | \$46.00 | 301152040 | \$103.00 | 7/8" | 1/2" | .6850 | .6927 | 3 |
| Taperlock Plug 3B | 301152010 | 301152030 | \$46.00 | 301152050 | \$103.00 | 7/8" | 1/2" | .6850 | .6907 | 3 |
| Reversible Plug 2B | 311152010 | 311152020 | \$62.00 | 311152040 | \$144.50 | 1-3/4" | 1-3/8" | .6850 | .6927 | 7W |
| Reversible Plug 3B | 311152010 | 311152030 | \$62.00 | 311152050 | \$144.50 | 1-3/4" | 1-3/8" | .6850 | .6907 | 7W |
| STI Plug 2B | 321152010 | 321152020 | \$65.00 | 321152040 | \$141.00 | 1" | 5/8" | .8149 | .8216 | 4 |
| STI Plug 3B | 321152010 | 321152030 | \$65.00 | 321152050 | \$141.00 | 1" | 5/8" | .8149 | .8196 | 4 |
| Ring 2A | 361152010 | 361152030 | \$144.00 | 361152050 | \$288.00 | 3/4" | 9/16" | .6832 | .6773 | 4T |
| Ring 3A | 361152020 | 361152040 | \$144.00 | 361152060 | \$288.00 | 3/4" | 9/16" | .6850 | .6806 | 4T |
| Set Plug 2A | 371152010 | 371152030 | \$107.00 | 371152050 | \$225.00 | 1-7/8" | 1-1/4" | .6832 | .6773 | 3 |
| Set Plug 3A | 371152020 | 371152040 | \$107.00 | 371152060 | \$225.00 | 1-7/8" | 1-1/4" | .6850 | .6806 | 3 |
| 3/4-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301152510 | 301152520 | \$85.00 | 301152540 | \$181.00 | 7/8" | 1/2" | .6959 | .7031 | 3 |
| Taperlock Plug 3B | 301152510 | 301152530 | \$85.00 | 301152550 | \$181.00 | 7/8" | 1/2" | .6959 | .7013 | 3 |
| Ring 2A | 361152510 | 361152530 | \$233.00 | 361152550 | \$466.00 | 9/16" | 9/16" | .6942 | .6887 | 4T |
| Ring 3A | 361152520 | 361152540 | \$233.00 | 361152560 | \$466.00 | 9/16" | 9/16" | .6959 | .6918 | 4T |
| Set Plug 2A | 371152510 | 371152530 | \$126.00 | 371152550 | \$263.00 | 1-1/4" | 1-1/4" | .6942 | .6887 | 3 |
| Set Plug 3A | 371152520 | 371152540 | \$126.00 | 371152560 | \$263.00 | 1-1/4" | 1-1/4" | .6959 | .6918 | 3 |
| 3/4-16 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301153010 | 301153020 | \$46.00 | 301153040 | \$103.00 | 7/8" | 1/2" | .7094 | .7159 | 3 |
| Taperlock Plug 3B | 301153010 | 301153030 | \$46.00 | 301153050 | \$103.00 | 7/8" | 1/2" | .7094 | .7143 | 3 |
| Reversible Plug 2B | 311153010 | 311153020 | \$62.00 | 311153040 | \$144.50 | 1-3/4" | 1-3/8" | .7094 | .7159 | 7W |
| Reversible Plug 3B | 311153010 | 311153030 | \$62.00 | 311153050 | \$144.50 | 1-3/4" | 1-3/8" | .7094 | .7143 | 7W |
| STI Plug 2B | 321153010 | 321153020 | \$65.00 | 321153040 | \$141.00 | 7/8" | 1/2" | .7906 | .7961 | 3 |
| STI Plug 3B | 321153010 | 321153030 | \$65.00 | 321153050 | \$141.00 | 7/8" | 1/2" | .7906 | .7945 | 3 |
| Ring 2A | 361153010 | 361153030 | \$144.00 | 361153050 | \$288.00 | 9/16" | 9/16" | .7079 | .7029 | 4T |
| Ring 3A | 361153020 | 361153040 | \$144.00 | 361153060 | \$288.00 | 9/16" | 9/16" | .7094 | .7056 | 4T |
| Set Plug 2A | 371153010 | 371153030 | \$107.00 | 371153050 | \$225.00 | 1-1/4" | 1-1/4" | .7079 | .7029 | 3 |
| Set Plug 3A | 371153020 | 371153040 | \$107.00 | 371153060 | \$225.00 | 1-1/4" | 1-1/4" | .7094 | .7056 | 3 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 3/4-20 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301154010 | 301154020 | \$68.00 | 301154040 | \$147.00 | 7/8" | 1/2" | .7175 | .7232 | 3 |
| Taperlock Plug 3B | 301154010 | 301154030 | \$68.00 | 301154050 | \$147.00 | 7/8" | 1/2" | .7175 | .7218 | 3 |
| Reversible Plug 2B | 311154010 | 311154020 | \$98.00 | 311154040 | \$216.50 | 1-3/4" | 1-3/8" | .7175 | .7232 | 7W |
| Reversible Plug 3B | 311154010 | 311154030 | \$98.00 | 311154050 | \$216.50 | 1-3/4" | 1-3/8" | .7175 | .7218 | 7W |
| Ring 2A | 361154010 | 361154030 | \$172.00 | 361154050 | \$344.00 | 9/16" | 9/16" | .7162 | .7118 | 4T |
| Ring 3A | 361154020 | 361154040 | \$172.00 | 361154060 | \$344.00 | 9/16" | 9/19" | .7175 | .7142 | 4T |
| Set Plug 2A | 371154010 | 371154030 | \$138.00 | 371154050 | \$287.00 | 1-1/4" | 1-1/4" | .7162 | .7118 | 3 |
| Set Plug 3A | 371154020 | 371154040 | \$138.00 | 371154060 | \$287.00 | 1-1/4" | 1-1/4" | .7175 | .7142 | 3 |
| 3/4-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301154310 | 301154320 | \$111.00 | 301154340 | \$233.00 | 7/8" | 1/2" | .7268 | .7318 | 3 |
| Taperlock Plug 3B | 301154310 | 301154330 | \$111.00 | 301154350 | \$233.00 | 7/8" | 1/2" | .7268 | .7305 | 3 |
| Ring 2A | 361154310 | 361154330 | \$290.00 | 361154350 | \$580.00 | 9/16" | 9/16" | .7256 | .7218 | 4T |
| Ring 3A | 361154320 | 361154340 | \$290.00 | 361154360 | \$580.00 | 9/16" | 9/19" | .7268 | .7239 | 4T |
| Set Plug 2A | 371154310 | 371154330 | \$164.00 | 371154350 | \$339.00 | 1-1/4" | 1-1/4" | .7256 | .7218 | 3 |
| Set Plug 3A | 371154320 | 371154340 | \$164.00 | 371154360 | \$339.00 | 1-1/4" | 1-1/4" | .7268 | .7239 | 3 |
| 3/4-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301154510 | 301154520 | \$111.00 | 301154540 | \$233.00 | 7/8" | 1/2" | .7297 | .7344 | 3 |
| Taperlock Plug 3B | 301154510 | 301154530 | \$111.00 | 301154550 | \$233.00 | 7/8" | 1/2" | .7297 | .7333 | 3 |
| Ring 2A | 361154510 | 361154530 | \$290.00 | 361154550 | \$580.00 | 9/16" | 9/16" | .7286 | .7250 | 4T |
| Ring 3A | 361154520 | 361154540 | \$290.00 | 361154560 | \$580.00 | 9/16" | 9/19" | .7297 | .7270 | 4T |
| Set Plug 2A | 371154510 | 371154530 | \$164.00 | 371154550 | \$339.00 | 1-1/4" | 1-1/4" | .7286 | .7250 | 3 |
| Set Plug 3A | 371154520 | 371154540 | \$164.00 | 371154560 | \$339.00 | 1-1/4" | 1-1/4" | .7297 | .7270 | 3 |
| 13/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301155010 | 301155020 | \$87.00 | 301155040 | \$185.00 | 1" | 5/8" | .7584 | .7656 | 3 |
| Taperlock Plug 3B | 301155010 | 301155030 | \$87.00 | 301155050 | \$185.00 | 1" | 5/8" | .7584 | .7638 | 3 |
| Ring 2A | 361155010 | 361155030 | \$241.00 | 361155050 | \$482.00 | 9/16" | 9/16" | .7567 | .7512 | 4T |
| Ring 3A | 361155020 | 361155040 | \$241.00 | 361155060 | \$482.00 | 9/16" | 9/16" | .7584 | .7543 | 4T |
| Set Plug 2A | 371155010 | 371155030 | \$129.00 | 371155050 | \$269.00 | 1-1/4" | 1-1/4" | .7567 | .7512 | 3 |
| Set Plug 3A | 371155020 | 371155040 | \$129.00 | 371155060 | \$269.00 | 1-1/4" | 1-1/4" | .7584 | .7543 | 3 |
| 13/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301155310 | 301155320 | \$87.00 | 301155340 | \$185.00 | 1" | 5/8" | .7719 | .7782 | 3 |
| Taperlock Plug 3B | 301155310 | 301155330 | \$87.00 | 301155350 | \$185.00 | 1" | 5/8" | .7719 | .7766 | 3 |
| Ring 2A | 361155310 | 361155330 | \$241.00 | 361155350 | \$482.00 | 9/16" | 9/16" | .7704 | .7655 | 4T |
| Ring 3A | 361155320 | 361155340 | \$241.00 | 361155360 | \$482.00 | 9/16" | 9/16" | .7719 | .7683 | 4T |
| Set Plug 2A | 371155310 | 371155330 | \$129.00 | 371155350 | \$269.00 | 1-1/4" | 1-1/4" | .7704 | .7655 | 3 |
| Set Plug 3A | 371155320 | 371155340 | \$129.00 | 371155360 | \$269.00 | 1-1/4" | 1-1/4" | .7719 | .7683 | 3 |
| 13/16-20 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301155510 | 301155520 | \$73.00 | 301155540 | \$157.00 | 1" | 5/8" | .7800 | .7857 | 3 |
| Taperlock Plug 3B | 301155510 | 301155530 | \$73.00 | 301155550 | \$157.00 | 1" | 5/8" | .7800 | .7843 | 3 |
| Ring 2A | 361155510 | 361155530 | \$180.00 | 361155550 | \$360.00 | 9/16" | 9/16" | .7787 | .7743 | 4T |
| Ring 3A | 361155520 | 361155540 | \$180.00 | 361155560 | \$360.00 | 9/16" | 9/16" | .7800 | .7767 | 4T |
| Set Plug 2A | 371155510 | 371155530 | \$150.00 | 371155550 | \$311.00 | 1-1/4" | 1-1/4" | .7787 | .7743 | 3 |
| Set Plug 3A | 371155520 | 371155540 | \$150.00 | 371155560 | \$311.00 | 1-1/4" | 1-1/4" | .7800 | .7767 | 3 |
| 13/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301156010 | 301156020 | \$115.00 | 301156040 | \$241.00 | 1" | 5/8" | .7893 | .7943 | 3 |
| Taperlock Plug 3B | 301156010 | 301156030 | \$115.00 | 301156050 | \$241.00 | 1" | 5/8" | .7893 | .7930 | 3 |
| Ring 2A | 361156010 | 361156030 | \$303.00 | 361156050 | \$606.00 | 9/16" | 9/16" | .7881 | .7843 | 4T |
| Ring 3A | 361156020 | 361156040 | \$303.00 | 361156060 | \$606.00 | 9/16" | 9/16" | .7893 | .7864 | 4T |
| Set Plug 2A | 371156010 | 371156030 | \$170.00 | 371156050 | \$351.00 | 1-1/4" | 1-1/4" | .7881 | .7843 | 3 |
| Set Plug 3A | 371156020 | 371156040 | \$170.00 | 371156060 | \$351.00 | 1-1/4" | 1-1/4" | .7893 | .7864 | 3 |

THREADS

Standard Thread Gages

| INCH | Order No. | | Price | Order No. | | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | Price | Go | NoGo | Go | NoGo | |
| 13/16-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301156510 | 301156520 | \$115.00 | 301156540 | \$241.00 | 7/8" | 1/2" | .7922 | .7969 | 3 |
| Taperlock Plug 3B | 301156510 | 301156530 | \$115.00 | 301156550 | \$241.00 | 7/8" | 1/2" | .7922 | .7958 | 3 |
| Ring 2A | 361156510 | 361156530 | \$303.00 | 361156550 | \$606.00 | 9/16" | 9/16" | .7911 | .7875 | 4T |
| Ring 3A | 361156520 | 361156540 | \$303.00 | 361156560 | \$606.00 | 9/16" | 9/16" | .7922 | .7895 | 4T |
| Set Plug 2A | 371156510 | 371156530 | \$170.00 | 371156550 | \$351.00 | 1-1/4" | 1-1/4" | .7911 | .7875 | 2 |
| Set Plug 3A | 371156520 | 371156540 | \$170.00 | 371156560 | \$351.00 | 1-1/4" | 1-1/4" | .7922 | .7895 | 2 |
| 7/8-9 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301157010 | 301157020 | \$50.00 | 301157040 | \$112.00 | 1" | 5/8" | .8028 | .8110 | 4 |
| Taperlock Plug 3B | 301157010 | 301157030 | \$50.00 | 301157050 | \$112.00 | 1" | 5/8" | .8028 | .8089 | 4 |
| Ring 2A | 361157010 | 361157030 | \$154.00 | 361157050 | \$308.00 | 15/16" | 11/16" | .8009 | .7946 | 5T |
| Ring 3A | 361157020 | 361157040 | \$154.00 | 361157060 | \$308.00 | 15/16" | 11/16" | .8028 | .7981 | 5T |
| Set Plug 2A | 371157010 | 371157030 | \$121.00 | 371157050 | \$254.00 | 2-1/8" | 1-1/2" | .8009 | .7946 | 4 |
| Set Plug 3A | 371157020 | 371157040 | \$121.00 | 371157060 | \$254.00 | 2-1/8" | 1-1/2" | .8028 | .7981 | 4 |
| 7/8-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301157510 | 301157520 | \$87.00 | 301157540 | \$186.00 | 1" | 5/8" | .8209 | .8281 | 4 |
| Taperlock Plug 3B | 301157510 | 301157530 | \$87.00 | 301157550 | \$186.00 | 1" | 5/8" | .8209 | .8263 | 4 |
| Ring 2A | 361157510 | 361157530 | \$241.00 | 361157550 | \$482.00 | 11/16" | 11/16" | .8192 | .8137 | 5T |
| Ring 3A | 361157520 | 361157540 | \$241.00 | 361157560 | \$482.00 | 11/16" | 11/16" | .8209 | .8168 | 5T |
| Set Plug 2A | 371157510 | 371157530 | \$129.00 | 371157550 | \$270.00 | 1-1/2" | 1-1/2" | .8192 | .8137 | 4 |
| Set Plug 3A | 371157520 | 371157540 | \$129.00 | 371157560 | \$270.00 | 1-1/2" | 1-1/2" | .8209 | .8168 | 4 |
| 7/8-14 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301158010 | 301158020 | \$50.00 | 301158040 | \$112.00 | 1" | 5/8" | .8286 | .8356 | 4 |
| Taperlock Plug 3B | 301158010 | 301158030 | \$50.00 | 301158050 | \$112.00 | 1" | 5/8" | .8286 | .8339 | 4 |
| Ring 2A | 361158010 | 361158030 | \$154.00 | 361158050 | \$308.00 | 11/16" | 11/16" | .8270 | .8216 | 5T |
| Ring 3A | 361158020 | 361158040 | \$154.00 | 361158060 | \$308.00 | 11/16" | 11/16" | .8286 | .8245 | 5T |
| Set Plug 2A | 371158010 | 371158030 | \$121.00 | 371158050 | \$254.00 | 1-1/2" | 1-1/2" | .8270 | .8216 | 4 |
| Set Plug 3A | 371158020 | 371158040 | \$121.00 | 371158060 | \$254.00 | 1-1/2" | 1-1/2" | .8286 | .8245 | 4 |
| 7/8-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301158510 | 301158520 | \$87.00 | 301158540 | \$186.00 | 1" | 5/8" | .8344 | .8407 | 4 |
| Taperlock Plug 3B | 301158510 | 301158530 | \$87.00 | 301158550 | \$186.00 | 1" | 5/8" | .8344 | .8391 | 4 |
| Ring 2A | 361158510 | 361158530 | \$241.00 | 361158550 | \$482.00 | 11/16" | 11/16" | .8329 | .8280 | 5T |
| Ring 3A | 361158520 | 361158540 | \$241.00 | 361158560 | \$482.00 | 11/16" | 11/16" | .8344 | .8308 | 5T |
| Set Plug 2A | 371158510 | 371158530 | \$129.00 | 371158550 | \$270.00 | 1-1/2" | 1-1/2" | .8329 | .8280 | 4 |
| Set Plug 3A | 371158520 | 371158540 | \$129.00 | 371158560 | \$270.00 | 1-1/2" | 1-1/2" | .8344 | .8308 | 4 |
| 7/8-20 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301159010 | 301159020 | \$76.00 | 301159040 | \$164.00 | 1" | 5/8" | .8425 | .8482 | 4 |
| Taperlock Plug 3B | 301159010 | 301159030 | \$76.00 | 301159050 | \$164.00 | 1" | 5/8" | .8425 | .8468 | 4 |
| Ring 2A | 361159010 | 361159030 | \$182.00 | 361159050 | \$364.00 | 11/16" | 11/16" | .8412 | .8368 | 5T |
| Ring 3A | 361159020 | 361159040 | \$182.00 | 361159060 | \$364.00 | 11/16" | 11/16" | .8425 | .8392 | 5T |
| Set Plug 2A | 371159010 | 371159030 | \$151.00 | 371159050 | \$314.00 | 1-1/2" | 1-1/2" | .8412 | .8368 | 4 |
| Set Plug 3A | 371159020 | 371159040 | \$151.00 | 371159060 | \$314.00 | 1-1/2" | 1-1/2" | .8425 | .8392 | 4 |
| 7/8-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301159310 | 301159320 | \$115.00 | 301159340 | \$242.00 | 1" | 5/8" | .8518 | .8568 | 4 |
| Taperlock Plug 3B | 301159310 | 301159330 | \$115.00 | 301159350 | \$242.00 | 1" | 5/8" | .8518 | .8555 | 4 |
| Ring 2A | 361159310 | 361159330 | \$303.00 | 361159350 | \$606.00 | 11/16" | 11/16" | .8506 | .8468 | 5T |
| Ring 3A | 361159320 | 361159340 | \$303.00 | 361159360 | \$606.00 | 11/16" | 11/16" | .8518 | .8489 | 5T |
| Set Plug 2A | 371159310 | 371159330 | \$170.00 | 371159350 | \$352.00 | 1-1/2" | 1-1/2" | .8506 | .8468 | 4 |
| Set Plug 3A | 371159320 | 371159340 | \$170.00 | 371159360 | \$352.00 | 1-1/2" | 1-1/2" | .8518 | .8489 | 4 |
| 7/8-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301159510 | 301159520 | \$115.00 | 301159540 | \$242.00 | 5/8" | 7/16" | .8547 | .8594 | 4 |
| Taperlock Plug 3B | 301159510 | 301159530 | \$115.00 | 301159550 | \$242.00 | 5/8" | 7/16" | .8547 | .8583 | 4 |
| Ring 2A | 361159510 | 361159530 | \$303.00 | 361159550 | \$606.00 | 17/32" | 17/32" | .8536 | .8500 | 5T |
| Ring 3A | 361159520 | 361159540 | \$303.00 | 361159560 | \$606.00 | 17/32" | 17/32" | .8547 | .8520 | 5T |
| Set Plug 2A | 371159510 | 371159530 | \$170.00 | 371159550 | \$352.00 | 1-1/8" | 1-1/8" | .8536 | .8500 | 4 |
| Set Plug 3A | 371159520 | 371159540 | \$170.00 | 371159560 | \$352.00 | 1-1/8" | 1-1/8" | .8547 | .8520 | 4 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 15/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301160010 | 301160020 | \$95.00 | 301160040 | \$202.00 | 1" | 5/8" | .8834 | .8908 | 4 |
| Taperlock Plug 3B | 301160010 | 301160030 | \$95.00 | 301160050 | \$202.00 | 1" | 5/8" | .8834 | .8889 | 4 |
| Ring 2A | 361160010 | 361160030 | \$243.00 | 361160050 | \$486.00 | 11/16" | 11/16" | .8817 | .8760 | 5T |
| Ring 3A | 361160020 | 361160040 | \$243.00 | 361160060 | \$486.00 | 11/16" | 11/16" | .8834 | .8792 | 5T |
| Set Plug 2A | 371160010 | 371160030 | \$141.00 | 371160050 | \$294.00 | 1-1/2" | 1-1/2" | .8817 | .8760 | 4 |
| Set Plug 3A | 371160020 | 371160040 | \$141.00 | 371160060 | \$294.00 | 1-1/2" | 1-1/2" | .8834 | .8792 | 4 |
| 15/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301160310 | 301160320 | \$95.00 | 301160340 | \$202.00 | 1" | 5/8" | .8969 | .9034 | 4 |
| Taperlock Plug 3B | 301160310 | 301160330 | \$95.00 | 301160350 | \$202.00 | 1" | 5/8" | .8969 | .9018 | 4 |
| Ring 2A | 361160310 | 361160330 | \$243.00 | 361160350 | \$486.00 | 11/16" | 11/16" | .8954 | .8904 | 5T |
| Ring 3A | 361160320 | 361160340 | \$243.00 | 361160360 | \$486.00 | 11/16" | 11/16" | .8969 | .8932 | 5T |
| Set Plug 2A | 371160310 | 371160330 | \$141.00 | 371160350 | \$294.00 | 1-1/2" | 1-1/2" | .8954 | .8904 | 4 |
| Set Plug 3A | 371160320 | 371160340 | \$141.00 | 371160360 | \$294.00 | 1-1/2" | 1-1/2" | .8969 | .8932 | 4 |
| 15/16-20 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301160510 | 301160520 | \$78.00 | 301160540 | \$168.00 | 1" | 5/8" | .9050 | .9109 | 4 |
| Taperlock Plug 3B | 301160510 | 301160530 | \$78.00 | 301160550 | \$168.00 | 1" | 5/8" | .9050 | .9094 | 4 |
| Ring 2A | 361160510 | 361160530 | \$188.00 | 361160550 | \$376.00 | 11/16" | 11/16" | .9036 | .8991 | 5T |
| Ring 3A | 361160520 | 361160540 | \$188.00 | 361160560 | \$376.00 | 11/16" | 11/16" | .9050 | .9016 | 5T |
| Set Plug 2A | 371160510 | 371160530 | \$152.00 | 371160550 | \$316.00 | 1-1/2" | 1-1/2" | .9036 | .8991 | 4 |
| Set Plug 3A | 371160520 | 371160540 | \$152.00 | 371160560 | \$316.00 | 1-1/2" | 1-1/2" | .9050 | .9016 | 4 |
| 15/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301161010 | 301161020 | \$121.00 | 301161040 | \$254.00 | 1" | 5/8" | .9143 | .9195 | 4 |
| Taperlock Plug 3B | 301161010 | 301161030 | \$121.00 | 301161050 | \$254.00 | 1" | 5/8" | .9143 | .9182 | 4 |
| Ring 2A | 361161010 | 361161030 | \$311.00 | 361161050 | \$622.00 | 11/16" | 11/16" | .9131 | .9091 | 5T |
| Ring 3A | 361161020 | 361161040 | \$311.00 | 361161060 | \$622.00 | 11/16" | 11/16" | .9143 | .9113 | 5T |
| Set Plug 2A | 371161010 | 371161030 | \$179.00 | 371161050 | \$370.00 | 1-1/2" | 1-1/2" | .9131 | .9091 | 4 |
| Set Plug 3A | 371161020 | 371161040 | \$179.00 | 371161060 | \$370.00 | 1-1/2" | 1-1/2" | .9143 | .9113 | 4 |
| 15/16-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301161510 | 301161520 | \$121.00 | 301161540 | \$254.00 | 5/8" | 7/16" | .9172 | .9221 | 4 |
| Taperlock Plug 3B | 301161510 | 301161530 | \$121.00 | 301161550 | \$254.00 | 5/8" | 7/16" | .9172 | .9209 | 4 |
| Ring 2A | 361161510 | 361161530 | \$311.00 | 361161550 | \$622.00 | 17/32" | 17/32" | .9161 | .9123 | 5T |
| Ring 3A | 361161520 | 361161540 | \$311.00 | 361161560 | \$622.00 | 17/32" | 17/32" | .9172 | .9144 | 5T |
| Set Plug 2A | 371161510 | 371161530 | \$179.00 | 371161550 | \$370.00 | 1-1/8" | 1-1/8" | .9161 | .9123 | 4 |
| Set Plug 3A | 371161520 | 371161540 | \$179.00 | 371161560 | \$370.00 | 1-1/8" | 1-1/8" | .9172 | .9144 | 4 |
| 1-8 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301162010 | 301162020 | \$59.00 | 301162040 | \$130.00 | 1" | 5/8" | .9188 | .9276 | 4 |
| Taperlock Plug 3B | 301162010 | 301162030 | \$59.00 | 301162050 | \$130.00 | 1" | 5/8" | .9188 | .9254 | 4 |
| Ring 2A | 361162010 | 361162030 | \$188.00 | 361162050 | \$376.00 | 15/16" | 11/16" | .9168 | .9100 | 5T |
| Ring 3A | 361162020 | 361162040 | \$188.00 | 361162060 | \$376.00 | 15/16" | 11/16" | .9188 | .9137 | 5T |
| Set Plug 2A | 371162010 | 371162030 | \$139.00 | 371162050 | \$290.00 | 2-1/8" | 1-1/2" | .9168 | .9100 | 4 |
| Set Plug 3A | 371162020 | 371162040 | \$139.00 | 371162060 | \$290.00 | 2-1/8" | 1-1/2" | .9188 | .9137 | 4 |
| 1-12 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301163010 | 301163020 | \$59.00 | 301163040 | \$130.00 | 1" | 5/8" | .9459 | .9535 | 4 |
| Taperlock Plug 3B | 301163010 | 301163030 | \$59.00 | 301163050 | \$130.00 | 1" | 5/8" | .9459 | .9516 | 4 |
| Ring 2A | 361163010 | 361163030 | \$188.00 | 361163050 | \$376.00 | 11/16" | 11/16" | .9441 | .9382 | 5T |
| Ring 3A | 361163020 | 361163040 | \$188.00 | 361163060 | \$376.00 | 11/16" | 11/16" | .9459 | .9415 | 5T |
| Set Plug 2A | 371163010 | 371163030 | \$139.00 | 371163050 | \$290.00 | 1-1/2" | 1-1/2" | .9441 | .9382 | 4 |
| Set Plug 3A | 371163020 | 371163040 | \$139.00 | 371163060 | \$290.00 | 1-1/2" | 1-1/2" | .9459 | .9415 | 4 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| 1-14 UNS | | | | | | | | | | |
| Taperlock Plug 2B | 301164010 | 301164020 | \$59.00 | 301164040 | \$130.00 | 1" | 5/8" | .9536 | .9609 | 4 |
| Taperlock Plug 3B | 301164010 | 301164030 | \$59.00 | 301164050 | \$130.00 | 1" | 5/8" | .9536 | .9590 | 4 |
| * Taperlock Plug 2B | 301164010 | 301164120 | \$59.00 | 301164140 | \$130.00 | 1" | 5/8" | .9536 | .9605 | 4 |
| * Taperlock Plug 3B | 301164010 | 301164130 | \$59.00 | 301164150 | \$130.00 | 1" | 5/8" | .9536 | .9588 | 4 |
| Ring 2A | 361164010 | 361164030 | \$188.00 | 361164050 | \$376.00 | 11/16" | 11/16" | .9519 | .9463 | 5T |
| Ring 3A | 361164020 | 361164040 | \$188.00 | 361164060 | \$376.00 | 11/16" | 11/16" | .9536 | .9494 | 5T |
| * Ring 2A | 361164110 | 361164130 | \$188.00 | 361164150 | \$376.00 | 11/16" | 11/16" | .9520 | .9467 | 5T |
| * Ring 3A | 361164020 | 361164140 | \$188.00 | 361164160 | \$376.00 | 11/16" | 11/16" | .9536 | .9496 | 5T |
| Set Plug 2A | 371164010 | 371164030 | \$139.00 | 371164050 | \$290.00 | 1-1/2" | 1-1/2" | .9519 | .9463 | 4 |
| Set Plug 3A | 371164020 | 371164040 | \$139.00 | 371164060 | \$290.00 | 1-1/2" | 1-1/2" | .9536 | .9494 | 4 |
| * Set Plug 2A | 371164110 | 371164130 | \$139.00 | 371164150 | \$290.00 | 1-1/2" | 1-1/2" | .9520 | .9467 | 4 |
| * Set Plug 3A | 371164020 | 371164140 | \$139.00 | 371164160 | \$290.00 | 1-1/2" | 1-1/2" | .9536 | .9496 | 4 |
| 1-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301164510 | 301164520 | \$95.00 | 301164540 | \$202.00 | 1" | 5/8" | .9594 | .9659 | 4 |
| Taperlock Plug 3B | 301164510 | 301164530 | \$95.00 | 301164550 | \$202.00 | 1" | 5/8" | .9594 | .9643 | 4 |
| Ring 2A | 361164510 | 361164530 | \$243.00 | 361164550 | \$486.00 | 11/16" | 11/16" | .9579 | .9529 | 5T |
| Ring 3A | 361164520 | 361164540 | \$243.00 | 361164560 | \$486.00 | 11/16" | 11/16" | .9594 | .9557 | 5T |
| Set Plug 2A | 371164510 | 371164530 | \$141.00 | 371164550 | \$294.00 | 1-1/2" | 1-1/2" | .9579 | .9529 | 4 |
| Set Plug 3A | 371164520 | 371164540 | \$141.00 | 371164560 | \$294.00 | 1-1/2" | 1-1/2" | .9594 | .9557 | 4 |
| 1-20 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301165010 | 301165020 | \$85.00 | 301165040 | \$182.00 | 1" | 5/8" | .9675 | .9734 | 4 |
| Taperlock Plug 3B | 301165010 | 301165030 | \$85.00 | 301165050 | \$182.00 | 1" | 5/8" | .9675 | .9719 | 4 |
| Ring 2A | 361165010 | 361165030 | \$210.00 | 361165050 | \$420.00 | 11/16" | 11/16" | .9661 | .9616 | 5T |
| Ring 3A | 361165020 | 361165040 | \$210.00 | 361165060 | \$420.00 | 11/16" | 11/16" | .9675 | .9641 | 5T |
| Set Plug 2A | 371165010 | 371165030 | \$156.00 | 371165050 | \$324.00 | 1-1/2" | 1-1/2" | .9661 | .9616 | 4 |
| Set Plug 3A | 371165020 | 371165040 | \$156.00 | 371165060 | \$324.00 | 1-1/2" | 1-1/2" | .9675 | .9641 | 4 |
| 1-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301165310 | 301165320 | \$121.00 | 301165340 | \$254.00 | 1" | 5/8" | .9768 | .9820 | 4 |
| Taperlock Plug 3B | 301165310 | 301165330 | \$121.00 | 301165350 | \$254.00 | 1" | 5/8" | .9768 | .9807 | 4 |
| Ring 2A | 361165310 | 361165330 | \$311.00 | 361165350 | \$622.00 | 11/16" | 11/16" | .9756 | .9716 | 5T |
| Ring 3A | 361165320 | 361165340 | \$311.00 | 361165360 | \$622.00 | 11/16" | 11/16" | .9768 | .9738 | 5T |
| Set Plug 2A | 371165310 | 371165330 | \$179.00 | 371165350 | \$370.00 | 1-1/2" | 1-1/2" | .9756 | .9716 | 4 |
| Set Plug 3A | 371165320 | 371165340 | \$179.00 | 371165360 | \$370.00 | 1-1/2" | 1-1/2" | .9768 | .9738 | 4 |
| 1-32 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301165510 | 301165520 | \$121.00 | 301165540 | \$254.00 | 5/8" | 7/16" | .9797 | .9846 | 4 |
| Taperlock Plug 3B | 301165510 | 301165530 | \$121.00 | 301165550 | \$254.00 | 5/8" | 7/16" | .9797 | .9834 | 4 |
| Ring 2A | 361165510 | 361165530 | \$311.00 | 361165550 | \$622.00 | 17/32" | 17/32" | .9786 | .9748 | 5T |
| Ring 3A | 361165520 | 361165540 | \$311.00 | 361165560 | \$622.00 | 17/32" | 17/32" | .9797 | .9769 | 5T |
| Set Plug 2A | 371165510 | 371165530 | \$179.00 | 371165550 | \$370.00 | 1-1/8" | 1-1/8" | .9786 | .9748 | 4 |
| Set Plug 3A | 371165520 | 371165540 | \$179.00 | 371165560 | \$370.00 | 1-1/8" | 1-1/8" | .9797 | .9769 | 4 |
| 1 1/16-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301166010 | 301166020 | \$101.00 | 301166040 | \$214.00 | 1" | 5/8" | .9813 | .9902 | 4 |
| Taperlock Plug 3B | 301166010 | 301166030 | \$101.00 | 301166050 | \$214.00 | 1" | 5/8" | .9813 | .9880 | 4 |
| Ring 2A | 361166010 | 361166030 | \$247.00 | 361166050 | \$494.00 | 15/16" | 11/16" | .9793 | .9725 | 5T |
| Ring 3A | 361166020 | 361166040 | \$247.00 | 361166060 | \$494.00 | 15/16" | 11/16" | .9813 | .9762 | 5T |
| Set Plug 2A | 371166010 | 371166030 | \$150.00 | 371166050 | \$312.00 | 2-1/8" | 1-1/2" | .9793 | .9725 | 4 |
| Set Plug 3A | 371166020 | 371166040 | \$150.00 | 371166060 | \$312.00 | 2-1/8" | 1-1/2" | .9813 | .9762 | 4 |
| 1 1/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301166510 | 301166520 | \$101.00 | 301166540 | \$214.00 | 1" | 5/8" | 1.0084 | 1.0158 | 4 |
| Taperlock Plug 3B | 301166510 | 301166530 | \$101.00 | 301166550 | \$214.00 | 1" | 5/8" | 1.0084 | 1.0139 | 4 |
| Ring 2A | 361166510 | 361166530 | \$247.00 | 361166550 | \$494.00 | 11/16" | 11/16" | 1.0067 | 1.0010 | 5T |
| Ring 3A | 361166520 | 361166540 | \$247.00 | 361166560 | \$494.00 | 11/16" | 11/16" | 1.0084 | 1.0042 | 5T |
| Set Plug 2A | 371166510 | 371166530 | \$150.00 | 371166550 | \$312.00 | 1-1/2" | 1-1/2" | 1.0067 | 1.0010 | 4 |
| Set Plug 3A | 371166520 | 371166540 | \$150.00 | 371166560 | \$312.00 | 1-1/2" | 1-1/2" | 1.0084 | 1.0042 | 4 |

*New ANSI spec effective 2/2008

Standard Thread Gages

| INCH | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|-----------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|--------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 1 1/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301167010 | 301167020 | \$101.00 | 301167040 | \$214.00 | 1" | 5/8" | 1.0219 | 1.0284 | 4 |
| Taperlock Plug 3B | 301167010 | 301167030 | \$101.00 | 301167050 | \$214.00 | 1" | 5/8" | 1.0219 | 1.0268 | 4 |
| Ring 2A | 361167010 | 361167030 | \$247.00 | 361167050 | \$494.00 | 11/16" | 11/16" | 1.0204 | 1.0154 | 5T |
| Ring 3A | 361167020 | 361167040 | \$247.00 | 361167060 | \$494.00 | 11/16" | 11/16" | 1.0219 | 1.0182 | 5T |
| Set Plug 2A | 371167010 | 371167030 | \$150.00 | 371167050 | \$312.00 | 1-1/2" | 1-1/2" | 1.0204 | 1.0154 | 4 |
| Set Plug 3A | 371167020 | 371167040 | \$150.00 | 371167060 | \$312.00 | 1-1/2" | 1-1/2" | 1.0219 | 1.0182 | 4 |
| 1 1/16-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301167510 | 301167520 | \$86.00 | 301167540 | \$184.00 | 1" | 5/8" | 1.0264 | 1.0326 | 4 |
| Taperlock Plug 3B | 301167510 | 301167530 | \$86.00 | 301167550 | \$184.00 | 1" | 5/8" | 1.0264 | 1.0310 | 4 |
| Ring 2A | 361167510 | 361167530 | \$221.00 | 361167550 | \$442.00 | 11/16" | 11/16" | 1.0250 | 1.0203 | 5T |
| Ring 3A | 361167520 | 361167540 | \$221.00 | 361167560 | \$442.00 | 11/16" | 11/16" | 1.0264 | 1.0228 | 5T |
| Set Plug 2A | 371167510 | 371167530 | \$157.00 | 371167550 | \$326.00 | 1-1/2" | 1-1/2" | 1.0250 | 1.0203 | 4 |
| Set Plug 3A | 371167520 | 371167540 | \$157.00 | 371167560 | \$326.00 | 1-1/2" | 1-1/2" | 1.0264 | 1.0228 | 4 |
| 1 1/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301168010 | 301168020 | \$108.00 | 301168040 | \$228.00 | 1" | 5/8" | 1.0300 | 1.0359 | 4 |
| Taperlock Plug 3B | 301168010 | 301168030 | \$108.00 | 301168050 | \$228.00 | 1" | 5/8" | 1.0300 | 1.0344 | 4 |
| Ring 2A | 361168010 | 361168030 | \$264.00 | 361168050 | \$528.00 | 11/16" | 11/16" | 1.0286 | 1.0241 | 5T |
| Ring 3A | 361168020 | 361168040 | \$264.00 | 361168060 | \$528.00 | 11/16" | 11/16" | 1.0300 | 1.0266 | 5T |
| Set Plug 2A | 371168010 | 371168030 | \$159.00 | 371168050 | \$330.00 | 1-1/2" | 1-1/2" | 1.0286 | 1.0241 | 4 |
| Set Plug 3A | 371168020 | 371168040 | \$159.00 | 371168060 | \$330.00 | 1-1/2" | 1-1/2" | 1.0300 | 1.0266 | 4 |
| 1 1/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301168510 | 301168520 | \$127.00 | 301168540 | \$266.00 | 1" | 5/8" | 1.0393 | 1.0445 | 4 |
| Taperlock Plug 3B | 301168510 | 301168530 | \$127.00 | 301168550 | \$266.00 | 1" | 5/8" | 1.0393 | 1.0432 | 4 |
| Ring 2A | 361168510 | 361168530 | \$353.00 | 361168550 | \$706.00 | 11/16" | 11/16" | 1.0381 | 1.0341 | 5T |
| Ring 3A | 361168520 | 361168540 | \$353.00 | 361168560 | \$706.00 | 11/16" | 11/16" | 1.0393 | 1.0363 | 5T |
| Set Plug 2A | 371168510 | 371168530 | \$188.00 | 371168550 | \$388.00 | 1-1/2" | 1-1/2" | 1.0381 | 1.0341 | 4 |
| Set Plug 3A | 371168520 | 371168540 | \$188.00 | 371168560 | \$388.00 | 1-1/2" | 1-1/2" | 1.0393 | 1.0363 | 4 |
| 1 1/8-7 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301169010 | 301169020 | \$72.00 | 301169040 | \$156.00 | 1" | 5/8" | 1.0322 | 1.0416 | 4 |
| Taperlock Plug 3B | 301169010 | 301169030 | \$72.00 | 301169050 | \$156.00 | 1" | 5/8" | 1.0322 | 1.0393 | 4 |
| Ring 2A | 361169010 | 361169030 | \$220.00 | 361169050 | \$440.00 | 15/16" | 11/16" | 1.0300 | 1.0228 | 5T |
| Ring 3A | 361169020 | 361169040 | \$220.00 | 361169060 | \$440.00 | 15/16" | 11/16" | 1.0322 | 1.0268 | 5T |
| Set Plug 2A | 371169010 | 371169030 | \$148.00 | 371169050 | \$308.00 | 2-1/8" | 1-1/2" | 1.0300 | 1.0228 | 4 |
| Set Plug 3A | 371169020 | 371169040 | \$148.00 | 371169060 | \$308.00 | 2-1/8" | 1-1/2" | 1.0322 | 1.0268 | 4 |
| 1 1/8-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301169510 | 301169520 | \$101.00 | 301169540 | \$214.00 | 1" | 5/8" | 1.0438 | 1.0528 | 4 |
| Taperlock Plug 3B | 301169510 | 301169530 | \$101.00 | 301169550 | \$214.00 | 1" | 5/8" | 1.0438 | 1.0505 | 4 |
| Ring 2A | 361169510 | 361169530 | \$247.00 | 361169550 | \$494.00 | 15/16" | 11/16" | 1.0417 | 1.0348 | 5T |
| Ring 3A | 361169520 | 361169540 | \$247.00 | 361169560 | \$494.00 | 15/16" | 11/16" | 1.0438 | 1.0386 | 5T |
| Set Plug 2A | 371169510 | 371169530 | \$150.00 | 371169550 | \$312.00 | 2-1/8" | 1-1/2" | 1.0417 | 1.0348 | 4 |
| Set Plug 3A | 371169520 | 371169540 | \$150.00 | 371169560 | \$312.00 | 2-1/8" | 1-1/2" | 1.0438 | 1.0386 | 4 |
| 1 1/8-12 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301170010 | 301170020 | \$72.00 | 301170040 | \$156.00 | 1" | 5/8" | 1.0709 | 1.0787 | 4 |
| Taperlock Plug 3B | 301170010 | 301170030 | \$72.00 | 301170050 | \$156.00 | 1" | 5/8" | 1.0709 | 1.0768 | 4 |
| Ring 2A | 361170010 | 361170030 | \$220.00 | 361170050 | \$440.00 | 11/16" | 11/16" | 1.0691 | 1.0631 | 5T |
| Ring 3A | 361170020 | 361170040 | \$220.00 | 361170060 | \$440.00 | 11/16" | 11/16" | 1.0709 | 1.0664 | 5T |
| Set Plug 2A | 371170010 | 371170030 | \$148.00 | 371170050 | \$308.00 | 1-1/2" | 1-1/2" | 1.0691 | 1.0631 | 4 |
| Set Plug 3A | 371170020 | 371170040 | \$148.00 | 371170060 | \$308.00 | 1-1/2" | 1-1/2" | 1.0709 | 1.0664 | 4 |
| 1 1/8-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301170510 | 301170520 | \$101.00 | 301170540 | \$214.00 | 1" | 5/8" | 1.0844 | 1.0909 | 4 |
| Taperlock Plug 3B | 301170510 | 301170530 | \$101.00 | 301170550 | \$214.00 | 1" | 5/8" | 1.0844 | 1.0893 | 4 |
| Ring 2A | 361170510 | 361170530 | \$247.00 | 361170550 | \$494.00 | 11/16" | 11/16" | 1.0829 | 1.0779 | 5T |
| Ring 3A | 361170520 | 361170540 | \$247.00 | 361170560 | \$494.00 | 11/16" | 11/16" | 1.0844 | 1.0807 | 5T |
| Set Plug 2A | 371170510 | 371170530 | \$150.00 | 371170550 | \$312.00 | 1-1/2" | 1-1/2" | 1.0829 | 1.0779 | 4 |
| Set Plug 3A | 371170520 | 371170540 | \$150.00 | 371170560 | \$312.00 | 1-1/2" | 1-1/2" | 1.0844 | 1.0807 | 4 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|-----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| 1 1/8-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301171010 | 301171020 | \$88.00 | 301171040 | \$188.00 | 1" | 5/8" | 1.0889 | 1.0951 | 4 |
| Taperlock Plug 3B | 301171010 | 301171030 | \$88.00 | 301171050 | \$188.00 | 1" | 5/8" | 1.0889 | 1.0935 | 4 |
| Ring 2A | 361171010 | 361171030 | \$233.00 | 361171050 | \$466.00 | 11/16" | 11/16" | 1.0875 | 1.0828 | 5T |
| Ring 3A | 361171020 | 361171040 | \$233.00 | 361171060 | \$466.00 | 11/16" | 11/16" | 1.0889 | 1.0853 | 5T |
| Set Plug 2A | 371171010 | 371171030 | \$157.00 | 371171050 | \$326.00 | 1-1/2" | 1-1/2" | 1.0875 | 1.0828 | 4 |
| Set Plug 3A | 371171020 | 371171040 | \$157.00 | 371171060 | \$326.00 | 1-1/2" | 1-1/2" | 1.0889 | 1.0853 | 4 |
| 1 1/8-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301171310 | 301171320 | \$108.00 | 301171340 | \$228.00 | 1" | 5/8" | 1.0925 | 1.0984 | 4 |
| Taperlock Plug 3B | 301171310 | 301171330 | \$108.00 | 301171350 | \$228.00 | 1" | 5/8" | 1.0925 | 1.0969 | 4 |
| Ring 2A | 361171310 | 361171330 | \$264.00 | 361171350 | \$528.00 | 11/16" | 11/16" | 1.0911 | 1.0866 | 5T |
| Ring 3A | 361171320 | 361171340 | \$264.00 | 361171360 | \$528.00 | 11/16" | 11/16" | 1.0925 | 1.0891 | 5T |
| Set Plug 2A | 371171310 | 371171330 | \$159.00 | 371171350 | \$330.00 | 1-1/2" | 1-1/2" | 1.0911 | 1.0866 | 4 |
| Set Plug 3A | 371171320 | 371171340 | \$159.00 | 371171360 | \$330.00 | 1-1/2" | 1-1/2" | 1.0925 | 1.0891 | 4 |
| 1 1/8-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301171510 | 301171520 | \$127.00 | 301171540 | \$266.00 | 1" | 5/8" | 1.1018 | 1.1070 | 4 |
| Taperlock Plug 3B | 301171510 | 301171530 | \$127.00 | 301171550 | \$266.00 | 1" | 5/8" | 1.1018 | 1.1057 | 4 |
| Ring 2A | 361171510 | 361171530 | \$353.00 | 361171550 | \$706.00 | 11/16" | 11/16" | 1.1006 | 1.0966 | 5T |
| Ring 3A | 361171520 | 361171540 | \$353.00 | 361171560 | \$706.00 | 11/16" | 11/16" | 1.1018 | 1.0988 | 5T |
| Set Plug 2A | 371171510 | 371171530 | \$188.00 | 371171550 | \$388.00 | 1-1/2" | 1-1/2" | 1.1006 | 1.0966 | 4 |
| Set Plug 3A | 371171520 | 371171540 | \$188.00 | 371171560 | \$388.00 | 1-1/2" | 1-1/2" | 1.1018 | 1.0988 | 4 |
| 1 3/16-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301172010 | 301172020 | \$101.00 | 301172040 | \$215.00 | 1-1/4" | 3/4" | 1.1063 | 1.1154 | 5 |
| Taperlock Plug 3B | 301172010 | 301172030 | \$101.00 | 301172050 | \$215.00 | 1-1/4" | 3/4" | 1.1063 | 1.1131 | 5 |
| Ring 2A | 361172010 | 361172030 | \$264.00 | 361172050 | \$528.00 | 1-1/8" | 3/4" | 1.1042 | 1.0972 | 6T |
| Ring 3A | 361172020 | 361172040 | \$264.00 | 361172060 | \$528.00 | 1-1/8" | 3/4" | 1.1063 | 1.1011 | 6T |
| Set Plug 2A | 371172010 | 371172030 | \$150.00 | 371172050 | \$313.00 | 2-3/8" | 1-5/8" | 1.1042 | 1.0972 | 5 |
| Set Plug 3A | 371172020 | 371172040 | \$150.00 | 371172060 | \$313.00 | 2-3/8" | 1-5/8" | 1.1063 | 1.1011 | 5 |
| 1 3/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301172510 | 301172520 | \$101.00 | 301172540 | \$215.00 | 1" | 3/4" | 1.1334 | 1.1409 | 5 |
| Taperlock Plug 3B | 301172510 | 301172530 | \$101.00 | 301172550 | \$215.00 | 1" | 3/4" | 1.1334 | 1.1390 | 5 |
| Ring 2A | 361172510 | 361172530 | \$264.00 | 361172550 | \$528.00 | 3/4" | 3/4" | 1.1317 | 1.1259 | 6T |
| Ring 3A | 361172520 | 361172540 | \$264.00 | 361172560 | \$528.00 | 3/4" | 3/4" | 1.1334 | 1.1291 | 6T |
| Set Plug 2A | 371172510 | 371172530 | \$150.00 | 371172550 | \$313.00 | 1-5/8" | 1-5/8" | 1.1317 | 1.1259 | 5 |
| Set Plug 3A | 371172520 | 371172540 | \$150.00 | 371172560 | \$313.00 | 1-5/8" | 1-5/8" | 1.1334 | 1.1291 | 5 |
| 1 3/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301173010 | 301173020 | \$101.00 | 301173040 | \$215.00 | 1" | 3/4" | 1.1469 | 1.1535 | 5 |
| Taperlock Plug 3B | 301173010 | 301173030 | \$101.00 | 301173050 | \$215.00 | 1" | 3/4" | 1.1469 | 1.1519 | 5 |
| Ring 2A | 361173010 | 361173030 | \$264.00 | 361173050 | \$528.00 | 3/4" | 3/4" | 1.1454 | 1.1403 | 6T |
| Ring 3A | 361173020 | 361173040 | \$264.00 | 361173060 | \$528.00 | 3/4" | 3/4" | 1.1469 | 1.1431 | 6T |
| Set Plug 2A | 371173010 | 371173030 | \$150.00 | 371173050 | \$313.00 | 1-5/8" | 1-5/8" | 1.1454 | 1.1403 | 5 |
| Set Plug 3A | 371173020 | 371173040 | \$150.00 | 371173060 | \$313.00 | 1-5/8" | 1-5/8" | 1.1469 | 1.1431 | 5 |
| 1 3/16-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301173510 | 301173520 | \$88.00 | 301173540 | \$189.00 | 1" | 3/4" | 1.1514 | 1.1577 | 5 |
| Taperlock Plug 3B | 301173510 | 301173530 | \$88.00 | 301173550 | \$189.00 | 1" | 3/4" | 1.1514 | 1.1561 | 5 |
| Ring 2A | 361173510 | 361173530 | \$233.00 | 361173550 | \$466.00 | 3/4" | 3/4" | 1.1499 | 1.1450 | 6T |
| Ring 3A | 361173520 | 361173540 | \$233.00 | 361173560 | \$466.00 | 3/4" | 3/4" | 1.1514 | 1.1478 | 6T |
| Set Plug 2A | 371173510 | 371173530 | \$157.00 | 371173550 | \$327.00 | 1-5/8" | 1-5/8" | 1.1499 | 1.1450 | 5 |
| Set Plug 3A | 371173520 | 371173540 | \$157.00 | 371173560 | \$327.00 | 1-5/8" | 1-5/8" | 1.1514 | 1.1478 | 5 |
| 1 3/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301174010 | 301174020 | \$108.00 | 301174040 | \$229.00 | 1" | 3/4" | 1.1550 | 1.1611 | 5 |
| Taperlock Plug 3B | 301174010 | 301174030 | \$108.00 | 301174050 | \$229.00 | 1" | 3/4" | 1.1550 | 1.1595 | 5 |
| Ring 2A | 361174010 | 361174030 | \$269.00 | 361174050 | \$538.00 | 3/4" | 3/4" | 1.1536 | 1.1489 | 6T |
| Ring 3A | 361174020 | 361174040 | \$269.00 | 361174060 | \$538.00 | 3/4" | 3/4" | 1.1550 | 1.1515 | 6T |
| Set Plug 2A | 371174010 | 371174030 | \$159.00 | 371174050 | \$331.00 | 1-5/8" | 1-5/8" | 1.1536 | 1.1489 | 5 |
| Set Plug 3A | 371174020 | 371174040 | \$159.00 | 371174060 | \$331.00 | 1-5/8" | 1-5/8" | 1.1550 | 1.1515 | 5 |

Standard Thread Gages

| INCH | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|----------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|--------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 1 3/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301174510 | 301174520 | \$132.00 | 301174540 | \$277.00 | 1" | 3/4" | 1.1643 | 1.1696 | 5 |
| Taperlock Plug 3B | 301174510 | 301174530 | \$132.00 | 301174550 | \$277.00 | 1" | 3/4" | 1.1643 | 1.1683 | 5 |
| Ring 2A | 361174510 | 361174530 | \$367.00 | 361174550 | \$734.00 | 3/4" | 3/4" | 1.1631 | 1.1590 | 6T |
| Ring 3A | 361174520 | 361174540 | \$367.00 | 361174560 | \$734.00 | 3/4" | 3/4" | 1.1643 | 1.1612 | 6T |
| Set Plug 2A | 371174510 | 371174530 | \$195.00 | 371174550 | \$403.00 | 1-5/8" | 1-5/8" | 1.1631 | 1.1590 | 5 |
| Set Plug 3A | 371174520 | 371174540 | \$195.00 | 371174560 | \$403.00 | 1-5/8" | 1-5/8" | 1.1643 | 1.1612 | 5 |
| 1 1/4-7 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301175010 | 301175020 | \$76.00 | 301175040 | \$165.00 | 1-1/4" | 3/4" | 1.1572 | 1.1668 | 5 |
| Taperlock Plug 3B | 301175010 | 301175030 | \$76.00 | 301175050 | \$165.00 | 1-1/4" | 3/4" | 1.1572 | 1.1644 | 5 |
| Ring 2A | 361175010 | 361175030 | \$241.00 | 361175050 | \$482.00 | 1-1/8" | 3/4" | 1.1550 | 1.1476 | 6T |
| Ring 3A | 361175020 | 361175040 | \$241.00 | 361175060 | \$482.00 | 1-1/8" | 3/4" | 1.1572 | 1.1517 | 6T |
| Set Plug 2A | 371175010 | 371175030 | \$148.00 | 371175050 | \$309.00 | 2-3/8" | 1-5/8" | 1.1550 | 1.1476 | 5 |
| Set Plug 3A | 371175020 | 371175040 | \$148.00 | 371175060 | \$309.00 | 2-3/8" | 1-5/8" | 1.1572 | 1.1517 | 5 |
| 1 1/4-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301175510 | 301175520 | \$101.00 | 301175540 | \$215.00 | 1-1/4" | 3/4" | 1.1688 | 1.1780 | 5 |
| Taperlock Plug 3B | 301175510 | 301175530 | \$101.00 | 301175550 | \$215.00 | 1-1/4" | 3/4" | 1.1688 | 1.1757 | 5 |
| Ring 2A | 361175510 | 361175530 | \$264.00 | 361175550 | \$528.00 | 1-1/8" | 3/4" | 1.1667 | 1.1597 | 6T |
| Ring 3A | 361175520 | 361175540 | \$264.00 | 361175560 | \$528.00 | 1-1/8" | 3/4" | 1.1688 | 1.1635 | 6T |
| Set Plug 2A | 371175510 | 371175530 | \$150.00 | 371175550 | \$313.00 | 2-3/8" | 1-5/8" | 1.1667 | 1.1597 | 5 |
| Set Plug 3A | 371175520 | 371175540 | \$150.00 | 371175560 | \$313.00 | 2-3/8" | 1-5/8" | 1.1688 | 1.1635 | 5 |
| 1 1/4-12 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301176010 | 301176020 | \$76.00 | 301176040 | \$165.00 | 1" | 3/4" | 1.1959 | 1.2039 | 5 |
| Taperlock Plug 3B | 301176010 | 301176030 | \$76.00 | 301176050 | \$165.00 | 1" | 3/4" | 1.1959 | 1.2019 | 5 |
| Ring 2A | 361176010 | 361176030 | \$241.00 | 361176050 | \$482.00 | 3/4" | 3/4" | 1.1941 | 1.1879 | 6T |
| Ring 3A | 361176020 | 361176040 | \$241.00 | 361176060 | \$482.00 | 3/4" | 3/4" | 1.1959 | 1.1913 | 6T |
| Set Plug 2A | 371176010 | 371176030 | \$148.00 | 371176050 | \$309.00 | 1-5/8" | 1-5/8" | 1.1941 | 1.1879 | 5 |
| Set Plug 3A | 371176020 | 371176040 | \$148.00 | 371176060 | \$309.00 | 1-5/8" | 1-5/8" | 1.1959 | 1.1913 | 5 |
| 1 1/4-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301176510 | 301176520 | \$101.00 | 301176540 | \$215.00 | 1" | 3/4" | 1.2094 | 1.2160 | 5 |
| Taperlock Plug 3B | 301176510 | 301176530 | \$101.00 | 301176550 | \$215.00 | 1" | 3/4" | 1.2094 | 1.2144 | 5 |
| Ring 2A | 361176510 | 361176530 | \$264.00 | 361176550 | \$528.00 | 3/4" | 3/4" | 1.2079 | 1.2028 | 6T |
| Ring 3A | 361176520 | 361176540 | \$264.00 | 361176560 | \$528.00 | 3/4" | 3/4" | 1.2094 | 1.2056 | 6T |
| Set Plug 2A | 371176510 | 371176530 | \$150.00 | 371176550 | \$313.00 | 1-5/8" | 1-5/8" | 1.2079 | 1.2028 | 5 |
| Set Plug 3A | 371176520 | 371176540 | \$150.00 | 371176560 | \$313.00 | 1-5/8" | 1-5/8" | 1.2094 | 1.2056 | 5 |
| 1 1/4-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301177010 | 301177020 | \$92.00 | 301177040 | \$197.00 | 1" | 3/4" | 1.2139 | 1.2202 | 5 |
| Taperlock Plug 3B | 301177010 | 301177030 | \$92.00 | 301177050 | \$197.00 | 1" | 3/4" | 1.2139 | 1.2186 | 5 |
| Ring 2A | 361177010 | 361177030 | \$246.00 | 361177050 | \$492.00 | 3/4" | 3/4" | 1.2124 | 1.2075 | 6T |
| Ring 3A | 361177020 | 361177040 | \$246.00 | 361177060 | \$492.00 | 3/4" | 3/4" | 1.2139 | 1.2103 | 6T |
| Set Plug 2A | 371177010 | 371177030 | \$157.00 | 371177050 | \$327.00 | 1-5/8" | 1-5/8" | 1.2124 | 1.2075 | 5 |
| Set Plug 3A | 371177020 | 371177040 | \$157.00 | 371177060 | \$327.00 | 1-5/8" | 1-5/8" | 1.2139 | 1.2103 | 5 |
| 1 1/4-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301177310 | 301177320 | \$108.00 | 301177340 | \$229.00 | 1" | 3/4" | 1.2175 | 1.2236 | 5 |
| Taperlock Plug 3B | 301177310 | 301177330 | \$108.00 | 301177350 | \$229.00 | 1" | 3/4" | 1.2175 | 1.2220 | 5 |
| Ring 2A | 361177310 | 361177330 | \$269.00 | 361177350 | \$538.00 | 3/4" | 3/4" | 1.2161 | 1.2114 | 6T |
| Ring 3A | 361177320 | 361177340 | \$269.00 | 361177360 | \$538.00 | 3/4" | 3/4" | 1.2175 | 1.2140 | 6T |
| Set Plug 2A | 371177310 | 371177330 | \$159.00 | 371177350 | \$331.00 | 1-5/8" | 1-5/8" | 1.2161 | 1.2114 | 5 |
| Set Plug 3A | 371177320 | 371177340 | \$159.00 | 371177360 | \$331.00 | 1-5/8" | 1-5/8" | 1.2175 | 1.2140 | 5 |
| 1 1/4-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301177510 | 301177520 | \$132.00 | 301177540 | \$277.00 | 1" | 3/4" | 1.2268 | 1.2321 | 5 |
| Taperlock Plug 3B | 301177510 | 301177530 | \$132.00 | 301177550 | \$277.00 | 1" | 3/4" | 1.2268 | 1.2308 | 5 |
| Ring 2A | 361177510 | 361177530 | \$367.00 | 361177550 | \$734.00 | 3/4" | 3/4" | 1.2256 | 1.2215 | 6T |
| Ring 3A | 361177520 | 361177540 | \$367.00 | 361177560 | \$734.00 | 3/4" | 3/4" | 1.2268 | 1.2237 | 6T |
| Set Plug 2A | 371177510 | 371177530 | \$195.00 | 371177550 | \$403.00 | 1-5/8" | 1-5/8" | 1.2256 | 1.2215 | 5 |
| Set Plug 3A | 371177520 | 371177540 | \$195.00 | 371177560 | \$403.00 | 1-5/8" | 1-5/8" | 1.2268 | 1.2237 | 5 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|-----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| 1 5/16-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301178010 | 301178020 | \$106.00 | 301178040 | \$225.00 | 1" | 3/4" | 1.2313 | 1.2405 | 5 |
| Taperlock Plug 3B | 301178010 | 301178030 | \$106.00 | 301178050 | \$225.00 | 1" | 3/4" | 1.2313 | 1.2382 | 5 |
| Ring 2A | 361178010 | 361178030 | \$265.00 | 361178050 | \$530.00 | 3/4" | 3/4" | 1.2292 | 1.2221 | 6T |
| Ring 3A | 361178020 | 361178040 | \$265.00 | 361178060 | \$530.00 | 3/4" | 3/4" | 1.2313 | 1.2260 | 6T |
| Set Plug 2A | 371178010 | 371178030 | \$158.00 | 371178050 | \$329.00 | 1-5/8" | 1-5/8" | 1.2292 | 1.2221 | 5 |
| Set Plug 3A | 371178020 | 371178040 | \$158.00 | 371178060 | \$329.00 | 1-5/8" | 1-5/8" | 1.2313 | 1.2260 | 5 |
| 1 5/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301178510 | 301178520 | \$106.00 | 301178540 | \$225.00 | 1" | 3/4" | 1.2584 | 1.2659 | 5 |
| Taperlock Plug 3B | 301178510 | 301178530 | \$106.00 | 301178550 | \$225.00 | 1" | 3/4" | 1.2584 | 1.2640 | 5 |
| Ring 2A | 361178510 | 361178530 | \$265.00 | 361178550 | \$530.00 | 3/4" | 3/4" | 1.2567 | 1.2509 | 6T |
| Ring 3A | 361178520 | 361178540 | \$265.00 | 361178560 | \$530.00 | 3/4" | 3/4" | 1.2584 | 1.2541 | 6T |
| Set Plug 2A | 371178510 | 371178530 | \$158.00 | 371178550 | \$329.00 | 1-5/8" | 1-5/8" | 1.2567 | 1.2509 | 5 |
| Set Plug 3A | 371178520 | 371178540 | \$158.00 | 371178560 | \$329.00 | 1-5/8" | 1-5/8" | 1.2584 | 1.2541 | 5 |
| 1 5/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301179010 | 301179020 | \$106.00 | 301179040 | \$225.00 | 1" | 3/4" | 1.2719 | 1.2785 | 5 |
| Taperlock Plug 3B | 301179010 | 301179030 | \$106.00 | 301179050 | \$225.00 | 1" | 3/4" | 1.2719 | 1.2769 | 5 |
| Ring 2A | 361179010 | 361179030 | \$265.00 | 361179050 | \$530.00 | 3/4" | 3/4" | 1.2704 | 1.2653 | 6T |
| Ring 3A | 361179020 | 361179040 | \$265.00 | 361179060 | \$530.00 | 3/4" | 3/4" | 1.2719 | 1.2681 | 6T |
| Set Plug 2A | 371179010 | 371179030 | \$158.00 | 371179050 | \$329.00 | 1-5/8" | 1-5/8" | 1.2704 | 1.2653 | 5 |
| Set Plug 3A | 371179020 | 371179040 | \$158.00 | 371179060 | \$329.00 | 1-5/8" | 1-5/8" | 1.2719 | 1.2681 | 5 |
| 1 5/16-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301179510 | 301179520 | \$104.00 | 301179540 | \$221.00 | 1" | 3/4" | 1.2764 | 1.2827 | 5 |
| Taperlock Plug 3B | 301179510 | 301179530 | \$104.00 | 301179550 | \$221.00 | 1" | 3/4" | 1.2764 | 1.2811 | 5 |
| Ring 2A | 361179510 | 361179530 | \$251.00 | 361179550 | \$502.00 | 3/4" | 3/4" | 1.2749 | 1.2700 | 6T |
| Ring 3A | 361179520 | 361179540 | \$251.00 | 361179560 | \$502.00 | 3/4" | 3/4" | 1.2764 | 1.2728 | 6T |
| Set Plug 2A | 371179510 | 371179530 | \$166.00 | 371179550 | \$345.00 | 1-5/8" | 1-5/8" | 1.2749 | 1.2700 | 5 |
| Set Plug 3A | 371179520 | 371179540 | \$166.00 | 371179560 | \$345.00 | 1-5/8" | 1-5/8" | 1.2764 | 1.2728 | 5 |
| 1 5/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301180010 | 301180020 | \$113.00 | 301180040 | \$239.00 | 1" | 3/4" | 1.2800 | 1.2861 | 5 |
| Taperlock Plug 3B | 301180010 | 301180030 | \$113.00 | 301180050 | \$239.00 | 1" | 3/4" | 1.2800 | 1.2845 | 5 |
| Ring 2A | 361180010 | 361180030 | \$277.00 | 361180050 | \$554.00 | 3/4" | 3/4" | 1.2786 | 1.2739 | 6T |
| Ring 3A | 361180020 | 361180040 | \$277.00 | 361180060 | \$554.00 | 3/4" | 3/4" | 1.2800 | 1.2765 | 6T |
| Set Plug 2A | 371180010 | 371180030 | \$174.00 | 371180050 | \$361.00 | 1-5/8" | 1-5/8" | 1.2786 | 1.2739 | 5 |
| Set Plug 3A | 371180020 | 371180040 | \$174.00 | 371180060 | \$361.00 | 1-5/8" | 1-5/8" | 1.2800 | 1.2765 | 5 |
| 1 5/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301180510 | 301180520 | \$139.00 | 301180540 | \$291.00 | 1" | 3/4" | 1.2893 | 1.2946 | 5 |
| Taperlock Plug 3B | 301180510 | 301180530 | \$139.00 | 301180550 | \$291.00 | 1" | 3/4" | 1.2893 | 1.2933 | 5 |
| Ring 2A | 361180510 | 361180530 | \$378.00 | 361180550 | \$756.00 | 3/4" | 3/4" | 1.2881 | 1.2840 | 6T |
| Ring 3A | 361180520 | 361180540 | \$378.00 | 361180560 | \$756.00 | 3/4" | 3/4" | 1.2893 | 1.2862 | 6T |
| Set Plug 2A | 371180510 | 371180530 | \$207.00 | 371180550 | \$427.00 | 1-5/8" | 1-5/8" | 1.2881 | 1.2840 | 5 |
| Set Plug 3A | 371180520 | 371180540 | \$207.00 | 371180560 | \$427.00 | 1-5/8" | 1-5/8" | 1.2893 | 1.2862 | 5 |
| 1 3/8-6 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301181010 | 301181020 | \$83.00 | 301181040 | \$179.00 | 1-1/4" | 3/4" | 1.2667 | 1.2771 | 5 |
| Taperlock Plug 3B | 301181010 | 301181030 | \$83.00 | 301181050 | \$179.00 | 1-1/4" | 3/4" | 1.2667 | 1.2745 | 5 |
| Ring 2A | 361181010 | 361181030 | \$251.00 | 361181050 | \$502.00 | 1-1/8" | 3/4" | 1.2643 | 1.2563 | 6T |
| Ring 3A | 361181020 | 361181040 | \$251.00 | 361181060 | \$502.00 | 1-1/8" | 3/4" | 1.2667 | 1.2607 | 6T |
| Set Plug 2A | 371181010 | 371181030 | \$168.00 | 371181050 | \$349.00 | 2-3/8" | 1-5/8" | 1.2643 | 1.2563 | 5 |
| Set Plug 3A | 371181020 | 371181040 | \$168.00 | 371181060 | \$349.00 | 2-3/8" | 1-5/8" | 1.2667 | 1.2607 | 5 |
| 1 3/8-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301181510 | 301181520 | \$106.00 | 301181540 | \$225.00 | 1-1/4" | 3/4" | 1.2938 | 1.3031 | 5 |
| Taperlock Plug 3B | 301181510 | 301181530 | \$106.00 | 301181550 | \$225.00 | 1-1/4" | 3/4" | 1.2938 | 1.3008 | 5 |
| Ring 2A | 361181510 | 361181530 | \$265.00 | 361181550 | \$530.00 | 1-1/8" | 3/4" | 1.2916 | 1.2844 | 6T |
| Ring 3A | 361181520 | 361181540 | \$265.00 | 361181560 | \$530.00 | 1-1/8" | 3/4" | 1.2938 | 1.2884 | 6T |
| Set Plug 2A | 371181510 | 371181530 | \$158.00 | 371181550 | \$329.00 | 2-3/8" | 1-5/8" | 1.2916 | 1.2844 | 5 |
| Set Plug 3A | 371181520 | 371181540 | \$158.00 | 371181560 | \$329.00 | 2-3/8" | 1-5/8" | 1.2938 | 1.2884 | 5 |

Standard Thread Gages

INCH

| | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|----------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|--------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 1 3/8-12 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301182010 | 301182020 | \$83.00 | 301182040 | \$179.00 | 1" | 3/4" | 1.3209 | 1.3291 | 5 |
| Taperlock Plug 3B | 301182010 | 301182030 | \$83.00 | 301182050 | \$179.00 | 1" | 3/4" | 1.3209 | 1.3270 | 5 |
| Ring 2A | 361182010 | 361182030 | \$251.00 | 361182050 | \$502.00 | 3/4" | 3/4" | 1.3190 | 1.3127 | 6T |
| Ring 3A | 361182020 | 361182040 | \$251.00 | 361182060 | \$502.00 | 3/4" | 3/4" | 1.3209 | 1.3162 | 6T |
| Set Plug 2A | 371182010 | 371182030 | \$168.00 | 371182050 | \$349.00 | 1-5/8" | 1-5/8" | 1.3190 | 1.3127 | 5 |
| Set Plug 3A | 371182020 | 371182040 | \$168.00 | 371182060 | \$349.00 | 1-5/8" | 1-5/8" | 1.3209 | 1.3162 | 5 |
| 1 3/8-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301182510 | 301182520 | \$106.00 | 301182540 | \$225.00 | 1" | 3/4" | 1.3344 | 1.3410 | 5 |
| Taperlock Plug 3B | 301182510 | 301182530 | \$106.00 | 301182550 | \$225.00 | 1" | 3/4" | 1.3344 | 1.3394 | 5 |
| Ring 2A | 361182510 | 361182530 | \$265.00 | 361182550 | \$530.00 | 3/4" | 3/4" | 1.3329 | 1.3278 | 6T |
| Ring 3A | 361182520 | 361182540 | \$265.00 | 361182560 | \$530.00 | 3/4" | 3/4" | 1.3344 | 1.3306 | 6T |
| Set Plug 2A | 371182510 | 371182530 | \$158.00 | 371182550 | \$329.00 | 1-5/8" | 1-5/8" | 1.3329 | 1.3278 | 5 |
| Set Plug 3A | 371182520 | 371182540 | \$158.00 | 371182560 | \$329.00 | 1-5/8" | 1-5/8" | 1.3344 | 1.3306 | 5 |
| 1 3/8-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301183010 | 301183020 | \$108.00 | 301183040 | \$229.00 | 1" | 3/4" | 1.3389 | 1.3452 | 5 |
| Taperlock Plug 3B | 301183010 | 301183030 | \$108.00 | 301183050 | \$229.00 | 1" | 3/4" | 1.3389 | 1.3436 | 5 |
| Ring 2A | 361183010 | 361183030 | \$270.00 | 361183050 | \$540.00 | 3/4" | 3/4" | 1.3374 | 1.3325 | 6T |
| Ring 3A | 361183020 | 361183040 | \$270.00 | 361183060 | \$540.00 | 3/4" | 3/4" | 1.3389 | 1.3353 | 6T |
| Set Plug 2A | 371183010 | 371183030 | \$174.00 | 371183050 | \$361.00 | 1-5/8" | 1-5/8" | 1.3374 | 1.3325 | 5 |
| Set Plug 3A | 371183020 | 371183040 | \$174.00 | 371183060 | \$361.00 | 1-5/8" | 1-5/8" | 1.3389 | 1.3353 | 5 |
| 1 3/8-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301183310 | 301183320 | \$113.00 | 301183340 | \$239.00 | 1" | 3/4" | 1.3425 | 1.3486 | 5 |
| Taperlock Plug 3B | 301183310 | 301183330 | \$113.00 | 301183350 | \$239.00 | 1" | 3/4" | 1.3425 | 1.3470 | 5 |
| Ring 2A | 361183310 | 361183330 | \$277.00 | 361183350 | \$554.00 | 3/4" | 3/4" | 1.3411 | 1.3364 | 6T |
| Ring 3A | 361183320 | 361183340 | \$277.00 | 361183360 | \$554.00 | 3/4" | 3/4" | 1.3425 | 1.3390 | 6T |
| Set Plug 2A | 371183310 | 371183330 | \$180.00 | 371183350 | \$373.00 | 1-5/8" | 1-5/8" | 1.3411 | 1.3364 | 5 |
| Set Plug 3A | 371183320 | 371183340 | \$180.00 | 371183360 | \$373.00 | 1-5/8" | 1-5/8" | 1.3425 | 1.3390 | 5 |
| 1 3/8-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301183510 | 301183520 | \$144.00 | 301183540 | \$301.00 | 1" | 3/4" | 1.3518 | 1.3571 | 5 |
| Taperlock Plug 3B | 301183510 | 301183530 | \$144.00 | 301183550 | \$301.00 | 1" | 3/4" | 1.3518 | 1.3558 | 5 |
| Ring 2A | 361183510 | 361183530 | \$378.00 | 361183550 | \$756.00 | 3/4" | 3/4" | 1.3506 | 1.3465 | 6T |
| Ring 3A | 361183520 | 361183540 | \$378.00 | 361183560 | \$756.00 | 3/4" | 3/4" | 1.3518 | 1.3487 | 6T |
| Set Plug 2A | 371183510 | 371183530 | \$206.00 | 371183550 | \$425.00 | 1-5/8" | 1-5/8" | 1.3506 | 1.3465 | 5 |
| Set Plug 3A | 371183520 | 371183540 | \$206.00 | 371183560 | \$425.00 | 1-5/8" | 1-5/8" | 1.3518 | 1.3487 | 5 |
| 1 7/16-6 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301184010 | 301184020 | \$138.00 | 301184040 | \$289.00 | 1-1/4" | 3/4" | 1.3292 | 1.3396 | 5 |
| Taperlock Plug 3B | 301184010 | 301184030 | \$138.00 | 301184050 | \$289.00 | 1-1/4" | 3/4" | 1.3292 | 1.3370 | 5 |
| Ring 2A | 361184010 | 361184030 | \$333.00 | 361184050 | \$666.00 | 1-1/8" | 3/4" | 1.3268 | 1.3188 | 6T |
| Ring 3A | 361184020 | 361184040 | \$333.00 | 361184060 | \$666.00 | 1-1/8" | 3/4" | 1.3292 | 1.3232 | 6T |
| Set Plug 2A | 371184010 | 371184030 | \$204.00 | 371184050 | \$421.00 | 2-3/8" | 1-5/8" | 1.3268 | 1.3188 | 5 |
| Set Plug 3A | 371184020 | 371184040 | \$204.00 | 371184060 | \$421.00 | 2-3/8" | 1-5/8" | 1.3292 | 1.3232 | 5 |
| 1 7/16-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301184310 | 301184320 | \$121.00 | 301184340 | \$255.00 | 1-1/4" | 3/4" | 1.3563 | 1.3657 | 5 |
| Taperlock Plug 3B | 301184310 | 301184330 | \$121.00 | 301184350 | \$255.00 | 1-1/4" | 3/4" | 1.3563 | 1.3634 | 5 |
| Ring 2A | 361184310 | 361184330 | \$286.00 | 361184350 | \$572.00 | 1-1/8" | 3/4" | 1.3541 | 1.3469 | 6T |
| Ring 3A | 361184320 | 361184340 | \$286.00 | 361184360 | \$572.00 | 1-1/8" | 3/4" | 1.3563 | 1.3509 | 6T |
| Set Plug 2A | 371184310 | 371184330 | \$179.00 | 371184350 | \$371.00 | 2-3/8" | 1-5/8" | 1.3541 | 1.3469 | 5 |
| Set Plug 3A | 371184320 | 371184340 | \$179.00 | 371184360 | \$371.00 | 2-3/8" | 1-5/8" | 1.3563 | 1.3509 | 5 |
| 1 7/16-12 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301184510 | 301184520 | \$121.00 | 301184540 | \$255.00 | 1" | 3/4" | 1.3834 | 1.3910 | 5 |
| Taperlock Plug 3B | 301184510 | 301184530 | \$121.00 | 301184550 | \$255.00 | 1" | 3/4" | 1.3834 | 1.3891 | 5 |
| Ring 2A | 361184510 | 361184530 | \$286.00 | 361184550 | \$572.00 | 3/4" | 3/4" | 1.3816 | 1.3757 | 6T |
| Ring 3A | 361184520 | 361184540 | \$286.00 | 361184560 | \$572.00 | 3/4" | 3/4" | 1.3834 | 1.3790 | 6T |
| Set Plug 2A | 371184510 | 371184530 | \$179.00 | 371184550 | \$371.00 | 1-5/8" | 1-5/8" | 1.3816 | 1.3757 | 5 |
| Set Plug 3A | 371184520 | 371184540 | \$179.00 | 371184560 | \$371.00 | 1-5/8" | 1-5/8" | 1.3834 | 1.3790 | 5 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|-----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| 1 7/16-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301185010 | 301185020 | \$121.00 | 301185040 | \$255.00 | 1" | 3/4" | 1.3969 | 1.4037 | 5 |
| Taperlock Plug 3B | 301185010 | 301185030 | \$121.00 | 301185050 | \$255.00 | 1" | 3/4" | 1.3969 | 1.4020 | 5 |
| Ring 2A | 361185010 | 361185030 | \$286.00 | 361185050 | \$572.00 | 3/4" | 3/4" | 1.3953 | 1.3901 | 6T |
| Ring 3A | 361185020 | 361185040 | \$286.00 | 361185060 | \$572.00 | 3/4" | 3/4" | 1.3969 | 1.3930 | 6T |
| Set Plug 2A | 371185010 | 371185030 | \$179.00 | 371185050 | \$371.00 | 1-5/8" | 1-5/8" | 1.3953 | 1.3901 | 5 |
| Set Plug 3A | 371185020 | 371185040 | \$179.00 | 371185060 | \$371.00 | 1-5/8" | 1-5/8" | 1.3969 | 1.3930 | 5 |
| 1 7/16-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301185510 | 301185520 | \$113.00 | 301185540 | \$239.00 | 1" | 3/4" | 1.4014 | 1.4079 | 5 |
| Taperlock Plug 3B | 301185510 | 301185530 | \$113.00 | 301185550 | \$239.00 | 1" | 3/4" | 1.4014 | 1.4062 | 5 |
| Ring 2A | 361185510 | 361185530 | \$275.00 | 361185550 | \$550.00 | 3/4" | 3/4" | 1.3999 | 1.3949 | 6T |
| Ring 3A | 361185520 | 361185540 | \$275.00 | 361185560 | \$550.00 | 3/4" | 3/4" | 1.4014 | 1.3977 | 6T |
| Set Plug 2A | 371185510 | 371185530 | \$186.00 | 371185550 | \$385.00 | 1-5/8" | 1-5/8" | 1.3999 | 1.3949 | 5 |
| Set Plug 3A | 371185520 | 371185540 | \$186.00 | 371185560 | \$385.00 | 1-5/8" | 1-5/8" | 1.4014 | 1.3977 | 5 |
| 1 7/16-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301186010 | 301186020 | \$127.00 | 301186040 | \$267.00 | 1" | 3/4" | 1.4050 | 1.4112 | 5 |
| Taperlock Plug 3B | 301186010 | 301186030 | \$127.00 | 301186050 | \$267.00 | 1" | 3/4" | 1.4050 | 1.4096 | 5 |
| Ring 2A | 361186010 | 361186030 | \$297.00 | 361186050 | \$594.00 | 3/4" | 3/4" | 1.4036 | 1.3988 | 6T |
| Ring 3A | 361186020 | 361186040 | \$297.00 | 361186060 | \$594.00 | 3/4" | 3/4" | 1.4050 | 1.4014 | 6T |
| Set Plug 2A | 371186010 | 371186030 | \$188.00 | 371186050 | \$389.00 | 1-5/8" | 1-5/8" | 1.4036 | 1.3988 | 5 |
| Set Plug 3A | 371186020 | 371186040 | \$188.00 | 371186060 | \$389.00 | 1-5/8" | 1-5/8" | 1.4050 | 1.4014 | 5 |
| 1 7/16-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301186510 | 301186520 | \$162.00 | 301186540 | \$337.00 | 1" | 3/4" | 1.4143 | 1.4198 | 5 |
| Taperlock Plug 3B | 301186510 | 301186530 | \$162.00 | 301186550 | \$337.00 | 1" | 3/4" | 1.4143 | 1.4184 | 5 |
| Ring 2A | 361186510 | 361186530 | \$392.00 | 361186550 | \$784.00 | 3/4" | 3/4" | 1.4130 | 1.4088 | 6T |
| Ring 3A | 361186520 | 361186540 | \$392.00 | 361186560 | \$784.00 | 3/4" | 3/4" | 1.4143 | 1.4112 | 6T |
| Set Plug 2A | 371186510 | 371186530 | \$240.00 | 371186550 | \$493.00 | 1-5/8" | 1-5/8" | 1.4130 | 1.4088 | 5 |
| Set Plug 3A | 371186520 | 371186540 | \$240.00 | 371186560 | \$493.00 | 1-5/8" | 1-5/8" | 1.4143 | 1.4112 | 5 |
| 1 1/2-6 UNC | | | | | | | | | | |
| Taperlock Plug 2B | 301187010 | 301187020 | \$96.00 | 301187040 | \$205.00 | 1-1/4" | 3/4" | 1.3917 | 1.4022 | 5 |
| Taperlock Plug 3B | 301187010 | 301187030 | \$96.00 | 301187050 | \$205.00 | 1-1/4" | 3/4" | 1.3917 | 1.3996 | 5 |
| Ring 2A | 361187010 | 361187030 | \$275.00 | 361187050 | \$550.00 | 1-1/8" | 3/4" | 1.3893 | 1.3812 | 6T |
| Ring 3A | 361187020 | 361187040 | \$275.00 | 361187060 | \$550.00 | 1-1/8" | 3/4" | 1.3917 | 1.3856 | 6T |
| Set Plug 2A | 371187010 | 371187030 | \$176.00 | 371187050 | \$365.00 | 2-3/8" | 1-5/8" | 1.3893 | 1.3812 | 5 |
| Set Plug 3A | 371187020 | 371187040 | \$176.00 | 371187060 | \$365.00 | 2-3/8" | 1-5/8" | 1.3917 | 1.3856 | 5 |
| 1 1/2-8 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301187510 | 301187520 | \$121.00 | 301187540 | \$255.00 | 1-1/4" | 3/4" | 1.4188 | 1.4283 | 5 |
| Taperlock Plug 3B | 301187510 | 301187530 | \$121.00 | 301187550 | \$255.00 | 1-1/4" | 3/4" | 1.4188 | 1.4259 | 5 |
| Ring 2A | 361187510 | 361187530 | \$286.00 | 361187550 | \$572.00 | 1-1/8" | 3/4" | 1.4166 | 1.4093 | 6T |
| Ring 3A | 361187520 | 361187540 | \$286.00 | 361187560 | \$572.00 | 1-1/8" | 3/4" | 1.4188 | 1.4133 | 6T |
| Set Plug 2A | 371187510 | 371187530 | \$179.00 | 371187550 | \$371.00 | 2-3/8" | 1-5/8" | 1.4166 | 1.4093 | 5 |
| Set Plug 3A | 371187520 | 371187540 | \$179.00 | 371187560 | \$371.00 | 2-3/8" | 1-5/8" | 1.4188 | 1.4133 | 5 |
| 1 1/2-12 UNF | | | | | | | | | | |
| Taperlock Plug 2B | 301188010 | 301188020 | \$96.00 | 301188040 | \$205.00 | 1" | 3/4" | 1.4459 | 1.4542 | 5 |
| Taperlock Plug 3B | 301188010 | 301188030 | \$96.00 | 301188050 | \$205.00 | 1" | 3/4" | 1.4459 | 1.4522 | 5 |
| Ring 2A | 361188010 | 361188030 | \$275.00 | 361188050 | \$550.00 | 3/4" | 3/4" | 1.4440 | 1.4376 | 6T |
| Ring 3A | 361188020 | 361188040 | \$275.00 | 361188060 | \$550.00 | 3/4" | 3/4" | 1.4459 | 1.4411 | 6T |
| Set Plug 2A | 371188010 | 371188030 | \$176.00 | 371188050 | \$365.00 | 1-5/8" | 1-5/8" | 1.4440 | 1.4376 | 5 |
| Set Plug 3A | 371188020 | 371188040 | \$176.00 | 371188060 | \$365.00 | 1-5/8" | 1-5/8" | 1.4459 | 1.4411 | 5 |
| 1 1/2-16 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301188510 | 301188520 | \$121.00 | 301188540 | \$255.00 | 1" | 3/4" | 1.4594 | 1.4662 | 5 |
| Taperlock Plug 3B | 301188510 | 301188530 | \$121.00 | 301188550 | \$255.00 | 1" | 3/4" | 1.4594 | 1.4645 | 5 |
| Ring 2A | 361188510 | 361188530 | \$286.00 | 361188550 | \$572.00 | 3/4" | 3/4" | 1.4578 | 1.4526 | 6T |
| Ring 3A | 361188520 | 361188540 | \$286.00 | 361188560 | \$572.00 | 3/4" | 3/4" | 1.4594 | 1.4555 | 6T |
| Set Plug 2A | 371188510 | 371188530 | \$179.00 | 371188550 | \$371.00 | 1-5/8" | 1-5/8" | 1.4578 | 1.4526 | 5 |
| Set Plug 3A | 371188520 | 371188540 | \$179.00 | 371188560 | \$371.00 | 1-5/8" | 1-5/8" | 1.4594 | 1.4555 | 5 |

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 1 1/2-18 UNEF | | | | | | | | | | |
| Taperlock Plug 2B | 301189010 | 301189020 | \$116.00 | 301189040 | \$245.00 | 1" | 3/4" | 1.4639 | 1.4704 | 5 |
| Taperlock Plug 3B | 301189010 | 301189030 | \$116.00 | 301189050 | \$245.00 | 1" | 3/4" | 1.4639 | 1.4687 | 5 |
| Ring 2A | 361189010 | 361189030 | \$289.00 | 361189050 | \$578.00 | 3/4" | 3/4" | 1.4624 | 1.4574 | 6T |
| Ring 3A | 361189020 | 361189040 | \$289.00 | 361189060 | \$578.00 | 3/4" | 3/4" | 1.4639 | 1.4602 | 6T |
| Set Plug 2A | 371189010 | 371189030 | \$186.00 | 371189050 | \$385.00 | 1-5/8" | 1-5/8" | 1.4624 | 1.4574 | 5 |
| Set Plug 3A | 371189020 | 371189040 | \$186.00 | 371189060 | \$385.00 | 1-5/8" | 1-5/8" | 1.4639 | 1.4602 | 5 |
| 1 1/2-20 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301189510 | 301189520 | \$127.00 | 301189540 | \$267.00 | 1" | 3/4" | 1.4675 | 1.4737 | 5 |
| Taperlock Plug 3B | 301189510 | 301189530 | \$127.00 | 301189550 | \$267.00 | 1" | 3/4" | 1.4675 | 1.4721 | 5 |
| Ring 2A | 361189510 | 361189530 | \$297.00 | 361189550 | \$594.00 | 3/4" | 3/4" | 1.4661 | 1.4613 | 6T |
| Ring 3A | 361189520 | 361189540 | \$297.00 | 361189560 | \$594.00 | 3/4" | 3/4" | 1.4675 | 1.4639 | 6T |
| Set Plug 2A | 371189510 | 371189530 | \$188.00 | 371189550 | \$389.00 | 1-5/8" | 1-5/8" | 1.4661 | 1.4613 | 5 |
| Set Plug 3A | 371189520 | 371189540 | \$188.00 | 371189560 | \$389.00 | 1-5/8" | 1-5/8" | 1.4675 | 1.4639 | 5 |
| 1 1/2-28 UN | | | | | | | | | | |
| Taperlock Plug 2B | 301190010 | 301190020 | \$162.00 | 301190040 | \$337.00 | 1" | 3/4" | 1.4768 | 1.4823 | 5 |
| Taperlock Plug 3B | 301190010 | 301190030 | \$162.00 | 301190050 | \$337.00 | 1" | 3/4" | 1.4768 | 1.4809 | 5 |
| Ring 2A | 361190010 | 361190030 | \$392.00 | 361190050 | \$784.00 | 3/4" | 3/4" | 1.4755 | 1.4713 | 6T |
| Ring 3A | 361190020 | 361190040 | \$392.00 | 361190060 | \$784.00 | 3/4" | 3/4" | 1.4768 | 1.4737 | 6T |
| Set Plug 2A | 371190010 | 371190030 | \$240.00 | 371190050 | \$493.00 | 1-5/8" | 1-5/8" | 1.4755 | 1.4713 | 5 |
| Set Plug 3A | 371190020 | 371190040 | \$240.00 | 371190060 | \$493.00 | 1-5/8" | 1-5/8" | 1.4768 | 1.4737 | 5 |
| 1 5/8-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301190310 | 301190320 | \$151.00 | 301190340 | \$320.00 | 1-1/4" | 7/8" | 1.5438 | 1.5535 | 5-1/2 |
| Trilock Plug 3B | 301190310 | 301190330 | \$151.00 | 301190350 | \$320.00 | 1-1/4" | 7/8" | 1.5438 | 1.5510 | 5-1/2 |
| Ring 2A | 361190310 | 361190330 | \$298.00 | 361190350 | \$596.00 | 1-1/4" | 13/16" | 1.5416 | 1.5342 | |
| Ring 3A | 361190320 | 361190340 | \$298.00 | 361190360 | \$596.00 | 1-1/4" | 13/16" | 1.5438 | 1.5382 | |
| Set Plug 2A | 371190310 | 371190330 | \$224.00 | 371190350 | \$466.00 | 2-7/8" | 1-7/8" | 1.5416 | 1.5342 | 5-1/2 |
| Set Plug 3A | 371190320 | 371190340 | \$224.00 | 371190360 | \$466.00 | 2-7/8" | 1-7/8" | 1.5438 | 1.5382 | 5-1/2 |
| 1 5/8-12 UN | | | | | | | | | | |
| Trilock Plug 2B | 301190510 | 301190520 | \$151.00 | 301190540 | \$320.00 | 1-1/4" | 7/8" | 1.5709 | 1.5785 | 5-1/2 |
| Trilock Plug 3B | 301190510 | 301190530 | \$151.00 | 301190550 | \$320.00 | 1-1/4" | 7/8" | 1.5709 | 1.5766 | 5-1/2 |
| Ring 2A | 361190510 | 361190530 | \$298.00 | 361190550 | \$596.00 | 13/16" | 13/16" | 1.5691 | 1.5632 | |
| Ring 3A | 361190520 | 361190540 | \$298.00 | 361190560 | \$596.00 | 13/16" | 13/16" | 1.5709 | 1.5665 | |
| Set Plug 2A | 371190510 | 371190530 | \$224.00 | 371190550 | \$466.00 | 1-7/8" | 1-7/8" | 1.5691 | 1.5632 | 5-1/2 |
| Set Plug 3A | 371190520 | 371190540 | \$224.00 | 371190560 | \$466.00 | 1-7/8" | 1-7/8" | 1.5709 | 1.5665 | 5-1/2 |
| 1 3/4-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301190810 | 301190820 | \$162.00 | 301190840 | \$342.00 | 1-1/4" | 7/8" | 1.6688 | 1.6786 | 5-1/2 |
| Trilock Plug 3B | 301190810 | 301190830 | \$162.00 | 301190850 | \$342.00 | 1-1/4" | 7/8" | 1.6688 | 1.6762 | 5-1/2 |
| Ring 2A | 361190810 | 361190830 | \$326.00 | 361190850 | \$652.00 | 1-1/4" | 13/16" | 1.6665 | 1.6590 | |
| Ring 3A | 361190820 | 361190840 | \$326.00 | 361190860 | \$652.00 | 1-1/4" | 13/16" | 1.6688 | 1.6631 | |
| Set Plug 2A | 371190810 | 371190830 | \$239.00 | 371190850 | \$496.00 | 2-7/8" | 1-7/8" | 1.6665 | 1.6590 | 5-1/2 |
| Set Plug 3A | 371190820 | 371190840 | \$239.00 | 371190860 | \$496.00 | 2-7/8" | 1-7/8" | 1.6688 | 1.6631 | 5-1/2 |
| 1 3/4-12 UN | | | | | | | | | | |
| Trilock Plug 2B | 301191010 | 301191020 | \$162.00 | 301191040 | \$342.00 | 1-1/4" | 7/8" | 1.6959 | 1.7037 | 5-1/2 |
| Trilock Plug 3B | 301191010 | 301191030 | \$162.00 | 301191050 | \$342.00 | 1-1/4" | 7/8" | 1.6959 | 1.7017 | 5-1/2 |
| Ring 2A | 361191010 | 361191030 | \$326.00 | 361191050 | \$652.00 | 13/16" | 13/16" | 1.6941 | 1.6881 | |
| Ring 3A | 361191020 | 361191040 | \$326.00 | 361191060 | \$652.00 | 13/16" | 13/16" | 1.6959 | 1.6914 | |
| Set Plug 2A | 371191010 | 371191030 | \$239.00 | 371191050 | \$496.00 | 1-7/8" | 1-7/8" | 1.6941 | 1.6881 | 5-1/2 |
| Set Plug 3A | 371191020 | 371191040 | \$239.00 | 371191060 | \$496.00 | 1-7/8" | 1-7/8" | 1.6959 | 1.6914 | 5-1/2 |
| 1 7/8-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301191310 | 301191320 | \$165.00 | 301191340 | \$348.00 | 1-1/4" | 7/8" | 1.7938 | 1.8038 | 5-1/2 |
| Trilock Plug 3B | 301191310 | 301191330 | \$165.00 | 301191350 | \$348.00 | 1-1/4" | 7/8" | 1.7938 | 1.8013 | 5-1/2 |
| Ring 2A | 361191310 | 361191330 | \$333.00 | 361191350 | \$666.00 | 1-1/4" | 13/16" | 1.7915 | 1.7838 | |
| Ring 3A | 361191320 | 361191340 | \$333.00 | 361191360 | \$666.00 | 1-1/4" | 13/16" | 1.7938 | 1.7881 | |
| Set Plug 2A | 371191310 | 371191330 | \$244.00 | 371191350 | \$506.00 | 2-7/8" | 1-7/8" | 1.7915 | 1.7838 | 5-1/2 |
| Set Plug 3A | 371191320 | 371191340 | \$244.00 | 371191360 | \$506.00 | 2-7/8" | 1-7/8" | 1.7938 | 1.7881 | 5-1/2 |

THREADS

Standard Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 1 7/8-12 UN | | | | | | | | | | |
| Trilock Plug 2B | 301191510 | 301191520 | \$165.00 | 301191540 | \$348.00 | 1-1/4" | 7/8" | 1.8209 | 1.8287 | 5-1/2 |
| Trilock Plug 3B | 301191510 | 301191530 | \$165.00 | 301191550 | \$348.00 | 1-1/4" | 7/8" | 1.8209 | 1.8267 | 5-1/2 |
| Ring 2A | 361191510 | 361191530 | \$333.00 | 361191550 | \$666.00 | 13/16" | 13/16" | 1.8191 | 1.8131 | |
| Ring 3A | 361191520 | 361191540 | \$333.00 | 361191560 | \$666.00 | 13/16" | 13/16" | 1.8209 | 1.8164 | |
| Set Plug 2A | 371191510 | 371191530 | \$244.00 | 371191550 | \$506.00 | 1-7/8" | 1-7/8" | 1.8191 | 1.8131 | 5-1/2 |
| Set Plug 3A | 371191520 | 371191540 | \$244.00 | 371191560 | \$506.00 | 1-7/8" | 1-7/8" | 1.8209 | 1.8164 | 5-1/2 |
| 2-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301191810 | 301191820 | \$173.00 | 301191840 | \$364.00 | 1-1/4" | 7/8" | 1.9188 | 1.9289 | 5-1/2 |
| Trilock Plug 3B | 301191810 | 301191830 | \$173.00 | 301191850 | \$364.00 | 1-1/4" | 7/8" | 1.9188 | 1.9264 | 5-1/2 |
| Ring 2A | 361191810 | 361191830 | \$341.00 | 361191850 | \$682.00 | 1-1/4" | 13/16" | 1.9165 | 1.9087 | |
| Ring 3A | 361191820 | 361191840 | \$341.00 | 361191860 | \$682.00 | 1-1/4" | 13/16" | 1.9188 | 1.9130 | |
| Set Plug 2A | 371191810 | 371191830 | \$257.00 | 371191850 | \$532.00 | 2-7/8" | 1-7/8" | 1.9165 | 1.9087 | 5-1/2 |
| Set Plug 3A | 371191820 | 371191840 | \$257.00 | 371191860 | \$532.00 | 2-7/8" | 1-7/8" | 1.9188 | 1.9130 | 5-1/2 |
| 2-12 UN | | | | | | | | | | |
| Trilock Plug 2B | 301192010 | 301192020 | \$173.00 | 301192040 | \$364.00 | 1-1/4" | 7/8" | 1.9459 | 1.9538 | 5-1/2 |
| Trilock Plug 3B | 301192010 | 301192030 | \$173.00 | 301192050 | \$364.00 | 1-1/4" | 7/8" | 1.9459 | 1.9518 | 5-1/2 |
| Ring 2A | 361192010 | 361192030 | \$341.00 | 361192050 | \$682.00 | 13/16" | 13/16" | 1.9441 | 1.9380 | |
| Ring 3A | 361192020 | 361192040 | \$341.00 | 361192060 | \$682.00 | 13/16" | 13/16" | 1.9459 | 1.9414 | |
| Set Plug 2A | 371192010 | 371192030 | \$257.00 | 371192050 | \$532.00 | 1-7/8" | 2" | 1.9441 | 1.9380 | 5-1/2 |
| Set Plug 3A | 371192020 | 371192040 | \$257.00 | 371192060 | \$532.00 | 1-7/8" | 2" | 1.9459 | 1.9414 | 5-1/2 |
| 2 1/8-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301192210 | 301192220 | \$180.00 | 301192240 | \$379.00 | 1-3/8" | 7/8" | 2.0438 | 2.0540 | 6 |
| Trilock Plug 3B | 301192210 | 301192230 | \$180.00 | 301192250 | \$379.00 | 1-3/8" | 7/8" | 2.0438 | 2.0515 | 6 |
| Ring 2A | 361192210 | 361192230 | \$367.00 | 361192250 | \$734.00 | 1-5/16" | 7/8" | 2.0414 | 2.0335 | |
| Ring 3A | 361192220 | 361192240 | \$367.00 | 361192260 | \$734.00 | 1-5/16" | 7/8" | 2.0438 | 2.0379 | |
| Set Plug 2A | 371192210 | 371192230 | \$267.00 | 371192250 | \$553.00 | 3" | 2" | 2.0414 | 2.0335 | 6 |
| Set Plug 3A | 371192220 | 371192240 | \$267.00 | 371192260 | \$553.00 | 3" | 2" | 2.0438 | 2.0379 | 6 |
| 2 1/4-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301192310 | 301192320 | \$180.00 | 301192340 | \$379.00 | 1-3/8" | 7/8" | 2.1688 | 2.1792 | 6 |
| Trilock Plug 3B | 301192310 | 301192330 | \$180.00 | 301192350 | \$379.00 | 1-3/8" | 7/8" | 2.1688 | 2.1766 | 6 |
| Ring 2A | 361192310 | 361192330 | \$367.00 | 361192350 | \$734.00 | 1-5/16" | 7/8" | 2.1664 | 2.1584 | |
| Ring 3A | 361192320 | 361192340 | \$367.00 | 361192360 | \$734.00 | 1-5/16" | 7/8" | 2.1688 | 2.1628 | |
| Set Plug 2A | 371192310 | 371192330 | \$267.00 | 371192350 | \$553.00 | 2" | 2" | 2.1664 | 2.1584 | 6 |
| Set Plug 3A | 371192320 | 371192340 | \$267.00 | 371192360 | \$553.00 | 2" | 2" | 2.1688 | 2.1628 | 6 |
| 2 1/4-12 UN | | | | | | | | | | |
| Trilock Plug 2B | 301192510 | 301192520 | \$180.00 | 301192540 | \$379.00 | 1-3/8" | 7/8" | 2.1959 | 2.2038 | 6 |
| Trilock Plug 3B | 301192510 | 301192530 | \$180.00 | 301192550 | \$379.00 | 1-3/8" | 7/8" | 2.1959 | 2.2018 | 6 |
| Ring 2A | 361192510 | 361192530 | \$367.00 | 361192550 | \$734.00 | 7/8" | 7/8" | 2.1941 | 2.1880 | |
| Ring 3A | 361192520 | 361192540 | \$367.00 | 361192560 | \$734.00 | 7/8" | 7/8" | 2.1959 | 2.1914 | |
| Set Plug 2A | 371192510 | 371192530 | \$267.00 | 371192550 | \$553.00 | 3" | 2" | 2.1941 | 2.1880 | 6 |
| Set Plug 3A | 371192520 | 371192540 | \$267.00 | 371192560 | \$553.00 | 3" | 2" | 2.1959 | 2.1914 | 6 |
| 2 3/8-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301192410 | 301192420 | \$187.00 | 301192440 | \$393.00 | 1-3/8" | 7/8" | 2.2938 | 2.3043 | 6 |
| Trilock Plug 3B | 301192410 | 301192430 | \$187.00 | 301192450 | \$393.00 | 1-3/8" | 7/8" | 2.2938 | 2.3017 | 6 |
| Ring 2A | 361192410 | 361192430 | \$386.00 | 361192450 | \$772.00 | 1-5/16" | 7/8" | 2.2914 | 2.2833 | |
| Ring 3A | 361192420 | 361192440 | \$386.00 | 361192460 | \$772.00 | 1-5/16" | 7/8" | 2.2938 | 2.2878 | |
| Set Plug 2A | 371192410 | 371192430 | \$277.00 | 371192450 | \$573.00 | 3" | 2" | 2.2914 | 2.2833 | 6 |
| Set Plug 3A | 371192420 | 371192440 | \$277.00 | 371192460 | \$573.00 | 3" | 2" | 2.2938 | 2.2878 | 6 |
| 2 1/2-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301192810 | 301192820 | \$187.00 | 301192840 | \$393.00 | 1-3/8" | 7/8" | 2.4188 | 2.4294 | 6 |
| Trilock Plug 3B | 301192810 | 301192830 | \$187.00 | 301192850 | \$393.00 | 1-3/8" | 7/8" | 2.4188 | 2.4268 | 6 |
| Ring 2A | 361192810 | 361192830 | \$386.00 | 361192850 | \$772.00 | 1-5/16" | 7/8" | 2.4164 | 2.4082 | |
| Ring 3A | 361192820 | 361192840 | \$386.00 | 361192860 | \$772.00 | 1-5/16" | 7/8" | 2.4188 | 2.4127 | |
| Set Plug 2A | 371192810 | 371192830 | \$277.00 | 371192850 | \$573.00 | 3" | 2" | 2.4164 | 2.4082 | 6 |
| Set Plug 3A | 371192820 | 371192840 | \$277.00 | 371192860 | \$573.00 | 3" | 2" | 2.4188 | 2.4127 | 6 |

Standard Thread Gages

INCH

| | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|--------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 2 1/2-12 UN | | | | | | | | | | |
| Trilock Plug 2B | 301193010 | 301193020 | \$187.00 | 301193040 | \$393.00 | 1-3/8" | 7/8" | 2.4459 | 2.4540 | 6 |
| Trilock Plug 3B | 301193010 | 301193030 | \$187.00 | 301193050 | \$393.00 | 1-3/8" | 7/8" | 2.4459 | 2.4519 | 6 |
| Ring 2A | 361193010 | 361193030 | \$386.00 | 361193050 | \$772.00 | 7/8" | 7/8" | 2.4440 | 2.4378 | |
| Ring 3A | 361193020 | 361193040 | \$386.00 | 361193060 | \$772.00 | 7/8" | 7/8" | 2.4459 | 2.4413 | |
| Set Plug 2A | 371193010 | 371193030 | \$277.00 | 371193050 | \$573.00 | 2" | 2" | 2.4440 | 2.4378 | 6 |
| Set Plug 3A | 371193020 | 371193040 | \$277.00 | 371193060 | \$573.00 | 2" | 2" | 2.4459 | 2.4413 | 6 |
| 2 5/8-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301193510 | 301193520 | \$196.00 | 301193540 | \$414.00 | 1-1/2" | 1" | 2.5438 | 2.5545 | 7 |
| Trilock Plug 3B | 301193510 | 301193530 | \$196.00 | 301193550 | \$414.00 | 1-1/2" | 1" | 2.5438 | 2.5518 | 7 |
| Ring 2A | 361193510 | 361193530 | \$418.00 | 361193550 | \$836.00 | 1-3/8" | 7/8" | 2.5413 | 2.5331 | |
| Ring 3A | 361193520 | 361193540 | \$418.00 | 361193560 | \$836.00 | 1-3/8" | 7/8" | 2.5438 | 2.5376 | |
| Set Plug 2A | 371193510 | 371193530 | \$291.00 | 371193550 | \$604.00 | 3-1/8" | 2" | 2.5413 | 2.5331 | 7 |
| Set Plug 3A | 371193520 | 371193540 | \$291.00 | 371193560 | \$604.00 | 3-1/8" | 2" | 2.5438 | 2.5376 | 7 |
| 2 3/4-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301194010 | 301194020 | \$196.00 | 301194040 | \$414.00 | 1-1/2" | 1" | 2.6688 | 2.6796 | 7 |
| Trilock Plug 3B | 301194010 | 301194030 | \$196.00 | 301194050 | \$414.00 | 1-1/2" | 1" | 2.6688 | 2.6769 | 7 |
| Ring 2A | 361194010 | 361194030 | \$418.00 | 361194050 | \$836.00 | 1-3/8" | 7/8" | 2.6663 | 2.6580 | |
| Ring 3A | 361194020 | 361194040 | \$418.00 | 361194060 | \$836.00 | 1-3/8" | 7/8" | 2.6688 | 2.6625 | |
| Set Plug 2A | 371194010 | 371194030 | \$291.00 | 371194050 | \$604.00 | 3-1/8" | 2" | 2.6663 | 2.6580 | 7 |
| Set Plug 3A | 371194020 | 371194040 | \$291.00 | 371194060 | \$604.00 | 3-1/8" | 2" | 2.6688 | 2.6625 | 7 |
| 2 7/8-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301195010 | 301195020 | \$201.00 | 301195040 | \$424.00 | 1-1/2" | 1" | 2.7938 | 2.8048 | 7 |
| Trilock Plug 3B | 301195010 | 301195030 | \$201.00 | 301195050 | \$424.00 | 1-1/2" | 1" | 2.7938 | 2.8020 | 7 |
| Ring 2A | 361195010 | 361195030 | \$454.00 | 361195050 | \$908.00 | 1-3/8" | 7/8" | 2.7913 | 2.7829 | |
| Ring 3A | 361195020 | 361195040 | \$454.00 | 361195060 | \$908.00 | 1-3/8" | 7/8" | 2.7938 | 2.7875 | |
| Set Plug 2A | 371195010 | 371195030 | \$297.00 | 371195050 | \$616.00 | 3-1/8" | 2" | 2.7913 | 2.7829 | 7 |
| Set Plug 3A | 371195020 | 371195040 | \$297.00 | 371195060 | \$616.00 | 3-1/8" | 2" | 2.7938 | 2.7875 | 7 |
| 3-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301196010 | 301196020 | \$201.00 | 301196040 | \$424.00 | 1-1/2" | 1" | 2.9188 | 2.9299 | 7 |
| Trilock Plug 3B | 301196010 | 301196030 | \$201.00 | 301196050 | \$424.00 | 1-1/2" | 1" | 2.9188 | 2.9271 | 7 |
| Ring 2A | 361196010 | 361196030 | \$454.00 | 361196050 | \$908.00 | 1-3/8" | 7/8" | 2.9162 | 2.9077 | |
| Ring 3A | 361196020 | 361196040 | \$454.00 | 361196060 | \$908.00 | 1-3/8" | 7/8" | 2.9188 | 2.9124 | |
| Set Plug 2A | 371196010 | 371196030 | \$297.00 | 371196050 | \$616.00 | 3-1/8" | 2" | 2.9162 | 2.9077 | 7 |
| Set Plug 3A | 371196020 | 371196040 | \$297.00 | 371196060 | \$616.00 | 3-1/8" | 2" | 2.9188 | 2.9124 | 7 |
| 3 1/4-8 UN | | | | | | | | | | |
| Trilock Plug 2B | 301197010 | 301197020 | \$212.00 | 301197040 | \$464.00 | 1-1/2" | 1" | 3.1688 | 3.1801 | 2 x 7SE |
| Trilock Plug 3B | 301197010 | 301197030 | \$212.00 | 301197050 | \$464.00 | 1-1/2" | 1" | 3.1688 | 3.1773 | 2 x 7SE |
| Ring 2A | 361197010 | 361197030 | \$488.00 | 361197050 | \$976.00 | 1-7/16" | 15/16" | 3.1662 | 3.1575 | |
| Ring 3A | 361197020 | 361197040 | \$488.00 | 361197060 | \$976.00 | 1-7/16" | 15/16" | 3.1688 | 3.1623 | |
| Set Plug 2A | 371197010 | 371197030 | \$314.00 | 371197050 | \$668.00 | 3-1/8" | 2" | 3.1662 | 3.1575 | 2 x 7SE |
| Set Plug 3A | 371197020 | 371197040 | \$314.00 | 371197060 | \$668.00 | 3-1/8" | 2" | 3.1688 | 3.1623 | 2 x 7SE |

THREADS

Standard Left Hand Thread Gages

| INCH | | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-------------------|-----------|-------------|----------|-------------|----------|-------------|-------|-----------------|-------|-----------|
| | | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 2-56 UNC LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301505010 | 301505020 | \$106.00 | 301505040 | \$224.00 | 1/4" | 3/16" | .0744 | .0772 | 000 |
| | Taperlock Plug 3B | 301505010 | 301505030 | \$106.00 | 301505050 | \$224.00 | 1/4" | 3/16" | .0744 | .0765 | 000 |
| | Ring 2A | 361505010 | 361505030 | \$276.00 | 361505050 | \$552.00 | 3/32" | 3/32" | .0738 | .0717 | 1T |
| | Ring 3A | 361505020 | 361505040 | \$276.00 | 361505060 | \$552.00 | 3/32" | 3/32" | .0744 | .0728 | 1T |
| | Set Plug 2A | 371505010 | 371505030 | \$158.00 | 371505050 | \$328.00 | 7/32" | 7/32" | .0738 | .0717 | 000 |
| | Set Plug 3A | 371505020 | 371505040 | \$158.00 | 371505060 | \$328.00 | 7/32" | 7/32" | .0744 | .0728 | 000 |
| 2-64 UNF LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301506010 | 301506020 | \$106.00 | 301506040 | \$224.00 | 1/4" | 3/16" | .0759 | .0786 | 000 |
| | Taperlock Plug 3B | 301506010 | 301506030 | \$106.00 | 301506050 | \$224.00 | 1/4" | 3/16" | .0759 | .0779 | 000 |
| | Ring 2A | 361506010 | 361506030 | \$276.00 | 361506050 | \$552.00 | 3/32" | 3/32" | .0753 | .0733 | 1T |
| | Ring 3A | 361506020 | 361506040 | \$276.00 | 361506060 | \$552.00 | 3/32" | 3/32" | .0759 | .0744 | 1T |
| | Set Plug 2A | 371506010 | 371506030 | \$158.00 | 371506050 | \$328.00 | 7/32" | 7/32" | .0753 | .0733 | 000 |
| | Set Plug 3A | 371506020 | 371506040 | \$158.00 | 371506060 | \$328.00 | 7/32" | 7/32" | .0759 | .0744 | 000 |
| 3-48 UNC LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301507510 | 301507520 | \$100.00 | 301507540 | \$212.00 | 1/4" | 3/16" | .0855 | .0885 | 000 |
| | Taperlock Plug 3B | 301507510 | 301507530 | \$100.00 | 301507550 | \$212.00 | 1/4" | 3/16" | .0855 | .0877 | 000 |
| | Ring 2A | 361507510 | 361507530 | \$271.00 | 361507550 | \$542.00 | 5/32" | 5/32" | .0848 | .0825 | 1T |
| | Ring 3A | 361507520 | 361507540 | \$271.00 | 361507560 | \$542.00 | 5/32" | 5/32" | .0855 | .0838 | 1T |
| | Set Plug 2A | 371507510 | 371507530 | \$150.00 | 371507550 | \$312.00 | 3/8" | 3/8" | .0848 | .0825 | 000 |
| | Set Plug 3A | 371507520 | 371507540 | \$150.00 | 371507560 | \$312.00 | 3/8" | 3/8" | .0855 | .0838 | 000 |
| 3-56 UNF LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301508510 | 301508520 | \$110.00 | 301508540 | \$232.00 | 1/4" | 3/16" | .0874 | .0902 | 000 |
| | Taperlock Plug 3B | 301508510 | 301508530 | \$110.00 | 301508550 | \$232.00 | 1/4" | 3/16" | .0874 | .0895 | 000 |
| | Ring 2A | 361508510 | 361508530 | \$302.00 | 361508550 | \$604.00 | 5/32" | 5/32" | .0867 | .0845 | 1T |
| | Ring 3A | 361508520 | 361508540 | \$302.00 | 361508560 | \$604.00 | 5/32" | 5/32" | .0874 | .0858 | 1T |
| | Set Plug 2A | 371508510 | 371508530 | \$163.00 | 371508550 | \$338.00 | 3/8" | 3/8" | .0867 | .0845 | 000 |
| | Set Plug 3A | 371508520 | 371508540 | \$163.00 | 371508560 | \$338.00 | 3/8" | 3/8" | .0874 | .0858 | 000 |
| 4-40 UNC LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301510010 | 301510020 | \$96.00 | 301510040 | \$203.00 | 5/16" | 7/32" | .0958 | .0991 | 00 |
| | Taperlock Plug 3B | 301510010 | 301510030 | \$96.00 | 301510050 | \$203.00 | 5/16" | 7/32" | .0958 | .0982 | 00 |
| | Ring 2A | 361510010 | 361510030 | \$271.00 | 361510050 | \$542.00 | 5/32" | 5/32" | .0950 | .0925 | 1T |
| | Ring 3A | 361510020 | 361510040 | \$271.00 | 361510060 | \$542.00 | 5/32" | 5/32" | .0958 | .0939 | 1T |
| | Set Plug 2A | 371510010 | 371510030 | \$142.00 | 371510050 | \$295.00 | 3/8" | 3/8" | .0950 | .0925 | 00 |
| | Set Plug 3A | 371510020 | 371510040 | \$142.00 | 371510060 | \$295.00 | 3/8" | 3/8" | .0958 | .0939 | 00 |
| 4-48 UNF LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301511010 | 301511020 | \$96.00 | 301511040 | \$203.00 | 5/16" | 7/32" | .0985 | .1016 | 00 |
| | Taperlock Plug 3B | 301511010 | 301511030 | \$96.00 | 301511050 | \$203.00 | 5/16" | 7/32" | .0985 | .1008 | 00 |
| | Ring 2A | 361511010 | 361511030 | \$271.00 | 361511050 | \$542.00 | 5/32" | 5/32" | .0978 | .0954 | 1T |
| | Ring 3A | 361511020 | 361511040 | \$271.00 | 361511060 | \$542.00 | 5/32" | 5/32" | .0985 | .0967 | 1T |
| | Set Plug 2A | 371511010 | 371511030 | \$142.00 | 371511050 | \$295.00 | 3/8" | 3/8" | .0978 | .0954 | 00 |
| | Set Plug 3A | 371511020 | 371511040 | \$142.00 | 371511060 | \$295.00 | 3/8" | 3/8" | .0985 | .0967 | 00 |
| 5-40 UNC LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301512510 | 301512520 | \$89.00 | 301512540 | \$189.00 | 5/16" | 7/32" | .1088 | .1121 | 00 |
| | Taperlock Plug 3B | 301512510 | 301512530 | \$89.00 | 301512550 | \$189.00 | 5/16" | 7/32" | .1088 | .1113 | 00 |
| | Ring 2A | 361512510 | 361512530 | \$233.00 | 361512550 | \$466.00 | 5/32" | 5/32" | .1080 | .1054 | 1T |
| | Ring 3A | 361512520 | 361512540 | \$233.00 | 361512560 | \$466.00 | 5/32" | 5/32" | .1088 | .1069 | 1T |
| | Set Plug 2A | 371512510 | 371512530 | \$132.00 | 371512550 | \$275.00 | 3/8" | 3/8" | .1080 | .1054 | 00 |
| | Set Plug 3A | 371512520 | 371512540 | \$132.00 | 371512560 | \$275.00 | 3/8" | 3/8" | .1088 | .1069 | 00 |
| 5-44 UNF LH | | | | | | | | | | | |
| | Taperlock Plug 2B | 301513510 | 301513520 | \$94.00 | 301513540 | \$199.00 | 5/16" | 7/32" | .1102 | .1134 | 00 |
| | Taperlock Plug 3B | 301513510 | 301513530 | \$94.00 | 301513550 | \$199.00 | 5/16" | 7/32" | .1102 | .1126 | 00 |
| | Ring 2A | 361513510 | 361513530 | \$276.00 | 361513550 | \$552.00 | 5/32" | 5/32" | .1095 | .1070 | 1T |
| | Ring 3A | 361513520 | 361513540 | \$276.00 | 361513560 | \$552.00 | 5/32" | 5/32" | .1102 | .1083 | 1T |
| | Set Plug 2A | 371513510 | 371513530 | \$137.00 | 371513550 | \$285.00 | 3/8" | 3/8" | .1095 | .1070 | 00 |
| | Set Plug 3A | 371513520 | 371513540 | \$137.00 | 371513560 | \$285.00 | 3/8" | 3/8" | .1102 | .1083 | 00 |

Standard Left Hand Thread Gages

| INCH | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|---------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|-------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| 6-32 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301515010 | 301515020 | \$79.00 | 301515040 | \$169.00 | 5/16" | 7/32" | .1177 | .1214 | 00 |
| Taperlock Plug 3B | 301515010 | 301515030 | \$79.00 | 301515050 | \$169.00 | 5/16" | 7/32" | .1177 | .1204 | 00 |
| Ring 2A | 361515010 | 361515030 | \$233.00 | 361515050 | \$466.00 | 5/32" | 5/32" | .1169 | .1141 | 1T |
| Ring 3A | 361515020 | 361515040 | \$233.00 | 361515060 | \$466.00 | 5/32" | 5/32" | .1177 | .1156 | 1T |
| Set Plug 2A | 371515010 | 371515030 | \$118.00 | 371515050 | \$247.00 | 3/8" | 3/8" | .1169 | .1141 | 00 |
| Set Plug 3A | 371515020 | 371515040 | \$118.00 | 371515060 | \$247.00 | 3/8" | 3/8" | .1177 | .1156 | 00 |
| 6-40 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301516010 | 301516020 | \$89.00 | 301516040 | \$189.00 | 5/16" | 7/32" | .1218 | .1252 | 00 |
| Taperlock Plug 3B | 301516010 | 301516030 | \$89.00 | 301516050 | \$189.00 | 5/16" | 7/32" | .1218 | .1243 | 00 |
| Ring 2A | 361516010 | 361516030 | \$240.00 | 361516050 | \$480.00 | 5/32" | 5/32" | .1210 | .1184 | 1T |
| Ring 3A | 361516020 | 361516040 | \$240.00 | 361516060 | \$480.00 | 5/32" | 5/32" | .1218 | .1198 | 1T |
| Set Plug 2A | 371516010 | 371516030 | \$132.00 | 371516050 | \$275.00 | 3/8" | 3/8" | .1210 | .1184 | 00 |
| Set Plug 3A | 371516020 | 371516040 | \$132.00 | 371516060 | \$275.00 | 3/8" | 3/8" | .1218 | .1198 | 00 |
| 8-32 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301517510 | 301517520 | \$79.00 | 301517540 | \$169.00 | 13/32" | 9/32" | .1437 | .1475 | 0 |
| Taperlock Plug 3B | 301517510 | 301517530 | \$79.00 | 301517550 | \$169.00 | 13/32" | 9/32" | .1437 | .1465 | 0 |
| Ring 2A | 361517510 | 361517530 | \$221.00 | 361517550 | \$442.00 | 3/16" | 3/16" | .1428 | .1399 | 1T |
| Ring 3A | 361517520 | 361517540 | \$221.00 | 361517560 | \$442.00 | 3/16" | 3/16" | .1437 | .1415 | 1T |
| Set Plug 2A | 371517510 | 371517530 | \$118.00 | 371517550 | \$247.00 | 13/32" | 13/32" | .1428 | .1399 | 0 |
| Set Plug 3A | 371517520 | 371517540 | \$118.00 | 371517560 | \$247.00 | 13/32" | 13/32" | .1437 | .1415 | 0 |
| 8-36 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301518510 | 301518520 | \$89.00 | 301518540 | \$189.00 | 13/32" | 9/32" | .1460 | .1496 | 0 |
| Taperlock Plug 3B | 301518510 | 301518530 | \$89.00 | 301518550 | \$189.00 | 13/32" | 9/32" | .1460 | .1487 | 0 |
| Ring 2A | 361518510 | 361518530 | \$240.00 | 361518550 | \$480.00 | 3/16" | 3/16" | .1452 | .1424 | 1T |
| Ring 3A | 361518520 | 361518540 | \$240.00 | 361518560 | \$480.00 | 3/16" | 3/16" | .1460 | .1439 | 1T |
| Set Plug 2A | 371518510 | 371518530 | \$132.00 | 371518550 | \$275.00 | 13/32" | 13/32" | .1452 | .1424 | 0 |
| Set Plug 3A | 371518520 | 371518540 | \$132.00 | 371518560 | \$275.00 | 13/32" | 13/32" | .1460 | .1439 | 0 |
| 10-24 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301520010 | 301520020 | \$79.00 | 301520040 | \$169.00 | 13/32" | 9/32" | .1629 | .1672 | 0 |
| Taperlock Plug 3B | 301520010 | 301520030 | \$79.00 | 301520050 | \$169.00 | 13/32" | 9/32" | .1629 | .1661 | 0 |
| Ring 2A | 361520010 | 361520030 | \$221.00 | 361520050 | \$442.00 | 3/16" | 3/16" | .1619 | .1586 | 1T |
| Ring 3A | 361520020 | 361520040 | \$221.00 | 361520060 | \$442.00 | 3/16" | 3/16" | .1629 | .1604 | 1T |
| Set Plug 2A | 371520010 | 371520030 | \$118.00 | 371520050 | \$247.00 | 13/32" | 13/32" | .1619 | .1586 | 0 |
| Set Plug 3A | 371520020 | 371520040 | \$118.00 | 371520060 | \$247.00 | 13/32" | 13/32" | .1629 | .1604 | 0 |
| 10-32 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301521010 | 301521020 | \$79.00 | 301521040 | \$169.00 | 13/32" | 9/32" | .1697 | .1736 | 0 |
| Taperlock Plug 3B | 301521010 | 301521030 | \$79.00 | 301521050 | \$169.00 | 13/32" | 9/32" | .1697 | .1726 | 0 |
| Ring 2A | 361521010 | 361521030 | \$221.00 | 361521050 | \$442.00 | 3/16" | 3/16" | .1688 | .1658 | 1T |
| Ring 3A | 361521020 | 361521040 | \$221.00 | 361521060 | \$442.00 | 3/16" | 3/16" | .1697 | .1674 | 1T |
| Set Plug 2A | 371521010 | 371521030 | \$118.00 | 371521050 | \$247.00 | 13/32" | 13/32" | .1688 | .1658 | 0 |
| Set Plug 3A | 371521020 | 371521040 | \$118.00 | 371521060 | \$247.00 | 13/32" | 13/32" | .1697 | .1674 | 0 |
| 12-24 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301522510 | 301522520 | \$79.00 | 301522540 | \$169.00 | 13/32" | 9/32" | .1889 | .1933 | 0 |
| Taperlock Plug 3B | 301522510 | 301522530 | \$79.00 | 301522550 | \$169.00 | 13/32" | 9/32" | .1889 | .1922 | 0 |
| Ring 2A | 361522510 | 361522530 | \$221.00 | 361522550 | \$442.00 | 3/16" | 3/16" | .1879 | .1845 | 1T |
| Ring 3A | 361522520 | 361522540 | \$221.00 | 361522560 | \$442.00 | 3/16" | 3/16" | .1889 | .1863 | 1T |
| Set Plug 2A | 371522510 | 371522530 | \$118.00 | 371522550 | \$247.00 | 13/32" | 13/32" | .1879 | .1845 | 0 |
| Set Plug 3A | 371522520 | 371522540 | \$118.00 | 371522560 | \$247.00 | 13/32" | 13/32" | .1889 | .1863 | 0 |
| 12-28 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301523510 | 301523520 | \$79.00 | 301523540 | \$169.00 | 13/32" | 9/32" | .1928 | .1970 | 0 |
| Taperlock Plug 3B | 301523510 | 301523530 | \$79.00 | 301523550 | \$169.00 | 13/32" | 9/32" | .1928 | .1959 | 0 |
| Ring 2A | 361523510 | 361523530 | \$221.00 | 361523550 | \$442.00 | 3/16" | 3/16" | .1918 | .1886 | 1T |
| Ring 3A | 361523520 | 361523540 | \$221.00 | 361523560 | \$442.00 | 3/16" | 3/16" | .1928 | .1904 | 1T |
| Set Plug 2A | 371523510 | 371523530 | \$118.00 | 371523550 | \$247.00 | 13/32" | 13/32" | .1918 | .1886 | 0 |
| Set Plug 3A | 371523520 | 371523540 | \$118.00 | 371523560 | \$247.00 | 13/32" | 13/32" | .1928 | .1904 | 0 |

Standard Left Hand Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|-----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 1/4-20 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301526010 | 301526020 | \$79.00 | 301526040 | \$169.00 | 1/2" | 5/16" | .2175 | .2224 | 1 |
| Taperlock Plug 3B | 301526010 | 301526030 | \$79.00 | 301526050 | \$169.00 | 1/2" | 5/16" | .2175 | .2211 | 1 |
| Ring 2A | 361526010 | 361526030 | \$206.00 | 361526050 | \$412.00 | 11/32" | 11/32" | .2164 | .2127 | 2T |
| Ring 3A | 361526020 | 361526040 | \$206.00 | 361526060 | \$412.00 | 11/32" | 11/32" | .2175 | .2147 | 2T |
| Set Plug 2A | 371526010 | 371526030 | \$118.00 | 371526050 | \$247.00 | 3/4" | 3/4" | .2164 | .2127 | 1 |
| Set Plug 3A | 371526020 | 371526040 | \$118.00 | 371526060 | \$247.00 | 3/4" | 3/4" | .2175 | .2147 | 1 |
| 1/4-28 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301527010 | 301527020 | \$79.00 | 301527040 | \$169.00 | 1/2" | 5/16" | .2268 | .2311 | 1 |
| Taperlock Plug 3B | 301527010 | 301527030 | \$79.00 | 301527050 | \$169.00 | 1/2" | 5/16" | .2268 | .2300 | 1 |
| Ring 2A | 361527010 | 361527030 | \$206.00 | 361527050 | \$412.00 | 11/32" | 11/32" | .2258 | .2225 | 2T |
| Ring 3A | 361527020 | 361527040 | \$206.00 | 361527060 | \$412.00 | 11/32" | 11/32" | .2268 | .2243 | 2T |
| Set Plug 2A | 371527010 | 371527030 | \$118.00 | 371527050 | \$247.00 | 3/4" | 3/4" | .2258 | .2225 | 1 |
| Set Plug 3A | 371527020 | 371527040 | \$118.00 | 371527060 | \$247.00 | 3/4" | 3/4" | .2268 | .2243 | 1 |
| 5/16-18 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301529510 | 301529520 | \$80.00 | 301529540 | \$171.00 | 1/2" | 5/16" | .2764 | .2817 | 1 |
| Taperlock Plug 3B | 301529510 | 301529530 | \$80.00 | 301529550 | \$171.00 | 1/2" | 5/16" | .2764 | .2803 | 1 |
| Ring 2A | 361529510 | 361529530 | \$206.00 | 361529550 | \$412.00 | 11/32" | 11/32" | .2752 | .2712 | 2T |
| Ring 3A | 361529520 | 361529540 | \$206.00 | 361529560 | \$412.00 | 11/32" | 11/32" | .2764 | .2734 | 2T |
| Set Plug 2A | 371529510 | 371529530 | \$119.00 | 371529550 | \$249.00 | 3/4" | 3/4" | .2752 | .2712 | 1 |
| Set Plug 3A | 371529520 | 371529540 | \$119.00 | 371529560 | \$249.00 | 3/4" | 3/4" | .2764 | .2734 | 1 |
| 5/16-24 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301530510 | 301530520 | \$80.00 | 301530540 | \$171.00 | 1/2" | 5/16" | .2854 | .2902 | 1 |
| Taperlock Plug 3B | 301530510 | 301530530 | \$80.00 | 301530550 | \$171.00 | 1/2" | 5/16" | .2854 | .2890 | 1 |
| Ring 2A | 361530510 | 361530530 | \$206.00 | 361530550 | \$412.00 | 11/32" | 11/32" | .2843 | .2806 | 2T |
| Ring 3A | 361530520 | 361530540 | \$206.00 | 361530560 | \$412.00 | 11/32" | 11/32" | .2854 | .2827 | 2T |
| Set Plug 2A | 371530510 | 371530530 | \$119.00 | 371530550 | \$249.00 | 3/4" | 3/4" | .2843 | .2806 | 1 |
| Set Plug 3A | 371530520 | 371530540 | \$119.00 | 371530560 | \$249.00 | 3/4" | 3/4" | .2854 | .2827 | 1 |
| 3/8-16 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301533010 | 301533020 | \$80.00 | 301533040 | \$171.00 | 3/4" | 3/8" | .3344 | .3401 | 2 |
| Taperlock Plug 3B | 301533010 | 301533030 | \$80.00 | 301533050 | \$171.00 | 3/4" | 3/8" | .3344 | .3387 | 2 |
| Ring 2A | 361533010 | 361533030 | \$216.00 | 361533050 | \$432.00 | 7/16" | 7/16" | .3331 | .3287 | 3T |
| Ring 3A | 361533020 | 361533040 | \$216.00 | 361533060 | \$432.00 | 7/16" | 7/16" | .3344 | .3311 | 3T |
| Set Plug 2A | 371533010 | 371533030 | \$119.00 | 371533050 | \$249.00 | 1" | 1" | .3331 | .3287 | 2 |
| Set Plug 3A | 371533020 | 371533040 | \$119.00 | 371533060 | \$249.00 | 1" | 1" | .3344 | .3311 | 2 |
| 3/8-24 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301534010 | 301534020 | \$80.00 | 301534040 | \$171.00 | 3/4" | 3/8" | .3479 | .3528 | 2 |
| Taperlock Plug 3B | 301534010 | 301534030 | \$80.00 | 301534050 | \$171.00 | 3/4" | 3/8" | .3479 | .3516 | 2 |
| Ring 2A | 361534010 | 361534030 | \$216.00 | 361534050 | \$432.00 | 7/16" | 7/16" | .3468 | .3430 | 3T |
| Ring 3A | 361534020 | 361534040 | \$216.00 | 361534060 | \$432.00 | 7/16" | 7/16" | .3479 | .3450 | 3T |
| Set Plug 2A | 371534010 | 371534030 | \$119.00 | 371534050 | \$249.00 | 1" | 1" | .3468 | .3430 | 2 |
| Set Plug 3A | 371534020 | 371534040 | \$119.00 | 371534060 | \$249.00 | 1" | 1" | .3479 | .3450 | 2 |
| 7/16-14 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301536510 | 301536520 | \$80.00 | 301536540 | \$171.00 | 3/4" | 3/8" | .3911 | .3972 | 2 |
| Taperlock Plug 3B | 301536510 | 301536530 | \$80.00 | 301536550 | \$171.00 | 3/4" | 3/8" | .3911 | .3957 | 2 |
| Ring 2A | 361536510 | 361536530 | \$216.00 | 361536550 | \$432.00 | 7/16" | 7/16" | .3897 | .3850 | 3T |
| Ring 3A | 361536520 | 361536540 | \$216.00 | 361536560 | \$432.00 | 7/16" | 7/16" | .3911 | .3876 | 3T |
| Set Plug 2A | 371536510 | 371536530 | \$119.00 | 371536550 | \$249.00 | 1" | 1" | .3897 | .3850 | 2 |
| Set Plug 3A | 371536520 | 371536540 | \$119.00 | 371536560 | \$249.00 | 1" | 1" | .3911 | .3876 | 2 |
| 7/16-20 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301537510 | 301537520 | \$80.00 | 301537540 | \$171.00 | 3/4" | 3/8" | .4050 | .4104 | 2 |
| Taperlock Plug 3B | 301537510 | 301537530 | \$80.00 | 301537550 | \$171.00 | 3/4" | 3/8" | .4050 | .4091 | 2 |
| Ring 2A | 361537510 | 361537530 | \$216.00 | 361537550 | \$432.00 | 7/16" | 7/16" | .4037 | .3995 | 3T |
| Ring 3A | 361537520 | 361537540 | \$216.00 | 361537560 | \$432.00 | 7/16" | 7/16" | .4050 | .4019 | 3T |
| Set Plug 2A | 371537510 | 371537530 | \$119.00 | 371537550 | \$249.00 | 1" | 1" | .4037 | .3995 | 2 |
| Set Plug 3A | 371537520 | 371537540 | \$119.00 | 371537560 | \$249.00 | 1" | 1" | .4050 | .4019 | 2 |

Standard Left Hand Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|-----------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|-------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 1/2-13 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301540010 | 301540020 | \$80.00 | 301540040 | \$171.00 | 3/4" | 3/8" | .4500 | .4565 | 2 |
| Taperlock Plug 3B | 301540010 | 301540030 | \$80.00 | 301540050 | \$171.00 | 3/4" | 3/8" | .4500 | .4548 | 2 |
| Ring 2A | 361540010 | 361540030 | \$220.00 | 361540050 | \$440.00 | 7/16" | 7/16" | .4485 | .4435 | 3T |
| Ring 3A | 361540020 | 361540040 | \$220.00 | 361540060 | \$440.00 | 7/16" | 7/16" | .4500 | .4463 | 3T |
| Set Plug 2A | 371540010 | 371540030 | \$119.00 | 371540050 | \$249.00 | 1" | 1" | .4485 | .4435 | 2 |
| Set Plug 3A | 371540020 | 371540040 | \$119.00 | 371540060 | \$249.00 | 1" | 1" | .4500 | .4463 | 2 |
| 1/2-20 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301541010 | 301541020 | \$80.00 | 301541040 | \$171.00 | 3/4" | 3/8" | .4675 | .4731 | 2 |
| Taperlock Plug 3B | 301541010 | 301541030 | \$80.00 | 301541050 | \$171.00 | 3/4" | 3/8" | .4675 | .4717 | 2 |
| Ring 2A | 361541010 | 361541030 | \$220.00 | 361541050 | \$440.00 | 7/16" | 7/16" | .4662 | .4619 | 3T |
| Ring 3A | 361541020 | 361541040 | \$220.00 | 361541060 | \$440.00 | 7/16" | 7/16" | .4675 | .4643 | 3T |
| Set Plug 2A | 371541010 | 371541030 | \$119.00 | 371541050 | \$249.00 | 1" | 1" | .4662 | .4619 | 2 |
| Set Plug 3A | 371541020 | 371541040 | \$119.00 | 371541060 | \$249.00 | 1" | 1" | .4675 | .4643 | 2 |
| 9/16-12 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301543510 | 301543520 | \$80.00 | 301543540 | \$171.00 | 7/8" | 1/2" | .5084 | .5152 | 3 |
| Taperlock Plug 3B | 301543510 | 301543530 | \$80.00 | 301543550 | \$171.00 | 7/8" | 1/2" | .5084 | .5135 | 3 |
| Ring 2A | 361543510 | 361543530 | \$224.00 | 361543550 | \$448.00 | 3/4" | 9/16" | .5068 | .5016 | 4T |
| Ring 3A | 361543520 | 361543540 | \$224.00 | 361543560 | \$448.00 | 3/4" | 9/16" | .5084 | .5045 | 4T |
| Set Plug 2A | 371543510 | 371543530 | \$119.00 | 371543550 | \$249.00 | 1-7/8" | 1-1/4" | .5068 | .5016 | 3 |
| Set Plug 3A | 371543520 | 371543540 | \$119.00 | 371543560 | \$249.00 | 1-7/8" | 1-1/4" | .5084 | .5045 | 3 |
| 9/16-18 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301544510 | 301544520 | \$80.00 | 301544540 | \$171.00 | 7/8" | 1/2" | .5264 | .5323 | 3 |
| Taperlock Plug 3B | 301544510 | 301544530 | \$80.00 | 301544550 | \$171.00 | 7/8" | 1/2" | .5264 | .5308 | 3 |
| Ring 2A | 361544510 | 361544530 | \$224.00 | 361544550 | \$448.00 | 9/16" | 9/16" | .5250 | .5205 | 4T |
| Ring 3A | 361544520 | 361544540 | \$224.00 | 361544560 | \$448.00 | 9/16" | 9/16" | .5264 | .5230 | 4T |
| Set Plug 2A | 371544510 | 371544530 | \$119.00 | 371544550 | \$249.00 | 1-1/4" | 1-1/4" | .5250 | .5205 | 3 |
| Set Plug 3A | 371544520 | 371544540 | \$119.00 | 371544560 | \$249.00 | 1-1/4" | 1-1/4" | .5264 | .5230 | 3 |
| 5/8-11 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301547010 | 301547020 | \$84.00 | 301547040 | \$179.00 | 7/8" | 1/2" | .5660 | .5732 | 3 |
| Taperlock Plug 3B | 301547010 | 301547030 | \$84.00 | 301547050 | \$179.00 | 7/8" | 1/2" | .5660 | .5714 | 3 |
| Ring 2A | 361547010 | 361547030 | \$228.00 | 361547050 | \$456.00 | 3/4" | 9/16" | .5644 | .5589 | 4T |
| Ring 3A | 361547020 | 361547040 | \$228.00 | 361547060 | \$456.00 | 3/4" | 9/16" | .5660 | .5619 | 4T |
| Set Plug 2A | 371547010 | 371547030 | \$125.00 | 371547050 | \$261.00 | 1-7/8" | 1-1/4" | .5644 | .5589 | 3 |
| Set Plug 3A | 371547020 | 371547040 | \$125.00 | 371547060 | \$261.00 | 1-7/8" | 1-1/4" | .5660 | .5619 | 3 |
| 5/8-18 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301548010 | 301548020 | \$84.00 | 301548040 | \$179.00 | 7/8" | 1/2" | .5889 | .5949 | 3 |
| Taperlock Plug 3B | 301548010 | 301548030 | \$84.00 | 301548050 | \$179.00 | 7/8" | 1/2" | .5889 | .5934 | 3 |
| Ring 2A | 361548010 | 361548030 | \$228.00 | 361548050 | \$456.00 | 9/16" | 9/16" | .5875 | .5828 | 4T |
| Ring 3A | 361548020 | 361548040 | \$228.00 | 361548060 | \$456.00 | 9/16" | 9/16" | .5889 | .5854 | 4T |
| Set Plug 2A | 371548010 | 371548030 | \$125.00 | 371548050 | \$261.00 | 1-1/4" | 1-1/4" | .5875 | .5828 | 3 |
| Set Plug 3A | 371548020 | 371548040 | \$125.00 | 371548060 | \$261.00 | 1-1/4" | 1-1/4" | .5889 | .5854 | 3 |
| 3/4-10 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301552010 | 301552020 | \$84.00 | 301552040 | \$179.00 | 7/8" | 1/2" | .6850 | .6927 | 3 |
| Taperlock Plug 3B | 301552010 | 301552030 | \$84.00 | 301552050 | \$179.00 | 7/8" | 1/2" | .6850 | .6907 | 3 |
| Ring 2A | 361552010 | 361552030 | \$234.00 | 361552050 | \$468.00 | 3/4" | 9/16" | .6832 | .6773 | 4T |
| Ring 3A | 361552020 | 361552040 | \$234.00 | 361552060 | \$468.00 | 3/4" | 9/16" | .6850 | .6806 | 4T |
| Set Plug 2A | 371552010 | 371552030 | \$125.00 | 371552050 | \$261.00 | 1-7/8" | 1-1/4" | .6832 | .6773 | 3 |
| Set Plug 3A | 371552020 | 371552040 | \$125.00 | 371552060 | \$261.00 | 1-7/8" | 1-1/4" | .6850 | .6806 | 3 |

THREADS

Standard Left Hand Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|------------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 3/4-16 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301553010 | 301553020 | \$84.00 | 301553040 | \$179.00 | 7/8" | 1/2" | .7094 | .7159 | 3 |
| Taperlock Plug 3B | 301553010 | 301553030 | \$84.00 | 301553050 | \$179.00 | 7/8" | 1/2" | .7094 | .7143 | 3 |
| Ring 2A | 361553010 | 361553030 | \$234.00 | 361553050 | \$468.00 | 9/16" | 9/16" | .7079 | .7029 | 4T |
| Ring 3A | 361553020 | 361553040 | \$234.00 | 361553060 | \$468.00 | 9/16" | 9/16" | .7094 | .7056 | 4T |
| Set Plug 2A | 371553010 | 371553030 | \$125.00 | 371553050 | \$261.00 | 1-1/4" | 1-1/4" | .7079 | .7029 | 3 |
| Set Plug 3A | 371553020 | 371553040 | \$125.00 | 371553060 | \$261.00 | 1-1/4" | 1-1/4" | .7094 | .7056 | 3 |
| 7/8-9 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301557010 | 301557020 | \$96.00 | 301557040 | \$204.00 | 1" | 5/8" | .8028 | .8110 | 4 |
| Taperlock Plug 3B | 301557010 | 301557030 | \$96.00 | 301557050 | \$204.00 | 1" | 5/8" | .8028 | .8089 | 4 |
| Ring 2A | 361557010 | 361557030 | \$246.00 | 361557050 | \$492.00 | 15/16" | 11/16" | .8009 | .7946 | 5T |
| Ring 3A | 361557020 | 361557040 | \$246.00 | 361557060 | \$492.00 | 15/16" | 11/16" | .8028 | .7981 | 5T |
| Set Plug 2A | 371557010 | 371557030 | \$144.00 | 371557050 | \$300.00 | 2-1/8" | 1-1/2" | .8009 | .7946 | 4 |
| Set Plug 3A | 371557020 | 371557040 | \$144.00 | 371557060 | \$300.00 | 2-1/8" | 1-1/2" | .8028 | .7981 | 4 |
| 7/8-14 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301558010 | 301558020 | \$86.00 | 301558040 | \$184.00 | 1" | 5/8" | .8286 | .8356 | 4 |
| Taperlock Plug 3B | 301558010 | 301558030 | \$86.00 | 301558050 | \$184.00 | 1" | 5/8" | .8286 | .8339 | 4 |
| Ring 2A | 361558010 | 361558030 | \$240.00 | 361558050 | \$480.00 | 11/16" | 11/16" | .8270 | .8216 | 5T |
| Ring 3A | 361558020 | 361558040 | \$240.00 | 361558060 | \$480.00 | 11/16" | 11/16" | .8286 | .8245 | 5T |
| Set Plug 2A | 371558010 | 371558030 | \$132.00 | 371558050 | \$276.00 | 1-1/2" | 1-1/2" | .8270 | .8216 | 4 |
| Set Plug 3A | 371558020 | 371558040 | \$132.00 | 371558060 | \$276.00 | 1-1/2" | 1-1/2" | .8286 | .8245 | 4 |
| 1-8 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301562010 | 301562020 | \$101.00 | 301562040 | \$214.00 | 1" | 5/8" | .9188 | .9276 | 4 |
| Taperlock Plug 3B | 301562010 | 301562030 | \$101.00 | 301562050 | \$214.00 | 1" | 5/8" | .9188 | .9254 | 4 |
| Ring 2A | 361562010 | 361562030 | \$246.00 | 361562050 | \$492.00 | 15/16" | 11/16" | .9168 | .9100 | 5T |
| Ring 3A | 361562020 | 361562040 | \$246.00 | 361562060 | \$492.00 | 15/16" | 11/16" | .9188 | .9137 | 5T |
| Set Plug 2A | 371562010 | 371562030 | \$149.00 | 371562050 | \$310.00 | 2-1/8" | 1-1/2" | .9168 | .9100 | 4 |
| Set Plug 3A | 371562020 | 371562040 | \$149.00 | 371562060 | \$310.00 | 2-1/8" | 1-1/2" | .9188 | .9137 | 4 |
| 1-12 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301563010 | 301563020 | \$95.00 | 301563040 | \$202.00 | 1" | 5/8" | .9459 | .9535 | 4 |
| Taperlock Plug 3B | 301563010 | 301563030 | \$95.00 | 301563050 | \$202.00 | 1" | 5/8" | .9459 | .9516 | 4 |
| Ring 2A | 361563010 | 361563030 | \$242.00 | 361563050 | \$484.00 | 11/16" | 11/16" | .9441 | .9382 | 5T |
| Ring 3A | 361563020 | 361563040 | \$242.00 | 361563060 | \$484.00 | 11/16" | 11/16" | .9459 | .9415 | 5T |
| Set Plug 2A | 371563010 | 371563030 | \$140.00 | 371563050 | \$292.00 | 1-1/2" | 1-1/2" | .9441 | .9382 | 4 |
| Set Plug 3A | 371563020 | 371563040 | \$140.00 | 371563060 | \$292.00 | 1-1/2" | 1-1/2" | .9459 | .9415 | 4 |
| 1 1/8-7 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301569010 | 301569020 | \$126.00 | 301569040 | \$264.00 | 1" | 5/8" | 1.0322 | 1.0416 | 4 |
| Taperlock Plug 3B | 301569010 | 301569030 | \$126.00 | 301569050 | \$264.00 | 1" | 5/8" | 1.0322 | 1.0393 | 4 |
| Ring 2A | 361569010 | 361569030 | \$302.00 | 361569050 | \$604.00 | 15/16" | 11/16" | 1.0300 | 1.0228 | 5T |
| Ring 3A | 361569020 | 361569040 | \$302.00 | 361569060 | \$604.00 | 15/16" | 11/16" | 1.0322 | 1.0268 | 5T |
| Set Plug 2A | 371569010 | 371569030 | \$187.00 | 371569050 | \$386.00 | 2-1/8" | 1-1/2" | 1.0300 | 1.0228 | 4 |
| Set Plug 3A | 371569020 | 371569040 | \$187.00 | 371569060 | \$386.00 | 2-1/8" | 1-1/2" | 1.0322 | 1.0268 | 4 |
| 1 1/8-12 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301570010 | 301570020 | \$101.00 | 301570040 | \$214.00 | 1" | 5/8" | 1.0709 | 1.0787 | 4 |
| Taperlock Plug 3B | 301570010 | 301570030 | \$101.00 | 301570050 | \$214.00 | 1" | 5/8" | 1.0709 | 1.0768 | 4 |
| Ring 2A | 361570010 | 361570030 | \$246.00 | 361570050 | \$492.00 | 11/16" | 11/16" | 1.0691 | 1.0631 | 5T |
| Ring 3A | 361570020 | 361570040 | \$246.00 | 361570060 | \$492.00 | 11/16" | 11/16" | 1.0709 | 1.0664 | 5T |
| Set Plug 2A | 371570010 | 371570030 | \$149.00 | 371570050 | \$310.00 | 1-1/2" | 1-1/2" | 1.0691 | 1.0631 | 4 |
| Set Plug 3A | 371570020 | 371570040 | \$149.00 | 371570060 | \$310.00 | 1-1/2" | 1-1/2" | 1.0709 | 1.0664 | 4 |

Standard Left Hand Thread Gages

| INCH | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|------------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|--------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| 1 1/4-7 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301575010 | 301575020 | \$126.00 | 301575040 | \$265.00 | 1-1/4" | 3/4" | 1.1572 | 1.1668 | 5 |
| Taperlock Plug 3B | 301575010 | 301575030 | \$126.00 | 301575050 | \$265.00 | 1-1/4" | 3/4" | 1.1572 | 1.1644 | 5 |
| Ring 2A | 361575010 | 361575030 | \$316.00 | 361575050 | \$632.00 | 1-1/8" | 3/4" | 1.1550 | 1.1476 | 6T |
| Ring 3A | 361575020 | 361575040 | \$316.00 | 361575060 | \$632.00 | 1-1/8" | 3/4" | 1.1572 | 1.1517 | 6T |
| Set Plug 2A | 371575010 | 371575030 | \$187.00 | 371575050 | \$387.00 | 2-3/8" | 1-5/8" | 1.1550 | 1.1476 | 5 |
| Set Plug 3A | 371575020 | 371575040 | \$187.00 | 371575060 | \$387.00 | 2-3/8" | 1-5/8" | 1.1572 | 1.1517 | 5 |
| 1 1/4-12 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301576010 | 301576020 | \$101.00 | 301576040 | \$215.00 | 1" | 3/4" | 1.1959 | 1.2039 | 5 |
| Taperlock Plug 3B | 301576010 | 301576030 | \$101.00 | 301576050 | \$215.00 | 1" | 3/4" | 1.1959 | 1.2019 | 5 |
| Ring 2A | 361576010 | 361576030 | \$264.00 | 361576050 | \$528.00 | 3/4" | 3/4" | 1.1941 | 1.1879 | 6T |
| Ring 3A | 361576020 | 361576040 | \$264.00 | 361576060 | \$528.00 | 3/4" | 3/4" | 1.1959 | 1.1913 | 6T |
| Set Plug 2A | 371576010 | 371576030 | \$149.00 | 371576050 | \$311.00 | 1-5/8" | 1-5/8" | 1.1941 | 1.1879 | 5 |
| Set Plug 3A | 371576020 | 371576040 | \$149.00 | 371576060 | \$311.00 | 1-5/8" | 1-5/8" | 1.1959 | 1.1913 | 5 |
| 1 3/8-6 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301581010 | 301581020 | \$131.00 | 301581040 | \$275.00 | 1-1/4" | 3/4" | 1.2667 | 1.2771 | 5 |
| Taperlock Plug 3B | 301581010 | 301581030 | \$131.00 | 301581050 | \$275.00 | 1-1/4" | 3/4" | 1.2667 | 1.2745 | 5 |
| Ring 2A | 361581010 | 361581030 | \$326.00 | 361581050 | \$652.00 | 1-1/8" | 3/4" | 1.2643 | 1.2563 | 6T |
| Ring 3A | 361581020 | 361581040 | \$326.00 | 361581060 | \$652.00 | 1-1/8" | 3/4" | 1.2667 | 1.2607 | 6T |
| Set Plug 2A | 371581010 | 371581030 | \$194.00 | 371581050 | \$401.00 | 2-3/8" | 1-5/8" | 1.2643 | 1.2563 | 5 |
| Set Plug 3A | 371581020 | 371581040 | \$194.00 | 371581060 | \$401.00 | 2-3/8" | 1-5/8" | 1.2667 | 1.2607 | 5 |
| 1 3/8-12 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301582010 | 301582020 | \$106.00 | 301582040 | \$225.00 | 1" | 3/4" | 1.3209 | 1.3291 | 5 |
| Taperlock Plug 3B | 301582010 | 301582030 | \$106.00 | 301582050 | \$225.00 | 1" | 3/4" | 1.3209 | 1.3270 | 5 |
| Ring 2A | 361582010 | 361582030 | \$270.00 | 361582050 | \$540.00 | 3/4" | 3/4" | 1.3190 | 1.3127 | 6T |
| Ring 3A | 361582020 | 361582040 | \$270.00 | 361582060 | \$540.00 | 3/4" | 3/4" | 1.3209 | 1.3162 | 6T |
| Set Plug 2A | 371582010 | 371582030 | \$157.00 | 371582050 | \$327.00 | 1-5/8" | 1-5/8" | 1.3190 | 1.3127 | 5 |
| Set Plug 3A | 371582020 | 371582040 | \$157.00 | 371582060 | \$327.00 | 1-5/8" | 1-5/8" | 1.3209 | 1.3162 | 5 |
| 1 1/2-6 UNC LH | | | | | | | | | | |
| Taperlock Plug 2B | 301587010 | 301587020 | \$138.00 | 301587040 | \$289.00 | 1-1/4" | 3/4" | 1.3917 | 1.4022 | 5 |
| Taperlock Plug 3B | 301587010 | 301587030 | \$138.00 | 301587050 | \$289.00 | 1-1/4" | 3/4" | 1.3917 | 1.3996 | 5 |
| Ring 2A | 361587010 | 361587030 | \$336.00 | 361587050 | \$672.00 | 1-1/8" | 3/4" | 1.3893 | 1.3812 | 6T |
| Ring 3A | 361587020 | 361587040 | \$336.00 | 361587060 | \$672.00 | 1-1/8" | 3/4" | 1.3917 | 1.3856 | 6T |
| Set Plug 2A | 371587010 | 371587030 | \$204.00 | 371587050 | \$421.00 | 2-3/8" | 1-5/8" | 1.3893 | 1.3812 | 5 |
| Set Plug 3A | 371587020 | 371587040 | \$204.00 | 371587060 | \$421.00 | 2-3/8" | 1-5/8" | 1.3917 | 1.3856 | 5 |
| 1 1/2-12 UNF LH | | | | | | | | | | |
| Taperlock Plug 2B | 301588010 | 301588020 | \$120.00 | 301588040 | \$253.00 | 1" | 3/4" | 1.4459 | 1.4542 | 5 |
| Taperlock Plug 3B | 301588010 | 301588030 | \$120.00 | 301588050 | \$253.00 | 1" | 3/4" | 1.4459 | 1.4522 | 5 |
| Ring 2A | 361588010 | 361588030 | \$288.00 | 361588050 | \$576.00 | 3/4" | 3/4" | 1.4440 | 1.4376 | 6T |
| Ring 3A | 361588020 | 361588040 | \$288.00 | 361588060 | \$576.00 | 3/4" | 3/4" | 1.4459 | 1.4411 | 6T |
| Set Plug 2A | 371588010 | 371588030 | \$178.00 | 371588050 | \$369.00 | 1-5/8" | 1-5/8" | 1.4440 | 1.4376 | 5 |
| Set Plug 3A | 371588020 | 371588040 | \$178.00 | 371588060 | \$369.00 | 1-5/8" | 1-5/8" | 1.4459 | 1.4411 | 5 |

THREADS

Standard Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|---------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| M1.6 X .35 | | | | | | | | | | |
| Taperlock Plug 6H | 302101010 | 302101020 | \$50.00 | 302101030 | \$112.00 | 6.4mm | 6.4mm | 1.373mm | 1.458mm | 000 |
| Reversible Plug 6H | 312101010 | 312101020 | \$70.00 | 312101030 | \$150.50 | 17.5mm | 17.5mm | 1.373mm | 1.458mm | 1W |
| Ring 6g | 362101010 | 362101020 | \$169.00 | 362101030 | \$338.00 | 2.4mm | 2.4mm | 1.354mm | 1.291mm | 1T |
| Set Plug 6g | 372101010 | 372101020 | \$106.00 | 372101030 | \$224.00 | 5.6mm | 5.6mm | 1.354mm | 1.291mm | 000 |
| M1.8 X .35 | | | | | | | | | | |
| Taperlock Plug 6H | 302102510 | 302102520 | \$50.00 | 302102530 | \$112.00 | 6.4mm | 4.8mm | 1.573mm | 1.658mm | 000 |
| Reversible Plug 6H | 312102510 | 312102520 | \$70.00 | 312102530 | \$150.50 | 17.5mm | 17.5mm | 1.573mm | 1.658mm | 1W |
| Ring 6g | 362102510 | 362102520 | \$169.00 | 362102530 | \$338.00 | 2.4mm | 2.4mm | 1.554mm | 1.491mm | 1T |
| Set Plug 6g | 372102510 | 372102520 | \$106.00 | 372102530 | \$224.00 | 5.6mm | 5.6mm | 1.554mm | 1.491mm | 000 |
| M2.0 X .40 | | | | | | | | | | |
| Taperlock Plug 6H | 302104010 | 302104020 | \$50.00 | 302104030 | \$112.00 | 6.4mm | 4.8mm | 1.740mm | 1.830mm | 000 |
| Reversible Plug 6H | 312104010 | 312104020 | \$70.00 | 312104030 | \$151.00 | 17.5mm | 17.5mm | 1.740mm | 1.830mm | 2W |
| Ring 6g | 362104010 | 362104020 | \$139.00 | 362104030 | \$278.00 | 2.4mm | 2.4mm | 1.721mm | 1.654mm | 1T |
| Set Plug 6g | 372104010 | 372104020 | \$103.00 | 372104030 | \$218.00 | 5.6mm | 5.6mm | 1.721mm | 1.654mm | 000 |
| M2.2 X .45 | | | | | | | | | | |
| Taperlock Plug 6H | 302105510 | 302105520 | \$50.00 | 302105530 | \$112.00 | 6.4mm | 4.8mm | 1.908mm | 2.003mm | 000 |
| Reversible Plug 6H | 312105510 | 312105520 | \$70.00 | 312105530 | \$151.00 | 20.6mm | 20.6mm | 1.908mm | 2.003mm | 2W |
| Ring 6g | 362105510 | 362105520 | \$139.00 | 362105530 | \$278.00 | 2.4mm | 2.4mm | 1.888mm | 1.817mm | 1T |
| Set Plug 6g | 372105510 | 372105520 | \$103.00 | 372105530 | \$218.00 | 5.6mm | 5.6mm | 1.888mm | 1.817mm | 000 |
| M2.50 X .35 | | | | | | | | | | |
| Taperlock Plug 6H | 302106010 | 302106020 | \$119.00 | 302106030 | \$250.00 | 6.4mm | 4.8mm | 2.273mm | 2.358mm | 000 |
| Reversible Plug 6H | 312106010 | 312106020 | \$150.00 | 312106030 | \$311.00 | 20.6mm | 20.6mm | 2.273mm | 2.358mm | 2W |
| Ring 6g | 362106010 | 362106020 | \$360.00 | 362106030 | \$720.00 | 4mm | 4mm | 2.254mm | 2.191mm | 1T |
| Set Plug 6g | 372106010 | 372106020 | \$176.00 | 372106030 | \$364.00 | 9.5mm | 9.5mm | 2.254mm | 2.191mm | 000 |
| M2.5 X .45 | | | | | | | | | | |
| Taperlock Plug 6H | 302107010 | 302107020 | \$46.00 | 302107030 | \$104.00 | 6.4mm | 4.8mm | 2.208mm | 2.303mm | 000 |
| Reversible Plug 6H | 312107010 | 312107020 | \$68.00 | 312107030 | \$147.00 | 20.6mm | 20.6mm | 2.208mm | 2.303mm | 2W |
| Ring 6g | 362107010 | 362107020 | \$139.00 | 362107030 | \$278.00 | 4mm | 4mm | 2.188mm | 2.117mm | 1T |
| Set Plug 6g | 372107010 | 372107020 | \$103.00 | 372107030 | \$218.00 | 9.5mm | 9.5mm | 2.188mm | 2.117mm | 000 |
| M3.0 X .35 | | | | | | | | | | |
| Taperlock Plug 6H | 302108010 | 302108020 | \$119.00 | 302108030 | \$249.00 | 5.6mm | 4.0mm | 2.773mm | 2.863mm | 00 |
| Reversible Plug 6H | 312108010 | 312108020 | \$148.00 | 312108030 | \$307.00 | 20.6mm | 20.6mm | 2.773mm | 2.863mm | 2W |
| Ring 6g | 362108010 | 362108020 | \$360.00 | 362108030 | \$720.00 | 4mm | 4mm | 2.754mm | 2.687mm | 1T |
| Set Plug 6g | 372108010 | 372108020 | \$176.00 | 372108030 | \$363.00 | 9.5mm | 9.5mm | 2.754mm | 2.687mm | 00 |
| M3.0 X .50 | | | | | | | | | | |
| Taperlock Plug 6H | 302108510 | 302108520 | \$46.00 | 302108530 | \$103.00 | 5.6mm | 4.0mm | 2.675mm | 2.775mm | 00 |
| Reversible Plug 6H | 312108510 | 312108520 | \$58.00 | 312108530 | \$127.00 | 20.6mm | 20.6mm | 2.675mm | 2.775mm | 2W |
| Ring 6g | 362108510 | 362108520 | \$120.00 | 362108530 | \$240.00 | 4mm | 4mm | 2.655mm | 2.580mm | 1T |
| Set Plug 6g | 372108510 | 372108520 | \$100.00 | 372108530 | \$211.00 | 9.5mm | 9.5mm | 2.655mm | 2.580mm | 00 |
| M3.5 X .35 | | | | | | | | | | |
| Taperlock Plug 6H | 302109010 | 302109020 | \$119.00 | 302109030 | \$249.00 | 5.6mm | 4.0mm | 3.273mm | 3.363mm | 00 |
| Reversible Plug 6H | 312109010 | 312109020 | \$148.00 | 312109030 | \$307.00 | 22.2mm | 22.2mm | 3.273mm | 3.363mm | 2W |
| Ring 6g | 362109010 | 362109020 | \$360.00 | 362109030 | \$720.00 | 4mm | 4mm | 3.254mm | 3.187mm | 1T |
| Set Plug 6g | 372109010 | 372109020 | \$176.00 | 372109030 | \$363.00 | 9.5mm | 9.5mm | 3.254mm | 3.187mm | 00 |
| M3.5 X .60 | | | | | | | | | | |
| Taperlock Plug 6H | 302110010 | 302110020 | \$41.00 | 302110030 | \$93.00 | 7.9mm | 5.6mm | 3.110mm | 3.222mm | 00 |
| Reversible Plug 6H | 312110010 | 312110020 | \$58.00 | 312110030 | \$127.00 | 22.2mm | 22.2mm | 3.110mm | 3.222mm | 2W |
| Ring 6g | 362110010 | 362110020 | \$119.00 | 362110030 | \$238.00 | 4mm | 4mm | 3.089mm | 3.004mm | 1T |
| Set Plug 6g | 372110010 | 372110020 | \$96.00 | 372110030 | \$203.00 | 9.5mm | 9.5mm | 3.089mm | 3.004mm | 00 |
| M4.0 X .50 | | | | | | | | | | |
| Taperlock Plug 6H | 302111010 | 302111020 | \$100.00 | 302111030 | \$211.00 | 7.1mm | 5.6mm | 3.675mm | 3.775mm | 0 |
| Reversible Plug 6H | 312111010 | 312111020 | \$124.00 | 312111030 | \$259.00 | 22.2mm | 22.2mm | 3.675mm | 3.775mm | 2W |
| Ring 6g | 362111010 | 362111020 | \$286.00 | 362111030 | \$572.00 | 4mm | 4mm | 3.655mm | 3.580mm | 1T |
| Set Plug 6g | 372111010 | 372111020 | \$148.00 | 372111030 | \$307.00 | 10.3mm | 10.3mm | 3.655mm | 3.580mm | 0 |

Standard Thread Gages

METRIC

| | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|--------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|---------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M4.0 X .70 | | | | | | | | | | |
| Taperlock Plug 6H | 302111510 | 302111520 | \$41.00 | 302111530 | \$93.00 | 10.3mm | 7.1mm | 3.545mm | 3.663mm | 0 |
| Reversible Plug 6H | 312111510 | 312111520 | \$58.00 | 312111530 | \$127.00 | 22.2mm | 22.2mm | 3.545mm | 3.663mm | 2W |
| Ring 6g | 362111510 | 362111520 | \$119.00 | 362111530 | \$238.00 | 4mm | 4mm | 3.523mm | 3.433mm | 1T |
| Set Plug 6g | 372111510 | 372111520 | \$96.00 | 372111530 | \$203.00 | 10.3mm | 10.3mm | 3.523mm | 3.433mm | 0 |
| M4.5 X .50 | | | | | | | | | | |
| Taperlock Plug 6H | 302112010 | 302112020 | \$100.00 | 302112030 | \$211.00 | 7.1mm | 5.6mm | 4.175mm | 4.275mm | 0 |
| Reversible Plug 6H | 312112010 | 312112020 | \$124.00 | 312112030 | \$259.00 | 25.4mm | 25.4mm | 4.175mm | 4.275mm | 2W |
| Ring 6g | 362112010 | 362112020 | \$292.00 | 362112030 | \$584.00 | 4.8mm | 4.8mm | 4.155mm | 4.080mm | 1T |
| Set Plug 6g | 372112010 | 372112020 | \$148.00 | 372112030 | \$307.00 | 10.3mm | 10.3mm | 4.155mm | 4.080mm | 0 |
| M4.5 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302113010 | 302113020 | \$41.00 | 302113030 | \$93.00 | 10.3mm | 7.1mm | 4.013mm | 4.131mm | 0 |
| Reversible Plug 6H | 312113010 | 312113020 | \$58.00 | 312113030 | \$127.00 | 25.4mm | 25.4mm | 4.013mm | 4.131mm | 2W |
| Ring 6g | 362113010 | 362113020 | \$119.00 | 362113030 | \$238.00 | 4.8mm | 4.8mm | 3.991mm | 3.901mm | 1T |
| Set Plug 6g | 372113010 | 372113020 | \$96.00 | 372113030 | \$203.00 | 10.3mm | 10.3mm | 3.991mm | 3.901mm | 0 |
| M5.0 X .50 | | | | | | | | | | |
| Taperlock Plug 6H | 302113510 | 302113520 | \$100.00 | 302113530 | \$211.00 | 7.1mm | 5.6mm | 4.675mm | 4.775mm | 0 |
| Reversible Plug 6H | 312113510 | 312113520 | \$124.00 | 312113530 | \$259.50 | 19.0mm | 19.0mm | 4.675mm | 4.775mm | 3W |
| Ring 6g | 362113510 | 362113520 | \$298.00 | 362113530 | \$596.00 | 4.8mm | 4.8mm | 4.655mm | 4.580mm | 1T |
| Set Plug 6g | 372113510 | 372113520 | \$148.00 | 372113530 | \$307.00 | 10.3mm | 10.3mm | 4.655mm | 4.580mm | 0 |
| M5.0 X .80 | | | | | | | | | | |
| Taperlock Plug 6H | 302114510 | 302114520 | \$41.00 | 302114530 | \$93.00 | 10.3mm | 7.1mm | 4.480mm | 4.605mm | 0 |
| Reversible Plug 6H | 312114510 | 312114520 | \$58.00 | 312114530 | \$127.50 | 25.4mm | 25.4mm | 4.480mm | 4.605mm | 3W |
| Ring 6g | 362114510 | 362114520 | \$119.00 | 362114530 | \$238.00 | 4.8mm | 4.8mm | 4.456mm | 4.361mm | 1T |
| Set Plug 6g | 372114510 | 372114520 | \$96.00 | 372114530 | \$203.00 | 10.3mm | 10.3mm | 4.456mm | 4.361mm | 0 |
| M5.5 X .50 | | | | | | | | | | |
| Taperlock Plug 6H | 302115010 | 302115020 | \$100.00 | 302115030 | \$211.00 | 7.1mm | 5.6mm | 5.175mm | 5.275mm | 0 |
| Reversible Plug 6H | 312115010 | 312115020 | \$124.00 | 312115030 | \$259.50 | 19.0mm | 19.0mm | 5.175mm | 5.275mm | 3W |
| Ring 6g | 362115010 | 362115020 | \$302.00 | 362115030 | \$604.00 | 4.8mm | 4.8mm | 5.155mm | 5.080mm | 1T |
| Set Plug 6g | 372115010 | 372115020 | \$148.00 | 372115030 | \$307.00 | 10.3mm | 10.3mm | 5.155mm | 5.080mm | 0 |
| M5.5 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302116010 | 302116020 | \$92.00 | 302116030 | \$195.00 | 10.3mm | 7.1mm | 5.013mm | 5.131mm | 0 |
| Reversible Plug 6H | 312116010 | 312116020 | \$115.00 | 312116030 | \$241.50 | 25.4mm | 25.4mm | 5.013mm | 5.131mm | 3W |
| Ring 6g | 362116010 | 362116020 | \$252.00 | 362116030 | \$504.00 | 4.8mm | 4.8mm | 4.991mm | 4.901mm | 1T |
| Set Plug 6g | 372116010 | 372116020 | \$137.00 | 372116030 | \$285.00 | 10.3mm | 10.3mm | 4.991mm | 4.901mm | 0 |
| M6.0 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302117010 | 302117020 | \$92.00 | 302117030 | \$195.00 | 12.7mm | 7.9mm | 5.513mm | 5.645mm | 1 |
| Reversible Plug 6H | 312117010 | 312117020 | \$115.00 | 312117030 | \$241.50 | 25.4mm | 25.4mm | 5.513mm | 5.645mm | 3W |
| Ring 6g | 362117010 | 362117020 | \$252.00 | 362117030 | \$504.00 | 8.7mm | 8.7mm | 5.491mm | 5.391mm | 2T |
| Set Plug 6g | 372117010 | 372117020 | \$137.00 | 372117030 | \$285.00 | 19.0mm | 19.0mm | 5.491mm | 5.391mm | 1 |
| M6.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302117510 | 302117520 | \$32.00 | 302117530 | \$75.00 | 12.7mm | 7.9mm | 5.350mm | 5.500mm | 1 |
| Reversible Plug 6H | 312117510 | 312117520 | \$46.00 | 312117530 | \$103.50 | 25.4mm | 25.4mm | 5.350mm | 5.500mm | 3W |
| Ring 6g | 362117510 | 362117520 | \$103.00 | 362117530 | \$206.00 | 8.7mm | 8.7mm | 5.324mm | 5.212mm | 2T |
| Set Plug 6g | 372117510 | 372117520 | \$83.00 | 372117530 | \$177.00 | 19.0mm | 19.0mm | 5.324mm | 5.212mm | 1 |
| M7.0 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302118010 | 302118020 | \$101.00 | 302118030 | \$213.00 | 12.7mm | 7.9mm | 6.513mm | 6.645mm | 1 |
| Reversible Plug 6H | 312118010 | 312118020 | \$126.00 | 312118030 | \$263.50 | 31.8mm | 31.8mm | 6.513mm | 6.645mm | 3W |
| Ring 6g | 362118010 | 362118020 | \$264.00 | 362118030 | \$528.00 | 8.7mm | 8.7mm | 6.491mm | 6.391mm | 2T |
| Set Plug 6g | 372118010 | 372118020 | \$149.00 | 372118030 | \$309.00 | 19.0mm | 19.0mm | 6.491mm | 6.391mm | 1 |
| M7.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302119010 | 302119020 | \$32.00 | 302119030 | \$75.00 | 12.7mm | 7.9mm | 6.350mm | 6.500mm | 1 |
| Reversible Plug 6H | 312119010 | 312119020 | \$46.00 | 312119030 | \$103.50 | 31.8mm | 31.8mm | 6.350mm | 6.500mm | 3W |
| Ring 6g | 362119010 | 362119020 | \$103.00 | 362119030 | \$206.00 | 8.7mm | 8.7mm | 6.324mm | 6.212mm | 2T |
| Set Plug 6g | 372119010 | 372119020 | \$83.00 | 372119030 | \$177.00 | 19.0mm | 19.0mm | 6.324mm | 6.212mm | 1 |

Standard Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M8.0 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302119510 | 302119520 | \$101.00 | 302119530 | \$213.00 | 12.7mm | 7.9mm | 7.513mm | 7.645mm | 1 |
| Reversible Plug 6H | 312119510 | 312119520 | \$126.00 | 312119530 | \$264.00 | 31.8mm | 31.8mm | 7.513mm | 7.645mm | 4W |
| Ring 6g | 362119510 | 362119520 | \$271.00 | 362119530 | \$542.00 | 8.7mm | 8.7mm | 7.491mm | 7.391mm | 2T |
| Set Plug 6g | 372119510 | 372119520 | \$149.00 | 372119530 | \$309.00 | 19.0mm | 19.0mm | 7.491mm | 7.391mm | 1 |
| M8.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302120010 | 302120020 | \$32.00 | 302120030 | \$75.00 | 12.7mm | 7.9mm | 7.350mm | 7.500mm | 1 |
| Reversible Plug 6H | 312120010 | 312120020 | \$46.00 | 312120030 | \$104.00 | 31.8mm | 31.8mm | 7.350mm | 7.500mm | 4W |
| Ring 6g | 362120010 | 362120020 | \$103.00 | 362120030 | \$206.00 | 8.7mm | 8.7mm | 7.324mm | 7.212mm | 2T |
| Set Plug 6g | 372120010 | 372120020 | \$83.00 | 372120030 | \$177.00 | 19.0mm | 19.0mm | 7.324mm | 7.212mm | 1 |
| M8.0 X 1.25 | | | | | | | | | | |
| Taperlock Plug 6H | 302120510 | 302120520 | \$32.00 | 302120530 | \$75.00 | 12.7mm | 7.9mm | 7.188mm | 7.348mm | 1 |
| Reversible Plug 6H | 312120510 | 312120520 | \$46.00 | 312120530 | \$104.00 | 31.8mm | 31.8mm | 7.188mm | 7.348mm | 4W |
| Ring 6g | 362120510 | 362120520 | \$103.00 | 362120530 | \$206.00 | 8.7mm | 8.7mm | 7.160mm | 7.042mm | 2T |
| Set Plug 6g | 372120510 | 372120520 | \$83.00 | 372120530 | \$177.00 | 19.0mm | 19.0mm | 7.160mm | 7.042mm | 1 |
| M9.0 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302120710 | 302120720 | \$101.00 | 302120730 | \$213.00 | 12.7mm | 7.9mm | 8.513mm | 8.645mm | 1 |
| Reversible Plug 6H | 312120710 | 312120720 | \$126.00 | 312120730 | \$264.00 | 31.8mm | 31.8 | 8.513mm | 8.645mm | 4W |
| Ring 6g | 362120710 | 362120720 | \$271.00 | 362120730 | \$542.00 | 8.7mm | 8.7mm | 8.491mm | 8.391mm | 2T |
| Set Plug 6g | 372120710 | 372120720 | \$149.00 | 372120730 | \$309.00 | 19.0mm | 19.0mm | 8.491mm | 8.391mm | 1 |
| M9.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302121010 | 302121020 | \$80.00 | 302121030 | \$171.00 | 12.7mm | 7.9mm | 8.350mm | 8.500mm | 1 |
| Reversible Plug 6H | 312121010 | 312121020 | \$100.00 | 312121030 | \$212.00 | 31.8mm | 31.8mm | 8.350mm | 8.500mm | 4W |
| Ring 6g | 362121010 | 362121020 | \$215.00 | 362121030 | \$430.00 | 8.7mm | 8.7mm | 8.324mm | 8.212mm | 2T |
| Set Plug 6g | 372121010 | 372121020 | \$119.00 | 372121030 | \$249.00 | 19.0mm | 19.0mm | 8.324mm | 8.212mm | 1 |
| M9.0 X 1.25 | | | | | | | | | | |
| Taperlock Plug 6H | 302122010 | 302122020 | \$80.00 | 302122030 | \$171.00 | 12.7mm | 7.9mm | 8.188mm | 8.348mm | 1 |
| Reversible Plug 6H | 312122010 | 312122020 | \$100.00 | 312122030 | \$212.00 | 31.8mm | 31.8mm | 8.188mm | 8.348mm | 4W |
| Ring 6g | 362122010 | 362122020 | \$215.00 | 362122030 | \$430.00 | 8.7mm | 8.7mm | 8.160mm | 8.042mm | 2T |
| Set Plug 6g | 372122010 | 372122020 | \$119.00 | 372122030 | \$249.00 | 19.0mm | 19.0mm | 8.160mm | 8.042mm | 1 |
| M10.0 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302123510 | 302123520 | \$42.00 | 302123530 | \$95.00 | 19.0mm | 9.5mm | 9.513mm | 9.645mm | 2 |
| Reversible Plug 6H | 312123510 | 312123520 | \$60.00 | 312123530 | \$132.00 | 44.5mm | 44.5mm | 9.513mm | 9.645mm | 4W |
| Ring 6g | 362123510 | 362123520 | \$119.00 | 362123530 | \$238.00 | 11.1mm | 11.1mm | 9.491mm | 9.391mm | 3T |
| Set Plug 6g | 372123510 | 372123520 | \$96.00 | 372123530 | \$203.00 | 25.4mm | 25.4mm | 9.491mm | 9.391mm | 2 |
| M10.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302124010 | 302124020 | \$42.00 | 302124030 | \$95.00 | 19.0mm | 9.5mm | 9.350mm | 9.500mm | 2 |
| Reversible Plug 6H | 312124010 | 312124020 | \$60.00 | 312124030 | \$132.00 | 44.5mm | 44.5mm | 9.350mm | 9.500mm | 4W |
| Ring 6g | 362124010 | 362124020 | \$119.00 | 362124030 | \$238.00 | 11.1mm | 11.1mm | 9.324mm | 9.212mm | 3T |
| Set Plug 6g | 372124010 | 372124020 | \$96.00 | 372124030 | \$203.00 | 25.4mm | 25.4mm | 9.324mm | 9.212mm | 2 |
| M10.0 X 1.25 | | | | | | | | | | |
| Taperlock Plug 6H | 302124510 | 302124520 | \$36.00 | 302124530 | \$83.00 | 19.0mm | 9.5mm | 9.188mm | 9.348mm | 2 |
| Reversible Plug 6H | 312124510 | 312124520 | \$47.00 | 312124530 | \$106.00 | 44.5mm | 44.5mm | 9.188mm | 9.348mm | 4W |
| Ring 6g | 362124510 | 362124520 | \$113.00 | 362124530 | \$226.00 | 11.1mm | 11.1mm | 9.160mm | 9.042mm | 3T |
| Set Plug 6g | 372124510 | 372124520 | \$89.00 | 372124530 | \$189.00 | 25.4mm | 25.4mm | 9.160mm | 9.042mm | 2 |
| M10.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302125510 | 302125520 | \$36.00 | 302125530 | \$83.00 | 19.0mm | 9.5mm | 9.026mm | 9.206mm | 2 |
| Reversible Plug 6H | 312125510 | 312125520 | \$47.00 | 312125530 | \$106.00 | 44.5mm | 44.5mm | 9.026mm | 9.206mm | 4W |
| Ring 6g | 362125510 | 362125520 | \$113.00 | 362125530 | \$226.00 | 11.1mm | 11.1mm | 8.994mm | 8.862mm | 3T |
| Set Plug 6g | 372125510 | 372125520 | \$89.00 | 372125530 | \$189.00 | 25.4mm | 25.4mm | 8.994mm | 8.862mm | 2 |
| M11.0 X .75 | | | | | | | | | | |
| Taperlock Plug 6H | 302126010 | 302126020 | \$106.00 | 302126030 | \$223.00 | 19.0mm | 9.5mm | 10.513mm | 10.645mm | 2 |
| Reversible Plug 6H | 312126010 | 312126020 | \$132.00 | 312126030 | \$278.50 | 44.5mm | 44.5mm | 10.513mm | 10.645mm | 5W |
| Ring 6g | 362126010 | 362126020 | \$292.00 | 362126030 | \$584.00 | 11.1mm | 11.1mm | 10.491mm | 10.391mm | 3T |
| Set Plug 6g | 372126010 | 372126020 | \$157.00 | 372126030 | \$325.00 | 25.4mm | 25.4mm | 10.491mm | 10.391mm | 2 |

Standard Thread Gages

METRIC

| | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|---------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|----------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| M11.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302126510 | 302126520 | \$85.00 | 302126530 | \$181.00 | 19.0mm | 9.5mm | 10.350mm | 10.500mm | 2 |
| Reversible Plug 6H | 312126510 | 312126520 | \$106.00 | 312126530 | \$226.50 | 44.5mm | 44.5mm | 10.350mm | 10.500mm | 5W |
| Ring 6g | 362126510 | 362126520 | \$234.00 | 362126530 | \$468.00 | 11.1mm | 11.1mm | 10.324mm | 10.212mm | 3T |
| Set Plug 6g | 372126510 | 372126520 | \$126.00 | 372126530 | \$263.00 | 25.4mm | 25.4mm | 10.324mm | 10.212mm | 2 |
| M11.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302127010 | 302127020 | \$80.00 | 302127030 | \$171.00 | 19.0mm | 9.5mm | 10.026mm | 10.206mm | 2 |
| Reversible Plug 6H | 312127010 | 312127020 | \$100.00 | 312127030 | \$214.50 | 44.5mm | 44.5mm | 10.026mm | 10.206mm | 5W |
| Ring 6g | 362127010 | 362127020 | \$215.00 | 362127030 | \$430.00 | 11.1mm | 11.1mm | 9.994mm | 9.862mm | 3T |
| Set Plug 6g | 372127010 | 372127020 | \$119.00 | 372127030 | \$249.00 | 25.4mm | 25.4mm | 9.994mm | 9.862mm | 2 |
| M12.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302128010 | 302128020 | \$44.00 | 302128030 | \$99.00 | 19.0mm | 9.5mm | 11.350mm | 11.510mm | 2 |
| Reversible Plug 6H | 312128010 | 312128020 | \$61.00 | 312128030 | \$136.50 | 44.5mm | 44.5mm | 11.350mm | 11.510mm | 5W |
| Ring 6g | 362128010 | 362128020 | \$133.00 | 362128030 | \$266.00 | 11.1mm | 11.1mm | 11.324mm | 11.206mm | 3T |
| Set Plug 6g | 372128010 | 372128020 | \$98.00 | 372128030 | \$207.00 | 25.4mm | 25.4mm | 11.324mm | 11.206mm | 2 |
| M12.0 X 1.25 | | | | | | | | | | |
| Taperlock Plug 6H | 302128510 | 302128520 | \$38.00 | 302128530 | \$87.00 | 19.0mm | 9.5mm | 11.188mm | 11.368mm | 2 |
| Reversible Plug 6H | 312128510 | 312128520 | \$49.00 | 312128530 | \$112.50 | 44.5mm | 44.5mm | 11.188mm | 11.368mm | 5W |
| Ring 6g | 362128510 | 362128520 | \$121.00 | 362128530 | \$242.00 | 11.1mm | 11.1mm | 11.160mm | 11.028mm | 3T |
| Set Plug 6g | 372128510 | 372128520 | \$92.00 | 372128530 | \$195.00 | 25.4mm | 25.4mm | 11.160mm | 11.028mm | 2 |
| M12.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302129510 | 302129520 | \$38.00 | 302129530 | \$87.00 | 19.0mm | 9.5mm | 11.026mm | 11.216mm | 2 |
| Reversible Plug 6H | 312129510 | 312129520 | \$49.00 | 312129530 | \$112.50 | 44.5mm | 44.5mm | 11.026mm | 11.216mm | 5W |
| Ring 6g | 362129510 | 362129520 | \$121.00 | 362129530 | \$242.00 | 11.1mm | 11.1mm | 10.994mm | 10.854mm | 3T |
| Set Plug 6g | 372129510 | 372129520 | \$92.00 | 372129530 | \$195.00 | 25.4mm | 25.4mm | 10.994mm | 10.854mm | 2 |
| M12.0 X 1.75 | | | | | | | | | | |
| Taperlock Plug 6H | 302130510 | 302130520 | \$38.00 | 302130530 | \$87.00 | 19.0mm | 9.5mm | 10.863mm | 11.063mm | 2 |
| Reversible Plug 6H | 312130510 | 312130520 | \$49.00 | 312130530 | \$112.50 | 44.5mm | 44.5mm | 10.863mm | 11.063mm | 5W |
| Ring 6g | 362130510 | 362130520 | \$121.00 | 362130530 | \$242.00 | 11.1mm | 11.1mm | 10.829mm | 10.679mm | 3T |
| Set Plug 6g | 372130510 | 372130520 | \$92.00 | 372130530 | \$195.00 | 25.4mm | 25.4mm | 10.829mm | 10.679mm | 2 |
| M14.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302131010 | 302131020 | \$89.00 | 302131030 | \$189.00 | 22.2mm | 12.7mm | 13.350mm | 13.510mm | 3 |
| Reversible Plug 6H | 312131010 | 312131020 | \$110.00 | 312131030 | \$239.50 | 44.5mm | 44.5mm | 13.350mm | 13.510mm | 6W |
| Ring 6g | 362131010 | 362131020 | \$234.00 | 362131030 | \$468.00 | 14.3mm | 14.3mm | 13.324mm | 13.206mm | 4T |
| Set Plug 6g | 372131010 | 372131020 | \$132.00 | 372131030 | \$275.00 | 31.8mm | 31.8mm | 13.324mm | 13.206mm | 3 |
| M14.0 X 1.25 | | | | | | | | | | |
| Taperlock Plug 6H | 302131510 | 302131520 | \$80.00 | 302131530 | \$171.00 | 22.2mm | 12.7mm | 13.188mm | 13.368mm | 3 |
| Reversible Plug 6H | 312131510 | 312131520 | \$100.00 | 312131530 | \$219.50 | 44.5mm | 44.5mm | 13.188mm | 13.368mm | 6W |
| Ring 6g | 362131510 | 362131520 | \$224.00 | 362131530 | \$448.00 | 14.3mm | 14.3mm | 13.160mm | 13.028mm | 4T |
| Set Plug 6g | 372131510 | 372131520 | \$119.00 | 372131530 | \$249.00 | 31.8mm | 31.8mm | 13.160mm | 13.028mm | 3 |
| M14.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302132010 | 302132020 | \$42.00 | 302132030 | \$95.00 | 22.2mm | 12.7mm | 13.026mm | 13.216mm | 3 |
| Reversible Plug 6H | 312132010 | 312132020 | \$55.00 | 312132030 | \$129.50 | 44.5mm | 44.5mm | 13.026mm | 13.216mm | 6W |
| Ring 6g | 362132010 | 362132020 | \$126.00 | 362132030 | \$252.00 | 14.3mm | 14.3mm | 12.994mm | 12.854mm | 4T |
| Set Plug 6g | 372132010 | 372132020 | \$104.00 | 372132030 | \$219.00 | 31.8mm | 31.8mm | 12.994mm | 12.854mm | 3 |
| M14.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302133010 | 302133020 | \$42.00 | 302133030 | \$95.00 | 22.2mm | 12.7mm | 12.701mm | 12.913mm | 3 |
| Reversible Plug 6H | 312133010 | 312133020 | \$55.00 | 312133030 | \$129.50 | 44.5mm | 44.5mm | 12.701mm | 12.913mm | 6W |
| Ring 6g | 362133010 | 362133020 | \$126.00 | 362133030 | \$252.00 | 14.3mm | 14.3mm | 12.663mm | 12.503mm | 4T |
| Set Plug 6g | 372133010 | 372133020 | \$104.00 | 372133030 | \$219.00 | 31.8mm | 31.8mm | 12.663mm | 12.503mm | 3 |
| M15.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302134510 | 302134520 | \$48.00 | 302134530 | \$107.00 | 22.2mm | 12.7mm | 14.350mm | 14.510mm | 3 |
| Reversible Plug 6H | 312134510 | 312134520 | \$62.00 | 312134530 | \$143.50 | 44.5mm | 44.5mm | 14.350mm | 14.510mm | 6W |
| Ring 6g | 362134510 | 362134520 | \$132.00 | 362134530 | \$264.00 | 14.3mm | 14.3mm | 14.324mm | 14.206mm | 4T |
| Set Plug 6g | 372134510 | 372134520 | \$106.00 | 372134530 | \$223.00 | 31.8mm | 31.8mm | 14.324mm | 14.206mm | 3 |

Standard Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M15.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302135510 | 302135520 | \$48.00 | 302135530 | \$107.00 | 22.2mm | 12.7mm | 14.026mm | 14.216mm | 3 |
| Reversible Plug 6H | 312135510 | 312135520 | \$62.00 | 312135530 | \$143.50 | 44.5mm | 44.5mm | 14.026mm | 14.216mm | 6W |
| Ring 6g | 362135510 | 362135520 | \$132.00 | 362135530 | \$264.00 | 14.3mm | 14.3mm | 13.994mm | 13.854mm | 4T |
| Set Plug 6g | 372135510 | 372135520 | \$106.00 | 372135530 | \$223.00 | 31.8mm | 31.8mm | 13.994mm | 13.854mm | 3 |
| M16.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302136010 | 302136020 | \$102.00 | 302136030 | \$215.00 | 22.2mm | 12.7mm | 15.350mm | 15.510mm | 3 |
| Reversible Plug 6H | 312136010 | 312136020 | \$127.00 | 312136030 | \$273.50 | 44.5mm | 44.5mm | 15.350mm | 15.510mm | 6W |
| Ring 6g | 362136010 | 362136020 | \$256.00 | 362136030 | \$512.00 | 14.3mm | 14.3mm | 15.324mm | 15.206mm | 4T |
| Set Plug 6g | 372136010 | 372136020 | \$151.00 | 372136030 | \$313.00 | 31.8mm | 31.8mm | 15.324mm | 15.206mm | 3 |
| M16.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302137010 | 302137020 | \$43.00 | 302137030 | \$97.00 | 22.2mm | 12.7mm | 15.026mm | 15.216mm | 3 |
| Reversible Plug 6H | 312137010 | 312137020 | \$58.00 | 312137030 | \$135.50 | 44.5mm | 44.5mm | 15.026mm | 15.216mm | 6W |
| Ring 6g | 362137010 | 362137020 | \$126.00 | 362137030 | \$252.00 | 14.3mm | 14.3mm | 14.994mm | 14.854mm | 4T |
| Set Plug 6g | 372137010 | 372137020 | \$104.00 | 372137030 | \$219.00 | 31.8mm | 31.8mm | 14.994mm | 14.854mm | 3 |
| M16.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302138010 | 302138020 | \$43.00 | 302138030 | \$97.00 | 22.2mm | 12.7mm | 14.701mm | 14.913mm | 3 |
| Reversible Plug 6H | 312138010 | 312138020 | \$58.00 | 312138030 | \$135.50 | 44.5mm | 44.5mm | 14.701mm | 14.913mm | 6W |
| Ring 6g | 362138010 | 362138020 | \$126.00 | 362138030 | \$252.00 | 14.3mm | 14.3mm | 14.663mm | 14.503mm | 4T |
| Set Plug 6g | 372138010 | 372138020 | \$104.00 | 372138030 | \$219.00 | 31.8mm | 31.8mm | 14.663mm | 14.503mm | 3 |
| M17.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302139510 | 302139520 | \$47.00 | 302139530 | \$105.00 | 22.2mm | 12.7mm | 16.350mm | 16.510mm | 3 |
| Reversible Plug 6H | 312139510 | 312139520 | \$72.00 | 312139530 | \$164.50 | 44.5mm | 44.5mm | 16.350mm | 16.510mm | 7W |
| Ring 6g | 362139510 | 362139520 | \$184.00 | 362139530 | \$368.00 | 14.3mm | 14.3mm | 16.324mm | 16.206mm | 4T |
| Set Plug 6g | 372139510 | 372139520 | \$119.00 | 372139530 | \$249.00 | 31.8mm | 31.8mm | 16.324mm | 16.206mm | 3 |
| M17.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302140510 | 302140520 | \$47.00 | 302140530 | \$105.00 | 22.2mm | 12.7mm | 16.026mm | 16.216mm | 3 |
| Reversible Plug 6H | 312140510 | 312140520 | \$72.00 | 312140530 | \$164.50 | 44.5mm | 44.5mm | 16.026mm | 16.216mm | 7W |
| Ring 6g | 362140510 | 362140520 | \$184.00 | 362140530 | \$368.00 | 14.3mm | 14.3mm | 15.994mm | 15.854mm | 4T |
| Set Plug 6g | 372140510 | 372140520 | \$119.00 | 372140530 | \$249.00 | 31.8mm | 31.8mm | 15.994mm | 15.854mm | 3 |
| M18.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302141010 | 302141020 | \$102.00 | 302141030 | \$215.00 | 22.2mm | 12.7mm | 17.350mm | 17.510mm | 3 |
| Reversible Plug 6H | 312141010 | 312141020 | \$127.00 | 312141030 | \$274.50 | 44.5mm | 44.5mm | 17.350mm | 17.510mm | 7W |
| Ring 6g | 362141010 | 362141020 | \$256.00 | 362141030 | \$512.00 | 14.3mm | 14.3mm | 17.324mm | 17.206mm | 4T |
| Set Plug 6g | 372141010 | 372141020 | \$151.00 | 372141030 | \$313.00 | 31.8mm | 31.8mm | 17.324mm | 17.206mm | 3 |
| M18.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302142010 | 302142020 | \$48.00 | 302142030 | \$107.00 | 22.2mm | 12.7mm | 17.026mm | 17.216mm | 3 |
| Reversible Plug 6H | 312142010 | 312142020 | \$66.00 | 312142030 | \$152.50 | 44.5mm | 44.5mm | 17.026mm | 17.216mm | 7W |
| Ring 6g | 362142010 | 362142020 | \$175.00 | 362142030 | \$350.00 | 14.3mm | 14.3mm | 16.994mm | 16.854mm | 4T |
| Set Plug 6g | 372142010 | 372142020 | \$119.00 | 372142030 | \$249.00 | 31.8mm | 31.8mm | 16.994mm | 16.854mm | 3 |
| M18.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302142510 | 302142520 | \$84.00 | 302142530 | \$179.00 | 22.2mm | 12.7mm | 16.701mm | 16.913mm | 3 |
| Reversible Plug 6H | 312142510 | 312142520 | \$104.00 | 312142530 | \$228.50 | 44.5mm | 44.5mm | 16.701mm | 16.913mm | 7W |
| Ring 6g | 362142510 | 362142520 | \$234.00 | 362142530 | \$468.00 | 14.3mm | 14.3mm | 16.663mm | 16.503mm | 4T |
| Set Plug 6g | 372142510 | 372142520 | \$125.00 | 372142530 | \$261.00 | 31.8mm | 31.8mm | 16.663mm | 16.503mm | 3 |
| M18.0 X 2.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302143010 | 302143020 | \$48.00 | 302143030 | \$107.00 | 22.2mm | 12.7mm | 16.376mm | 16.600mm | 3 |
| Reversible Plug 6H | 312143010 | 312143020 | \$66.00 | 312143030 | \$152.50 | 44.5mm | 44.5mm | 16.376mm | 16.600mm | 7W |
| Ring 6g | 362143010 | 362143020 | \$175.00 | 362143030 | \$350.00 | 19.0mm | 14.3mm | 16.334mm | 16.164mm | 4T |
| Set Plug 6g | 372143010 | 372143020 | \$119.00 | 372143030 | \$249.00 | 47.6mm | 31.8mm | 16.334mm | 16.164mm | 3 |
| M20.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302144510 | 302144520 | \$66.00 | 302144530 | \$143.00 | 22.2mm | 12.7mm | 19.350mm | 19.510mm | 3 |
| Ring 6g | 362144510 | 362144520 | \$230.00 | 362144530 | \$460.00 | 14.3mm | 14.3mm | 19.324mm | 19.206mm | 4T |
| Set Plug 6g | 372144510 | 372144520 | \$145.00 | 372144530 | \$301.00 | 31.8mm | 31.8mm | 19.324mm | 19.206mm | 3 |

Standard Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M20.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302145510 | 302145520 | \$55.00 | 302145530 | \$121.00 | 22.2mm | 12.7mm | 19.026mm | 19.216mm | 3 |
| Ring 6g | 362145510 | 362145520 | \$216.00 | 362145530 | \$432.00 | 14.3mm | 14.3mm | 18.994mm | 18.854mm | 4T |
| Set Plug 6g | 372145510 | 372145520 | \$126.00 | 372145530 | \$263.00 | 31.8mm | 31.8mm | 18.994mm | 18.854mm | 3 |
| M20.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302146010 | 302146020 | \$86.00 | 302146030 | \$183.00 | 22.2mm | 12.7mm | 18.701mm | 18.913mm | 3 |
| Ring 6g | 362146010 | 362146020 | \$240.00 | 362146030 | \$480.00 | 14.3mm | 14.3mm | 18.663mm | 18.503mm | 4T |
| Set Plug 6g | 372146010 | 372146020 | \$128.00 | 372146030 | \$267.00 | 31.8mm | 31.8mm | 18.663mm | 18.503mm | 3 |
| M20.0 X 2.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302146510 | 302146520 | \$55.00 | 302146530 | \$121.00 | 22.2mm | 12.7mm | 18.376mm | 18.600mm | 3 |
| Ring 6g | 362146510 | 362146520 | \$216.00 | 362146530 | \$432.00 | 19.0mm | 14.3mm | 18.334mm | 18.164mm | 4T |
| Set Plug 6g | 372146510 | 372146520 | \$126.00 | 372146530 | \$263.00 | 47.6mm | 31.8mm | 18.334mm | 18.164mm | 3 |
| M22.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302147010 | 302147020 | \$109.00 | 302147030 | \$230.00 | 25.4mm | 15.9mm | 21.350mm | 21.510mm | 4 |
| Ring 6g | 362147010 | 362147020 | \$265.00 | 362147030 | \$530.00 | 17.5mm | 17.5mm | 21.324mm | 21.206mm | 5T |
| Set Plug 6g | 372147010 | 372147020 | \$163.00 | 372147030 | \$338.00 | 38.1mm | 38.1mm | 21.324mm | 21.206mm | 4 |
| M22.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302148010 | 302148020 | \$56.00 | 302148030 | \$124.00 | 25.4mm | 15.9mm | 21.026mm | 21.216mm | 4 |
| Ring 6g | 362148010 | 362148020 | \$222.00 | 362148030 | \$444.00 | 17.5mm | 17.5mm | 20.994mm | 20.854mm | 5T |
| Set Plug 6g | 372148010 | 372148020 | \$126.00 | 372148030 | \$264.00 | 38.1mm | 38.1mm | 20.994mm | 20.854mm | 4 |
| M22.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302148510 | 302148520 | \$86.00 | 302148530 | \$184.00 | 25.4mm | 15.9mm | 20.701mm | 20.913mm | 4 |
| Ring 6g | 362148510 | 362148520 | \$240.00 | 362148530 | \$480.00 | 17.5mm | 17.5mm | 20.663mm | 20.503mm | 5T |
| Set Plug 6g | 372148510 | 372148520 | \$128.00 | 372148530 | \$268.00 | 38.1mm | 38.1mm | 20.663mm | 20.503mm | 4 |
| M22.0 X 2.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302149010 | 302149020 | \$56.00 | 302149030 | \$124.00 | 25.4mm | 15.9mm | 20.376mm | 20.600mm | 4 |
| Ring 6g | 362149010 | 362149020 | \$222.00 | 362149030 | \$444.00 | 23.8mm | 17.5mm | 20.334mm | 20.164mm | 5T |
| Set Plug 6g | 372149010 | 372149020 | \$126.00 | 372149030 | \$264.00 | 54.0mm | 38.1mm | 20.334mm | 20.164mm | 4 |
| M24.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302149510 | 302149520 | \$110.00 | 302149530 | \$232.00 | 25.4mm | 15.9mm | 23.350mm | 23.520mm | 4 |
| Ring 6g | 362149510 | 362149520 | \$276.00 | 362149530 | \$552.00 | 17.5mm | 17.5mm | 23.324mm | 23.199mm | 5T |
| Set Plug 6g | 372149510 | 372149520 | \$164.00 | 372149530 | \$340.00 | 38.1mm | 38.1mm | 23.324mm | 23.199mm | 4 |
| M24.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302150010 | 302150020 | \$95.00 | 302150030 | \$202.00 | 25.4mm | 15.9mm | 23.026mm | 23.226mm | 4 |
| Ring 6g | 362150010 | 362150020 | \$258.00 | 362150030 | \$516.00 | 17.5mm | 17.5mm | 22.994mm | 22.844mm | 5T |
| Set Plug 6g | 372150010 | 372150020 | \$140.00 | 372150030 | \$292.00 | 38.1mm | 38.1mm | 22.994mm | 22.844mm | 4 |
| M24.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302150510 | 302150520 | \$60.00 | 302150530 | \$132.00 | 25.4mm | 15.9mm | 22.701mm | 22.925mm | 4 |
| Ring 6g | 362150510 | 362150520 | \$252.00 | 362150530 | \$504.00 | 17.5mm | 17.5mm | 22.663mm | 22.493mm | 5T |
| Set Plug 6g | 372150510 | 372150520 | \$137.00 | 372150530 | \$286.00 | 38.1mm | 38.1mm | 22.663mm | 22.493mm | 4 |
| M24.0 X 3.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302151510 | 302151520 | \$60.00 | 302151530 | \$132.00 | 25.4mm | 15.9mm | 22.051mm | 22.316mm | 4 |
| Ring 6g | 362151510 | 362151520 | \$252.00 | 362151530 | \$504.00 | 23.8mm | 17.5mm | 22.003mm | 21.803mm | 5T |
| Set Plug 6g | 372151510 | 372151520 | \$137.00 | 372151530 | \$286.00 | 54.0mm | 38.1mm | 22.003mm | 21.803mm | 4 |
| M25.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302152010 | 302152020 | \$110.00 | 302152030 | \$232.00 | 25.4mm | 15.9mm | 24.350mm | 24.520mm | 4 |
| Ring 6g | 362152010 | 362152020 | \$276.00 | 362152030 | \$552.00 | 17.5mm | 17.5mm | 24.324mm | 24.199mm | 5T |
| Set Plug 6g | 372152010 | 372152020 | \$164.00 | 372152030 | \$340.00 | 38.1mm | 38.1mm | 24.324mm | 24.199mm | 4 |
| M25.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302153010 | 302153020 | \$95.00 | 302153030 | \$202.00 | 25.4mm | 15.9mm | 24.026mm | 24.226mm | 4 |
| Ring 6g | 362153010 | 362153020 | \$258.00 | 362153030 | \$516.00 | 17.5mm | 17.5mm | 23.994mm | 23.844mm | 5T |
| Set Plug 6g | 372153010 | 372153020 | \$140.00 | 372153030 | \$292.00 | 38.1mm | 38.1mm | 23.994mm | 23.844mm | 4 |
| M25.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302154010 | 302154020 | \$95.00 | 302154030 | \$202.00 | 25.4mm | 15.9mm | 23.701mm | 23.925mm | 4 |
| Ring 6g | 362154010 | 362154020 | \$258.00 | 362154030 | \$516.00 | 17.5mm | 17.5mm | 23.663mm | 23.493mm | 5T |
| Set Plug 6g | 372154010 | 372154020 | \$140.00 | 372154030 | \$292.00 | 38.1mm | 38.1mm | 23.663mm | 23.493mm | 4 |

Standard Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M26.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302155510 | 302155520 | \$113.00 | 302155530 | \$238.00 | 25.4mm | 15.9mm | 25.350mm | 25.520mm | 4 |
| Ring 6g | 362155510 | 362155520 | \$292.00 | 362155530 | \$584.00 | 17.5mm | 17.5mm | 25.324mm | 25.199mm | 5T |
| Set Plug 6g | 372155510 | 372155520 | \$167.00 | 372155530 | \$346.00 | 38.1mm | 38.1mm | 25.324mm | 25.199mm | 4 |
| M26.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302156510 | 302156520 | \$101.00 | 302156530 | \$214.00 | 25.4mm | 15.9mm | 25.026mm | 25.226mm | 4 |
| Ring 6g | 362156510 | 362156520 | \$246.00 | 362156530 | \$492.00 | 17.5mm | 17.5mm | 24.994mm | 24.844mm | 5T |
| Set Plug 6g | 372156510 | 372156520 | \$149.00 | 372156530 | \$310.00 | 38.1mm | 38.1mm | 24.994mm | 24.844mm | 4 |
| M27.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302157010 | 302157020 | \$113.00 | 302157030 | \$238.00 | 25.4mm | 15.9mm | 26.350mm | 26.520mm | 4 |
| Ring 6g | 362157010 | 362157020 | \$292.00 | 362157030 | \$584.00 | 17.5mm | 17.5mm | 26.324mm | 26.199mm | 5T |
| Set Plug 6g | 372157010 | 372157020 | \$167.00 | 372157030 | \$346.00 | 38.1mm | 38.1mm | 26.324mm | 26.199mm | 4 |
| M27.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302157510 | 302157520 | \$101.00 | 302157530 | \$214.00 | 25.4mm | 15.9mm | 26.026mm | 26.226mm | 4 |
| Ring 6g | 362157510 | 362157520 | \$246.00 | 362157530 | \$492.00 | 17.5mm | 17.5mm | 25.994mm | 25.844mm | 5T |
| Set Plug 6g | 372157510 | 372157520 | \$149.00 | 372157530 | \$310.00 | 38.1mm | 38.1mm | 25.994mm | 25.844mm | 4 |
| M27.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302158010 | 302158020 | \$83.00 | 302158030 | \$178.00 | 25.4mm | 15.9mm | 25.701mm | 25.925mm | 4 |
| Ring 6g | 362158010 | 362158020 | \$246.00 | 362158030 | \$492.00 | 17.5mm | 17.5mm | 25.663mm | 25.493mm | 5T |
| Set Plug 6g | 372158010 | 372158020 | \$162.00 | 372158030 | \$336.00 | 38.1mm | 38.1mm | 25.663mm | 25.493mm | 4 |
| M27.0 X 3.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302159010 | 302159020 | \$83.00 | 302159030 | \$178.00 | 25.4mm | 15.9mm | 25.051mm | 25.316mm | 4 |
| Ring 6g | 362159010 | 362159020 | \$246.00 | 362159030 | \$492.00 | 23.8mm | 17.5mm | 25.003mm | 24.803mm | 5T |
| Set Plug 6g | 372159010 | 372159020 | \$162.00 | 372159030 | \$336.00 | 54.0mm | 38.1mm | 25.003mm | 24.803mm | 4 |
| M28.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302160510 | 302160520 | \$113.00 | 302160530 | \$238.00 | 25.4mm | 15.9mm | 27.350mm | 27.520mm | 4 |
| Ring 6g | 362160510 | 362160520 | \$292.00 | 362160530 | \$584.00 | 17.5mm | 17.5mm | 27.324mm | 27.199mm | 5T |
| Set Plug 6g | 372160510 | 372160520 | \$180.00 | 372160530 | \$372.00 | 38.1mm | 38.1mm | 27.324mm | 27.199mm | 4 |
| M28.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302161510 | 302161520 | \$102.00 | 302161530 | \$216.00 | 25.4mm | 15.9mm | 27.026mm | 27.226mm | 4 |
| Ring 6g | 362161510 | 362161520 | \$246.00 | 362161530 | \$492.00 | 17.5mm | 17.5mm | 26.994mm | 26.844mm | 5T |
| Set Plug 6g | 372161510 | 372161520 | \$168.00 | 372161530 | \$348.00 | 38.1mm | 38.1mm | 26.994mm | 26.844mm | 4 |
| M28.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302162510 | 302162520 | \$102.00 | 302162530 | \$216.00 | 25.4mm | 15.9mm | 26.701mm | 26.925mm | 4 |
| Ring 6g | 362162510 | 362162520 | \$246.00 | 362162530 | \$492.00 | 17.5mm | 17.5mm | 26.663mm | 26.493mm | 5T |
| Set Plug 6g | 372162510 | 372162520 | \$168.00 | 372162530 | \$348.00 | 38.1mm | 38.1mm | 26.663mm | 26.493mm | 4 |
| M30.0 X 1.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302163010 | 302163020 | \$115.00 | 302163030 | \$243.00 | 25.4mm | 19.0mm | 29.350mm | 29.520mm | 5 |
| Ring 6g | 362163010 | 362163020 | \$293.00 | 362163030 | \$586.00 | 19.0mm | 19.0mm | 29.324mm | 29.199mm | 6T |
| Set Plug 6g | 372163010 | 372163020 | \$172.00 | 372163030 | \$357.00 | 41.3mm | 41.3mm | 29.324mm | 29.199mm | 5 |
| M30.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302164010 | 302164020 | \$101.00 | 302164030 | \$215.00 | 25.4mm | 19.0mm | 29.026mm | 29.226mm | 5 |
| Ring 6g | 362164010 | 362164020 | \$263.00 | 362164030 | \$526.00 | 19.0mm | 19.0mm | 28.994mm | 28.844mm | 6T |
| Set Plug 6g | 372164010 | 372164020 | \$162.00 | 372164030 | \$337.00 | 41.3mm | 41.3mm | 28.994mm | 28.844mm | 5 |
| M30.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302165010 | 302165020 | \$101.00 | 302165030 | \$215.00 | 25.4mm | 19.0mm | 28.701mm | 28.925mm | 5 |
| Ring 6g | 362165010 | 362165020 | \$263.00 | 362165030 | \$526.00 | 19.0mm | 19.0mm | 28.663mm | 28.493mm | 6T |
| Set Plug 6g | 372165010 | 372165020 | \$162.00 | 372165030 | \$337.00 | 41.3mm | 41.3mm | 28.663mm | 28.493mm | 5 |
| M30.0 X 3.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302166010 | 302166020 | \$126.00 | 302166030 | \$265.00 | 31.8mm | 19.0mm | 27.727mm | 28.007mm | 5 |
| Ring 6g | 362166010 | 362166020 | \$316.00 | 362166030 | \$632.00 | 28.6mm | 19.0mm | 27.674mm | 27.462mm | 6T |
| Set Plug 6g | 372166010 | 372166020 | \$187.00 | 372166030 | \$387.00 | 60.3mm | 41.3mm | 27.674mm | 27.462mm | 5 |
| M32.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302167510 | 302167520 | \$108.00 | 302167530 | \$229.00 | 25.4mm | 19.0mm | 31.026mm | 31.226mm | 5 |
| Ring 6g | 362167510 | 362167520 | \$276.00 | 362167530 | \$552.00 | 19.0mm | 19.0mm | 30.994mm | 30.844mm | 6T |
| Set Plug 6g | 372167510 | 372167520 | \$168.00 | 372167530 | \$349.00 | 41.3mm | 41.3mm | 30.994mm | 30.844mm | 5 |

Standard Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|---------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M32.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302168510 | 302168520 | \$108.00 | 302168530 | \$229.00 | 25.4mm | 19.0mm | 30.701mm | 30.925mm | 5 |
| Ring 6g | 362168510 | 362168520 | \$276.00 | 362168530 | \$552.00 | 19.0mm | 19.0mm | 30.663mm | 30.493mm | 6T |
| Set Plug 6g | 372168510 | 372168520 | \$168.00 | 372168530 | \$349.00 | 41.3mm | 41.3mm | 30.663mm | 30.493mm | 5 |
| M33.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302169010 | 302169020 | \$108.00 | 302169030 | \$229.00 | 25.4mm | 19.0mm | 32.026mm | 32.226mm | 5 |
| Ring 6g | 362169010 | 362169020 | \$276.00 | 362169030 | \$552.00 | 19.0mm | 19.0mm | 31.994mm | 31.844mm | 6T |
| Set Plug 6g | 372169010 | 372169020 | \$168.00 | 372169030 | \$349.00 | 41.3mm | 41.3mm | 31.994mm | 31.844mm | 5 |
| M33.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302170010 | 302170020 | \$106.00 | 302170030 | \$225.00 | 25.4mm | 19.0mm | 31.701mm | 31.925mm | 5 |
| Ring 6g | 362170010 | 362170020 | \$276.00 | 362170030 | \$552.00 | 19.0mm | 19.0mm | 31.663mm | 31.493mm | 6T |
| Set Plug 6g | 372170010 | 372170020 | \$180.00 | 372170030 | \$373.00 | 41.3mm | 41.3mm | 31.663mm | 31.493mm | 5 |
| M33.0 X 3.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302171010 | 302171020 | \$106.00 | 302171030 | \$225.00 | 31.8mm | 19.0mm | 30.727mm | 31.007mm | 5 |
| Ring 6g | 362171010 | 362171020 | \$300.00 | 362171030 | \$600.00 | 28.6mm | 19.0mm | 30.674mm | 30.462mm | 6T |
| Set Plug 6g | 372171010 | 372171020 | \$194.00 | 372171030 | \$401.00 | 60.3mm | 41.3mm | 30.674mm | 30.462mm | 5 |
| M35.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302172510 | 302172520 | \$120.00 | 302172530 | \$253.00 | 25.4mm | 19.0mm | 34.026mm | 34.226mm | 5 |
| Ring 6g | 362172510 | 362172520 | \$312.00 | 362172530 | \$624.00 | 19.0mm | 19.0mm | 33.994mm | 33.844mm | 6T |
| Set Plug 6g | 372172510 | 372172520 | \$198.00 | 372172530 | \$409.00 | 41.3mm | 41.3mm | 33.994mm | 33.844mm | 5 |
| M36.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302173010 | 302173020 | \$120.00 | 302173030 | \$253.00 | 25.4mm | 19.0mm | 35.026mm | 35.226mm | 5 |
| Ring 6g | 362173010 | 362173020 | \$286.00 | 362173030 | \$572.00 | 19.0mm | 19.0mm | 34.994mm | 34.844mm | 6T |
| Set Plug 6g | 372173010 | 372173020 | \$180.00 | 372173030 | \$373.00 | 41.3mm | 41.3mm | 34.994mm | 34.844mm | 5 |
| M36.0 X 2.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302174010 | 302174020 | \$120.00 | 302174030 | \$253.00 | 25.4mm | 19.0mm | 34.701mm | 34.925mm | 5 |
| Ring 6g | 362174010 | 362174020 | \$286.00 | 362174030 | \$572.00 | 19.0mm | 19.0mm | 34.663mm | 34.493mm | 6T |
| Set Plug 6g | 372174010 | 372174020 | \$180.00 | 372174030 | \$373.00 | 41.3mm | 41.3mm | 34.663mm | 34.493mm | 5 |
| M36.0 X 3.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302175010 | 302175020 | \$120.00 | 302175030 | \$253.00 | 31.8mm | 19.0mm | 34.051mm | 34.316mm | 5 |
| Ring 6g | 362175010 | 362175020 | \$300.00 | 362175030 | \$600.00 | 28.6mm | 19.0mm | 34.003mm | 33.803mm | 6T |
| Set Plug 6g | 372175010 | 372175020 | \$180.00 | 372175030 | \$373.00 | 60.3mm | 41.3mm | 34.003mm | 33.803mm | 5 |
| M36.0 X 4.00 | | | | | | | | | | |
| Taperlock Plug 6H | 302176010 | 302176020 | \$137.00 | 302176030 | \$287.00 | 31.8mm | 19.0mm | 33.402mm | 33.702mm | 5 |
| Ring 6g | 362176010 | 362176020 | \$332.00 | 362176030 | \$664.00 | 28.6mm | 19.0mm | 33.342mm | 33.118mm | 6T |
| Set Plug 6g | 372176010 | 372176020 | \$186.00 | 372176030 | \$385.00 | 60.3mm | 41.3mm | 33.342mm | 33.118mm | 5 |
| M38.0 X 1.50 | | | | | | | | | | |
| Taperlock Plug 6H | 302177510 | 302177520 | \$138.00 | 302177530 | \$289.00 | 25.4mm | 19.0mm | 37.026mm | 37.226mm | 5 |
| Ring 6g | 362177510 | 362177520 | \$334.00 | 362177530 | \$668.00 | 19.0mm | 19.0mm | 36.994mm | 36.844mm | 6T |
| Set Plug 6g | 372177510 | 372177520 | \$192.00 | 372177530 | \$397.00 | 41.3mm | 41.3mm | 36.994mm | 36.844mm | 5 |
| M39.0 X 1.50 | | | | | | | | | | |
| Trilock Plug 6H | 302178010 | 302178020 | \$150.00 | 302178030 | \$317.00 | 31.8mm | 22.2mm | 38.026mm | 38.226mm | 5-1/2 |
| Ring 6g | 362178010 | 362178020 | \$324.00 | 362178030 | \$648.00 | 20.6mm | 20.6mm | 37.994mm | 37.844mm | |
| Set Plug 6g | 372178010 | 372178020 | \$223.00 | 372178030 | \$463.00 | 47.6mm | 47.6mm | 37.994mm | 37.844mm | 5-1/2 |
| M39.0 X 2.00 | | | | | | | | | | |
| Trilock Plug 6H | 302179010 | 302179020 | \$150.00 | 302179030 | \$317.00 | 31.8mm | 22.2mm | 37.701mm | 37.925mm | 5-1/2 |
| Ring 6g | 362179010 | 362179020 | \$324.00 | 362179030 | \$648.00 | 20.6mm | 20.6mm | 37.663mm | 37.493mm | |
| Set Plug 6g | 372179010 | 372179020 | \$223.00 | 372179030 | \$463.00 | 47.6mm | 47.6mm | 37.663mm | 37.493mm | 5-1/2 |
| M39.0 X 3.00 | | | | | | | | | | |
| Trilock Plug 6H | 302180010 | 302180020 | \$150.00 | 302180030 | \$317.00 | 31.8mm | 22.2mm | 37.051mm | 37.316mm | 5-1/2 |
| Ring 6g | 362180010 | 362180020 | \$324.00 | 362180030 | \$648.00 | 31.8mm | 20.6mm | 37.003mm | 36.803mm | |
| Set Plug 6g | 372180010 | 372180020 | \$223.00 | 372180030 | \$463.00 | 73.0mm | 47.6mm | 37.003mm | 36.803mm | 5-1/2 |
| M39.0 X 4.00 | | | | | | | | | | |
| Trilock Plug 6H | 302181010 | 302181020 | \$172.00 | 302181030 | \$361.00 | 47.6mm | 22.2mm | 36.402mm | 36.702mm | 5-1/2 |
| Ring 6g | 362181010 | 362181020 | \$340.00 | 362181030 | \$680.00 | 31.8mm | 20.6mm | 36.342mm | 36.118mm | |
| Set Plug 6g | 372181010 | 372181020 | \$254.00 | 372181030 | \$525.00 | 73.0mm | 47.6mm | 36.342mm | 36.118mm | 5-1/2 |

Standard Left Hand Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No | |
|-----------------------|-------------------|-------------|-----------|-------------|-----------|-------------|--------|-----------------|---------|-----------|-----|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | | |
| M1.6 X .35 LH | Taperlock Plug 6H | 302501010 | 302501020 | \$106.00 | 302501030 | \$224.00 | 6.4mm | 4.8mm | 1.373mm | 1.458mm | 000 |
| | Ring 6g | 362501010 | 362501020 | \$391.00 | 362501030 | \$782.00 | 2.4mm | 2.4mm | 1.354mm | 1.291mm | 1T |
| | Set Plug 6g | 372501010 | 372501020 | \$157.00 | 372501030 | \$326.00 | 5.6mm | 5.6mm | 1.354mm | 1.291mm | 000 |
| M1.8 X .35 LH | Taperlock Plug 6H | 302502510 | 302502520 | \$106.00 | 302502530 | \$224.00 | 6.4mm | 4.8mm | 1.573mm | 1.658mm | 000 |
| | Ring 6g | 362502510 | 362502520 | \$391.00 | 362502530 | \$782.00 | 2.4mm | 2.4mm | 1.554mm | 1.491mm | 1T |
| | Set Plug 6g | 372502510 | 372502520 | \$158.00 | 372502530 | \$328.00 | 5.6mm | 5.6mm | 1.554mm | 1.491mm | 000 |
| M2.0 X .40 LH | Taperlock Plug 6H | 302504010 | 302504020 | \$106.00 | 302504030 | \$224.00 | 6.4mm | 4.8mm | 1.740mm | 1.830mm | 000 |
| | Ring 6g | 362504010 | 362504020 | \$276.00 | 362504030 | \$552.00 | 2.4mm | 2.4mm | 1.721mm | 1.654mm | 1T |
| | Set Plug 6g | 372504010 | 372504020 | \$158.00 | 372504030 | \$328.00 | 5.6mm | 5.6mm | 1.721mm | 1.654mm | 000 |
| M2.2 X .45 LH | Taperlock Plug 6H | 302505510 | 302505520 | \$109.00 | 302505530 | \$230.00 | 6.4mm | 4.8mm | 1.908mm | 2.003mm | 000 |
| | Ring 6g | 362505510 | 362505520 | \$302.00 | 362505530 | \$604.00 | 2.4mm | 2.4mm | 1.888mm | 1.817mm | 1T |
| | Set Plug 6g | 372505510 | 372505520 | \$163.00 | 372505530 | \$338.00 | 5.6mm | 5.6mm | 1.888mm | 1.817mm | 000 |
| M2.50 X .35 LH | Taperlock Plug 6H | 302506010 | 302506020 | \$119.00 | 302506030 | \$250.00 | 6.4mm | 4.8mm | 2.273mm | 2.358mm | 000 |
| | Ring 6g | 362506010 | 362506020 | \$360.00 | 362506030 | \$720.00 | 4mm | 4mm | 2.254mm | 2.191mm | 1T |
| | Set Plug 6g | 372506010 | 372506020 | \$178.00 | 372506030 | \$368.00 | 9.5mm | 9.5mm | 2.254mm | 2.191mm | 000 |
| M2.5 X .45 LH | Taperlock Plug 6H | 302507010 | 302507020 | \$109.00 | 302507030 | \$230.00 | 6.4mm | 4.8mm | 2.208mm | 2.303mm | 000 |
| | Ring 6g | 362507010 | 362507020 | \$302.00 | 362507030 | \$604.00 | 4mm | 4mm | 2.188mm | 2.117mm | 1T |
| | Set Plug 6g | 372507010 | 372507020 | \$163.00 | 372507030 | \$338.00 | 9.5mm | 9.5mm | 2.188mm | 2.117mm | 000 |
| M3.0 X .35 LH | Taperlock Plug 6H | 302508010 | 302508020 | \$119.00 | 302508030 | \$249.00 | 5.6mm | 4.0mm | 2.773mm | 2.863mm | 00 |
| | Ring 6g | 362508010 | 362508020 | \$360.00 | 362508030 | \$720.00 | 4mm | 4mm | 2.754mm | 2.687mm | 1T |
| | Set Plug 6g | 372508010 | 372508020 | \$176.00 | 372508030 | \$363.00 | 9.5mm | 9.5mm | 2.754mm | 2.687mm | 00 |
| M3.0 X .50 LH | Taperlock Plug 6H | 302508510 | 302508520 | \$92.00 | 302508530 | \$195.00 | 5.6mm | 4.0mm | 2.675mm | 2.775mm | 00 |
| | Ring 6g | 362508510 | 362508520 | \$276.00 | 362508530 | \$552.00 | 4mm | 4mm | 2.655mm | 2.580mm | 1T |
| | Set Plug 6g | 372508510 | 372508520 | \$138.00 | 372508530 | \$287.00 | 9.5mm | 9.5mm | 2.655mm | 2.580mm | 00 |
| M3.5 X .35 LH | Taperlock Plug 6H | 302509010 | 302509020 | \$119.00 | 302509030 | \$249.00 | 5.6mm | 4.0mm | 3.273mm | 3.363mm | 00 |
| | Ring 6g | 362509010 | 362509020 | \$367.00 | 362509030 | \$734.00 | 4mm | 4mm | 3.254mm | 3.187mm | 1T |
| | Set Plug 6g | 372509010 | 372509020 | \$176.00 | 372509030 | \$363.00 | 9.5mm | 9.5mm | 3.254mm | 3.187mm | 00 |
| M3.5 X .60 LH | Taperlock Plug 6H | 302510010 | 302510020 | \$89.00 | 302510030 | \$189.00 | 7.9mm | 5.6mm | 3.110mm | 3.222mm | 00 |
| | Ring 6g | 362510010 | 362510020 | \$240.00 | 362510030 | \$480.00 | 4mm | 4mm | 3.089mm | 3.004mm | 1T |
| | Set Plug 6g | 372510010 | 372510020 | \$132.00 | 372510030 | \$275.00 | 9.5mm | 9.5mm | 3.089mm | 3.004mm | 00 |
| M4.0 X .50 LH | Taperlock Plug 6H | 302511010 | 302511020 | \$100.00 | 302511030 | \$211.00 | 7.1mm | 5.6mm | 3.675mm | 3.775mm | 0 |
| | Ring 6g | 362511010 | 362511020 | \$288.00 | 362511030 | \$576.00 | 4mm | 4mm | 3.655mm | 3.580mm | 1T |
| | Set Plug 6g | 372511010 | 372511020 | \$148.00 | 372511030 | \$307.00 | 10.3mm | 10.3mm | 3.655mm | 3.580mm | 0 |
| M4.0 X .70 LH | Taperlock Plug 6H | 302511510 | 302511520 | \$89.00 | 302511530 | \$189.00 | 10.3mm | 7.1mm | 3.545mm | 3.663mm | 0 |
| | Ring 6g | 362511510 | 362511520 | \$240.00 | 362511530 | \$480.00 | 4mm | 4mm | 3.523mm | 3.433mm | 1T |
| | Set Plug 6g | 372511510 | 372511520 | \$132.00 | 372511530 | \$275.00 | 10.3mm | 10.3mm | 3.523mm | 3.433mm | 0 |

Standard Left Hand Thread Gages

METRIC

| | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|-----------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|---------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| M4.5 X .50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302512010 | 302512020 | \$100.00 | 302512030 | \$211.00 | 7.1mm | 5.6mm | 4.175mm | 4.275mm | 0 |
| Ring 6g | 362512010 | 362512020 | \$294.00 | 362512030 | \$588.00 | 4.8mm | 4.8mm | 4.155mm | 4.080mm | 1T |
| Set Plug 6g | 372512010 | 372512020 | \$148.00 | 372512030 | \$307.00 | 10.3mm | 10.3mm | 4.155mm | 4.080mm | 0 |
| M4.5 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302513010 | 302513020 | \$89.00 | 302513030 | \$189.00 | 10.3mm | 7.1mm | 4.013mm | 4.131mm | 0 |
| Ring 6g | 362513010 | 362513020 | \$240.00 | 362513030 | \$480.00 | 4.8mm | 4.8mm | 3.991mm | 3.901mm | 1T |
| Set Plug 6g | 372513010 | 372513020 | \$132.00 | 372513030 | \$275.00 | 10.3mm | 10.3mm | 3.991mm | 3.901mm | 0 |
| M5.0 X .50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302513510 | 302513520 | \$100.00 | 302513530 | \$211.00 | 7.1mm | 5.6mm | 4.675mm | 4.775mm | 0 |
| Ring 6g | 362513510 | 362513520 | \$298.00 | 362513530 | \$596.00 | 4.8mm | 4.8mm | 4.655mm | 4.580mm | 1T |
| Set Plug 6g | 372513510 | 372513520 | \$148.00 | 372513530 | \$307.00 | 10.3mm | 10.3mm | 4.655mm | 4.580mm | 0 |
| M5.0 X .80 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302514510 | 302514520 | \$79.00 | 302514530 | \$169.00 | 10.3mm | 7.1mm | 4.480mm | 4.605mm | 0 |
| Ring 6g | 362514510 | 362514520 | \$221.00 | 362514530 | \$442.00 | 4.8mm | 4.8mm | 4.456mm | 4.361mm | 1T |
| Set Plug 6g | 372514510 | 372514520 | \$118.00 | 372514530 | \$247.00 | 10.3mm | 10.3mm | 4.456mm | 4.361mm | 0 |
| M5.5 X .50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302515010 | 302515020 | \$100.00 | 302515030 | \$211.00 | 7.1mm | 5.6mm | 5.175mm | 5.275mm | 0 |
| Ring 6g | 362515010 | 362515020 | \$302.00 | 362515030 | \$604.00 | 4.8mm | 4.8mm | 5.155mm | 5.080mm | 1T |
| Set Plug 6g | 372515010 | 372515020 | \$148.00 | 372515030 | \$307.00 | 10.3mm | 10.3mm | 5.155mm | 5.080mm | 0 |
| M5.5 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302516010 | 302516020 | \$92.00 | 302516030 | \$195.00 | 10.3mm | 7.1mm | 5.013mm | 5.131mm | 0 |
| Ring 6g | 362516010 | 362516020 | \$252.00 | 362516030 | \$504.00 | 4.8mm | 4.8mm | 4.991mm | 4.901mm | 1T |
| Set Plug 6g | 372516010 | 372516020 | \$138.00 | 372516030 | \$287.00 | 10.3mm | 10.3mm | 4.991mm | 4.901mm | 0 |
| M6.0 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302517010 | 302517020 | \$92.00 | 302517030 | \$195.00 | 12.7mm | 7.9mm | 5.513mm | 5.645mm | 1 |
| Ring 6g | 362517010 | 362517020 | \$252.00 | 362517030 | \$504.00 | 8.7mm | 8.7mm | 5.491mm | 5.391mm | 2T |
| Set Plug 6g | 372517010 | 372517020 | \$138.00 | 372517030 | \$287.00 | 19.0mm | 19.0mm | 5.491mm | 5.391mm | 1 |
| M6.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302517510 | 302517520 | \$79.00 | 302517530 | \$169.00 | 12.7mm | 7.9mm | 5.350mm | 5.500mm | 1 |
| Ring 6g | 362517510 | 362517520 | \$206.00 | 362517530 | \$412.00 | 8.7mm | 8.7mm | 5.324mm | 5.212mm | 2T |
| Set Plug 6g | 372517510 | 372517520 | \$118.00 | 372517530 | \$247.00 | 19.0mm | 19.0mm | 5.324mm | 5.212mm | 1 |
| M7.0 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302518010 | 302518020 | \$101.00 | 302518030 | \$213.00 | 12.7mm | 7.9mm | 6.513mm | 6.645mm | 1 |
| Ring 6g | 362518010 | 362518020 | \$264.00 | 362518030 | \$528.00 | 8.7mm | 8.7mm | 6.491mm | 6.391mm | 2T |
| Set Plug 6g | 372518010 | 372518020 | \$149.00 | 372518030 | \$309.00 | 19.0mm | 19.0mm | 6.491mm | 6.391mm | 1 |
| M7.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302519010 | 302519020 | \$80.00 | 302519030 | \$171.00 | 12.7mm | 7.9mm | 6.350mm | 6.500mm | 1 |
| Ring 6g | 362519010 | 362519020 | \$206.00 | 362519030 | \$412.00 | 8.7mm | 8.7mm | 6.324mm | 6.212mm | 2T |
| Set Plug 6g | 372519010 | 372519020 | \$120.00 | 372519030 | \$251.00 | 19.0mm | 19.0mm | 6.324mm | 6.212mm | 1 |
| M8.0 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302519510 | 302519520 | \$101.00 | 302519530 | \$213.00 | 12.7mm | 7.9mm | 7.513mm | 7.645mm | 1 |
| Ring 6g | 362519510 | 362519520 | \$271.00 | 362519530 | \$542.00 | 8.7mm | 8.7mm | 7.491mm | 7.391mm | 2T |
| Set Plug 6g | 372519510 | 372519520 | \$149.00 | 372519530 | \$309.00 | 19.0mm | 19.0mm | 7.491mm | 7.391mm | 1 |
| M8.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302520010 | 302520020 | \$80.00 | 302520030 | \$171.00 | 12.7mm | 7.9mm | 7.350mm | 7.500mm | 1 |
| Ring 6g | 362520010 | 362520020 | \$216.00 | 362520030 | \$432.00 | 8.7mm | 8.7mm | 7.324mm | 7.212mm | 2T |
| Set Plug 6g | 372520010 | 372520020 | \$120.00 | 372520030 | \$251.00 | 19.0mm | 19.0mm | 7.324mm | 7.212mm | 1 |

THREADS

Standard Left Hand Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|------------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| M8.0 X 1.25 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302520510 | 302520520 | \$80.00 | 302520530 | \$171.00 | 12.7mm | 7.9mm | 7.188mm | 7.348mm | 1 |
| Ring 6g | 362520510 | 362520520 | \$216.00 | 362520530 | \$432.00 | 8.7mm | 8.7mm | 7.160mm | 7.042mm | 2T |
| Set Plug 6g | 372520510 | 372520520 | \$120.00 | 372520530 | \$251.00 | 19.0mm | 19.0mm | 7.160mm | 7.042mm | 1 |
| M9.0 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302520710 | 302520720 | \$101.00 | 302520730 | \$213.00 | 12.7mm | 7.9mm | 8.513mm | 8.645mm | 1 |
| Ring 6g | 362520710 | 362520720 | \$271.00 | 362520730 | \$542.00 | 8.7mm | 8.7mm | 8.491mm | 8.391mm | 2T |
| Set Plug 6g | 372520710 | 372520720 | \$149.00 | 372520730 | \$309.00 | 19.0mm | 19.0mm | 8.491mm | 8.391mm | 1 |
| M9.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302521010 | 302521020 | \$80.00 | 302521030 | \$171.00 | 12.7mm | 7.9mm | 8.350mm | 8.500mm | 1 |
| Ring 6g | 362521010 | 362521020 | \$216.00 | 362521030 | \$432.00 | 8.7mm | 8.7mm | 8.324mm | 8.212mm | 2T |
| Set Plug 6g | 372521010 | 372521020 | \$120.00 | 372521030 | \$251.00 | 19.0mm | 19.0mm | 8.324mm | 8.212mm | 1 |
| M9.0 X 1.25 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302522010 | 302522020 | \$80.00 | 302522030 | \$171.00 | 12.7mm | 7.9mm | 8.188mm | 8.348mm | 1 |
| Ring 6g | 362522010 | 362522020 | \$216.00 | 362522030 | \$432.00 | 8.7mm | 8.7mm | 8.160mm | 8.042mm | 2T |
| Set Plug 6g | 372522010 | 372522020 | \$120.00 | 372522030 | \$251.00 | 19.0mm | 19.0mm | 8.160mm | 8.042mm | 1 |
| M10.0 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302523510 | 302523520 | \$106.00 | 302523530 | \$223.00 | 19.0mm | 9.5mm | 9.513mm | 9.645mm | 2 |
| Ring 6g | 362523510 | 362523520 | \$294.00 | 362523530 | \$588.00 | 11.1mm | 11.1mm | 9.491mm | 9.391mm | 3T |
| Set Plug 6g | 372523510 | 372523520 | \$157.00 | 372523530 | \$325.00 | 25.4mm | 25.4mm | 9.491mm | 9.391mm | 2 |
| M10.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302524010 | 302524020 | \$85.00 | 302524030 | \$181.00 | 19.0mm | 9.5mm | 9.350mm | 9.500mm | 2 |
| Ring 6g | 362524010 | 362524020 | \$228.00 | 362524030 | \$456.00 | 11.1mm | 11.1mm | 9.324mm | 9.212mm | 3T |
| Set Plug 6g | 372524010 | 372524020 | \$126.00 | 372524030 | \$263.00 | 25.4mm | 25.4mm | 9.324mm | 9.212mm | 2 |
| M10.0 X 1.25 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302524510 | 302524520 | \$80.00 | 302524530 | \$171.00 | 19.0mm | 9.5mm | 9.188mm | 9.348mm | 2 |
| Ring 6g | 362524510 | 362524520 | \$216.00 | 362524530 | \$432.00 | 11.1mm | 11.1mm | 9.160mm | 9.042mm | 3T |
| Set Plug 6g | 372524510 | 372524520 | \$120.00 | 372524530 | \$251.00 | 25.4mm | 25.4mm | 9.160mm | 9.042mm | 2 |
| M10.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302525510 | 302525520 | \$80.00 | 302525530 | \$171.00 | 19.0mm | 9.5mm | 9.026mm | 9.206mm | 2 |
| Ring 6g | 362525510 | 362525520 | \$216.00 | 362525530 | \$432.00 | 11.1mm | 11.1mm | 8.994mm | 8.862mm | 3T |
| Set Plug 6g | 372525510 | 372525520 | \$120.00 | 372525530 | \$251.00 | 25.4mm | 25.4mm | 8.994mm | 8.862mm | 2 |
| M11.0 X .75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302526010 | 302526020 | \$106.00 | 302526030 | \$223.00 | 19.0mm | 9.5mm | 10.513mm | 10.645mm | 2 |
| Ring 6g | 362526010 | 362526020 | \$294.00 | 362526030 | \$588.00 | 11.1mm | 11.1mm | 10.491mm | 10.391mm | 3T |
| Set Plug 6g | 372526010 | 372526020 | \$157.00 | 372526030 | \$325.00 | 25.4mm | 25.4mm | 10.491mm | 10.391mm | 2 |
| M11.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302526510 | 302526520 | \$85.00 | 302526530 | \$181.00 | 19.0mm | 9.5mm | 10.350mm | 10.500mm | 2 |
| Ring 6g | 362526510 | 362526520 | \$234.00 | 362526530 | \$468.00 | 11.1mm | 11.1mm | 10.324mm | 10.212mm | 3T |
| Set Plug 6g | 372526510 | 372526520 | \$126.00 | 372526530 | \$263.00 | 25.4mm | 25.4mm | 10.324mm | 10.212mm | 2 |
| M11.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302527010 | 302527020 | \$80.00 | 302527030 | \$171.00 | 19.0mm | 9.5mm | 10.026mm | 10.206mm | 2 |
| Ring 6g | 362527010 | 362527020 | \$216.00 | 362527030 | \$432.00 | 11.1mm | 11.1mm | 9.994mm | 9.862mm | 3T |
| Set Plug 6g | 372527010 | 372527020 | \$119.00 | 372527030 | \$249.00 | 25.4mm | 25.4mm | 9.994mm | 9.862mm | 2 |
| M12.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302528010 | 302528020 | \$85.00 | 302528030 | \$181.00 | 19.0mm | 9.5mm | 11.350mm | 11.510mm | 2 |
| Ring 6g | 362528010 | 362528020 | \$232.00 | 362528030 | \$464.00 | 11.1mm | 11.1mm | 11.324mm | 11.206mm | 3T |
| Set Plug 6g | 372528010 | 372528020 | \$126.00 | 372528030 | \$263.00 | 25.4mm | 25.4mm | 11.324mm | 11.206mm | 2 |

Standard Left Hand Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle |
|------------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|--------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | No |
| M12.0 X 1.25 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302528510 | 302528520 | \$80.00 | 302528530 | \$171.00 | 19.0mm | 9.5mm | 11.188mm | 11.368mm | 2 |
| Ring 6g | 362528510 | 362528520 | \$220.00 | 362528530 | \$440.00 | 11.1mm | 11.1mm | 11.160mm | 11.028mm | 3T |
| Set Plug 6g | 372528510 | 372528520 | \$120.00 | 372528530 | \$251.00 | 25.4mm | 25.4mm | 11.160mm | 11.028mm | 2 |
| M12.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302529510 | 302529520 | \$80.00 | 302529530 | \$171.00 | 19.0mm | 9.5mm | 11.026mm | 11.216mm | 2 |
| Ring 6g | 362529510 | 362529520 | \$220.00 | 362529530 | \$440.00 | 11.1mm | 11.1mm | 10.994mm | 10.854mm | 3T |
| Set Plug 6g | 372529510 | 372529520 | \$120.00 | 372529530 | \$251.00 | 25.4mm | 25.4mm | 10.994mm | 10.854mm | 2 |
| M12.0 X 1.75 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302530510 | 302530520 | \$80.00 | 302530530 | \$171.00 | 19.0mm | 9.5mm | 10.863mm | 11.063mm | 2 |
| Ring 6g | 362530510 | 362530520 | \$220.00 | 362530530 | \$440.00 | 11.1mm | 11.1mm | 10.829mm | 10.679mm | 3T |
| Set Plug 6g | 372530510 | 372530520 | \$120.00 | 372530530 | \$251.00 | 25.4mm | 25.4mm | 10.829mm | 10.679mm | 2 |
| M14.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302531010 | 302531020 | \$89.00 | 302531030 | \$189.00 | 22.2mm | 12.7mm | 13.350mm | 13.510mm | 3 |
| Ring 6g | 362531010 | 362531020 | \$234.00 | 362531030 | \$468.00 | 14.3mm | 14.3mm | 13.324mm | 13.206mm | 4T |
| Set Plug 6g | 372531010 | 372531020 | \$132.00 | 372531030 | \$275.00 | 31.8mm | 31.8mm | 13.324mm | 13.206mm | 3 |
| M14.0 X 1.25 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302531510 | 302531520 | \$80.00 | 302531530 | \$171.00 | 22.2mm | 12.7mm | 13.188mm | 13.368mm | 3 |
| Ring 6g | 362531510 | 362531520 | \$224.00 | 362531530 | \$448.00 | 14.3mm | 14.3mm | 13.160mm | 13.028mm | 4T |
| Set Plug 6g | 372531510 | 372531520 | \$120.00 | 372531530 | \$251.00 | 31.8mm | 31.8mm | 13.160mm | 13.028mm | 3 |
| M14.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302532010 | 302532020 | \$80.00 | 302532030 | \$171.00 | 22.2mm | 12.7mm | 13.026mm | 13.216mm | 3 |
| Ring 6g | 362532010 | 362532020 | \$224.00 | 362532030 | \$448.00 | 14.3mm | 14.3mm | 12.994mm | 12.854mm | 4T |
| Set Plug 6g | 372532010 | 372532020 | \$120.00 | 372532030 | \$251.00 | 31.8mm | 31.8mm | 12.994mm | 12.854mm | 3 |
| M14.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302533010 | 302533020 | \$80.00 | 302533030 | \$171.00 | 22.2mm | 12.7mm | 12.701mm | 12.913mm | 3 |
| Ring 6g | 362533010 | 362533020 | \$224.00 | 362533030 | \$448.00 | 14.3mm | 14.3mm | 12.663mm | 12.503mm | 4T |
| Set Plug 6g | 372533010 | 372533020 | \$120.00 | 372533030 | \$251.00 | 31.8mm | 31.8mm | 12.663mm | 12.503mm | 3 |
| M15.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302534510 | 302534520 | \$94.00 | 302534530 | \$199.00 | 22.2mm | 12.7mm | 14.350mm | 14.510mm | 3 |
| Ring 6g | 362534510 | 362534520 | \$252.00 | 362534530 | \$504.00 | 14.3mm | 14.3mm | 14.324mm | 14.206mm | 4T |
| Set Plug 6g | 372534510 | 372534520 | \$138.00 | 372534530 | \$287.00 | 31.8mm | 31.8mm | 14.324mm | 14.206mm | 3 |
| M15.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302535510 | 302535520 | \$84.00 | 302535530 | \$179.00 | 22.2mm | 12.7mm | 14.026mm | 14.216mm | 3 |
| Ring 6g | 362535510 | 362535520 | \$228.00 | 362535530 | \$456.00 | 14.3mm | 14.3mm | 13.994mm | 13.854mm | 4T |
| Set Plug 6g | 372535510 | 372535520 | \$125.00 | 372535530 | \$261.00 | 31.8mm | 31.8mm | 13.994mm | 13.854mm | 3 |
| M16.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302536010 | 302536020 | \$102.00 | 302536030 | \$215.00 | 22.2mm | 12.7mm | 15.350mm | 15.510mm | 3 |
| Ring 6g | 362536010 | 362536020 | \$258.00 | 362536030 | \$516.00 | 14.3mm | 14.3mm | 15.324mm | 15.206mm | 4T |
| Set Plug 6g | 372536010 | 372536020 | \$151.00 | 372536030 | \$313.00 | 31.8mm | 31.8mm | 15.324mm | 15.206mm | 3 |
| M16.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302537010 | 302537020 | \$84.00 | 302537030 | \$179.00 | 22.2mm | 12.7mm | 15.026mm | 15.216mm | 3 |
| Ring 6g | 362537010 | 362537020 | \$232.00 | 362537030 | \$464.00 | 14.3mm | 14.3mm | 14.994mm | 14.854mm | 4T |
| Set Plug 6g | 372537010 | 372537020 | \$125.00 | 372537030 | \$261.00 | 31.8mm | 31.8mm | 14.994mm | 14.854mm | 3 |
| M16.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302538010 | 302538020 | \$84.00 | 302538030 | \$179.00 | 22.2mm | 12.7mm | 14.701mm | 14.913mm | 3 |
| Ring 6g | 362538010 | 362538020 | \$232.00 | 362538030 | \$464.00 | 14.3mm | 14.3mm | 14.663mm | 14.503mm | 4T |
| Set Plug 6g | 372538010 | 372538020 | \$125.00 | 372538030 | \$261.00 | 31.8mm | 31.8mm | 14.663mm | 14.503mm | 3 |

THREADS

Standard Left Hand Thread Gages

| METRIC | Order No. | Order No. | Price | Order No. | Price | Gage Length | | Pitch Diameters | | Handle No |
|------------------------|-----------|-------------|----------|-------------|----------|-------------|--------|-----------------|----------|-----------|
| | Go Member | NoGo Member | | Go/NoGo Set | | Go | NoGo | Go | NoGo | |
| M17.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302539510 | 302539520 | \$102.00 | 302539530 | \$215.00 | 22.2mm | 12.7mm | 16.350mm | 16.510mm | 3 |
| Ring 6g | 362539510 | 362539520 | \$258.00 | 362539530 | \$516.00 | 14.3mm | 14.3mm | 16.324mm | 16.206mm | 4T |
| Set Plug 6g | 372539510 | 372539520 | \$151.00 | 372539530 | \$313.00 | 31.8mm | 31.8mm | 16.324mm | 16.206mm | 3 |
| M17.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302540510 | 302540520 | \$84.00 | 302540530 | \$179.00 | 22.2mm | 12.7mm | 16.026mm | 16.216mm | 3 |
| Ring 6g | 362540510 | 362540520 | \$232.00 | 362540530 | \$464.00 | 14.3mm | 14.3mm | 15.994mm | 15.854mm | 4T |
| Set Plug 6g | 372540510 | 372540520 | \$125.00 | 372540530 | \$261.00 | 31.8mm | 31.8mm | 15.994mm | 15.854mm | 3 |
| M18.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302541010 | 302541020 | \$102.00 | 302541030 | \$215.00 | 22.2mm | 12.7mm | 17.350mm | 17.510mm | 3 |
| Ring 6g | 362541010 | 362541020 | \$258.00 | 362541030 | \$516.00 | 14.3mm | 14.3mm | 17.324mm | 17.206mm | 4T |
| Set Plug 6g | 372541010 | 372541020 | \$151.00 | 372541030 | \$313.00 | 31.8mm | 31.8mm | 17.324mm | 17.206mm | 3 |
| M18.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302542010 | 302542020 | \$84.00 | 302542030 | \$179.00 | 22.2mm | 12.7mm | 17.026mm | 17.216mm | 3 |
| Ring 6g | 362542010 | 362542020 | \$234.00 | 362542030 | \$468.00 | 14.3mm | 14.3mm | 16.994mm | 16.854mm | 4T |
| Set Plug 6g | 372542010 | 372542020 | \$125.00 | 372542030 | \$261.00 | 31.8mm | 31.8mm | 16.994mm | 16.854mm | 3 |
| M18.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302542510 | 302542520 | \$84.00 | 302542530 | \$179.00 | 22.2mm | 12.7mm | 16.701mm | 16.913mm | 3 |
| Ring 6g | 362542510 | 362542520 | \$234.00 | 362542530 | \$468.00 | 14.3mm | 14.3mm | 16.663mm | 16.503mm | 4T |
| Set Plug 6g | 372542510 | 372542520 | \$125.00 | 372542530 | \$261.00 | 31.8mm | 31.8mm | 16.663mm | 16.503mm | 3 |
| M18.0 X 2.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302543010 | 302543020 | \$84.00 | 302543030 | \$179.00 | 22.2mm | 12.7mm | 16.376mm | 16.600mm | 3 |
| Ring 6g | 362543010 | 362543020 | \$232.00 | 362543030 | \$464.00 | 19.0mm | 14.3mm | 16.334mm | 16.164mm | 4T |
| Set Plug 6g | 372543010 | 372543020 | \$125.00 | 372543030 | \$261.00 | 47.6mm | 31.8mm | 16.334mm | 16.164mm | 3 |
| M20.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302544510 | 302544520 | \$109.00 | 302544530 | \$229.00 | 22.2mm | 12.7mm | 19.350mm | 19.510mm | 3 |
| Ring 6g | 362544510 | 362544520 | \$270.00 | 362544530 | \$540.00 | 14.3mm | 14.3mm | 19.324mm | 19.206mm | 4T |
| Set Plug 6g | 372544510 | 372544520 | \$163.00 | 372544530 | \$337.00 | 31.8mm | 31.8mm | 19.324mm | 19.206mm | 3 |
| M20.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302545510 | 302545520 | \$86.00 | 302545530 | \$183.00 | 22.2mm | 12.7mm | 19.026mm | 19.216mm | 3 |
| Ring 6g | 362545510 | 362545520 | \$240.00 | 362545530 | \$480.00 | 14.3mm | 14.3mm | 18.994mm | 18.854mm | 4T |
| Set Plug 6g | 372545510 | 372545520 | \$128.00 | 372545530 | \$267.00 | 31.8mm | 31.8mm | 18.994mm | 18.854mm | 3 |
| M20.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302546010 | 302546020 | \$86.00 | 302546030 | \$183.00 | 22.2mm | 12.7mm | 18.701mm | 18.913mm | 3 |
| Ring 6g | 362546010 | 362546020 | \$240.00 | 362546030 | \$480.00 | 14.3mm | 14.3mm | 18.663mm | 18.503mm | 4T |
| Set Plug 6g | 372546010 | 372546020 | \$128.00 | 372546030 | \$267.00 | 31.8mm | 31.8mm | 18.663mm | 18.503mm | 3 |
| M20.0 X 2.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302546510 | 302546520 | \$86.00 | 302546530 | \$183.00 | 22.2mm | 12.7mm | 18.376mm | 18.600mm | 3 |
| Ring 6g | 362546510 | 362546520 | \$240.00 | 362546530 | \$480.00 | 19.0mm | 14.3mm | 18.334mm | 18.164mm | 4T |
| Set Plug 6g | 372546510 | 372546520 | \$128.00 | 372546530 | \$267.00 | 47.6mm | 31.8mm | 18.334mm | 18.164mm | 3 |
| M22.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302547010 | 302547020 | \$109.00 | 302547030 | \$230.00 | 25.4mm | 15.9mm | 21.350mm | 21.510mm | 4 |
| Ring 6g | 362547010 | 362547020 | \$270.00 | 362547030 | \$540.00 | 17.5mm | 17.5mm | 21.324mm | 21.206mm | 5T |
| Set Plug 6g | 372547010 | 372547020 | \$163.00 | 372547030 | \$338.00 | 38.1mm | 38.1mm | 21.324mm | 21.206mm | 4 |
| M22.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302548010 | 302548020 | \$86.00 | 302548030 | \$184.00 | 25.4mm | 15.9mm | 21.026mm | 21.216mm | 4 |
| Ring 6g | 362548010 | 362548020 | \$240.00 | 362548030 | \$480.00 | 17.5mm | 17.5mm | 20.994mm | 20.854mm | 5T |
| Set Plug 6g | 372548010 | 372548020 | \$128.00 | 372548030 | \$268.00 | 38.1mm | 38.1mm | 20.994mm | 20.854mm | 4 |

Standard Left Hand Thread Gages

METRIC

| | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|------------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|----------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| M22.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302548510 | 302548520 | \$86.00 | 302548530 | \$184.00 | 25.4mm | 15.9mm | 20.701mm | 20.913mm | 4 |
| Ring 6g | 362548510 | 362548520 | \$240.00 | 362548530 | \$480.00 | 17.5mm | 17.5mm | 20.663mm | 20.503mm | 5T |
| Set Plug 6g | 372548510 | 372548520 | \$128.00 | 372548530 | \$268.00 | 38.1mm | 38.1mm | 20.663mm | 20.503mm | 4 |
| M22.0 X 2.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302549010 | 302549020 | \$86.00 | 302549030 | \$184.00 | 25.4mm | 15.9mm | 20.376mm | 20.600mm | 4 |
| Ring 6g | 362549010 | 362549020 | \$240.00 | 362549030 | \$480.00 | 23.8mm | 17.5mm | 20.334mm | 20.164mm | 5T |
| Set Plug 6g | 372549010 | 372549020 | \$128.00 | 372549030 | \$268.00 | 54.0mm | 38.1mm | 20.334mm | 20.164mm | 4 |
| M24.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302549510 | 302549520 | \$110.00 | 302549530 | \$232.00 | 25.4mm | 15.9mm | 23.350mm | 23.520mm | 4 |
| Ring 6g | 362549510 | 362549520 | \$276.00 | 362549530 | \$552.00 | 17.5mm | 17.5mm | 23.324mm | 23.199mm | 5T |
| Set Plug 6g | 372549510 | 372549520 | \$164.00 | 372549530 | \$340.00 | 38.1mm | 38.1mm | 23.324mm | 23.199mm | 4 |
| M24.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302550010 | 302550020 | \$95.00 | 302550030 | \$202.00 | 25.4mm | 15.9mm | 23.026mm | 23.226mm | 4 |
| Ring 6g | 362550010 | 362550020 | \$258.00 | 362550030 | \$516.00 | 17.5mm | 17.5mm | 22.994mm | 22.844mm | 5T |
| Set Plug 6g | 372550010 | 372550020 | \$140.00 | 372550030 | \$292.00 | 38.1mm | 38.1mm | 22.994mm | 22.844mm | 4 |
| M24.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302550510 | 302550520 | \$95.00 | 302550530 | \$202.00 | 25.4mm | 15.9mm | 22.701mm | 22.925mm | 4 |
| Ring 6g | 362550510 | 362550520 | \$252.00 | 362550530 | \$504.00 | 17.5mm | 17.5mm | 22.663mm | 22.493mm | 5T |
| Set Plug 6g | 372550510 | 372550520 | \$140.00 | 372550530 | \$292.00 | 38.1mm | 38.1mm | 22.663mm | 22.493mm | 4 |
| M24.0 X 3.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302551510 | 302551520 | \$101.00 | 302551530 | \$214.00 | 25.4mm | 15.9mm | 22.051mm | 22.316mm | 4 |
| Ring 6g | 362551510 | 362551520 | \$252.00 | 362551530 | \$504.00 | 23.8mm | 17.5mm | 22.003mm | 21.803mm | 5T |
| Set Plug 6g | 372551510 | 372551520 | \$149.00 | 372551530 | \$310.00 | 54.0mm | 38.1mm | 22.003mm | 21.803mm | 4 |
| M25.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302552010 | 302552020 | \$110.00 | 302550030 | \$232.00 | 25.4mm | 15.9mm | 24.350mm | 24.520mm | 4 |
| Ring 6g | 362552010 | 362552020 | \$276.00 | 362552030 | \$552.00 | 17.5mm | 17.5mm | 24.324mm | 24.199mm | 5T |
| Set Plug 6g | 372552010 | 372552020 | \$164.00 | 372552030 | \$340.00 | 38.1mm | 38.1mm | 24.324mm | 24.199mm | 4 |
| M25.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302553010 | 302553020 | \$95.00 | 302553030 | \$202.00 | 25.4mm | 15.9mm | 24.026mm | 24.226mm | 4 |
| Ring 6g | 362553010 | 362553020 | \$258.00 | 362553030 | \$516.00 | 17.5mm | 17.5mm | 23.994mm | 23.844mm | 5T |
| Set Plug 6g | 372553010 | 372553020 | \$140.00 | 372553030 | \$292.00 | 38.1mm | 38.1mm | 23.994mm | 23.844mm | 4 |
| M25.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302554010 | 302554020 | \$95.00 | 302554030 | \$202.00 | 25.4mm | 15.9mm | 23.701mm | 23.925mm | 4 |
| Ring 6g | 362554010 | 362554020 | \$258.00 | 362554030 | \$516.00 | 17.5mm | 17.5mm | 23.663mm | 23.493mm | 5T |
| Set Plug 6g | 372554010 | 372554020 | \$140.00 | 372554030 | \$292.00 | 38.1mm | 38.1mm | 23.663mm | 23.493mm | 4 |
| M26.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302555510 | 302555520 | \$113.00 | 302555530 | \$238.00 | 25.4mm | 15.9mm | 25.350mm | 25.520mm | 4 |
| Ring 6g | 362555510 | 362555520 | \$294.00 | 362555530 | \$588.00 | 17.5mm | 17.5mm | 25.324mm | 25.199mm | 5T |
| Set Plug 6g | 372555510 | 372555520 | \$167.00 | 372555530 | \$346.00 | 38.1mm | 38.1mm | 25.324mm | 25.199mm | 4 |
| M26.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302556510 | 302556520 | \$101.00 | 302556530 | \$214.00 | 25.4mm | 15.9mm | 25.026mm | 25.226mm | 4 |
| Ring 6g | 362556510 | 362556520 | \$246.00 | 362556530 | \$492.00 | 17.5mm | 17.5mm | 24.994mm | 24.844mm | 5T |
| Set Plug 6g | 372556510 | 372556520 | \$149.00 | 372556530 | \$310.00 | 38.1mm | 38.1mm | 24.994mm | 24.844mm | 4 |
| M27.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302557010 | 302557020 | \$113.00 | 302557030 | \$238.00 | 25.4mm | 15.9mm | 26.350mm | 26.520mm | 4 |
| Ring 6g | 362557010 | 362557020 | \$294.00 | 362557030 | \$588.00 | 17.5mm | 17.5mm | 26.324mm | 26.199mm | 5T |
| Set Plug 6g | 372557010 | 372557020 | \$167.00 | 372557030 | \$346.00 | 38.1mm | 38.1mm | 26.324mm | 26.199mm | 4 |

THREADS

Standard Left Hand Thread Gages

| METRIC | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No |
|------------------------|---------------------------|-----------------------------|----------|-----------------------------|----------|-------------|--------|-----------------|----------|--------------|
| | | | | | | Go | NoGo | Go | NoGo | |
| M27.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302557510 | 302557520 | \$101.00 | 302557530 | \$214.00 | 25.4mm | 15.9mm | 26.026mm | 26.226mm | 4 |
| Ring 6g | 362557510 | 362557520 | \$246.00 | 362557530 | \$492.00 | 17.5mm | 17.5mm | 25.994mm | 25.844mm | 5T |
| Set Plug 6g | 372557510 | 372557520 | \$149.00 | 372557530 | \$310.00 | 38.1mm | 38.1mm | 25.994mm | 25.844mm | 4 |
| M27.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302558010 | 302558020 | \$101.00 | 302558030 | \$214.00 | 25.4mm | 15.9mm | 25.701mm | 25.925mm | 4 |
| Ring 6g | 362558010 | 362558020 | \$246.00 | 362558030 | \$492.00 | 17.5mm | 17.5mm | 25.663mm | 25.493mm | 5T |
| Set Plug 6g | 372558010 | 372558020 | \$162.00 | 372558030 | \$336.00 | 38.1mm | 38.1mm | 25.663mm | 25.493mm | 4 |
| M27.0 X 3.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302559010 | 302559020 | \$101.00 | 302559030 | \$214.00 | 25.4mm | 15.9mm | 25.051mm | 25.316mm | 4 |
| Ring 6g | 362559010 | 362559020 | \$246.00 | 362559030 | \$492.00 | 23.8mm | 17.5mm | 25.003mm | 24.803mm | 5T |
| Set Plug 6g | 372559010 | 372559020 | \$162.00 | 372559030 | \$336.00 | 54.0mm | 38.1mm | 25.003mm | 24.803mm | 4 |
| M28.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302560510 | 302560520 | \$113.00 | 302560530 | \$238.00 | 25.4mm | 15.9mm | 27.350mm | 27.520mm | 4 |
| Ring 6g | 362560510 | 362560520 | \$294.00 | 362560530 | \$588.00 | 17.5mm | 17.5mm | 27.324mm | 27.199mm | 5T |
| Set Plug 6g | 372560510 | 372560520 | \$180.00 | 372560530 | \$372.00 | 38.1mm | 38.1mm | 27.324mm | 27.199mm | 4 |
| M28.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302561510 | 302561520 | \$102.00 | 302561530 | \$216.00 | 25.4mm | 15.9mm | 27.026mm | 27.226mm | 4 |
| Ring 6g | 362561510 | 362561520 | \$246.00 | 362561530 | \$492.00 | 17.5mm | 17.5mm | 26.994mm | 26.844mm | 5T |
| Set Plug 6g | 372561510 | 372561520 | \$168.00 | 372561530 | \$348.00 | 38.1mm | 38.1mm | 26.994mm | 26.844mm | 4 |
| M28.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302562510 | 302562520 | \$102.00 | 302562530 | \$216.00 | 25.4mm | 15.9mm | 26.701mm | 26.925mm | 4 |
| Ring 6g | 362562510 | 362562520 | \$246.00 | 362562530 | \$492.00 | 17.5mm | 17.5mm | 26.663mm | 26.493mm | 5T |
| Set Plug 6g | 372562510 | 372562520 | \$168.00 | 372562530 | \$348.00 | 38.1mm | 38.1mm | 26.663mm | 26.493mm | 4 |
| M30.0 X 1.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302563010 | 302563020 | \$115.00 | 302563030 | \$243.00 | 25.4mm | 19.0mm | 29.350mm | 29.520mm | 5 |
| Ring 6g | 362563010 | 362563020 | \$294.00 | 362563030 | \$588.00 | 19.0mm | 19.0mm | 29.324mm | 29.199mm | 6T |
| Set Plug 6g | 372563010 | 372563020 | \$172.00 | 372563030 | \$357.00 | 41.3mm | 41.3mm | 29.324mm | 29.199mm | 5 |
| M30.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302564010 | 302564020 | \$101.00 | 302564030 | \$215.00 | 25.4mm | 19.0mm | 29.026mm | 29.226mm | 5 |
| Ring 6g | 362564010 | 362564020 | \$264.00 | 362564030 | \$528.00 | 19.0mm | 19.0mm | 28.994mm | 28.844mm | 6T |
| Set Plug 6g | 372564010 | 372564020 | \$162.00 | 372564030 | \$337.00 | 41.3mm | 41.3mm | 28.994mm | 28.844mm | 5 |
| M30.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302565010 | 302565020 | \$101.00 | 302565030 | \$215.00 | 25.4mm | 19.0mm | 28.701mm | 28.925mm | 5 |
| Ring 6g | 362565010 | 362565020 | \$264.00 | 362565030 | \$528.00 | 19.0mm | 19.0mm | 28.663mm | 28.493mm | 6T |
| Set Plug 6g | 372565010 | 372565020 | \$162.00 | 372565030 | \$337.00 | 41.3mm | 41.3mm | 28.663mm | 28.493mm | 5 |
| M30.0 X 3.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302566010 | 302566020 | \$126.00 | 302566030 | \$265.00 | 31.8mm | 19.0mm | 27.727mm | 28.007mm | 5 |
| Ring 6g | 362566010 | 362566020 | \$316.00 | 362566030 | \$632.00 | 28.6mm | 19.0mm | 27.674mm | 27.462mm | 6T |
| Set Plug 6g | 372566010 | 372566020 | \$187.00 | 372566030 | \$387.00 | 60.3mm | 41.3mm | 27.674mm | 27.462mm | 5 |
| M32.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302567510 | 302567520 | \$108.00 | 302567530 | \$229.00 | 25.4mm | 19.0mm | 31.026mm | 31.226mm | 5 |
| Ring 6g | 362567510 | 362567520 | \$276.00 | 362567530 | \$552.00 | 19.0mm | 19.0mm | 30.994mm | 30.844mm | 6T |
| Set Plug 6g | 372567510 | 372567520 | \$168.00 | 372567530 | \$349.00 | 41.3mm | 41.3mm | 30.994mm | 30.844mm | 5 |
| M32.0 X 2.00 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302568510 | 302568520 | \$108.00 | 302568530 | \$229.00 | 25.4mm | 19.0mm | 30.701mm | 30.925mm | 5 |
| Ring 6g | 362568510 | 362568520 | \$276.00 | 362568530 | \$552.00 | 19.0mm | 19.0mm | 30.663mm | 30.493mm | 6T |
| Set Plug 6g | 372568510 | 372568520 | \$168.00 | 372568530 | \$349.00 | 41.3mm | 41.3mm | 30.663mm | 30.493mm | 5 |
| M33.0 X 1.50 LH | | | | | | | | | | |
| Taperlock Plug 6H | 302569010 | 302569020 | \$108.00 | 302569030 | \$229.00 | 25.4mm | 19.0mm | 32.026mm | 32.226mm | 5 |
| Ring 6g | 362569010 | 362569020 | \$276.00 | 362569030 | \$552.00 | 19.0mm | 19.0mm | 31.994mm | 31.844mm | 6T |
| Set Plug 6g | 372569010 | 372569020 | \$168.00 | 372569030 | \$349.00 | 41.3mm | 41.3mm | 31.994mm | 31.844mm | 5 |

Standard Left Hand Thread Gages

| METRIC | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Set | Price | Gage Length | | Pitch Diameters | | Handle No | |
|------------------------|---------------------------|-----------------------------|-----------|-----------------------------|-----------|-------------|--------|-----------------|----------|--------------|-------|
| | | | | | | Go | NoGo | Go | NoGo | | |
| M33.0 X 2.00 LH | Taperlock Plug 6H | 302570010 | 302570020 | \$106.00 | 302570030 | \$225.00 | 25.4mm | 19.0mm | 31.701mm | 31.925mm | 5 |
| | Ring 6g | 362570010 | 362570020 | \$276.00 | 362570030 | \$552.00 | 19.0mm | 19.0mm | 31.663mm | 31.493mm | 6T |
| | Set Plug 6g | 372570010 | 372570020 | \$180.00 | 372570030 | \$373.00 | 41.3mm | 41.3mm | 31.663mm | 31.493mm | 5 |
| M33.0 X 3.50 LH | Taperlock Plug 6H | 302571010 | 302571020 | \$131.00 | 302571030 | \$275.00 | 31.8mm | 19.0mm | 30.727mm | 31.007mm | 5 |
| | Ring 6g | 362571010 | 362571020 | \$326.00 | 362571030 | \$652.00 | 28.6mm | 19.0mm | 30.674mm | 30.462mm | 6T |
| | Set Plug 6g | 372571010 | 372571020 | \$194.00 | 372571030 | \$401.00 | 60.3mm | 41.3mm | 30.674mm | 30.462mm | 5 |
| M35.0 X 1.50 LH | Taperlock Plug 6H | 302572510 | 302572520 | \$120.00 | 302572530 | \$253.00 | 25.4mm | 19.0mm | 34.026mm | 34.226mm | 5 |
| | Ring 6g | 362572510 | 362572520 | \$312.00 | 362572530 | \$624.00 | 19.0mm | 19.0mm | 33.994mm | 33.844mm | 6T |
| | Set Plug 6g | 372572510 | 372572520 | \$198.00 | 372572530 | \$409.00 | 41.3mm | 41.3mm | 33.994mm | 33.844mm | 5 |
| M36.0 X 1.50 LH | Taperlock Plug 6H | 302573010 | 302573020 | \$120.00 | 302573030 | \$253.00 | 25.4mm | 19.0mm | 35.026mm | 35.226mm | 5 |
| | Ring 6g | 362573010 | 362573020 | \$288.00 | 362573030 | \$576.00 | 19.0mm | 19.0mm | 34.994mm | 34.844mm | 6T |
| | Set Plug 6g | 372573010 | 372573020 | \$180.00 | 372573030 | \$373.00 | 41.3mm | 41.3mm | 34.994mm | 34.844mm | 5 |
| M36.0 X 2.00 LH | Taperlock Plug 6H | 302574010 | 302574020 | \$120.00 | 302574030 | \$253.00 | 25.4mm | 19.0mm | 34.701mm | 34.925mm | 5 |
| | Ring 6g | 362574010 | 362574020 | \$286.00 | 362574030 | \$572.00 | 19.0mm | 19.0mm | 34.663mm | 34.493mm | 6T |
| | Set Plug 6g | 372574010 | 372574020 | \$180.00 | 372574030 | \$373.00 | 41.3mm | 41.3mm | 34.663mm | 34.493mm | 5 |
| M36.0 X 3.00 LH | Taperlock Plug 6H | 302575010 | 302575020 | \$120.00 | 302575030 | \$253.00 | 31.8mm | 19.0mm | 34.051mm | 34.316mm | 5 |
| | Ring 6g | 362575010 | 362575020 | \$300.00 | 362575030 | \$600.00 | 28.6mm | 19.0mm | 34.003mm | 33.803mm | 6T |
| | Set Plug 6g | 372575010 | 372575020 | \$180.00 | 372575030 | \$373.00 | 60.3mm | 41.3mm | 34.003mm | 33.803mm | 5 |
| M36.0 X 4.00 LH | Taperlock Plug 6H | 302576010 | 302576020 | \$137.00 | 302576030 | \$287.00 | 31.8mm | 19.0mm | 33.402mm | 33.702mm | 5 |
| | Ring 6g | 362576010 | 362576020 | \$332.00 | 362576030 | \$664.00 | 28.6mm | 19.0mm | 33.342mm | 33.118mm | 6T |
| | Set Plug 6g | 372576010 | 372576020 | \$204.00 | 372576030 | \$421.00 | 60.3mm | 41.3mm | 33.342mm | 33.118mm | 5 |
| M38.0 X 1.50 LH | Taperlock Plug 6H | 302577510 | 302577520 | \$138.00 | 302577530 | \$289.00 | 25.4mm | 19.0mm | 37.026mm | 37.226mm | 5 |
| | Ring 6g | 362577510 | 362577520 | \$334.00 | 362577530 | \$668.00 | 19.0mm | 19.0mm | 36.994mm | 36.844mm | 6T |
| | Set Plug 6g | 372577510 | 372577520 | \$192.00 | 372577530 | \$397.00 | 41.3mm | 41.3mm | 36.994mm | 36.844mm | 5 |
| M39.0 X 1.50 LH | Trilock Plug 6H | 302578010 | 302578020 | \$150.00 | 302578030 | \$317.00 | 31.8mm | 22.2mm | 38.026mm | 38.226mm | 5-1/2 |
| | Ring 6g | 362578010 | 362578020 | \$324.00 | 362578030 | \$648.00 | 20.6mm | 20.6mm | 37.994mm | 37.844mm | 5-1/2 |
| | Set Plug 6g | 372578010 | 372578020 | \$223.00 | 372578030 | \$463.00 | 47.6mm | 47.6mm | 37.994mm | 37.844mm | 5-1/2 |
| M39.0 X 2.00 LH | Trilock Plug 6H | 302579010 | 302579020 | \$150.00 | 302579030 | \$317.00 | 31.8mm | 22.2mm | 37.701mm | 37.925mm | 5-1/2 |
| | Ring 6g | 362579010 | 362579020 | \$324.00 | 362579030 | \$648.00 | 20.6mm | 20.6mm | 37.663mm | 37.493mm | 5-1/2 |
| | Set Plug 6g | 372579010 | 372579020 | \$223.00 | 372579030 | \$463.00 | 47.6mm | 47.6mm | 37.663mm | 37.493mm | 5-1/2 |
| M39.0 X 3.00 LH | Trilock Plug 6H | 302580010 | 302580020 | \$150.00 | 302580030 | \$317.00 | 31.8mm | 22.2mm | 37.051mm | 37.316mm | 5-1/2 |
| | Ring 6g | 362580010 | 362580020 | \$324.00 | 362580030 | \$648.00 | 31.8mm | 20.6mm | 37.003mm | 36.803mm | 5-1/2 |
| | Set Plug 6g | 372580010 | 372580020 | \$223.00 | 372580030 | \$463.00 | 73.0mm | 47.6mm | 37.003mm | 36.803mm | 5-1/2 |
| M39.0 X 4.00 LH | Trilock Plug 6H | 302581010 | 302581020 | \$172.00 | 302581030 | \$361.00 | 47.6mm | 22.2mm | 36.402mm | 36.702mm | 5-1/2 |
| | Ring 6g | 362581010 | 362581020 | \$340.00 | 362581030 | \$680.00 | 31.8mm | 20.6mm | 36.342mm | 36.118mm | 5-1/2 |
| | Set Plug 6g | 372581010 | 372581020 | \$254.00 | 372581030 | \$525.00 | 73.0mm | 47.6mm | 36.342mm | 36.118mm | 5-1/2 |

THREADS

Standard Thread Measuring Wires

CHECK YOUR PITCH DIAMETERS

Vermont Gage Thread Measuring Wires, used together with a micrometer, are used to quickly and accurately measure pitch diameters of external threads. They are perfect for calibrating or checking wear on thread plug gages, and can be used to monitor and control pitch diameters of manufactured threads.

- **Tolerance (+/- .000010") of calibrated nominal diameter (+/- .000020") of nominal best wire diameter**
- **Tool Steel; 59/64 Rc**
- **2" long**
- **2 microinch finish**
- **Within .00001" round**
- **100% inspected**
- **ASME B89.1.17**
- **Certificate of Accuracy included**
- **See page 113 for Calibration Services**



INCH WIRES

| [n] Threads per Inch | [G] Nominal Best Wire Diameter (Decimal) | [C] Nominal Constant (Decimal) | Order No. 3-Wire Set | Price |
|-------------------------------|--|---|-------------------------|---------|
| 120 | .00481 | .00722 | 351100510 | \$96.00 |
| 100 | .00577 | .00866 | 351101010 | \$96.00 |
| 96 | .00601 | .00902 | 351101510 | \$96.00 |
| 90 | .00642 | .00962 | 351102010 | \$96.00 |
| 80 | .00722 | .01083 | 351102510 | \$96.00 |
| 72 | .00802 | .01203 | 351103010 | \$96.00 |
| 64 | .00902 | .01353 | 351103510 | \$96.00 |
| 56 | .01031 | .01546 | 351104010 | \$96.00 |
| 50 | .01155 | .01732 | 351104510 | \$96.00 |
| 48 | .01203 | .01804 | 351105010 | \$62.00 |
| 44 | .01312 | .01968 | 351105510 | \$62.00 |
| 40 | .01443 | .02165 | 351106010 | \$62.00 |
| 36 | .01604 | .02406 | 351106510 | \$62.00 |
| 32 | .01804 | .02706 | 351107010 | \$62.00 |
| 30 | .01925 | .02887 | 351107510 | \$62.00 |
| 28 | .02062 | .03093 | 351108010 | \$62.00 |
| 27 | .02138 | .03208 | 351108510 | \$62.00 |
| 26 | .02221 | .03331 | 351109010 | \$62.00 |
| 24 | .02406 | .03608 | 351109510 | \$62.00 |
| 22 | .02624 | .03936 | 351110010 | \$62.00 |
| 20 | .02887 | .04330 | 351110510 | \$62.00 |
| 18 | .03208 | .04811 | 351111010 | \$62.00 |
| 16 | .03608 | .05413 | 351111510 | \$62.00 |
| 14 | .04124 | .06186 | 351112010 | \$62.00 |
| 13 | .04441 | .06662 | 351112510 | \$62.00 |
| 12 | .04811 | .07217 | 351113010 | \$62.00 |
| 11 1/2 | .05020 | .07531 | 351113510 | \$62.00 |
| 11 | .05249 | .07873 | 351114010 | \$62.00 |
| 10 | .05774 | .08660 | 351114510 | \$62.00 |
| 9 | .06415 | .09623 | 351115010 | \$62.00 |
| 8 | .07217 | .10825 | 351115510 | \$62.00 |
| 7 1/2 | .07698 | .11547 | 351116010 | \$62.00 |
| 7 | .08248 | .12372 | 351116510 | \$62.00 |
| 6 | .09623 | .14434 | 351117010 | \$62.00 |
| 5 1/2 | .10497 | .15746 | 351117510 | \$88.00 |
| 5 | .11547 | .17321 | 351118010 | \$90.00 |
| 4 1/2 | .12830 | .19245 | 351118510 | \$90.00 |
| 4 | .14434 | .21651 | 351119010 | \$92.00 |
| 3 1/2 | .16496 | .24744 | 351119510 | \$92.00 |
| 3 1/4 | .17765 | .26647 | 351120010 | \$92.00 |
| 3 | .19245 | .28868 | 351120510 | \$92.00 |
| 2 3/4 | .20995 | .31492 | 351121010 | \$92.00 |
| 2 1/2 | .23094 | .34641 | 351121510 | \$97.00 |
| 2 | .28868 | .43301 | 351122010 | \$97.00 |

Standard Thread Measuring Wires

METRIC WIRES

| Pitch | Nominal Best Wire Diameter (mm) | [C] Nominal Constant (mm) | Order No. 3-Wire Set | Price |
|-------|---------------------------------|---------------------------|----------------------|---------|
| .2 | .1155 | .1732 | 352100510 | \$97.00 |
| .225 | .1299 | .1949 | 352101010 | \$97.00 |
| .25 | .1443 | .2165 | 352101510 | \$97.00 |
| .3 | .1732 | .2598 | 352102010 | \$97.00 |
| .35 | .2021 | .3031 | 352102510 | \$97.00 |
| .4 | .2309 | .3464 | 352103010 | \$97.00 |
| .45 | .2598 | .3897 | 352103510 | \$97.00 |
| .5 | .2887 | .4330 | 352104010 | \$97.00 |
| .6 | .3464 | .5196 | 352104510 | \$90.00 |
| .7 | .4041 | .6062 | 352105010 | \$90.00 |
| .75 | .4330 | .6495 | 352105510 | \$90.00 |
| .8 | .4619 | .6928 | 352106010 | \$90.00 |
| .9 | .5196 | .7794 | 352106510 | \$90.00 |
| 1.0 | .5774 | .8660 | 352107010 | \$62.00 |
| 1.25 | .7217 | 1.0825 | 352107510 | \$62.00 |
| 1.5 | .8660 | 1.2990 | 352108010 | \$62.00 |
| 1.75 | 1.0104 | 1.5155 | 352108510 | \$62.00 |
| 2.0 | 1.1547 | 1.7321 | 352109010 | \$62.00 |
| 2.5 | 1.4434 | 2.1651 | 352109510 | \$62.00 |
| 3.0 | 1.7321 | 2.5981 | 352110010 | \$62.00 |
| 3.5 | 2.0207 | 3.0311 | 352110510 | \$62.00 |
| 4.0 | 2.3094 | 3.4641 | 352111010 | \$62.00 |
| 4.5 | 2.5981 | 3.8971 | 352111510 | \$78.00 |
| 5.0 | 2.8868 | 4.3301 | 352112010 | \$90.00 |
| 5.5 | 3.1754 | 4.7631 | 352112510 | \$90.00 |
| 6.0 | 3.4641 | 5.1962 | 352113010 | \$90.00 |
| 7.0 | 4.0415 | 6.0622 | 352113510 | \$92.00 |
| 8.0 | 4.6188 | 6.9282 | 352114010 | \$92.00 |
| 9.0 | 5.1962 | 7.7942 | 352114510 | \$92.00 |
| 10 | 5.7735 | 8.6603 | 352115010 | \$97.00 |

29° ACME WIRES

| [n] Threads per Inch | [G] Nominal Best Wire Diameter (Decimal) | Order No. 3-Wire Set | Price |
|----------------------|--|----------------------|----------|
| 1 | .51645 | 353100510 | \$116.00 |
| 1 1/3 | .38734 | 353101010 | \$103.00 |
| 1 1/2 | .34430 | 353101510 | \$103.00 |
| 1 3/4 | .29511 | 353102010 | \$103.00 |
| 2 | .25823 | 353102510 | \$103.00 |
| 2 1/2 | .20658 | 353103010 | \$103.00 |
| 3 | .17215 | 353103510 | \$103.00 |
| 3 1/2 | .14756 | 353104010 | \$94.00 |
| 4 | .12911 | 353104510 | \$94.00 |
| 4 1/2 | .11477 | 353105010 | \$94.00 |
| 5 | .10329 | 353105510 | \$85.00 |
| 5 1/2 | .09390 | 353106010 | \$81.00 |
| 6 | .08608 | 353106510 | \$81.00 |
| 7 | .07378 | 353107010 | \$81.00 |
| 8 | .06456 | 353107510 | \$81.00 |
| 9 | .05738 | 353108010 | \$81.00 |
| 10 | .05164 | 353108510 | \$81.00 |
| 12 | .04304 | 353109010 | \$81.00 |
| 14 | .03689 | 353109510 | \$81.00 |
| 16 | .03228 | 353110010 | \$81.00 |
| 18 | .02869 | 353110510 | \$81.00 |
| 20 | .02582 | 353111010 | \$81.00 |

No constant is included with Acme Wires because the constant must be calculated for each thread size.

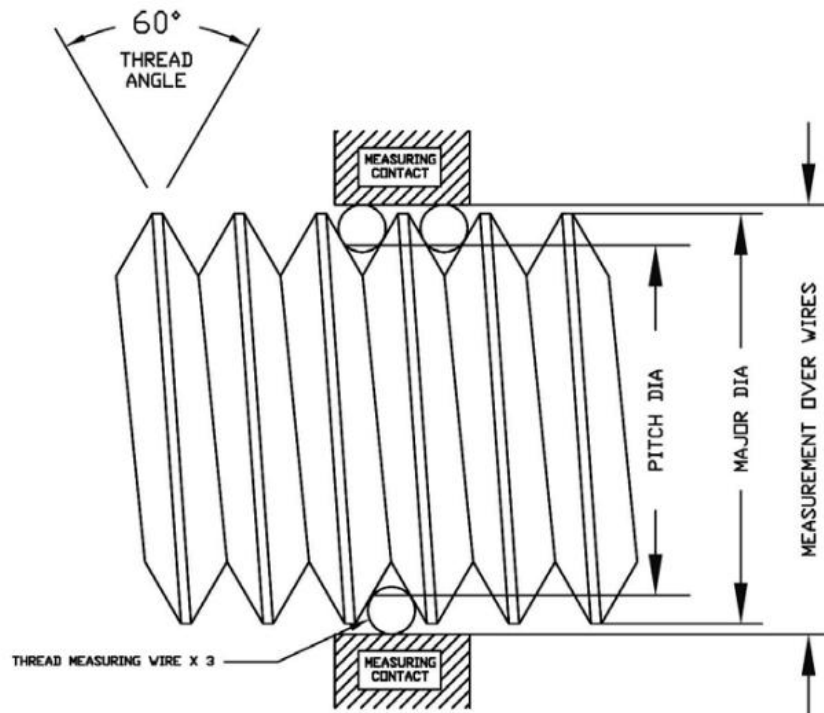
THREADS

THREAD MEASURING WIRE SETS

| Description | Order No. | Price |
|------------------------------------|-----------|------------|
| 4 to 80 TPI (34 sizes in set) | 359100530 | \$2,430.00 |
| 5 to 80 TPI (30 sizes in set)* | 359101030 | \$2,105.00 |
| 6 to 36 TPI (20 sizes in set)* | 359101530 | \$1,515.00 |
| .2 to 10mm Pitch (30 sizes in set) | 359102030 | \$2,485.00 |
| .3 to 6mm Pitch (23 sizes in set) | 359102530 | \$1,865.00 |

*7-1/2 and 22 threads per inch wires not included

Basic 60° Thread Measuring Wire Information



Pitch Diameter = Measurement over wires (MOW) - constant

w = wire size

Pitch (P) = 1/number of threads per inch. This is the distance the thread travels in one turn.

Constant (C) = $(3 * w) - (.86602540 * P)$

Pitch Diameter (PD) is the halfway point between sharp major and minor diameters.

Measured PD = $MOW - (3 * w) - (.86602540 * P)$

Reference ANSI/ASME Standards:

B89.1.7 - "Measurement of Thread Measuring Wires"

B1.7M - "Nomenclature, Definitions & Letter Symbols for Screw Threads"

B1.1 - "Unified Inch Screw Threads (UN & UNR Thread Form)"

B1.2 - "Gages & Gaging for Unified Inch Screw Threads"

B1.13M - "Metric Screw Threads: M Profile"

B1.16M - "Gages & Gaging for Metric M Screw Threads"

Standard Gear Measuring Wires

Gear Measuring Wires are a quick & economical method to measure the tooth thickness of gears at the pitch diameter. Gear Measuring Wires are the same as Thread Measuring Wires except that Gear Measuring Wires are supplied in 2 wire sets. Special 3 wire sets & sizes may be quoted upon request.

- Tolerance +/- .000010"
- Round within .00001"
- Wires within sets up to .825" are matched within .00001"
- Oil Hardened Tool Steel or High Speed Steel
- 2" long
- 2 rms or better
- Certificate of Accuracy included
- See page 113 for Calibration Services



| Pitch | 1.92" Series Wire Dia. | Order No. Set of 2 | Price | 1.728" Series Wire Dia. | Order No. Set of 2 | Price | 1.68" Series Wire Dia. | Order No. Set of 2 | Price | 1.44" Series Wire Dia. | Order No. Set of 2 | Price |
|-------|---------------------------|-----------------------|---------|----------------------------|-----------------------|---------|---------------------------|-----------------------|---------|---------------------------|-----------------------|---------|
| 2 | .960 | 357100510 | \$90.00 | .864 | 357200510 | \$90.00 | .840 | 357300510 | \$90.00 | .720 | 357400510 | \$79.00 |
| 2 1/2 | .768 | 357101010 | \$90.00 | .6912 | 357201010 | \$90.00 | .672 | 357301010 | \$90.00 | .576 | 357401010 | \$79.00 |
| 3 | .640 | 357101510 | \$79.00 | .576 | 357201510 | \$79.00 | .560 | 357301510 | \$79.00 | .480 | 357401510 | \$79.00 |
| 4 | .480 | 357102010 | \$79.00 | .432 | 357202010 | \$79.00 | .420 | 357302010 | \$79.00 | .360 | 357402010 | \$79.00 |
| 5 | .384 | 357102510 | \$62.00 | .3456 | 357202510 | \$79.00 | .336 | 357302510 | \$62.00 | .288 | 357402510 | \$62.00 |
| 6 | .320 | 357103010 | \$62.00 | .288 | 357203010 | \$62.00 | .280 | 357303010 | \$62.00 | .240 | 357403010 | \$62.00 |
| 7 | .27428 | 357103510 | \$62.00 | .24688 | 357203510 | \$62.00 | .240 | 357303510 | \$62.00 | .20571 | 357403510 | \$62.00 |
| 8 | .2400 | 357104010 | \$62.00 | .216 | 357204010 | \$62.00 | .210 | 357304010 | \$62.00 | .180 | 357404010 | \$62.00 |
| 9 | .21333 | 357104510 | \$62.00 | .192 | 357204510 | \$62.00 | .18666 | 357304510 | \$62.00 | .160 | 357404510 | \$62.00 |
| 10 | .192 | 357105010 | \$62.00 | .1728 | 357205010 | \$62.00 | .168 | 357305010 | \$62.00 | .144 | 357405010 | \$62.00 |
| 11 | .17454 | 357105510 | \$62.00 | .15709 | 357205510 | \$62.00 | .15273 | 357305510 | \$62.00 | .13091 | 357405510 | \$48.00 |
| 12 | .160 | 357106010 | \$62.00 | .144 | 357206010 | \$62.00 | .140 | 357306010 | \$62.00 | .120 | 357406010 | \$48.00 |
| 14 | .13714 | 357106510 | \$48.00 | .12343 | 357206510 | \$48.00 | .120 | 357306510 | \$48.00 | .10286 | 357406510 | \$48.00 |
| 16 | .120 | 357107010 | \$48.00 | .108 | 357207010 | \$48.00 | .105 | 357307010 | \$48.00 | .090 | 357407010 | \$48.00 |
| 18 | .10667 | 357107510 | \$48.00 | .096 | 357207510 | \$48.00 | .0933 | 357307510 | \$48.00 | .080 | 357407510 | \$48.00 |
| 20 | .096 | 357108010 | \$48.00 | .0864 | 357208010 | \$48.00 | .084 | 357308010 | \$48.00 | .072 | 357408010 | \$48.00 |
| 22 | .08727 | 357108510 | \$48.00 | .07855 | 357208510 | \$48.00 | .07636 | 357308510 | \$48.00 | .06545 | 357408510 | \$48.00 |
| 24 | .080 | 357109010 | \$48.00 | .072 | 357209010 | \$48.00 | .0700 | 357309010 | \$48.00 | .0600 | 357409010 | \$48.00 |
| 28 | .06857 | 357109510 | \$48.00 | .06171 | 357209510 | \$48.00 | .060 | 357309510 | \$48.00 | .05143 | 357409510 | \$48.00 |
| 32 | .060 | 357110010 | \$48.00 | .054 | 357210010 | \$48.00 | .0525 | 357310010 | \$48.00 | .045 | 357410010 | \$48.00 |
| 36 | .05333 | 357110510 | \$48.00 | .048 | 357210510 | \$48.00 | .04667 | 357310510 | \$48.00 | .0400 | 357410510 | \$48.00 |
| 40 | .048 | 357111010 | \$48.00 | .0432 | 357211010 | \$48.00 | .042 | 357311010 | \$48.00 | .036 | 357411010 | \$48.00 |
| 48 | .040 | 357111510 | \$48.00 | .036 | 357211510 | \$48.00 | .035 | 357311510 | \$48.00 | .030 | 357411510 | \$48.00 |
| 64 | .030 | 357112010 | \$48.00 | .027 | 357212010 | \$48.00 | .02625 | 357312010 | \$48.00 | .0225 | 357412010 | \$48.00 |
| 72 | .02667 | 357112510 | \$48.00 | .024 | 357212510 | \$48.00 | .02333 | 357312510 | \$48.00 | .020 | 357412510 | \$58.00 |
| 80 | .024 | 357113010 | \$48.00 | .0216 | 357213010 | \$48.00 | .021 | 357313010 | \$48.00 | .018 | 357413010 | \$58.00 |
| 96 | .020 | 357113510 | \$58.00 | .018 | 357213510 | \$58.00 | .0175 | 357313510 | \$58.00 | .015 | 357413510 | \$58.00 |
| 100 | .0192 | 357114010 | \$58.00 | .01728 | 357214010 | \$58.00 | .0168 | 357314010 | \$58.00 | .0144 | 357414010 | \$58.00 |
| 120 | .0160 | 357114510 | \$66.00 | .0144 | 357214510 | \$66.00 | .014 | 357314510 | \$66.00 | .012 | 357414510 | \$66.00 |
| 128 | .0150 | 357115010 | \$66.00 | .0135 | 357215010 | \$66.00 | .01312 | 357315010 | \$66.00 | .01125 | 357415010 | \$66.00 |
| 200 | .0096 | 357115510 | \$69.00 | .00864 | 357215510 | \$69.00 | .0084 | 357315510 | \$69.00 | .0072 | 357415510 | \$69.00 |

Standard Pipe Thread Plugs

FOR GAGING STANDARD PIPE & PIPE FITTINGS

Use Vermont Gage Pipe Thread Plugs to check tapered and straight internal pipe threads. Perfect for inspecting standard pipe and pipe fittings. Vermont Gage Pipe Thread Plugs are made to precise Class X tolerances and come with Certificate of Accuracy. The NPT and NPTF (Dryseal) series includes standard tapered pitch diameters. The NPSM and NPSF series includes standard straight pitch diameters. Add a taperlock handle to create a complete pipe gage assembly.

- *NIST traceable*
- *Tool Steel; 60/62 Rc (Cold Stabilized)*
- *Handles custom marked 1 line (up to 25 characters) included additional text quoted upon request*
- *Inch handles – light blue*
- *Certificate of Accuracy included*
- *See page 113 for Calibration Services*

NPT TAPERED PIPE PLUGS (ASME B1.20.1)

| Size | Order No. Plug Gage Member | Price | Order No. Plug Gage Assembly | Price | Handle No |
|--------------|----------------------------|----------|------------------------------|----------|-----------|
| 1/16-27 | 401101010 | \$80.00 | 401101020 | \$91.00 | 1 |
| 1/8-27 | 401102510 | \$60.00 | 401102520 | \$71.00 | 2 |
| 1/4-18 | 401104010 | \$65.00 | 401104020 | \$76.00 | 3 |
| 3/8-18 | 401105510 | \$70.00 | 401105520 | \$81.00 | 3 |
| 1/2-14 | 401107010 | \$80.00 | 401107020 | \$92.00 | 4 |
| 3/4-14 | 401108510 | \$90.00 | 401108520 | \$102.00 | 4 |
| 1-11 1/2 | 401110010 | \$105.00 | 401110020 | \$118.00 | 5 |
| 1 1/4-11 1/2 | 401111510 | \$120.00 | 401111520 | \$133.00 | 5 |
| 1 1/2-11 1/2 | 401113010 | \$130.00 | 401113020 | \$143.00 | 5 |
| 2-11 1/2 | 401114510 | \$160.00 | 401114520 | \$173.00 | 5 |
| 2 1/2-8 | 401116010 | \$190.00 | 401116020 | \$208.00 | 6 |
| 3-8 | 401117510 | \$240.00 | 401117520 | \$258.00 | 6 |
| 3 1/2-8 | 401119010 | \$360.00 | 401119020 | \$380.00 | 7 |
| 4-8 | 401120510 | \$395.00 | 401120520 | \$415.00 | 7 |
| 5-8 | 401122010 | \$535.00 | 401122020 | \$555.00 | 7 |
| 6-8 | 401123510 | \$665.00 | 401123520 | \$685.00 | 7 |



Standard Pipe Thread Plugs

NPTF TAPERED PIPE PLUGS (ASME B1.20.5)

| Size | Basic | | | | | Plain 6-Step | | | | Handle No |
|--------------|---------------|---------------|----------|------------------|----------|------------------|----------|-----------------|----------|-----------|
| | Order No. L-1 | Order No. L-3 | Price | L-1/L-3 Assembly | Price | Order No. 6-Step | Price | 6-Step Assembly | Price | |
| 1/16-27 | 411101010 | 411101020 | \$105.00 | 411101030 | \$221.00 | 411101070 | \$160.00 | 411101080 | \$171.00 | 1 |
| 1/8-27 | 411102510 | 411102520 | \$80.00 | 411102530 | \$171.00 | 411102570 | \$160.00 | 411102580 | \$171.00 | 2 |
| 1/4-18 | 411104010 | 411104020 | \$85.00 | 411104030 | \$181.00 | 411104070 | \$160.00 | 411104080 | \$171.00 | 3 |
| 3/8-18 | 411105510 | 411105520 | \$105.00 | 411105530 | \$221.00 | 411105570 | \$160.00 | 411105580 | \$171.00 | 3 |
| 1/2-14 | 411107010 | 411107020 | \$120.00 | 411107030 | \$252.00 | 411107070 | \$160.00 | 411107080 | \$172.00 | 4 |
| 3/4-14 | 411108510 | 411108520 | \$130.00 | 411108530 | \$272.00 | 411108570 | \$175.00 | 411108580 | \$187.00 | 4 |
| 1-11 1/2 | 411110010 | 411110020 | \$150.00 | 411110030 | \$313.00 | 411110070 | \$185.00 | 411110080 | \$198.00 | 5 |
| 1 1/4-11 1/2 | 411111510 | 411111520 | \$170.00 | 411111530 | \$353.00 | 411111570 | \$205.00 | 411111580 | \$218.00 | 5 |
| 1 1/2-11 1/2 | 411113010 | 411113020 | \$185.00 | 411113030 | \$383.00 | 411113070 | \$230.00 | 411113080 | \$243.00 | 5 |
| 2-11 1/2 | 411114510 | 411114520 | \$230.00 | 411114530 | \$473.00 | 411114570 | \$320.00 | 411114580 | \$333.00 | 5 |
| 2 1/2-8 | 411116010 | 411116020 | \$335.00 | 411116030 | \$688.00 | 411116070 | \$480.00 | 411116080 | \$498.00 | 6 |
| 3-8 | 411117510 | 411117520 | \$370.00 | 411117530 | \$758.00 | 411117570 | \$520.00 | 411117580 | \$538.00 | 6 |

NPSM STRAIGHT PIPE PLUGS (ASME B1.20.1)

| Size | Pitch Dia. Go Member 2B | Pitch Dia. NoGo Member 2B | Order No. Go Member 2B | Order No. NoGo Member 2B | Price | Order No. Go/NoGo Assembly 2B | Price | Handle No |
|--------------|-------------------------|---------------------------|------------------------|--------------------------|----------|-------------------------------|----------|-----------|
| 1/8-27 | .3736 | .3783 | 421102510 | 421102520 | \$95.00 | 421102530 | \$201.00 | 2 |
| 1/4-18 | .4916 | .4974 | 421104010 | 421104020 | \$95.00 | 421104030 | \$201.00 | 3 |
| 3/8-18 | .6270 | .6329 | 421105510 | 421105520 | \$100.00 | 421105530 | \$211.00 | 3 |
| 1/2-14 | .7784 | .7851 | 421107010 | 421107020 | \$100.00 | 421107030 | \$212.00 | 4 |
| 3/4-14 | .9889 | .9958 | 421108510 | 421108520 | \$120.00 | 421108530 | \$252.00 | 4 |
| 1-11 1/2 | 1.2386 | 1.2462 | 421110010 | 421110020 | \$125.00 | 421110030 | \$263.00 | 5 |
| 1 1/4-11 1/2 | 1.5834 | 1.5912 | 421111510 | 421111520 | \$150.00 | 421111530 | \$317.00 | 5-1/2 |
| 1 1/2-11 1/2 | 1.8223 | 1.8302 | 421113010 | 421113020 | \$175.00 | 421113030 | \$367.00 | 5-1/2 |
| 2-11 1/2 | 2.2963 | 2.3044 | 421114510 | 421114520 | \$200.00 | 421114530 | \$418.00 | 6 |
| 2 1/2-8 | 2.7622 | 2.7720 | 421116010 | 421116020 | \$220.00 | 421116030 | \$460.00 | 7 |
| 3-8 | 3.3885 | 3.3984 | 421117510 | 421117520 | \$270.00 | 421117530 | \$560.00 | 7 |

NPSF STRAIGHT PIPE PLUGS

| Size | Pitch Dia. Go Member | Pitch Dia. NoGo Member | Order No. Go Member | Order No. NoGo Member | Price | Order No. Go/NoGo Assembly | Price | Handle No |
|----------|----------------------|------------------------|---------------------|-----------------------|----------|----------------------------|----------|-----------|
| 1/8-27 | 0.3692 | 0.3727 | 431102510 | 431102520 | \$100.00 | 431102530 | \$211.00 | 2 |
| 1/4-18 | 0.4852 | 0.4904 | 431104010 | 431104020 | \$100.00 | 431104030 | \$211.00 | 3 |
| 3/8-18 | 0.6205 | 0.6257 | 431105510 | 431105520 | \$105.00 | 431105530 | \$221.00 | 3 |
| 1/2-14 | 0.7700 | 0.7767 | 431107010 | 431107020 | \$110.00 | 431107030 | \$232.00 | 4 |
| 3/4-14 | 0.9805 | 0.9872 | 431108510 | 431108520 | \$125.00 | 431108530 | \$262.00 | 4 |
| 1-11 1/2 | 1.2284 | 1.2365 | 431110010 | 431110020 | \$130.00 | 431110030 | \$273.00 | 5 |

Standard Pipe Thread Rings

FOR GAGING STANDARD PIPE & PIPE FITTINGS

Use Vermont Gage Pipe Thread Rings to check tapered and straight internal pipe threads. Perfect for inspecting standard pipe and pipe fittings. The NPT and NPTF (Dryseal) series includes standard tapered pitch diameters. The NPSM series includes standard straight pitch diameters.

- *NIST traceable*
- *Tool Steel; 60/62 Rc*
- *Certificate of Accuracy included*
- *See page 113 for Calibration Services*

NPT TAPERED PIPE RINGS (ASME B1.20.1)

| Size | Order No. Ring Gage Member | Price |
|--------------|----------------------------|----------|
| 1/16-27 | 441101010 | \$155.00 |
| 1/8-27 | 441102510 | \$110.00 |
| 1/4-18 | 441104010 | \$120.00 |
| 3/8-18 | 441105510 | \$135.00 |
| 1/2-14 | 441107010 | \$150.00 |
| 3/4-14 | 441108510 | \$170.00 |
| 1-11 1/2 | 441110010 | \$195.00 |
| 1 1/4-11 1/2 | 441111510 | \$205.00 |
| 1 1/2-11 1/2 | 441113010 | \$250.00 |
| 2-11 1/2 | 441114510 | \$300.00 |
| 2 1/2-8 | 441116010 | \$355.00 |
| 3-8 | 441117510 | \$430.00 |
| 3-1/2-8 | 441119010 | \$605.00 |
| 4-8 | 441120510 | \$700.00 |
| 5-8 | 441122010 | \$825.00 |
| 6-8 | 441123510 | \$990.00 |



Standard Pipe Thread Rings

NPTF TAPERED PIPE RINGS (ASME B1.20.5)

| Size | Order No. L-1 | Price | Order No. L-2 | Price | Order No. Plain 6-Step | Price |
|--------------|------------------|----------|------------------|----------|------------------------------|----------|
| 1/16-27 | 451101010 | \$165.00 | 451101020 | \$230.00 | 451101070 | \$270.00 |
| 1/8-27 | 451102510 | \$115.00 | 451102520 | \$225.00 | 451102570 | \$270.00 |
| 1/4-18 | 451104010 | \$135.00 | 451104020 | \$230.00 | 451104070 | \$270.00 |
| 3/8-18 | 451105510 | \$145.00 | 451105520 | \$245.00 | 451105570 | \$270.00 |
| 1/2-14 | 451107010 | \$155.00 | 451107020 | \$250.00 | 451107070 | \$270.00 |
| 3/4-14 | 451108510 | \$180.00 | 451108520 | \$280.00 | 451108570 | \$300.00 |
| 1-11 1/2 | 451110010 | \$205.00 | 451110020 | \$300.00 | 451110070 | \$315.00 |
| 1 1/4-11 1/2 | 451111510 | \$220.00 | 451111520 | \$325.00 | 451111570 | \$340.00 |
| 1 1/2-11 1/2 | 451113010 | \$265.00 | 451113020 | \$365.00 | 451113070 | \$375.00 |
| 2-11 1/2 | 451114510 | \$320.00 | 451114520 | \$420.00 | 451114570 | \$430.00 |
| 2 1/2-8 | 451116010 | \$375.00 | 451116020 | \$505.00 | 451116070 | \$515.00 |
| 3-8 | 451117510 | \$465.00 | 451117520 | \$595.00 | 451117570 | \$625.00 |

NPSM STRAIGHT PIPE RINGS (ASME B1.20.1)

| Size | Pitch Dia. Go | Pitch Dia. NoGo | Order No. Go Ring 2A | Order No. NoGo Ring 2A | Price | Order No. Go/NoGo Ring Set 2A | Price | Order No. Go Set Plug 2A | Order No. NoGo Set Plug 2A | Price | Order No. Go/NoGo Set Plug 2A | Price |
|--------------|------------------|--------------------|-------------------------------|---------------------------------|----------|--|------------|-----------------------------------|-------------------------------------|----------|--|----------|
| 1/8-27 | .3725 | .3689 | 461102510 | 461102520 | \$280.00 | 461102530 | \$565.00 | 461102540 | 461102550 | \$140.00 | 461102560 | \$290.00 |
| 1/4-18 | .4903 | .4859 | 461104010 | 461104020 | \$250.00 | 461104030 | \$500.00 | 461104040 | 461104050 | \$140.00 | 461104060 | \$290.00 |
| 3/8-18 | .6256 | .6211 | 461105510 | 461105520 | \$265.00 | 461105530 | \$525.00 | 461105540 | 461105550 | \$145.00 | 461105560 | \$300.00 |
| 1/2-14 | .7769 | .7718 | 461107010 | 461107020 | \$270.00 | 461107030 | \$540.00 | 461107040 | 461107050 | \$150.00 | 461107060 | \$315.00 |
| 3/4-14 | .9873 | .9820 | 461108510 | 461108520 | \$275.00 | 461108530 | \$550.00 | 461108540 | 461108550 | \$170.00 | 461108560 | \$350.00 |
| 1-11 1/2 | 1.2369 | 1.2311 | 461110010 | 461110020 | \$295.00 | 461110030 | \$590.00 | 461110040 | 461110050 | \$180.00 | 461110060 | \$380.00 |
| 1 1/4-11 1/2 | 1.5816 | 1.5756 | 461111510 | 461111520 | \$365.00 | 461111530 | \$725.00 | 461111540 | 461111550 | \$220.00 | 461111560 | \$460.00 |
| 1 1/2-11 1/2 | 1.8205 | 1.8144 | 461113010 | 461113020 | \$380.00 | 461113030 | \$765.00 | 461113040 | 461113050 | \$255.00 | 461113060 | \$535.00 |
| 2-11 1/2 | 2.2944 | 2.2882 | 461114510 | 461114520 | \$475.00 | 461114530 | \$950.00 | 461114540 | 461114550 | \$290.00 | 461114560 | \$595.00 |
| 2 1/2-8 | 2.7600 | 2.7526 | 461116010 | 461116020 | \$530.00 | 461116030 | \$1,065.00 | 461116040 | 461116050 | \$345.00 | 461116060 | \$715.00 |
| 3-8 | 3.3862 | 3.3786 | 461117510 | 461117520 | \$650.00 | 461117530 | \$1,300.00 | 461117540 | 461117550 | \$390.00 | 461117560 | \$825.00 |

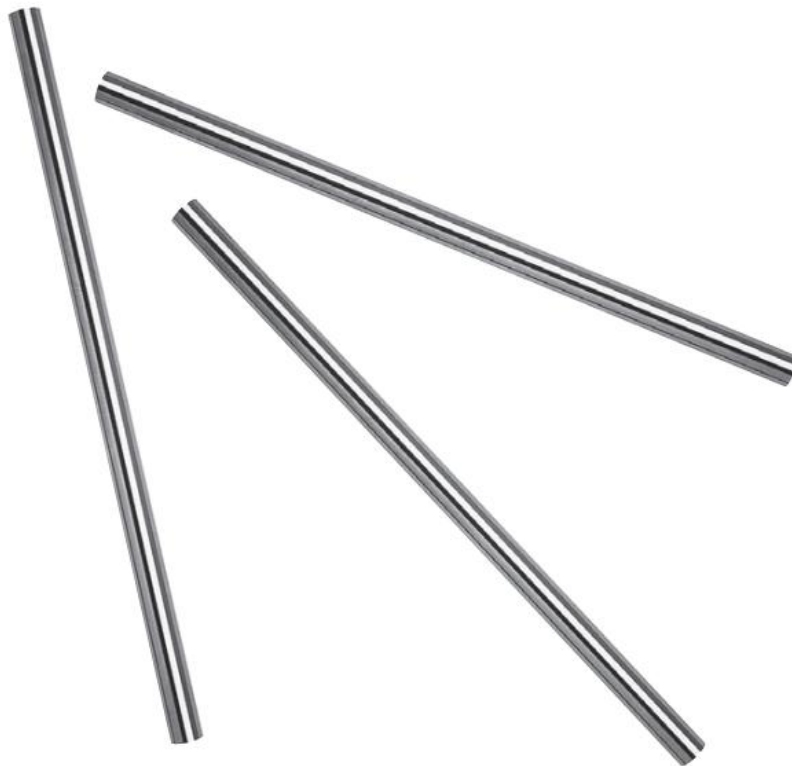
THREADS

Standard Jobber Drill & Reamer Blanks

GENERAL PRECISION GROUND BLANKS FOR UNLIMITED USES

Specifically made as blanks for precision drills and reamers, Vermont Gage Blanks have been used for many purposes. Over the years, Vermont Gage HSS Blanks have been used as shafts, arbors, guide rods, rollers, gages, alignment pins, punches, knock-out pins, as well as for stock in the manufacturing of specialty tools and instruments. With tight dimensional tolerances, Vermont Gage Drill & Reamer Blanks are perfect for any project needing precise finished ground stock.

- **Drill Blank tolerances:**
Up to .5000" (-.0002" or -.005mm)
from .5001" to .6250" (-.0003" or -.008mm)
from .6251" to 1.0000" (-.0005" or -.013mm)
- **Reamer Blank tolerances:**
up to .5000" (+.0002" or +.005mm)
from .5001" to .6250" (+.0003" or +.008mm)
from .6251" to 1.0000" (+.0005" or +.013mm)
- **Inch and Metric diameter sizes**
- **High Speed Tool Steel; 62/65 Rc**
- **Jobber lengths**
- **10 microinch finish or better**
- **Marked with size**
- **Package quantities:**
up to .1250" – 12 pcs. per package
from .1251" to .3750" – 6 pcs. per package
from .3751" to .6250" – 3 pcs. per package
from .6251" up – packaged individually



Standard Jobber Drill & Reamer Blanks

INCH - FRACTIONAL SIZES

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Order No. Reamer Blanks | Price Each |
|--------|---------|---------------|------------------------|-------------------------|------------|
| 1/64" | .0156" | 3/4" | 501101560 | 502101560 | \$2.40 |
| 1/32" | .0312" | 1 3/8" | 501103120 | 502103120 | \$2.40 |
| 3/64" | .0469" | 1 3/4" | 501104690 | 502104690 | \$2.40 |
| 1/16" | .0625" | 1 7/8" | 501106250 | 502106250 | \$2.40 |
| 5/64" | .0781" | 2" | 501107810 | 502107810 | \$2.40 |
| 3/32" | .0937" | 2 1/4" | 501109370 | 502109370 | \$2.40 |
| 7/64" | .1094" | 2 5/8" | 501110940 | 502110940 | \$2.40 |
| 1/8" | .1250" | 2 3/4" | 501112500 | 502112500 | \$2.40 |
| 9/64" | .1406" | 2 7/8" | 501114060 | 502114060 | \$2.40 |
| 5/32" | .1562" | 3 1/8" | 501115620 | 502115620 | \$3.00 |
| 11/64" | .1719" | 3 1/4" | 501117190 | 502117190 | \$3.00 |
| 3/16" | .1875" | 3 1/2" | 501118750 | 502118750 | \$3.00 |
| 13/64" | .2031" | 3 5/8" | 501120310 | 502120310 | \$3.90 |
| 7/32" | .2187" | 3 3/4" | 501121870 | 502121870 | \$4.15 |
| 15/64" | .2344" | 3 7/8" | 501123440 | 502123440 | \$4.15 |
| 1/4" | .2500" | 4" | 501125000 | 502125000 | \$4.75 |
| 17/64" | .2656" | 4 1/8" | 501126560 | 502126560 | \$5.10 |
| 9/32" | .2812" | 4 1/4" | 501128120 | 502128120 | \$5.35 |
| 19/64" | .2969" | 4 3/8" | 501129690 | 502129690 | \$5.95 |
| 5/16" | .3125" | 4 1/2" | 501131250 | 502131250 | \$6.25 |
| 21/64" | .3281" | 4 5/8" | 501132810 | 502132810 | \$6.85 |
| 11/32" | .3438" | 4 3/4" | 501134380 | 502134380 | \$7.45 |
| 23/64" | .3594" | 4 7/8" | 501135940 | 502135940 | \$8.30 |
| 3/8" | .3750" | 5" | 501137500 | 502137500 | \$8.90 |
| 25/64" | .3906" | 5 1/8" | 501139060 | 502139060 | \$9.50 |
| 13/32" | .4062" | 5 1/4" | 501140620 | 502140620 | \$10.10 |
| 27/64" | .4219" | 5 3/8" | 501142190 | 502142190 | \$11.25 |
| 7/16" | .4375" | 5 1/2" | 501143750 | 502143750 | \$12.75 |
| 29/64" | .4531" | 5 5/8" | 501145310 | 502145310 | \$13.05 |
| 15/32" | .4688" | 5 3/4" | 501146880 | 502146880 | \$13.35 |
| 31/64" | .4844" | 5 7/8" | 501148440 | 502148440 | \$15.15 |
| 1/2" | .5000" | 6" | 501150000 | 502150000 | \$16.00 |
| 33/64" | .5156" | 6" | 501151560 | 502151560 | \$22.50 |
| 17/32" | .5312" | 6" | 501153120 | 502153120 | \$22.50 |
| 35/64" | .5469" | 6" | 501154690 | 502154690 | \$22.50 |
| 9/16" | .5625" | 6" | 501156250 | 502156250 | \$23.40 |
| 37/64" | .5781" | 6" | 501157810 | 502157810 | \$26.65 |
| 19/32" | .5937" | 6" | 501159370 | 502159370 | \$26.65 |
| 39/64" | .6094" | 6" | 501160940 | 502160940 | \$26.65 |
| 5/8" | .6250" | 6" | 501162500 | 502162500 | \$26.65 |
| 41/64" | .6406" | 6" | 501164060 | 502164060 | \$30.75 |
| 21/32" | .6562" | 6" | 501165620 | 502165620 | \$30.75 |
| 43/64" | .6719" | 6" | 501167190 | 502167190 | \$33.75 |
| 11/16" | .6875" | 6" | 501168750 | 502168750 | \$33.75 |
| 45/64" | .7031" | 6" | 501170310 | 502170310 | \$34.90 |
| 23/32" | .7187" | 6" | 501171870 | 502171870 | \$34.90 |
| 47/64" | .7344" | 6" | 501173440 | 502173440 | \$36.10 |
| 3/4" | .7500" | 6" | 501175000 | 502175000 | \$36.10 |

INCH - FRACTIONAL SIZES (CONTINUED)

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Order No. Reamer Blanks | Price Each |
|--------|---------|---------------|------------------------|-------------------------|------------|
| 49/64" | .7656" | 6" | 501176560 | 502176560 | \$38.45 |
| 25/32" | .7812" | 6" | 501178120 | 502178120 | \$38.45 |
| 51/64" | .7969" | 6" | 501179690 | 502179690 | \$40.80 |
| 13/16" | .8125" | 6" | 501181250 | 502181250 | \$40.80 |
| 53/64" | .8281" | 6" | 501182810 | 502182810 | \$44.35 |
| 27/32" | .8437" | 6" | 501184370 | 502184370 | \$44.35 |
| 55/64" | .8594" | 6" | 501185940 | 502185940 | \$47.90 |
| 7/8" | .8750" | 6" | 501187500 | 502187500 | \$47.90 |
| 57/64" | .8906" | 6" | 501189060 | 502189060 | \$51.45 |
| 29/32" | .9062" | 6" | 501190620 | 502190620 | \$51.45 |
| 59/64" | .9219" | 6" | 501192190 | 502192190 | \$55.00 |
| 15/16" | .9375" | 6" | 501193750 | 502193750 | \$55.00 |
| 61/64" | .9531" | 6" | 501195310 | 502195310 | \$58.55 |
| 31/32" | .9688" | 6" | 501196880 | 502196880 | \$58.55 |
| 63/64" | .9844" | 6" | 501198440 | 502198440 | \$62.10 |
| 1" | 1.0000" | 6" | 501100000 | 502100000 | \$62.10 |

INCH - LETTER SIZES

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Order No. Reamer Blanks | Price Each |
|------|---------|---------------|------------------------|-------------------------|------------|
| A | .2340" | 3 7/8" | 501223400 | 502223400 | \$4.75 |
| B | .2380" | 4" | 501223800 | 502223800 | \$4.75 |
| C | .2420" | 4" | 501224200 | 502224200 | \$4.75 |
| D | .2460" | 4" | 501224600 | 502224600 | \$4.75 |
| E | .2500" | 4" | 501225000 | 502225000 | \$5.10 |
| F | .2570" | 4 1/8" | 501225700 | 502225700 | \$5.65 |
| G | .2610" | 4 1/8" | 501226100 | 502226100 | \$5.65 |
| H | .2660" | 4 1/8" | 501226600 | 502226600 | \$5.65 |
| I | .2720" | 4 1/8" | 501227200 | 502227200 | \$5.95 |
| J | .2770" | 4 1/8" | 501227700 | 502227700 | \$5.95 |
| K | .2810" | 4 1/4" | 501228100 | 502228100 | \$5.95 |
| L | .2900" | 4 1/4" | 501229000 | 502229000 | \$5.95 |
| M | .2950" | 4 3/8" | 501229500 | 502229500 | \$6.55 |
| N | .3020" | 4 3/8" | 501230200 | 502230200 | \$6.55 |
| O | .3160" | 4 1/2" | 501231600 | 502231600 | \$6.85 |
| P | .3230" | 4 5/8" | 501232300 | 502232300 | \$7.45 |
| Q | .3320" | 4 3/4" | 501233200 | 502233200 | \$7.45 |
| R | .3390" | 4 3/4" | 501233900 | 502233900 | \$8.05 |
| S | .3480" | 4 7/8" | 501234800 | 502234800 | \$8.90 |
| T | .3580" | 4 7/8" | 501235800 | 502235800 | \$8.90 |
| U | .3680" | 5" | 501236800 | 502236800 | \$9.80 |
| V | .3770" | 5" | 501237700 | 502237700 | \$9.80 |
| W | .3860" | 5 1/8" | 501238600 | 502238600 | \$10.10 |
| X | .3970" | 5 1/8" | 501239700 | 502239700 | \$10.10 |
| Y | .4040" | 5 1/4" | 501240400 | 502240400 | \$11.25 |
| Z | .4130" | 5 1/4" | 501241300 | 502241300 | \$11.25 |

BLANKS

Standard Jobber Drill & Reamer Blanks

INCH - NUMBER SIZES

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Order No. Reamer Blanks | Price Each |
|------|---------|---------------|------------------------|-------------------------|------------|
| #97 | .0059" | 3/4" | 501300590 | 502300590 | \$4.50 |
| #96 | .0063" | 3/4" | 501300630 | 502300630 | \$4.50 |
| #95 | .0067" | 3/4" | 501300670 | 502300670 | \$4.50 |
| #94 | .0071" | 3/4" | 501300710 | 502300710 | \$4.50 |
| #93 | .0075" | 3/4" | 501300750 | 502300750 | \$4.50 |
| #92 | .0079" | 3/4" | 501300790 | 502300790 | \$4.50 |
| #91 | .0083" | 3/4" | 501300830 | 502300830 | \$4.50 |
| #90 | .0087" | 3/4" | 501300870 | 502300870 | \$4.50 |
| #89 | .0091" | 3/4" | 501300910 | 502300910 | \$4.50 |
| #88 | .0095" | 3/4" | 501300950 | 502300950 | \$4.50 |
| #87 | .0100" | 3/4" | 501301000 | 502301000 | \$4.50 |
| #86 | .0105" | 3/4" | 501301050 | 502301050 | \$4.50 |
| #85 | .0110" | 3/4" | 501301100 | 502301100 | \$4.50 |
| #84 | .0115" | 3/4" | 501301150 | 502301150 | \$4.50 |
| #83 | .0120" | 3/4" | 501301200 | 502301200 | \$4.50 |
| #82 | .0125" | 3/4" | 501301250 | 502301250 | \$4.50 |
| #81 | .0130" | 3/4" | 501301300 | 502301300 | \$4.50 |
| #80 | .0135" | 3/4" | 501301350 | 502301350 | \$2.40 |
| #79 | .0145" | 3/4" | 501301450 | 502301450 | \$2.40 |
| #78 | .0160" | 7/8" | 501301600 | 502301600 | \$2.40 |
| #77 | .0180" | 7/8" | 501301800 | 502301800 | \$2.40 |
| #76 | .0200" | 7/8" | 501302000 | 502302000 | \$2.40 |
| #75 | .0210" | 1" | 501302100 | 502302100 | \$2.40 |
| #74 | .0225" | 1" | 501302250 | 502302250 | \$2.40 |
| #73 | .0240" | 1 1/8" | 501302400 | 502302400 | \$2.40 |
| #72 | .0250" | 1 1/8" | 501302500 | 502302500 | \$2.40 |
| #71 | .0260" | 1 1/4" | 501302600 | 502302600 | \$2.40 |
| #70 | .0280" | 1 1/4" | 501302800 | 502302800 | \$2.40 |
| #69 | .0292" | 1 3/8" | 501302920 | 502302920 | \$2.40 |
| #68 | .0310" | 1 3/8" | 501303100 | 502303100 | \$2.40 |
| #67 | .0320" | 1 3/8" | 501303200 | 502303200 | \$2.40 |
| #66 | .0330" | 1 3/8" | 501303300 | 502303300 | \$2.40 |
| #65 | .0350" | 1 1/2" | 501303500 | 502303500 | \$2.40 |
| #64 | .0360" | 1 1/2" | 501303600 | 502303600 | \$2.40 |
| #63 | .0370" | 1 1/2" | 501303700 | 502303700 | \$2.40 |
| #62 | .0380" | 1 1/2" | 501303800 | 502303800 | \$2.40 |
| #61 | .0390" | 1 5/8" | 501303900 | 502303900 | \$2.40 |
| #60 | .0400" | 1 5/8" | 501304000 | 502304000 | \$2.40 |
| #59 | .0410" | 1 5/8" | 501304100 | 502304100 | \$2.40 |
| #58 | .0420" | 1 5/8" | 501304200 | 502304200 | \$2.40 |
| #57 | .0430" | 1 3/4" | 501304300 | 502304300 | \$2.40 |
| #56 | .0465" | 1 3/4" | 501304650 | 502304650 | \$2.40 |
| #55 | .0520" | 1 7/8" | 501305200 | 502305200 | \$2.40 |
| #54 | .0550" | 1 7/8" | 501305500 | 502305500 | \$2.40 |
| #53 | .0595" | 1 7/8" | 501305950 | 502305950 | \$2.40 |
| #52 | .0635" | 1 7/8" | 501306350 | 502306350 | \$2.40 |
| #51 | .0670" | 2" | 501306700 | 502306700 | \$2.40 |
| #50 | .0700" | 2" | 501307000 | 502307000 | \$2.40 |
| #49 | .0730" | 2" | 501307300 | 502307300 | \$2.40 |

INCH - NUMBER SIZES (CONTINUED)

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Order No. Reamer Blanks | Price Each |
|------|---------|---------------|------------------------|-------------------------|------------|
| #48 | .0760" | 2" | 501307600 | 502307600 | \$2.40 |
| #47 | .0785" | 2" | 501307850 | 502307850 | \$2.40 |
| #46 | .0810" | 2 1/8" | 501308100 | 502308100 | \$2.40 |
| #45 | .0820" | 2 1/8" | 501308200 | 502308200 | \$2.40 |
| #44 | .0860" | 2 1/8" | 501308600 | 502308600 | \$2.40 |
| #43 | .0890" | 2 1/4" | 501308900 | 502308900 | \$2.40 |
| #42 | .0935" | 2 1/4" | 501309350 | 502309350 | \$2.40 |
| #41 | .0960" | 2 3/8" | 501309600 | 502309600 | \$2.40 |
| #40 | .0980" | 2 3/8" | 501309800 | 502309800 | \$2.40 |
| #39 | .0995" | 2 3/8" | 501309950 | 502309950 | \$2.40 |
| #38 | .1015" | 2 1/2" | 501310150 | 502310150 | \$2.40 |
| #37 | .1040" | 2 1/2" | 501310400 | 502310400 | \$2.40 |
| #36 | .1065" | 2 1/2" | 501310650 | 502310650 | \$2.40 |
| #35 | .1100" | 2 5/8" | 501311000 | 502311000 | \$2.40 |
| #34 | .1110" | 2 5/8" | 501311100 | 502311100 | \$2.40 |
| #33 | .1130" | 2 5/8" | 501311300 | 502311300 | \$2.40 |
| #32 | .1160" | 2 3/4" | 501311600 | 502311600 | \$2.40 |
| #31 | .1200" | 2 3/4" | 501312000 | 502312000 | \$2.40 |
| #30 | .1285" | 2 3/4" | 501312850 | 502312850 | \$2.40 |
| #29 | .1360" | 2 7/8" | 501313600 | 502313600 | \$2.40 |
| #28 | .1405" | 2 7/8" | 501314050 | 502314050 | \$2.40 |
| #27 | .1440" | 3" | 501314400 | 502314400 | \$2.40 |
| #26 | .1470" | 3" | 501314700 | 502314700 | \$2.40 |
| #25 | .1495" | 3" | 501314950 | 502314950 | \$2.40 |
| #24 | .1520" | 3 1/8" | 501315200 | 502315200 | \$3.00 |
| #23 | .1540" | 3 1/8" | 501315400 | 502315400 | \$3.00 |
| #22 | .1570" | 3 1/8" | 501315700 | 502315700 | \$3.00 |
| #21 | .1590" | 3 1/4" | 501315900 | 502315900 | \$3.00 |
| #20 | .1610" | 3 1/4" | 501316100 | 502316100 | \$3.00 |
| #19 | .1660" | 3 1/4" | 501316600 | 502316600 | \$3.00 |
| #18 | .1695" | 3 1/4" | 501316950 | 502316950 | \$3.00 |
| #17 | .1730" | 3 3/8" | 501317300 | 502317300 | \$3.30 |
| #16 | .1770" | 3 3/8" | 501317700 | 502317700 | \$3.30 |
| #15 | .1800" | 3 3/8" | 501318000 | 502318000 | \$3.30 |
| #14 | .1820" | 3 3/8" | 501318200 | 502318200 | \$3.30 |
| #13 | .1850" | 3 1/2" | 501318500 | 502318500 | \$3.30 |
| #12 | .1890" | 3 1/2" | 501318900 | 502318900 | \$3.30 |
| #11 | .1910" | 3 1/2" | 501319100 | 502319100 | \$3.30 |
| #10 | .1935" | 3 5/8" | 501319350 | 502319350 | \$3.90 |
| #9 | .1960" | 3 5/8" | 501319600 | 502319600 | \$3.90 |
| #8 | .1990" | 3 5/8" | 501319900 | 502319900 | \$3.90 |
| #7 | .2010" | 3 5/8" | 501320100 | 502320100 | \$3.90 |
| #6 | .2040" | 3 3/4" | 501320400 | 502320400 | \$3.90 |
| #5 | .2055" | 3 3/4" | 501320550 | 502320550 | \$4.15 |
| #4 | .2090" | 3 3/4" | 501320900 | 502320900 | \$4.15 |
| #3 | .2130" | 3 3/4" | 501321300 | 502321300 | \$4.15 |
| #2 | .2210" | 3 7/8" | 501322100 | 502322100 | \$4.15 |
| #1 | .2280" | 3 7/8" | 501322800 | 502322800 | \$4.15 |

Standard Jobber Drill Blanks

METRIC

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Price Each |
|--------|---------|---------------|------------------------|------------|
| 1.00mm | .0394" | 1 5/8" | 501401000 | \$3.00 |
| 1.05mm | .0413" | 1 5/8" | 501401050 | \$3.00 |
| 1.10mm | .0433" | 1 3/4" | 501401100 | \$3.00 |
| 1.15mm | .0453" | 1 3/4" | 501401150 | \$3.00 |
| 1.20mm | .0472" | 1 7/8" | 501401200 | \$3.00 |
| 1.25mm | .0492" | 1 7/8" | 501401250 | \$3.00 |
| 1.30mm | .0512" | 1 7/8" | 501401300 | \$3.00 |
| 1.35mm | .0531" | 1 7/8" | 501401350 | \$3.00 |
| 1.40mm | .0551" | 1 7/8" | 501401400 | \$3.00 |
| 1.45mm | .0571" | 1 7/8" | 501401450 | \$3.00 |
| 1.50mm | .0591" | 1 7/8" | 501401500 | \$3.00 |
| 1.55mm | .0610" | 1 7/8" | 501401550 | \$3.00 |
| 1.60mm | .0630" | 1 7/8" | 501401600 | \$3.00 |
| 1.65mm | .0650" | 2" | 501401650 | \$3.00 |
| 1.70mm | .0669" | 2" | 501401700 | \$3.00 |
| 1.75mm | .0689" | 2" | 501401750 | \$3.00 |
| 1.80mm | .0709" | 2" | 501401800 | \$3.00 |
| 1.85mm | .0728" | 2" | 501401850 | \$3.00 |
| 1.90mm | .0748" | 2" | 501401900 | \$3.00 |
| 1.95mm | .0768" | 2" | 501401950 | \$3.00 |
| 2.00mm | .0787" | 2 1/8" | 501402000 | \$3.00 |
| 2.05mm | .0807" | 2 1/8" | 501402050 | \$3.00 |
| 2.10mm | .0827" | 2 1/8" | 501402100 | \$3.00 |
| 2.15mm | .0846" | 2 1/8" | 501402150 | \$3.00 |
| 2.20mm | .0866" | 2 1/4" | 501402200 | \$3.00 |
| 2.25mm | .0886" | 2 1/4" | 501402250 | \$3.00 |
| 2.30mm | .0906" | 2 1/4" | 501402300 | \$3.00 |
| 2.35mm | .0925" | 2 1/4" | 501402350 | \$3.00 |
| 2.40mm | .0945" | 2 3/8" | 501402400 | \$3.00 |
| 2.45mm | .0965" | 2 3/8" | 501402450 | \$3.00 |
| 2.50mm | .0984" | 2 3/8" | 501402500 | \$3.00 |
| 2.55mm | .1004" | 2 1/2" | 501402550 | \$3.00 |
| 2.60mm | .1024" | 2 1/2" | 501402600 | \$3.00 |
| 2.65mm | .1043" | 2 1/2" | 501402650 | \$3.00 |
| 2.70mm | .1063" | 2 1/2" | 501402700 | \$3.00 |
| 2.75mm | .1083" | 2 5/8" | 501402750 | \$3.00 |
| 2.80mm | .1102" | 2 5/8" | 501402800 | \$3.00 |
| 2.85mm | .1122" | 2 5/8" | 501402850 | \$3.00 |
| 2.90mm | .1142" | 2 3/4" | 501402900 | \$3.00 |
| 2.95mm | .1161" | 2 3/4" | 501402950 | \$3.00 |
| 3.00mm | .1181" | 2 3/4" | 501403000 | \$3.00 |
| 3.05mm | .1201" | 2 3/4" | 501403050 | \$3.00 |
| 3.10mm | .1220" | 2 3/4" | 501403100 | \$3.00 |
| 3.15mm | .1240" | 2 3/4" | 501403150 | \$3.00 |
| 3.20mm | .1260" | 2 3/4" | 501403200 | \$3.00 |
| 3.25mm | .1280" | 2 3/4" | 501403250 | \$3.00 |
| 3.30mm | .1299" | 2 7/8" | 501403300 | \$3.00 |
| 3.35mm | .1319" | 2 7/8" | 501403350 | \$3.00 |
| 3.40mm | .1339" | 2 7/8" | 501403400 | \$3.00 |
| 3.45mm | .1358" | 2 7/8" | 501403450 | \$3.00 |

METRIC (CONTINUED)

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Price Each |
|--------|---------|---------------|------------------------|------------|
| 3.50mm | .1378" | 2 7/8" | 501403500 | \$3.00 |
| 3.55mm | .1398" | 2 7/8" | 501403550 | \$3.00 |
| 3.60mm | .1417" | 3" | 501403600 | \$3.30 |
| 3.65mm | .1437" | 3" | 501403650 | \$3.30 |
| 3.70mm | .1457" | 3" | 501403700 | \$3.30 |
| 3.75mm | .1476" | 3" | 501403750 | \$3.30 |
| 3.80mm | .1496" | 3 1/8" | 501403800 | \$3.30 |
| 3.85mm | .1516" | 3 1/8" | 501403850 | \$3.30 |
| 3.90mm | .1535" | 3 1/8" | 501403900 | \$3.30 |
| 3.95mm | .1555" | 3 1/8" | 501403950 | \$3.30 |
| 4.00mm | .1575" | 3 1/4" | 501404000 | \$3.30 |
| 4.05mm | .1594" | 3 1/4" | 501404050 | \$3.30 |
| 4.10mm | .1614" | 3 1/4" | 501404100 | \$3.30 |
| 4.15mm | .1634" | 3 1/4" | 501404150 | \$3.30 |
| 4.20mm | .1654" | 3 1/4" | 501404200 | \$3.30 |
| 4.25mm | .1673" | 3 1/4" | 501404250 | \$3.30 |
| 4.30mm | .1693" | 3 1/4" | 501404300 | \$3.90 |
| 4.35mm | .1713" | 3 3/8" | 501404350 | \$3.90 |
| 4.40mm | .1732" | 3 3/8" | 501404400 | \$3.90 |
| 4.45mm | .1752" | 3 3/8" | 501404450 | \$3.90 |
| 4.50mm | .1772" | 3 3/8" | 501404500 | \$3.90 |
| 4.55mm | .1791" | 3 3/8" | 501404550 | \$3.90 |
| 4.60mm | .1811" | 3 3/8" | 501404600 | \$3.90 |
| 4.65mm | .1831" | 3 1/2" | 501404650 | \$3.90 |
| 4.70mm | .1850" | 3 1/2" | 501404700 | \$3.90 |
| 4.75mm | .1870" | 3 1/2" | 501404750 | \$3.90 |
| 4.80mm | .1890" | 3 1/2" | 501404800 | \$3.90 |
| 4.85mm | .1909" | 3 1/2" | 501404850 | \$3.90 |
| 4.90mm | .1929" | 3 5/8" | 501404900 | \$4.75 |
| 4.95mm | .1949" | 3 5/8" | 501404950 | \$4.75 |
| 5.00mm | .1968" | 3 5/8" | 501405000 | \$4.75 |
| 5.05mm | .1988" | 3 5/8" | 501405050 | \$4.75 |
| 5.10mm | .2008" | 3 5/8" | 501405100 | \$4.75 |
| 5.15mm | .2028" | 3 3/4" | 501405150 | \$4.75 |
| 5.20mm | .2047" | 3 3/4" | 501405200 | \$4.75 |
| 5.25mm | .2067" | 3 3/4" | 501405250 | \$4.75 |
| 5.30mm | .2087" | 3 3/4" | 501405300 | \$4.75 |
| 5.35mm | .2106" | 3 3/4" | 501405350 | \$4.75 |
| 5.40mm | .2126" | 3 3/4" | 501405400 | \$4.75 |
| 5.45mm | .2146" | 3 7/8" | 501405450 | \$5.40 |
| 5.50mm | .2165" | 3 7/8" | 501405500 | \$5.40 |
| 5.55mm | .2185" | 3 7/8" | 501405550 | \$5.40 |
| 5.60mm | .2205" | 3 7/8" | 501405600 | \$5.40 |
| 5.65mm | .2224" | 3 7/8" | 501405650 | \$5.40 |
| 5.70mm | .2244" | 3 7/8" | 501405700 | \$5.40 |
| 5.75mm | .2264" | 3 7/8" | 501405750 | \$5.40 |
| 5.80mm | .2283" | 3 7/8" | 501405800 | \$5.40 |
| 5.85mm | .2303" | 3 7/8" | 501405850 | \$5.40 |
| 5.90mm | .2323" | 3 7/8" | 501405900 | \$5.40 |
| 5.95mm | .2343" | 3 7/8" | 501405950 | \$5.40 |

BLANKS

Standard Jobber Drill Blanks

METRIC (CONTINUED)

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Price Each |
|---------|---------|---------------|------------------------|------------|
| 6.00mm | .2362" | 4" | 501406000 | \$5.65 |
| 6.05mm | .2382" | 4" | 501406050 | \$5.65 |
| 6.10mm | .2402" | 4" | 501406100 | \$5.65 |
| 6.15mm | .2421" | 4" | 501406150 | \$5.65 |
| 6.20mm | .2441" | 4" | 501406200 | \$5.65 |
| 6.25mm | .2461" | 4" | 501406250 | \$5.65 |
| 6.30mm | .2480" | 4" | 501406300 | \$5.65 |
| 6.40mm | .2520" | 4 1/8" | 501406400 | \$5.95 |
| 6.50mm | .2559" | 4 1/8" | 501406500 | \$5.95 |
| 6.60mm | .2598" | 4 1/8" | 501406600 | \$5.95 |
| 6.70mm | .2638" | 4 1/8" | 501406700 | \$5.95 |
| 6.80mm | .2677" | 4 1/8" | 501406800 | \$5.95 |
| 6.90mm | .2717" | 4 1/8" | 501406900 | \$5.95 |
| 7.00mm | .2756" | 4 1/8" | 501407000 | \$5.95 |
| 7.10mm | .2795" | 4 1/4" | 501407100 | \$6.25 |
| 7.20mm | .2835" | 4 1/4" | 501407200 | \$6.25 |
| 7.30mm | .2874" | 4 1/4" | 501407300 | \$6.25 |
| 7.40mm | .2913" | 4 3/8" | 501407400 | \$6.25 |
| 7.50mm | .2953" | 4 3/8" | 501407500 | \$7.10 |
| 7.60mm | .2992" | 4 3/8" | 501407600 | \$7.10 |
| 7.70mm | .3031" | 4 1/2" | 501407700 | \$7.10 |
| 7.80mm | .3071" | 4 1/2" | 501407800 | \$7.10 |
| 7.90mm | .3110" | 4 1/2" | 501407900 | \$7.10 |
| 8.00mm | .3150" | 4 1/2" | 501408000 | \$7.10 |
| 8.10mm | .3189" | 4 5/8" | 501408100 | \$7.70 |
| 8.20mm | .3228" | 4 5/8" | 501408200 | \$7.70 |
| 8.30mm | .3268" | 4 5/8" | 501408300 | \$7.70 |
| 8.40mm | .3307" | 4 3/4" | 501408400 | \$8.60 |
| 8.50mm | .3346" | 4 3/4" | 501408500 | \$8.60 |
| 8.60mm | .3386" | 4 3/4" | 501408600 | \$8.60 |
| 8.70mm | .3425" | 4 3/4" | 501408700 | \$8.60 |
| 8.80mm | .3465" | 4 7/8" | 501408800 | \$9.50 |
| 8.90mm | .3504" | 4 7/8" | 501408900 | \$9.50 |
| 9.00mm | .3543" | 4 7/8" | 501409000 | \$9.50 |
| 9.10mm | .3583" | 4 7/8" | 501409100 | \$9.50 |
| 9.20mm | .3622" | 5" | 501409200 | \$10.40 |
| 9.30mm | .3661" | 5" | 501409300 | \$10.40 |
| 9.40mm | .3701" | 5" | 501409400 | \$10.40 |
| 9.50mm | .3740" | 5" | 501409500 | \$10.40 |
| 9.60mm | .3780" | 5 1/8" | 501409600 | \$11.00 |
| 9.70mm | .3819" | 5 1/8" | 501409700 | \$11.00 |
| 9.80mm | .3858" | 5 1/8" | 501409800 | \$11.00 |
| 9.90mm | .3898" | 5 1/8" | 501409900 | \$11.00 |
| 10.00mm | .3937" | 5 1/8" | 501410000 | \$11.00 |
| 10.10mm | .3976" | 5 1/4" | 501410100 | \$11.85 |
| 10.20mm | .4016" | 5 1/4" | 501410200 | \$11.85 |
| 10.30mm | .4055" | 5 1/4" | 501410300 | \$11.85 |
| 10.40mm | .4094" | 5 1/4" | 501410400 | \$11.85 |
| 10.50mm | .4134" | 5 3/8" | 501410500 | \$13.05 |
| 10.60mm | .4173" | 5 3/8" | 501410600 | \$13.05 |

METRIC (CONTINUED)

| Size | Decimal | Jobber Length | Order No. Drill Blanks | Price Each |
|---------|---------|---------------|------------------------|------------|
| 10.70mm | .4212" | 5 3/8" | 501410700 | \$13.05 |
| 10.80mm | .4252" | 5 1/2" | 501410800 | \$14.80 |
| 10.90mm | .4291" | 5 1/2" | 501410900 | \$14.80 |
| 11.00mm | .4331" | 5 1/2" | 501411000 | \$14.80 |
| 11.10mm | .4370" | 5 1/2" | 501411100 | \$14.80 |
| 11.20mm | .4409" | 5 5/8" | 501411200 | \$15.40 |
| 11.30mm | .4449" | 5 5/8" | 501411300 | \$15.40 |
| 11.40mm | .4488" | 5 5/8" | 501411400 | \$15.40 |
| 11.50mm | .4528" | 5 5/8" | 501411500 | \$15.40 |
| 11.60mm | .4567" | 5 3/4" | 501411600 | \$15.70 |
| 11.70mm | .4606" | 5 3/4" | 501411700 | \$15.70 |
| 11.80mm | .4646" | 5 3/4" | 501411800 | \$15.70 |
| 11.90mm | .4685" | 5 3/4" | 501411900 | \$15.70 |
| 12.00mm | .4724" | 5 7/8" | 501412000 | \$17.75 |
| 12.10mm | .4764" | 5 7/8" | 501412100 | \$17.75 |
| 12.20mm | .4803" | 5 7/8" | 501412200 | \$17.75 |
| 12.30mm | .4843" | 5 7/8" | 501412300 | \$17.75 |
| 12.40mm | .4882" | 5 7/8" | 501412400 | \$17.75 |
| 12.50mm | .4921" | 6" | 501412500 | \$18.95 |
| 12.60mm | .4961" | 6" | 501412600 | \$18.95 |
| 12.70mm | .5000" | 6" | 501412700 | \$18.95 |
| 12.80mm | .5039" | 6" | 501412800 | \$22.20 |
| 12.90mm | .5079" | 6" | 501412900 | \$24.00 |
| 13.00mm | .5118" | 6" | 501413000 | \$26.35 |
| 13.50mm | .5315" | 6" | 501413500 | \$28.40 |
| 14.00mm | .5512" | 6" | 501414000 | \$29.00 |
| 14.50mm | .5709" | 6" | 501414500 | \$31.70 |
| 15.00mm | .5906" | 6" | 501415000 | \$31.95 |
| 15.50mm | .6102" | 6" | 501415500 | \$35.25 |
| 16.00mm | .6299" | 6" | 501416000 | \$36.10 |
| 16.50mm | .6496" | 6" | 501416500 | \$38.45 |
| 17.00mm | .6693" | 6" | 501417000 | \$41.75 |
| 17.50mm | .6890" | 6" | 501417500 | \$42.60 |
| 18.00mm | .7087" | 6" | 501418000 | \$44.95 |
| 18.50mm | .7283" | 6" | 501418500 | \$46.75 |
| 19.00mm | .7480" | 6" | 501419000 | \$47.05 |
| 19.50mm | .7677" | 6" | 501419500 | \$50.30 |
| 20.00mm | .7874" | 6" | 501420000 | \$51.20 |
| 20.50mm | .8071" | 6" | 501420500 | \$52.05 |
| 21.00mm | .8268" | 6" | 501421000 | \$55.60 |
| 21.50mm | .8465" | 6" | 501421500 | \$56.80 |
| 22.00mm | .8661" | 6" | 501422000 | \$58.55 |
| 22.50mm | .8858" | 6" | 501422500 | \$62.70 |
| 23.00mm | .9055" | 6" | 501423000 | \$64.80 |
| 23.50mm | .9252" | 6" | 501423500 | \$65.65 |
| 24.00mm | .9449" | 6" | 501424000 | \$68.95 |
| 24.50mm | .9646" | 6" | 501424500 | \$70.45 |
| 25.00mm | .9843" | 6" | 501425000 | \$74.50 |
| 25.40mm | 1.0000" | 6" | 501425400 | \$74.50 |

Standard Jobber Drill & Reamer Blank Sets

INCH & METRIC BLANKS IN DRILL INDEXES

Indexes come with precision ground jobber length blanks ready for the cutter grinder! All HSS Blanks are heat treated to 62/65 Rc and marked with size. Drill Blanks are precision ground to $-.0002''$ or $-.005\text{mm}$ tolerance; Reamer Blanks are precision ground to $+.0002''$ or $+.005\text{mm}$ tolerance. When you need a set of custom cutting tools and you want to make them quick and cost effectively, use Vermont Gage Drill & Reamer Blank Sets. There is simply no easier, better, or quicker way to make quality cutting tools.

- *Drill Blanks ($-.0002''$ or $-.005\text{mm}$) tolerance*
- *Reamer Blanks ($+.0002''$ or $+.005\text{mm}$) tolerance*
- *Inch and Metric diameter sizes*
- *High Speed Tool Steel; 62/65 Rc*
- *Jobber lengths*
- *10 micromach finish or better*
- *Marked with size*
- *Packaged in drill index*



BLANKS

| Range | Order No. Drill Blank Set | Order No. Reamer Blank Set | Price | Order No. Index Only | Price Each |
|--------------------------------------|---------------------------------|----------------------------------|----------|----------------------------|---------------|
| 1/16" to 1/2" | 511100100 | 512100100 | \$220.00 | 953410100 | \$20.00 |
| A to Z | 511200100 | 512200100 | \$220.00 | 953410200 | \$20.00 |
| #1 to #60 | 511300100 | 512300100 | \$190.00 | 953410300 | \$20.00 |
| #61 to #80 | 511300200 | 512300200 | \$65.00 | 953410400 | \$20.00 |
| 1.00mm to 7.00mm (.50mm increments) | 511500100 | | \$75.00 | 953410600 | \$20.00 |
| 1.00mm to 10.00mm (.50mm increments) | 511500200 | | \$160.00 | 953410700 | \$20.00 |
| 1.00mm to 13.00mm (.50mm increments) | 511500300 | | \$255.00 | 953410800 | \$20.00 |

Standard Long Length Drill Blanks

WHEN YOU NEED A LONGER DRILL BLANK

Vermont Gage stocks fractional inch Drill Blanks in standard 6", 12", 24" and 36" lengths. Each long length HSS Blank is heat treated to 62/65 Rc and precision ground to size. Long Length Blanks are multi-purpose and used wherever precision ground stock is required. When you are looking for economical precision ground stock in long lengths, you can't beat Vermont Gage Long Length Drill Blanks.

- *Long Length Drill Blank tolerances:
6" long (-.0005")
12" long (-.0005")
24" long (+/-.001")
36" long (+/-.001")*
- *Fractional Inch sizes up to 1/2"*
- *High Speed Tool Steel; 62/65 Rc*
- *6", 12", 24" and 36" standard lengths*
- *10 microinch finish or better*
- *Marked with size*
- *Packaged individually*

INCH - FRACTIONAL SIZES

| Size | Decimal | Order No. 6" Long | Price | Order No. 12" Long | Price | Order No. 24" Long | Price | Order No. 36" Long | Price Each |
|--------|---------|----------------------|---------|-----------------------|---------|-----------------------|---------|-----------------------|---------------|
| 1/16" | .0625" | 521062510 | \$5.40 | 521062520 | \$7.50 | 521062530 | \$29.75 | 521062540 | \$48.00 |
| 5/64" | .0781" | 521078110 | \$5.40 | 521078120 | \$7.50 | 521078130 | \$29.75 | 521078140 | \$48.00 |
| 3/32" | .0937" | 521093710 | \$5.40 | 521093720 | \$7.50 | 521093730 | \$29.75 | 521093740 | \$48.00 |
| 7/64" | .1094" | 521109410 | \$7.00 | 521109420 | \$11.00 | 521109430 | \$35.50 | 521109440 | \$48.00 |
| 1/8" | .1250" | 521125010 | \$7.00 | 521125020 | \$11.00 | 521125030 | \$35.50 | 521125040 | \$48.00 |
| 9/64" | .1406" | 521140610 | \$7.00 | 521140620 | \$11.50 | 521140630 | \$35.50 | 521140640 | \$48.00 |
| 5/32" | .1562" | 521156210 | \$7.00 | 521156220 | \$11.50 | 521156230 | \$35.50 | 521156240 | \$48.00 |
| 11/64" | .1719" | 521171910 | \$9.70 | 521171920 | \$15.60 | 521171930 | \$41.50 | 521171940 | \$60.00 |
| 3/16" | .1875" | 521187510 | \$9.70 | 521187520 | \$15.60 | 521187530 | \$41.50 | 521187540 | \$60.00 |
| 13/64" | .2031" | 521203110 | \$9.70 | 521203120 | \$15.60 | 521203130 | \$41.50 | 521203140 | \$60.00 |
| 7/32" | .2187" | 521218710 | \$9.70 | 521218720 | \$15.60 | 521218730 | \$41.50 | 521218740 | \$60.00 |
| 15/64" | .2344" | 521234410 | \$14.00 | 521234420 | \$20.20 | 521234430 | \$47.50 | 521234440 | \$70.00 |
| 1/4" | .2500" | 521250010 | \$14.00 | 521250020 | \$20.20 | 521250030 | \$47.50 | 521250040 | \$70.00 |
| 17/64" | .2656" | 521265610 | \$14.00 | 521265620 | \$20.20 | 521265630 | \$47.50 | 521265640 | \$70.00 |
| 9/32" | .2812" | 521281210 | \$14.00 | 521281220 | \$20.20 | 521281230 | \$47.50 | 521281240 | \$70.00 |
| 19/64" | .2969" | 521296910 | \$15.00 | 521296920 | \$23.65 | 521296930 | \$53.50 | 521296940 | \$76.00 |
| 5/16" | .3125" | 521312510 | \$15.00 | 521312520 | \$23.65 | 521312530 | \$53.50 | 521312540 | \$76.00 |
| 21/64" | .3281" | 521328110 | \$15.00 | 521328120 | \$23.65 | 521328130 | \$53.50 | 521328140 | \$76.00 |
| 11/32" | .3438" | 521343810 | \$15.00 | 521343820 | \$23.65 | 521343830 | \$53.50 | 521343840 | \$76.00 |
| 23/64" | .3594" | 521359410 | \$16.00 | 521359420 | \$29.50 | 521359430 | \$59.50 | 521359440 | \$92.00 |
| 3/8" | .3750" | 521375010 | \$16.00 | 521375020 | \$29.50 | 521375030 | \$59.50 | 521375040 | \$92.00 |
| 25/64" | .3906" | 521390610 | \$16.00 | 521390620 | \$29.50 | 521390630 | \$59.50 | 521390640 | \$92.00 |
| 13/32" | .4062" | 521406210 | \$16.00 | 521406220 | \$29.50 | 521406230 | \$59.50 | 521406240 | \$92.00 |
| 27/64" | .4219" | 521421910 | \$17.20 | 521421920 | \$30.00 | 521421930 | \$65.00 | 521421940 | \$103.00 |
| 7/16" | .4375" | 521437510 | \$17.20 | 521437520 | \$30.00 | 521437530 | \$65.00 | 521437540 | \$103.00 |
| 29/64" | .4531" | 521453110 | \$17.20 | 521453120 | \$30.00 | 521453130 | \$65.00 | 521453140 | \$103.00 |
| 15/32" | .4688" | 521468810 | \$17.20 | 521468820 | \$30.00 | 521468830 | \$65.00 | 521468840 | \$103.00 |
| 31/64" | .4844" | 521484410 | \$18.30 | 521484420 | \$36.00 | 521484430 | \$83.00 | 521484440 | \$113.00 |
| 1/2" | .5000" | 521500010 | \$18.30 | 521500020 | \$36.00 | 521500030 | \$83.00 | 521500040 | \$113.00 |



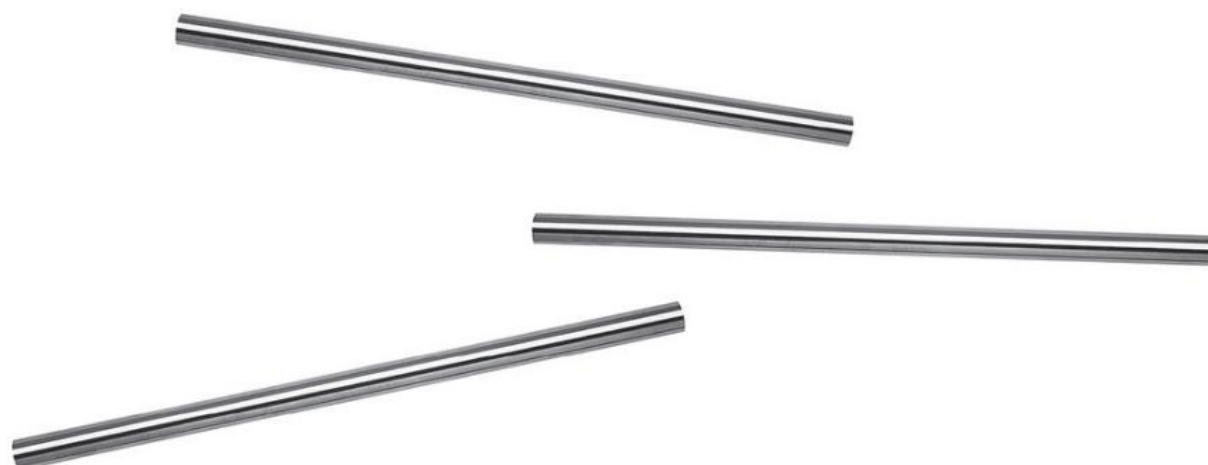
Standard Cobalt Jobber Drill Blanks

WHEN YOU NEED EXTRA HARDNESS & ABRASION RESISTANCE

Cobalt is used in applications where friction and heat wear out general purpose HSS quickly. Cobalt improves normal and hot hardness. High speed tools made with the material last longer. Vermont Gage manufacturers a standard line of Cobalt Drill Blanks. Each Cobalt Blank is heat treated to 65/68 Rc and precision ground to standard fractional inch sizes. When looking for heavy duty abrasion resistant tool blanks, look no further, specify Vermont Gage Cobalt Blanks.

- **Drill Blank tolerances:**
up to .5000" (-.0002")
from .5001" to .6250" (-.0003")
from .6251" to 1.0000" (-.0005")
- **Fractional Inch sizes up to 1.0000"**
- **Cobalt High Speed Tool Steel; 65/68 Rc**
- **Jobber lengths**
- **10 microinch finish or better**
- **Marked with size**
- **Package quantities:**
up to .1250" - 12 pcs. per package
from .1251" to .3750" - 6 pcs. per package
from .3751" to 6250" - 3 pcs. per package
from .6251" up - packaged individually

| Size | Decimal | Jobber Length | Order No. | Price Each |
|--------|---------|---------------|-----------|------------|
| 1/64" | .0156" | 3/4" | 531101560 | \$4.85 |
| 1/32" | .0312" | 1 3/8" | 531101320 | \$4.85 |
| 3/64" | .0468" | 1 3/4" | 531104680 | \$4.85 |
| 1/16" | .0625" | 1 7/8" | 531106250 | \$3.55 |
| 5/64" | .0781" | 2" | 531107810 | \$3.55 |
| 3/32" | .0937" | 2 1/4" | 531109370 | \$3.55 |
| 7/64" | .1094" | 2 5/8" | 531110940 | \$3.55 |
| 1/8" | .1250" | 2 3/4" | 531112500 | \$3.55 |
| 9/64" | .1406" | 2 7/8" | 531114060 | \$3.55 |
| 5/32" | .1562" | 3 1/8" | 531115620 | \$4.50 |
| 11/64" | .1719" | 3 1/4" | 531117190 | \$4.50 |
| 3/16" | .1875" | 3 1/2" | 531118750 | \$4.50 |
| 13/64" | .2031" | 3 5/8" | 531120310 | \$5.95 |
| 7/32" | .2187" | 3 3/4" | 531121870 | \$6.25 |
| 15/64" | .2344" | 3 7/8" | 531123440 | \$6.25 |
| 1/4" | .2500" | 4" | 531125000 | \$7.10 |
| 9/32" | .2812" | 4 1/4" | 531128120 | \$8.10 |
| 5/16" | .3125" | 4 1/2" | 531131250 | \$9.50 |
| 11/32" | .3438" | 4 3/4" | 531134380 | \$11.30 |
| 3/8" | .3750" | 5" | 531137500 | \$13.45 |
| 13/32" | .4062" | 5 1/4" | 531140620 | \$15.05 |
| 7/16" | .4375" | 5 1/2" | 531143750 | \$19.35 |
| 15/32" | .4688" | 5 3/4" | 531146880 | \$19.90 |
| 1/2" | .5000" | 6" | 531150000 | \$24.00 |
| 9/16" | .5625" | 6" | 531156250 | \$35.25 |
| 5/8" | .6250" | 6" | 531162500 | \$40.00 |
| 11/16" | .6875" | 6" | 531168750 | \$50.75 |
| 3/4" | .7500" | 6" | 531175000 | \$53.75 |
| 13/16" | .8125" | 6" | 531181250 | \$61.50 |
| 7/8" | .8750" | 6" | 531187500 | \$72.25 |
| 15/16" | .9375" | 6" | 531193750 | \$83.00 |
| 1" | 1.0000" | 6" | 531100000 | \$93.75 |



Custom Blanks up to 18"

CUSTOM BLANKS FOR EVERY NEED

When a standard blank just won't do, Vermont Gage Custom Blanks are just what you need. Used for everything from cutting tool stock to guide rods, each hardened blank is precision ground and cut to your exact dimensions. And even though our Series 55 Blanks are custom made, we offer a select range for quick delivery. All blanks priced in the shaded portions on the following tables are manufactured and shipped within 48 hours.

- **Tool Blank tolerances:**
up to .5000" (.0002" or .005mm)
from .5001" to .6250"
(.0003" or .008mm)
from .6251" to 1.0000"
(.0005" or .013mm)
- **Custom sizes up to 1.0000"**
- **High Speed Tool Steel; 62/65 Rc**
- **Custom lengths up to 18"**
- **10 microinch finish or better**
- **Marked with size**
- **Subject to a 10% over/under production run**
- **Shaded portions, 48-hour delivery**



How to Order:

55

0

Material

[1] High Speed Tool Steel

Delivery

[1] Normal Delivery

[2] 48 hr. delivery (available on shaded items only)

Range

| | | |
|------|-------------------|----------------------|
| [01] | .0311" to .0469" | [.79mm to 1.19mm] |
| [02] | .0470" to .0625" | [1.20mm to 1.59mm] |
| [03] | .0626" to .0937" | [1.60mm to 2.38mm] |
| [04] | .0938" to .1250" | [2.39mm to 3.18mm] |
| [05] | .1251" to .1562" | [3.19mm to 3.97mm] |
| [06] | .1563" to .1875" | [3.98mm to 4.76mm] |
| [07] | .1876" to .2187" | [4.77mm to 5.55mm] |
| [08] | .2188" to .2500" | [5.56mm to 6.35mm] |
| [09] | .2501" to .2812" | [6.36mm to 7.14mm] |
| [10] | .2813" to .3125" | [7.15mm to 7.94mm] |
| [11] | .3126" to .3437" | [7.95mm to 8.73mm] |
| [12] | .3438" to .3750" | [8.74mm to 9.53mm] |
| [13] | .3751" to .4062" | [9.54mm to 10.32mm] |
| [14] | .4063" to .4375" | [10.33mm to 11.11mm] |
| [15] | .4376" to .4687" | [11.12mm to 11.90mm] |
| [16] | .4688" to .5000" | [11.91mm to 12.70mm] |
| [17] | .5001" to .5312" | [12.71mm to 13.49mm] |
| [18] | .5313" to .5625" | [13.50mm to 14.29mm] |
| [19] | .5626" to .5937" | [14.30mm to 15.08mm] |
| [20] | .5938" to .6250" | [15.09mm to 15.88mm] |
| [21] | .6251" to .6562" | [15.89mm to 16.67mm] |
| [22] | .6563" to .6875" | [16.68mm to 17.46mm] |
| [23] | .6876" to .7187" | [17.47mm to 18.25mm] |
| [24] | .7188" to .7500" | [18.26mm to 19.05mm] |
| [25] | .7501" to .7812" | [19.06mm to 19.84mm] |
| [26] | .7813" to .8125" | [19.85mm to 20.64mm] |
| [27] | .8126" to .8437" | [20.65mm to 21.43mm] |
| [28] | .8438" to .8750" | [21.44mm to 22.23mm] |
| [29] | .8751" to .9062" | [22.24mm to 23.02mm] |
| [30] | .9063" to .9375" | [23.03mm to 23.81mm] |
| [31] | .9376" to .9687" | [23.82mm to 24.60mm] |
| [32] | .9688" to 1.0000" | [24.61mm to 25.40mm] |

Direction of Tolerance

[1] Plus Tolerance

[2] Minus Tolerance

Length (Price special lengths at next even length)

[1] up to 3"

[2] up to 6"

[3] up to 9"

[4] up to 12"

[5] up to 15"

[6] up to 18"

Size (Specify diameter and length)

Configure part number and add size of blank.

Example: 551208120 - .2500" X 6" Long

Custom Blanks up to 18"

| Range | Length up to | Price 1 pc. | Price 2 to 5 pcs. | Price 6 to 11 pcs. | Price 12 to 23 pcs. | Price 24 pcs. and Up |
|--|--------------|-------------|-------------------|--------------------|---------------------|----------------------|
| .0311" to .0469" .79mm to 1.19mm [01] | 3" | \$25.75 | \$20.00 | \$14.75 | \$8.75 | \$3.25 |
| | 6" | \$26.25 | \$20.50 | \$15.00 | \$9.00 | \$3.75 |
| | 9" | \$26.75 | \$21.00 | \$15.25 | \$9.75 | \$4.25 |
| | 12" | \$27.25 | \$22.00 | \$16.25 | \$10.25 | \$4.75 |
| | 15" | \$28.75 | \$23.50 | \$17.75 | \$11.75 | \$6.25 |
| | 18" | \$30.25 | \$25.00 | \$19.25 | \$13.25 | \$7.75 |
| .0470" to .0625" 1.20mm to 1.59mm [02] | 3" | \$25.50 | \$19.75 | \$13.50 | \$8.25 | \$2.75 |
| | 6" | \$25.75 | \$20.50 | \$14.25 | \$8.75 | \$3.25 |
| | 9" | \$26.75 | \$21.00 | \$15.25 | \$9.75 | \$4.25 |
| | 12" | \$27.25 | \$22.00 | \$16.25 | \$10.25 | \$4.75 |
| | 15" | \$28.75 | \$23.50 | \$17.75 | \$11.75 | \$6.25 |
| | 18" | \$30.25 | \$25.00 | \$19.25 | \$13.25 | \$7.75 |
| .0626" to .0937" 1.60mm to 2.38mm [03] | 3" | \$22.50 | \$16.75 | \$11.25 | \$8.50 | \$3.00 |
| | 6" | \$25.75 | \$20.50 | \$14.75 | \$8.75 | \$3.25 |
| | 9" | \$26.75 | \$21.00 | \$15.25 | \$9.75 | \$4.25 |
| | 12" | \$27.25 | \$22.00 | \$16.25 | \$10.25 | \$4.75 |
| | 15" | \$28.75 | \$23.50 | \$17.75 | \$11.75 | \$6.25 |
| | 18" | \$30.25 | \$25.00 | \$19.25 | \$13.25 | \$7.75 |
| .0938" to .1250" 2.39mm to 3.18mm [04] | 3" | \$25.75 | \$20.50 | \$14.75 | \$8.75 | \$3.25 |
| | 6" | \$27.00 | \$21.25 | \$15.75 | \$10.00 | \$4.50 |
| | 9" | \$28.25 | \$22.50 | \$16.75 | \$11.00 | \$5.75 |
| | 12" | \$29.50 | \$23.75 | \$18.00 | \$12.00 | \$7.00 |
| | 15" | \$32.00 | \$26.50 | \$20.75 | \$14.75 | \$9.25 |
| | 18" | \$33.50 | \$28.00 | \$22.25 | \$16.25 | \$11.00 |
| .1251" to .1562" 3.19mm to 3.97mm [05] | 3" | \$25.75 | \$20.50 | \$14.75 | \$8.75 | \$3.25 |
| | 6" | \$27.00 | \$21.25 | \$15.75 | \$10.00 | \$4.50 |
| | 9" | \$28.25 | \$22.75 | \$16.75 | \$11.00 | \$5.75 |
| | 12" | \$29.75 | \$24.00 | \$18.25 | \$12.50 | \$7.25 |
| | 15" | \$32.75 | \$27.00 | \$21.25 | \$15.50 | \$10.25 |
| | 18" | \$34.25 | \$28.50 | \$22.75 | \$17.00 | \$11.75 |
| .1563" to .1875" 3.98mm to 4.76mm [06] | 3" | \$27.00 | \$21.25 | \$15.75 | \$10.00 | \$4.50 |
| | 6" | \$28.75 | \$23.50 | \$17.75 | \$11.75 | \$6.25 |
| | 9" | \$30.25 | \$25.00 | \$19.25 | \$13.25 | \$7.75 |
| | 12" | \$32.50 | \$26.75 | \$21.00 | \$15.00 | \$10.00 |
| | 15" | \$35.00 | \$29.50 | \$23.75 | \$17.75 | \$12.50 |
| | 18" | \$36.50 | \$31.00 | \$25.25 | \$19.25 | \$14.00 |
| .1876" to .2187" 4.77mm to 5.55mm [07] | 3" | \$27.00 | \$21.25 | \$15.75 | \$10.00 | \$4.50 |
| | 6" | \$28.75 | \$23.50 | \$17.75 | \$11.75 | \$6.25 |
| | 9" | \$30.25 | \$25.00 | \$19.25 | \$13.25 | \$7.75 |
| | 12" | \$32.50 | \$26.75 | \$21.00 | \$15.00 | \$10.00 |
| | 15" | \$35.00 | \$29.50 | \$23.75 | \$17.75 | \$12.50 |
| | 18" | \$37.50 | \$32.50 | \$26.75 | \$20.75 | \$15.50 |
| .2188" to .2500" 5.56mm to 6.35mm [08] | 3" | \$28.00 | \$22.25 | \$16.50 | \$10.50 | \$5.25 |
| | 6" | \$32.00 | \$26.50 | \$20.75 | \$14.75 | \$9.25 |
| | 9" | \$32.75 | \$27.00 | \$21.25 | \$15.50 | \$10.25 |
| | 12" | \$35.25 | \$29.75 | \$24.00 | \$18.00 | \$13.00 |
| | 15" | \$39.50 | \$34.00 | \$28.25 | \$22.00 | \$17.00 |
| | 18" | \$42.50 | \$37.00 | \$31.25 | \$25.00 | \$20.25 |

*Price special lengths at next even length.

*No cut-off charge!

BLANKS

Custom Blanks up to 18"

| Range | Length up to | Price 1 pc. | Price 2 to 5 pcs. | Price 6 to 11 pcs. | Price 12 to 23 pcs. | Price 24 pcs. and Up |
|--|--------------|-------------|-------------------|--------------------|---------------------|----------------------|
| .2501" to .2812" 6.36mm to 7.14mm [09] | 3" | \$28.25 | \$22.75 | \$16.75 | \$11.00 | \$5.75 |
| | 6" | \$32.00 | \$26.50 | \$20.75 | \$14.75 | \$9.25 |
| | 9" | \$32.75 | \$27.00 | \$21.25 | \$15.50 | \$10.25 |
| | 12" | \$35.75 | \$30.00 | \$24.25 | \$18.50 | \$13.25 |
| | 15" | \$39.50 | \$34.00 | \$28.25 | \$22.00 | \$17.00 |
| | 18" | \$44.00 | \$38.50 | \$32.75 | \$26.50 | \$21.75 |
| .2813" to .3125" 7.15mm to 7.94mm [10] | 3" | \$28.75 | \$22.75 | \$17.50 | \$11.50 | \$6.00 |
| | 6" | \$34.00 | \$28.25 | \$22.50 | \$16.50 | \$11.50 |
| | 9" | \$35.00 | \$29.50 | \$23.75 | \$17.75 | \$12.50 |
| | 12" | \$38.00 | \$32.50 | \$26.75 | \$20.75 | \$15.50 |
| | 15" | \$42.50 | \$37.00 | \$31.25 | \$25.00 | \$20.25 |
| | 18" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| .3126" to .3437" 7.95mm to 8.73mm [11] | 3" | \$28.75 | \$22.75 | \$17.50 | \$11.50 | \$6.00 |
| | 6" | \$34.00 | \$28.25 | \$22.50 | \$16.50 | \$11.50 |
| | 9" | \$35.00 | \$29.50 | \$23.75 | \$17.75 | \$12.50 |
| | 12" | \$38.00 | \$32.50 | \$26.75 | \$20.75 | \$15.50 |
| | 15" | \$42.50 | \$37.00 | \$31.25 | \$25.00 | \$20.25 |
| | 18" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| .3438" to .3750" 8.74mm to 9.53mm [12] | 3" | \$29.75 | \$24.00 | \$18.25 | \$12.50 | \$7.25 |
| | 6" | \$33.50 | \$28.00 | \$22.25 | \$16.25 | \$11.00 |
| | 9" | \$37.50 | \$31.50 | \$25.75 | \$20.00 | \$15.00 |
| | 12" | \$40.75 | \$35.50 | \$29.75 | \$23.50 | \$18.50 |
| | 15" | \$46.75 | \$41.50 | \$35.75 | \$29.50 | \$24.75 |
| | 18" | \$49.50 | \$44.50 | \$38.75 | \$32.50 | \$27.75 |
| .3751" to .4062" 9.54mm to 10.32mm [13] | 3" | \$29.75 | \$24.00 | \$18.25 | \$12.50 | \$7.25 |
| | 6" | \$33.50 | \$28.00 | \$22.25 | \$16.25 | \$11.00 |
| | 9" | \$37.50 | \$31.50 | \$25.75 | \$20.00 | \$15.00 |
| | 12" | \$40.75 | \$35.50 | \$29.75 | \$23.50 | \$18.50 |
| | 15" | \$46.75 | \$41.50 | \$35.75 | \$29.50 | \$24.75 |
| | 18" | \$49.50 | \$44.50 | \$38.75 | \$32.50 | \$27.75 |
| .4063" to .4375" 10.33mm to 11.11mm [14] | 3" | \$30.00 | \$24.25 | \$19.00 | \$13.00 | \$7.50 |
| | 6" | \$34.50 | \$29.00 | \$23.50 | \$17.00 | \$12.25 |
| | 9" | \$39.00 | \$33.00 | \$27.25 | \$21.50 | \$16.50 |
| | 12" | \$42.00 | \$36.25 | \$30.25 | \$24.50 | \$19.50 |
| | 15" | \$49.50 | \$44.50 | \$38.75 | \$32.50 | \$27.75 |
| | 18" | \$53.00 | \$47.75 | \$41.75 | \$35.50 | \$31.00 |
| .4376" to .4687" 11.12mm to 11.90mm [15] | 3" | \$30.00 | \$24.25 | \$19.00 | \$13.00 | \$7.50 |
| | 6" | \$34.50 | \$29.00 | \$23.50 | \$17.25 | \$12.50 |
| | 9" | \$39.00 | \$33.00 | \$27.25 | \$21.50 | \$16.50 |
| | 12" | \$42.00 | \$35.75 | \$30.00 | \$24.00 | \$19.25 |
| | 15" | \$49.50 | \$44.50 | \$38.75 | \$32.50 | \$27.75 |
| | 18" | \$53.00 | \$47.75 | \$41.75 | \$35.50 | \$31.00 |
| .4688" to .5000" 11.91mm to 12.70mm [16] | 3" | \$31.25 | \$25.50 | \$19.75 | \$14.00 | \$8.75 |
| | 6" | \$35.75 | \$30.00 | \$24.25 | \$18.50 | \$13.25 |
| | 9" | \$40.75 | \$35.50 | \$29.75 | \$23.50 | \$18.50 |
| | 12" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| | 15" | \$54.50 | \$49.25 | \$43.50 | \$37.00 | \$32.50 |
| | 18" | \$57.50 | \$52.25 | \$46.50 | \$40.00 | \$35.50 |

*Price special lengths at next even length.

*No cut-off charge!

Custom Blanks up to 18"

| Range | Length up to | Price 1 pc. | Price 2 to 5 pcs. | Price 6 to 11 pcs. | Price 12 to 23 pcs. | Price 24 pcs. and Up |
|---|--------------|-------------|-------------------|--------------------|---------------------|----------------------|
| .5001" to .5312" 12.71mm to 13.49mm [17] | 6" | \$35.75 | \$30.00 | \$24.25 | \$18.50 | \$13.25 |
| | 9" | \$40.75 | \$35.50 | \$29.75 | \$23.50 | \$18.50 |
| | 12" | \$46.75 | \$41.50 | \$35.75 | \$29.50 | \$24.75 |
| .5313" to .5625" 13.50mm to 14.29mm [18] | 6" | \$38.50 | \$32.75 | \$27.00 | \$21.00 | \$16.25 |
| | 9" | \$45.25 | \$39.50 | \$34.00 | \$27.75 | \$23.00 |
| | 12" | \$50.75 | \$45.00 | \$39.25 | \$32.75 | \$28.50 |
| .5626" to .5937" 14.30mm to 15.08mm [19] | 6" | \$39.25 | \$33.50 | \$28.00 | \$21.75 | \$16.75 |
| | 9" | \$45.25 | \$39.50 | \$34.00 | \$27.75 | \$23.00 |
| | 12" | \$50.75 | \$44.00 | \$39.25 | \$32.75 | \$28.50 |
| .5938" to .6250" 15.09mm to 15.88mm [20] | 6" | \$40.00 | \$33.50 | \$28.00 | \$21.75 | \$16.75 |
| | 9" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| | 12" | \$53.00 | \$47.75 | \$41.75 | \$35.50 | \$31.00 |
| .6251" to .6562" 15.89mm to 16.67mm [21] | 6" | \$40.00 | \$33.50 | \$28.00 | \$21.75 | \$16.75 |
| | 9" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| | 12" | \$53.00 | \$47.75 | \$41.75 | \$35.50 | \$31.00 |
| .6563" to .6875" 16.68mm to 17.46mm [22] | 6" | \$40.75 | \$35.50 | \$29.75 | \$23.50 | \$18.50 |
| | 9" | \$48.50 | \$43.00 | \$37.25 | \$31.00 | \$26.25 |
| | 12" | \$57.50 | \$52.25 | \$46.50 | \$40.00 | \$35.50 |
| .6876" to .7187" 17.47mm to 18.25mm [23] | 6" | \$42.50 | \$37.00 | \$31.25 | \$25.00 | \$18.50 |
| | 9" | \$49.50 | \$44.25 | \$38.50 | \$32.25 | \$27.75 |
| | 12" | \$59.25 | \$53.75 | \$48.00 | \$41.50 | \$37.00 |
| .7188" to .7500" 18.26mm to 19.05mm [24] | 6" | \$42.50 | \$37.00 | \$31.25 | \$25.00 | \$20.25 |
| | 9" | \$49.50 | \$44.50 | \$38.75 | \$32.50 | \$27.75 |
| | 12" | \$60.50 | \$55.25 | \$49.50 | \$43.00 | \$38.50 |
| .7501" to .7812" 19.06mm to 19.84mm [25] | 6" | \$42.50 | \$37.25 | \$31.25 | \$25.00 | \$20.25 |
| | 9" | \$49.50 | \$44.50 | \$38.75 | \$32.50 | \$27.75 |
| | 12" | \$61.75 | \$56.75 | \$51.00 | \$44.50 | \$40.25 |
| .7813" to .8125" 19.85mm to 20.64mm [26] | 6" | \$44.00 | \$38.50 | \$32.75 | \$26.50 | \$21.75 |
| | 9" | \$50.75 | \$43.00 | \$37.25 | \$31.00 | \$31.00 |
| | 12" | \$64.00 | \$58.25 | \$52.50 | \$46.00 | \$41.75 |
| .8126" to .8437" 20.65mm to 21.43mm [27] | 6" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| | 9" | \$54.50 | \$49.25 | \$43.50 | \$37.00 | \$32.50 |
| | 12" | \$65.00 | \$59.75 | \$54.00 | \$47.25 | \$43.25 |
| .8438" to .8750" 21.44mm to 22.23mm [28] | 6" | \$45.50 | \$40.00 | \$34.25 | \$28.00 | \$23.25 |
| | 9" | \$56.25 | \$50.50 | \$44.00 | \$38.25 | \$34.00 |
| | 12" | \$67.25 | \$61.25 | \$55.50 | \$48.75 | \$44.75 |
| .8751" to .9062" 22.24mm to 23.02mm [29] | 6" | \$46.75 | \$41.25 | \$35.75 | \$28.50 | \$24.75 |
| | 9" | \$57.50 | \$53.50 | \$46.75 | \$33.00 | \$35.50 |
| | 12" | \$68.25 | \$64.25 | \$57.00 | \$50.25 | \$46.25 |
| .9063" to .9375" 23.03mm to 23.81mm [30] | 6" | \$48.50 | \$43.00 | \$37.25 | \$31.00 | \$26.25 |
| | 9" | \$59.50 | \$53.75 | \$48.00 | \$41.50 | \$37.00 |
| | 12" | \$69.75 | \$64.25 | \$58.50 | \$51.75 | \$47.75 |
| .9376" to .9687" 23.82mm to 24.60mm [31] | 6" | \$49.50 | \$44.75 | \$38.75 | \$32.50 | \$27.75 |
| | 9" | \$60.50 | \$55.00 | \$49.50 | \$43.00 | \$38.50 |
| | 12" | \$71.50 | \$65.75 | \$60.00 | \$53.50 | \$49.50 |
| .9688" to 1.0000" 24.61mm to 25.40mm [32] | 6" | \$51.75 | \$46.00 | \$39.50 | \$34.25 | \$29.50 |
| | 9" | \$61.75 | \$56.75 | \$51.25 | \$44.50 | \$40.25 |
| | 12" | \$72.75 | \$67.25 | \$61.75 | \$55.00 | \$51.00 |

*Price special lengths at next even length.

*No cut-off charge!

BLANKS

Accessories

GAGE BOXES & LIBRARIES

| Range | Dimensions | Order No. | Price |
|--------------------|----------------------------|-----------|----------|
| Small Poly (Tan) | 9 1/4" x 7" x 2 1/2" | 953210100 | \$25.00 |
| Large Poly (Tan) | 16 1/4" x 11 1/4" x 2 1/2" | 953210200 | \$25.00 |
| Small Poly (Black) | 9 1/4" x 7" x 2 1/2" | 953240100 | \$25.00 |
| Large Poly (Black) | 16 1/4" x 11 1/4" x 2 1/2" | 953240200 | \$25.00 |
| 4-Drawer Metal | 19" x 12" x 12 1/2" | 953230200 | \$400.00 |
| 6-Drawer Metal | 19" x 12" x 17 3/8" | 953230300 | \$500.00 |

GAGE BOX INSERTS

| Range | Order No. | Price |
|---------------------------|-----------|---------|
| .006" to .060" | 953010100 | \$25.00 |
| .0065" to .0605" | 953020100 | \$25.00 |
| .011" to .060" | 953010200 | \$25.00 |
| .0115" to .0605" | 953020200 | \$25.00 |
| .011" to .250" | 953010300 | \$25.00 |
| .0115" to .2505" | 953020300 | \$25.00 |
| .061" to .250" | 953010400 | \$25.00 |
| .0615" to .2505" | 953020400 | \$25.00 |
| .251" to .500" | 953010500 | \$25.00 |
| .2515" to .5005" | 953020500 | \$25.00 |
| .501" to .625" | 953010600 | \$25.00 |
| .5015" to .6255" | 953020600 | \$25.00 |
| .626" to .750" | 953010700 | \$25.00 |
| .6265" to .7505" | 953020700 | \$25.00 |
| .751" to .832" | 953010800 | \$25.00 |
| .7515" to .8325" | 953020800 | \$25.00 |
| .833" to .916" | 953010900 | \$25.00 |
| .8335" to .9165" | 953020900 | \$25.00 |
| .917" to 1.000" | 953011000 | \$25.00 |
| .9175" to 1.0005" | 953021000 | \$25.00 |
| 0.20mm to 1.28mm | 953030100 | \$25.00 |
| 0.21mm to 1.29mm | 953040100 | \$25.00 |
| 1.30mm to 4.98mm | 953030200 | \$25.00 |
| 1.31mm to 4.99mm | 953040200 | \$25.00 |
| 5.00mm to 9.98mm | 953030300 | \$25.00 |
| 5.01mm to 9.99mm | 953040300 | \$25.00 |
| 10.00mm to 13.98mm | 953030400 | \$25.00 |
| 10.01mm to 13.99mm | 953040400 | \$25.00 |
| 14.00mm to 16.48mm | 953030500 | \$25.00 |
| 14.01mm to 16.49mm | 953040500 | \$25.00 |
| 16.50mm to 18.98mm | 953030600 | \$25.00 |
| 16.51mm to 18.99mm | 953040600 | \$25.00 |
| 19.00mm to 20.98mm | 953030700 | \$25.00 |
| 19.01mm to 20.99mm | 953040700 | \$25.00 |
| 21.00mm to 22.48mm | 953030800 | \$25.00 |
| 21.01mm to 22.49mm | 953040800 | \$25.00 |
| 22.50mm to 23.98mm | 953030900 | \$25.00 |
| 22.51mm to 23.99mm | 953040900 | \$25.00 |
| 24.00mm to 25.48mm | 953031000 | \$25.00 |
| 24.01mm to 25.49mm | 953041000 | \$25.00 |
| Small to Large Conversion | 953041100 | \$25.00 |

POLY BOXES & INSERT



Accessories

REVERSIBLE GAGE HANDLES

| Range | Single-End Handle (includes 1 Collet) | | | Double-End Handle (includes 2 Collets) | | | Replacement Collets only | | |
|--------------------|---------------------------------------|-----------|---------|--|-----------|---------|--------------------------|--------------------|--------|
| | Handle No. | Order No. | Price | Handle No. | Order No. | Price | Order No. Go/Green | Order No. NoGo/Red | Price |
| Inch | | | | | | | | | |
| .0040"-.0750" | 1WSE | 951010100 | \$5.00 | 1WDE | 951020100 | \$5.50 | 951050100 | 951060100 | \$2.50 |
| .0751"-.1800" | 2WSE | 951010200 | \$5.50 | 2WDE | 951020200 | \$6.00 | 951050200 | 951060200 | \$2.50 |
| .1801"-.2810" | 3WSE | 951010300 | \$6.00 | 3WDE | 951020300 | \$6.50 | 951050300 | 951060300 | \$2.50 |
| .2811"-.4060" | 4WSE | 951010400 | \$6.50 | 4WDE | 951020400 | \$7.00 | 951050400 | 951060400 | \$2.50 |
| .4061"-.5100" | 5WSE | 951010500 | \$9.00 | 5WDE | 951020500 | \$9.50 | 951050500 | 951060500 | \$2.50 |
| .5101"-.6350" | 6WSE | 951010600 | \$12.00 | 6WDE | 951020600 | \$13.00 | 951050600 | 951060600 | \$3.00 |
| .6351"-.7600" | 7WSE | 951010700 | \$13.00 | 7WDE | 951020700 | \$14.00 | 951050700 | 951060700 | \$3.00 |
| .7601"-.1.0100" | 8WSE | 951010800 | \$20.00 | 8WDE | 951020800 | \$21.00 | 951050800 | 951060800 | \$3.00 |
| Metric | | | | | | | | | |
| .10mm to 1.90mm | 1WSE | 951030100 | \$5.00 | 1WDE | 951040100 | \$5.50 | 951050100 | 951060100 | \$2.50 |
| 1.91mm to 4.56mm | 2WSE | 951030200 | \$5.50 | 2WDE | 951040200 | \$6.00 | 951050200 | 951060200 | \$2.50 |
| 4.57mm to 7.14mm | 3WSE | 951030300 | \$6.00 | 3WDE | 951040300 | \$6.50 | 951050300 | 951060300 | \$2.50 |
| 7.15mm to 10.30mm | 4WSE | 951030400 | \$6.50 | 4WDE | 951040400 | \$7.00 | 951050400 | 951060400 | \$2.50 |
| 10.31mm to 12.94mm | 5WSE | 951030500 | \$9.00 | 5WDE | 951040500 | \$9.50 | 951050500 | 951060500 | \$2.50 |
| 12.95mm to 16.12mm | 6WSE | 951030600 | \$12.00 | 6WDE | 951040600 | \$13.00 | 951050600 | 951060600 | \$3.00 |
| 16.13mm to 19.30mm | 7WSE | 951030700 | \$13.00 | 7WDE | 951040700 | \$14.00 | 951050700 | 951060700 | \$3.00 |
| 19.31mm to 25.64mm | 8WSE | 951030800 | \$20.00 | 8WDE | 951040800 | \$21.00 | 951050800 | 951060800 | \$3.00 |

Inch Handles - Light Blue, Metric Handles - Yellow

BUSHINGS FOR REVERSIBLE HANDLES

| Bushing Prices | |
|----------------|--------|
| Up to .5100" | \$2.50 |
| .5101" and Up | \$3.25 |

| Range | Order No. | Range | Order No. | Range | Order No. |
|---------------|-----------|---------------|-----------|-----------------|-----------|
| .0040"-.0060" | 951200100 | .1661"-.1730" | 951203000 | .4501"-.4650" | 951205900 |
| .0061"-.0100" | 951200200 | .1731"-.1800" | 951203100 | .4651"-.4800" | 951206000 |
| .0101"-.0130" | 951200300 | .1801"-.1880" | 951203200 | .4801"-.4950" | 951206100 |
| .0131"-.0150" | 951200400 | .1881"-.1960" | 951203300 | .4951"-.5100" | 951206200 |
| .0151"-.0200" | 951200500 | .1961"-.2040" | 951203400 | .5101"-.5320" | 951206300 |
| .0201"-.0250" | 951200600 | .2041"-.2120" | 951203500 | .5321"-.5470" | 951206400 |
| .0251"-.0300" | 951200700 | .2121"-.2200" | 951203600 | .5471"-.5630" | 951206500 |
| .0301"-.0350" | 951200800 | .2201"-.2280" | 951203700 | .5631"-.5790" | 951206600 |
| .0351"-.0400" | 951200900 | .2281"-.2360" | 951203800 | .5791"-.5940" | 951206700 |
| .0401"-.0450" | 951201000 | .2361"-.2440" | 951203900 | .5941"-.6100" | 951206800 |
| .0451"-.0500" | 951201100 | .2441"-.2520" | 951204000 | .6101"-.6250" | 951206900 |
| .0501"-.0550" | 951201200 | .2521"-.2610" | 951204100 | .6251"-.6350" | 951207000 |
| .0551"-.0600" | 951201300 | .2611"-.2710" | 951204200 | .6351"-.6560" | 951207100 |
| .0601"-.0650" | 951201400 | .2711"-.2810" | 951204300 | .6561"-.6720" | 951207200 |
| .0651"-.0700" | 951201500 | .2811"-.2910" | 951204400 | .6721"-.6880" | 951207300 |
| .0701"-.0750" | 951201600 | .2911"-.3010" | 951204500 | .6881"-.7040" | 951207400 |
| .0751"-.0820" | 951201700 | .3011"-.3110" | 951204600 | .7041"-.7190" | 951207500 |
| .0821"-.0890" | 951201800 | .3111"-.3210" | 951204700 | .7191"-.7350" | 951207600 |
| .0891"-.0960" | 951201900 | .3211"-.3310" | 951204800 | .7351"-.7500" | 951207700 |
| .0961"-.1030" | 951202000 | .3311"-.3410" | 951204900 | .7501"-.7600" | 951207800 |
| .1031"-.1100" | 951202100 | .3411"-.3510" | 951205000 | .7601"-.7810" | 951207900 |
| .1101"-.1170" | 951202200 | .3511"-.3610" | 951205100 | .7811"-.8120" | 951208000 |
| .1171"-.1240" | 951202300 | .3611"-.3710" | 951205200 | .8121"-.8430" | 951208100 |
| .1241"-.1310" | 951202400 | .3711"-.3820" | 951205300 | .8431"-.8750" | 951208200 |
| .1311"-.1380" | 951202500 | .3821"-.3940" | 951205400 | .8751"-.9060" | 951208300 |
| .1380"-.1450" | 951202600 | .3941"-.4060" | 951205500 | .9061"-.9370" | 951208400 |
| .1451"-.1520" | 951202700 | .4061"-.4200" | 951205600 | .9371"-.9680" | 951208500 |
| .1521"-.1590" | 951202800 | .4201"-.4350" | 951205700 | .9681"-.1.0000" | 951208600 |
| .1591"-.1660" | 951202900 | .4351"-.4500" | 951205800 | | |



DOUBLE END HANDLE



SINGLE END HANDLE



COLLETS



BUSHINGS

ACCESSORIES

Accessories

UNIVERSAL GAGE HANDLE

- Save setup time and change gages in seconds
- Quick acting thumbscrew grips tightly
- Go/NoGo clearly marked
- Manufactured from durable lightweight aluminum
- Self-contained, needs no bushings
- Holds gages from .0310" to .5000"



| Range | Order No. | Price |
|------------------|-----------|---------|
| .0310" to .5000" | 951000100 | \$15.00 |

TAPERLOCK GAGE HANDLES

| Range | Double-End Handle | | |
|--------------------|-------------------|-----------|---------|
| | Handle No. | Order No. | Price |
| Inch | | | |
| .0590"-1.050" | 000 | 951410100 | \$12.00 |
| .1051"-1.500" | 00 | 951410200 | \$11.00 |
| .1501"-2.300" | 0 | 951410300 | \$11.00 |
| .2301"-3.650" | 1 | 951410400 | \$11.00 |
| .3651"-5.100" | 2 | 951410500 | \$11.00 |
| .5101"-8.250" | 3 | 951410600 | \$11.00 |
| .8251"-1.1350" | 4 | 951410700 | \$12.00 |
| 1.1351"-1.5100" | 5 | 951410800 | \$13.00 |
| Metric | | | |
| 1.50mm to 2.67mm | 000 | 951420100 | \$12.00 |
| 2.68mm to 3.81mm | 00 | 951420200 | \$11.00 |
| 3.82mm to 5.84mm | 0 | 951420300 | \$11.00 |
| 5.85mm to 9.27mm | 1 | 951420400 | \$11.00 |
| 9.28mm to 12.95mm | 2 | 951420500 | \$11.00 |
| 12.96mm to 20.95mm | 3 | 951420600 | \$11.00 |
| 20.96mm to 28.83mm | 4 | 951420700 | \$12.00 |
| 28.84mm to 38.35mm | 5 | 951420800 | \$13.00 |

Inch Handles - Light Blue, Metric Handles - Yellow



TRILOCK GAGE HANDLES (BOLTS INCLUDED)

| Range | Single-End Handle | | | Double-End Handle | | |
|---------------------|-------------------|-----------|---------|-------------------|-----------|---------|
| | Handle No. | Order No. | Price | Handle No. | Order No. | Price |
| Inch | | | | | | |
| .7600"-1.9470" | 2 1/2SE | 951610100 | \$13.00 | 2 1/2DE | 951620100 | \$14.00 |
| .9471"-1.1350" | 3 1/2SE | 951610200 | \$14.00 | 3 1/2DE | 951620200 | \$15.00 |
| 1.1351"-1.5100" | 4 1/2SE | 951610300 | \$15.00 | 4 1/2DE | 951620300 | \$16.00 |
| 1.5101"-2.0100" | 5 1/2SE | 951610400 | \$17.00 | 5 1/2DE | 951620400 | \$18.00 |
| 2.0101"-2.5100" | 6SE | 951610500 | \$18.00 | 6DE | 951620500 | \$19.00 |
| 2.5101"-4.0100" | 7SE | 951610600 | \$20.00 | 7DE | 951620600 | \$22.00 |
| Metric | | | | | | |
| 19.30mm to 24.05mm | 2 1/2SE | 951630100 | \$13.00 | 2 1/2DE | 951640100 | \$14.00 |
| 24.06mm to 28.83mm | 3 1/2SE | 951630200 | \$14.00 | 3 1/2DE | 951640200 | \$15.00 |
| 28.84mm to 38.35mm | 4 1/2SE | 951630300 | \$15.00 | 4 1/2DE | 951640300 | \$16.00 |
| 38.36mm to 51.05mm | 5 1/2SE | 951630400 | \$17.00 | 5 1/2DE | 951640400 | \$18.00 |
| 51.06mm to 63.75mm | 6SE | 951630500 | \$18.00 | 6DE | 951640500 | \$19.00 |
| 63.76mm to 101.85mm | 7SE | 951630600 | \$20.00 | 7DE | 951640600 | \$22.00 |

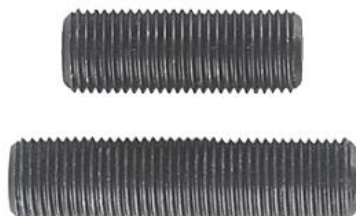
Inch Handles - Light Blue, Metric Handles - Yellow



Accessories

TIE RODS

| Size | Order No. | Price |
|--------|-----------|--------|
| 1 3/8" | 952210100 | \$4.50 |
| 2" | 952210200 | \$5.00 |
| 2 1/2" | 952210300 | \$5.50 |
| 3 1/8" | 952210400 | \$7.50 |



GRIPS FOR MASTER SETTING DISCS

| Range | Grip No. | Order No. Hard Grips | Price |
|---------------------|----------|-------------------------|---------|
| Inch | | | |
| .1500"-.2300" | 0 | 952010100 | \$3.00 |
| .2301"-.3650" | 1 | 952010200 | \$4.00 |
| .3651"-.5100" | 2 | 952010300 | \$5.00 |
| .5101"-.8250" | 3 | 952010400 | \$5.50 |
| .8251"-.1.1350" | 4 | 952010500 | \$7.00 |
| 1.1351"-.1.5100" | 5 | 952010600 | \$8.00 |
| 1.5101"-.2.5100" | 6 | 952010700 | \$10.00 |
| 2.5101"-.6.0100" | 7 | 952010800 | \$15.50 |
| Metric | | | |
| 3.81mm to 5.84mm | 0 | 952030100 | \$3.00 |
| 5.85mm to 9.27mm | 1 | 952030200 | \$4.00 |
| 9.28mm to 12.95mm | 2 | 952030300 | \$5.00 |
| 12.96mm to 20.95mm | 3 | 952030400 | \$5.50 |
| 20.96mm to 28.83mm | 4 | 952030500 | \$7.00 |
| 28.84mm to 38.35mm | 5 | 952030600 | \$8.00 |
| 38.36mm to 63.75mm | 6 | 952030700 | \$10.00 |
| 63.76mm to 152.65mm | 7 | 952030800 | \$15.50 |

THREAD RING GAGE HOLDERS

| Range | Blank No. | Order No. | Price |
|--------------------|-----------|-----------|---------|
| Inch | | | |
| .0590"-.2300" | 1T | 952610100 | \$16.00 |
| .2301"-.3650" | 2T | 952610200 | \$17.50 |
| .3651"-.5100" | 3T | 952610300 | \$19.50 |
| .5101"-.8250" | 4T | 952610400 | \$24.00 |
| .8251"-.1.1350" | 5T | 952610500 | \$32.00 |
| 1.1351"-.1.5100" | 6T | 952610600 | \$42.50 |
| Metric | | | |
| 1.50mm to 5.84mm | 1T | 952620100 | \$16.00 |
| 5.85mm to 9.27mm | 2T | 952620200 | \$17.50 |
| 9.28mm to 12.95mm | 3T | 952620300 | \$19.50 |
| 12.96mm to 20.95mm | 4T | 952620400 | \$24.00 |
| 20.96mm to 28.83mm | 5T | 952620500 | \$32.00 |
| 28.84mm to 38.35mm | 6T | 952620600 | \$42.50 |



PLAIN RING GAGE HOLDERS

| Range | Blank No. | Order No. | Price |
|--------------------|-----------|-----------|----------|
| Inch | | | |
| .0500"-.1500" | 00 | 951810100 | \$80.00 |
| .1501"-.2300" | 0 | 951810200 | \$80.00 |
| .2301"-.3650" | 1 | 951810300 | \$80.00 |
| .3651"-.5100" | 2 | 951810400 | \$80.00 |
| .5101"-.8250" | 3 | 951810500 | \$100.00 |
| .8250"-.1.1350" | 4 | 951810600 | \$100.00 |
| 1.1351"-.1.5100" | 5 | 951810700 | \$100.00 |
| Metric | | | |
| 1.27mm to 3.81mm | 00 | 951820100 | \$80.00 |
| 3.82mm to 5.84mm | 0 | 951820200 | \$80.00 |
| 5.85mm to 9.27mm | 1 | 951820300 | \$80.00 |
| 9.28mm to 12.95mm | 2 | 951820400 | \$80.00 |
| 12.96mm to 20.95mm | 3 | 951820500 | \$100.00 |
| 20.96mm to 28.83mm | 4 | 951820600 | \$100.00 |
| 28.84mm to 38.35mm | 5 | 951820700 | \$100.00 |



Class ZZ Set & Library Calibrations

PIN GAGE SET CALIBRATIONS

Vermont Gage is pleased to offer Calibration Services for pin gage sets. This service is available for both new and used gage sets.

Your calibration readings are taken using a laser micrometer. The published repeatability specification for our lab micrometer is +/- .000005". Traceable to NIST through SI units.

Your gages are inspected per **ANSI/ASME B89.1.5**. Refer to paragraph 6.1.7 – **Recalibration of .0025/.005mm (.0001/.0002 in.) Pins or Pin Sets**.

"Due to typical usage and economics, recalibration of .0025/.005mm (.0001/.0002 in.) tolerance pins or pin sets requires only two measurements, 6.35mm (1/4") from each end, unless otherwise specified."

All gage readings along with size nominals are printed on a single gage set calibration. A pass/fail marker is also printed to quickly identify the status of each gage.

- **New and used gage set calibrations**
- **Laser precision measurements**
- **2) 4-place readings on Inch Sets**
- **2) 3-place readings on Metric Sets**
- **Pass/Fail Marker for each gage**
- **1 Calibration Certificate**
- **NIST traceable**
- **Competitive prices**

INCH SETS (.001 INCREMENTS)

| Range | Order No. New Gages | Price | Order No. Used Gages | Price |
|-------------------|------------------------|------------|-------------------------|------------|
| .0060" to .0600" | 971202130 | \$42.00 | 971202230 | \$50.00 |
| .0065" to .0605" | 971402130 | \$42.00 | 971402230 | \$50.00 |
| .0110" to .0600" | 971204130 | \$38.00 | 971204230 | \$44.00 |
| .0115" to .0605" | 971404130 | \$38.00 | 971404230 | \$44.00 |
| .0110" to .2500" | 971206130 | \$176.00 | 971206230 | \$198.00 |
| .0115" to .2505" | 971406130 | \$176.00 | 971406230 | \$198.00 |
| .0610" to .2500" | 971208130 | \$144.00 | 971208230 | \$154.00 |
| .0615" to .2505" | 971408130 | \$144.00 | 971408230 | \$154.00 |
| .2510" to .5000" | 971210130 | \$190.00 | 971210230 | \$210.00 |
| .2515" to .5005" | 971410130 | \$190.00 | 971410230 | \$210.00 |
| .5010" to .6250" | 971212130 | \$126.00 | 971212230 | \$144.00 |
| .5015" to .6255" | 971412130 | \$126.00 | 971412230 | \$144.00 |
| .6260" to .7500" | 971214130 | \$126.00 | 971214230 | \$144.00 |
| .6265" to .7505" | 971414130 | \$126.00 | 971414230 | \$144.00 |
| .7510" to .8320" | 971216130 | \$88.00 | 971216230 | \$100.00 |
| .7515" to .8325" | 971416130 | \$88.00 | 971416230 | \$100.00 |
| .8330" to .9160" | 971218130 | \$88.00 | 971218230 | \$100.00 |
| .8335" to .9165" | 971418130 | \$88.00 | 971418230 | \$100.00 |
| .9170" to 1.0000" | 971220130 | \$88.00 | 971220230 | \$100.00 |
| .9175" to 1.0005" | 971420130 | \$88.00 | 971420230 | \$100.00 |
| .0060" to .6250" | 971222130 | \$500.00 | 971222230 | \$550.00 |
| .0065" to .6255" | 971422130 | \$500.00 | 971422230 | \$550.00 |
| .0060" to .8320" | 971224130 | \$720.00 | 971224230 | \$792.00 |
| .0065" to .8325" | 971424130 | \$720.00 | 971424230 | \$792.00 |
| .0060" to 1.0000" | 971226130 | \$902.00 | 971226230 | \$1,122.00 |
| .0065" to 1.0005" | 971426130 | \$902.00 | 971426230 | \$1,122.00 |
| .0110" to .5005" | 971227130 | \$632.00 | 971227230 | \$936.00 |
| .0110" to .6250" | 971228130 | \$496.00 | 971228230 | \$660.00 |
| .0115" to .6255" | 971428130 | \$496.00 | 971428230 | \$660.00 |
| .0110" to .6255" | 971229130 | \$1,034.00 | 971229230 | \$1,320.00 |
| .0110" to .7500" | 971230130 | \$496.00 | 971230230 | \$632.00 |
| .0115" to .7505" | 971430130 | \$496.00 | 971430230 | \$632.00 |
| .0110" to .9160" | 971232130 | \$638.00 | 971232230 | \$814.00 |
| .0115" to .9165" | 971432130 | \$638.00 | 971432230 | \$814.00 |
| .0110" to 1.0000" | 971234130 | \$710.00 | 971234230 | \$908.00 |
| .0115" to 1.0005" | 971434130 | \$710.00 | 971434230 | \$908.00 |
| .0610" to .6255" | 971235130 | \$918.00 | 971235230 | \$1,210.00 |
| .0610" to .7500" | 971236130 | \$468.00 | 971236230 | \$594.00 |
| .0615" to .7505" | 971436130 | \$468.00 | 971436230 | \$594.00 |
| .0610" to .9160" | 971238130 | \$610.00 | 971238230 | \$776.00 |
| .0615" to .9165" | 971438130 | \$610.00 | 971438230 | \$776.00 |
| .0610" to 1.0000" | 971240130 | \$682.00 | 971240230 | \$870.00 |
| .0615" to 1.0005" | 971440130 | \$682.00 | 971440230 | \$870.00 |
| .2510" to .8320" | 971242130 | \$430.00 | 971242230 | \$544.00 |
| .2515" to .8325" | 971442130 | \$430.00 | 971442230 | \$544.00 |
| .2510" to 1.0000" | 971244130 | \$572.00 | 971244230 | \$732.00 |
| .2515" to 1.0005" | 971444130 | \$572.00 | 971444230 | \$732.00 |
| .5010" to .9160" | 971246130 | \$364.00 | 971246230 | \$462.00 |
| .5015" to .9165" | 971446130 | \$364.00 | 971446230 | \$462.00 |
| .5010" to 1.0000" | 971248130 | \$434.00 | 971248230 | \$556.00 |
| .5015" to 1.0005" | 971448130 | \$434.00 | 971448230 | \$556.00 |
| .6260" to 1.0000" | 971250130 | \$324.00 | 971250230 | \$418.00 |
| .6265" to 1.0005" | 971450130 | \$324.00 | 971450230 | \$418.00 |
| .7510" to 1.0000" | 971252130 | \$214.00 | 971252230 | \$280.00 |
| .7515" to 1.0005" | 971452130 | \$214.00 | 971452230 | \$280.00 |

Class ZZ Set & Library Calibrations

METRIC SETS (0.02MM INCREMENTS)

| Range | Order No. New Gages | Price | Order No. Used Gages | Price |
|--------------------|------------------------|------------|-------------------------|------------|
| 0.20mm to 1.28mm | 971602130 | \$46.00 | 971602230 | \$60.00 |
| 0.21mm to 1.29mm | 971802130 | \$46.00 | 971802230 | \$60.00 |
| 1.30mm to 4.98mm | 971604130 | \$126.00 | 971604230 | \$170.00 |
| 1.31mm to 4.99mm | 971804130 | \$126.00 | 971804230 | \$170.00 |
| 5.00mm to 9.98mm | 971606130 | \$192.00 | 971606230 | \$254.00 |
| 5.01mm to 9.99mm | 971806130 | \$192.00 | 971806230 | \$254.00 |
| 10.00mm to 13.98mm | 971608130 | \$148.00 | 971608230 | \$198.00 |
| 10.01mm to 13.99mm | 971808130 | \$148.00 | 971808230 | \$198.00 |
| 14.00mm to 16.48mm | 971610130 | \$126.00 | 971610230 | \$170.00 |
| 14.01mm to 16.49mm | 971810130 | \$126.00 | 971810230 | \$170.00 |
| 16.50mm to 18.98mm | 971612130 | \$126.00 | 971612230 | \$170.00 |
| 16.51mm to 18.99mm | 971812130 | \$126.00 | 971812230 | \$170.00 |
| 19.00mm to 20.98mm | 971614130 | \$100.00 | 971614230 | \$132.00 |
| 19.01mm to 20.99mm | 971814130 | \$100.00 | 971814230 | \$132.00 |
| 21.00mm to 22.48mm | 971616130 | \$78.00 | 971616230 | \$104.00 |
| 21.01mm to 22.49mm | 971816130 | \$78.00 | 971816230 | \$104.00 |
| 22.50mm to 23.98mm | 971618130 | \$78.00 | 971618230 | \$104.00 |
| 22.51mm to 23.99mm | 971818130 | \$78.00 | 971818230 | \$104.00 |
| 24.00mm to 25.48mm | 971620130 | \$78.00 | 971620230 | \$104.00 |
| 24.01mm to 25.49mm | 971820130 | \$78.00 | 971820230 | \$104.00 |
| 0.20mm to 13.98mm | 971622130 | \$512.00 | 971622230 | \$676.00 |
| 0.21mm to 13.99mm | 971822130 | \$512.00 | 971822230 | \$676.00 |
| 0.20mm to 18.98mm | 971624130 | \$770.00 | 971624230 | \$1,028.00 |
| 0.21mm to 18.99mm | 971824130 | \$770.00 | 971824230 | \$1,028.00 |
| 0.20mm to 22.48mm | 971626130 | \$936.00 | 971626230 | \$1,232.00 |
| 0.21mm to 22.49mm | 971826130 | \$936.00 | 971826230 | \$1,232.00 |
| 0.20mm to 25.48mm | 971628130 | \$1,090.00 | 971628230 | \$1,452.00 |
| 0.21mm to 25.49mm | 971828130 | \$1,090.00 | 971828230 | \$1,452.00 |
| 1.30mm to 16.48mm | 971630130 | \$594.00 | 971630230 | \$786.00 |
| 1.31mm to 16.49mm | 971830130 | \$594.00 | 971830230 | \$786.00 |
| 1.30mm to 20.98mm | 971632130 | \$826.00 | 971632230 | \$1,090.00 |
| 1.31mm to 20.99mm | 971832130 | \$826.00 | 971832230 | \$1,090.00 |
| 1.30mm to 23.98mm | 971634130 | \$892.00 | 971634230 | \$1,166.00 |
| 1.31mm to 23.99mm | 971834130 | \$892.00 | 971834230 | \$1,166.00 |
| 1.30mm ot 25.48mm | 971636130 | \$968.00 | 971636230 | \$1,270.00 |
| 1.31mm ot 25.49mm | 971836130 | \$968.00 | 971836230 | \$1,270.00 |



Cylindrical Certifications

VERMONT GAGE CALIBRATIONS

Vermont Gage is proud to offer ISO 17025 A2LA accredited certifications and non-accredited certifications for Cylindrical fixed limit gages. Our calibration lab meets or exceeds the dimensional, humidity and temperature requirements per ISO 17025 and ANSI/NCSS Z540-1. We encourage you to visit the A2LA website to view the scope of our accreditations for both of our labs



Vermont Gage
10 Precision Lane
Swanton, Vermont 05488



Certificate of Accredited Calibration

| | |
|---|--|
| Customer: XYZ Company Year Street Year Town, Year State, USA | For Information Contact: Vermont Gage PO Box 142, Swanton, VT 05488 Tel: 800-421-0814 Email: info@vermontgage.com |
| Certification ID: 121456 Customer PO#: Sample 1 Re-Cal Date: Gage Condition: New | Date of Calibration: 11/21/11 Control #: 121456 Unit of Measure: Inch Specification Defined From: ASME B89.1.9-1998 |
| Gage Description: 1.01, XX GAUNGOO 1RD OCK, ASST FOR, AUC, 1.0100, 1.0100 | |
| Comments: | PS Deviation (Out of Tolerance) |
| Specified Size | Actual Reading |
| Tolerance | 0.000 |
| Class: XX | 0.000 |
| Go Gage 1.01000 | Front 1.01000 1.01000 |
| | Center 1.01000 1.01000 |
| | Back 1.01000 1.01000 |
| No Go Gage 1.01000 | Front 1.01000 1.01000 |
| | Center 1.01000 1.01000 |
| | Back 1.01000 1.01000 |

Note: Measurements taken at center and 1/4" from end of top and bottom surfaces only. The "N" digit reading is taken through the axis of the size marked and represents linear of gage.

Calibration Procedure ID: QP-54.7 E-SMC-015 Lab 100 Measurement Uncertainty: 16 Micro inches

This is a copy of the original certificate. The measurement provided is traceable through an unbroken chain of calibrations to SI units through NIST. This laboratory is accredited to ISO 17025:2005 and ANSI/NCSS Z540-1-1994 by A2LA. This laboratory complies with ISO 10012:2003 and calibration procedures comply with the standard stated above. Acceptance decision decisions are based on Table 1 of the stated standard. Measurement of uncertainty is not available for this device.

Temperature: 68.0°F and relative humidity: 50%.

Expanded uncertainty (approx) at 95% confidence level, using a coverage of K=2.

The stated calibration results have been determined to be in accordance with the laboratory terms of accreditation, unless otherwise stated in the report. The calibration items are in no way approved or endorsed by A2LA.

This certificate is neither a contract nor a product representation. The manufacturer's responsibility due to any defects or inaccuracies in any page or in the certificate, shall in no event be less than whatever stated the purchase or price of the pertinent page(s).

Inspected by: _____
Inspector: _____

The certificate shall not be reproduced except in full, without written approval of Vermont Gage.

Accredited ISO 17025:2005

QUALITY POLICY FOR CALIBRATION LAB

The calibration lab is committed to achieving customer satisfaction by implementing a quality system compliant to the ISO 17025 standard. Through its quality system, the lab intends to provide accurate calibrations, timely deliveries, and efficient customer services.

This policy is implemented at Vermont Gage's Swanton, Vermont facility. The lab provides calibrations for fixed limit gages. This includes product produced at this facility, purchased gages, as well as, calibrations of used gages supplied by our customers.

All laboratory personnel, including management and technicians, are required to familiarize themselves with the quality and operational procedures generated by compliance with the ISO 17025 standard.



Certificate #2514.01

To view our Scope of Accreditation, go to:
<http://www.a2la.org/scopepdf/2514-01.pdf>

Cylindrical Certifications

PLAIN PLUG GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|-------------------|---------------------|---------------------|---------|----------------------|---------|--|
| .0040" to .0100" | Calibration | 973011100 | \$12.00 | 973011200 | \$18.00 | 0° Front, Center, Back |
| | Accredited | 973011110 | \$22.00 | 973011210 | \$36.00 | 0° Front, Center, Back 90° Front, Center, Back |
| .0101" to 6.0000" | Calibration | 973011120 | \$10.00 | 973011220 | \$16.00 | 0° Front, Center, Back |
| | Accredited | 973011130 | \$20.00 | 973011230 | \$34.00 | 0° Front, Center, Back 90° Front, Center, Back |

PLAIN RING GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|---------------------|---------------------|---------------------|---------|----------------------|---------|--|
| .0600" to 2.0000" | Calibration | 973511120 | \$10.00 | 973511220 | \$16.00 | 0° Front, Center, Back |
| | Accredited | 973511130 | \$20.00 | 973511230 | \$34.00 | 0° Front, Center, Back 90° Front, Center, Back |
| 2.0001" to 6.0000" | Calibration | 973512120 | \$12.00 | 973512220 | \$18.00 | 0° Front, Center, Back |
| | Accredited | 973512130 | \$22.00 | 973512230 | \$36.00 | 0° Front, Center, Back 90° Front, Center, Back |
| 6.0001" to 12.2600" | Calibration | 973513130 | \$15.00 | 973513230 | \$22.00 | 0° Front, Center, Back 90° Front, Center, Back |

MASTER SETTING DISCS

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|--------------------|---------------------|---------------------|---------|----------------------|---------|--|
| .1500" to 2.0000" | Calibration | 974011120 | \$10.00 | 974011220 | \$16.00 | 0° Front, Center, Back |
| | Accredited | 974011130 | \$20.00 | 974011230 | \$34.00 | 0° Front, Center, Back 90° Front, Center, Back |
| 2.0001" to 6.0000" | Calibration | 974012120 | \$12.00 | 974012220 | \$18.00 | 0° Front, Center, Back |
| | Accredited | 974012130 | \$22.00 | 974012230 | \$36.00 | 0° Front, Center, Back 90° Front, Center, Back |

PROGRESSIVE & STEP GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|-------------------|---------------------|---------------------|---------|----------------------|---------|--|
| .1050" to 4.5100" | Calibration | 974211120 | \$20.00 | 974211220 | \$30.00 | 0° Front, Center, Back |
| | Accredited | 974211130 | \$40.00 | 974211230 | \$50.00 | 0° Front, Center, Back 90° Front, Center, Back |

Pricing is calculated for each gage member.

Readings for one (1) assembly are printed on one (1) certificate.

Cylindrical gages are calibrated at 10 Precision Lane, Swanton, VT 05488

Thread Certifications

VERMONT GAGE CALIBRATIONS

Vermont Gage is proud to offer ISO 17025 A2LA accredited certifications and non-accredited certifications for Threaded and Hexagon fixed limit gages. Our calibration lab meets or exceeds the dimensional, humidity and temperature requirements per ISO 17025 and ANSI/NCSL Z540-1. We encourage you to visit the A2LA website to view the scope of our accreditations for our labs

Certificate of Accredited Calibration

Customer: XYZ Company
XYZ Company
 Your Street
 Your Town, Your State, USA

For Information Contact:
 Vermont Gage
 P.O. Box 204, Swanton, VT 05488
 Tel: 800-421-0014
 Email: info@vtgage.com

Certificate ID: 1234567
Customer P/N: 12345678
Re-Cal Date: None
Gage Condition: New

Date of Calibration: 03/20/13
Control #: 1234567
Unit of Measure: Inch
Specification Defined From: ASME B1.2-2003

Gage Description: 1/4-20 UN-2B Tap Die Assembly
Comments: 177 (Number Out of Tolerance)

| Description | Go Member | | No-Go Member | |
|------------------------|-----------------|--------|-----------------|--------|
| | Exceeded | Actual | Exceeded | Actual |
| Pitch Diameter (Front) | 2075-0003 | 0.2078 | 2225-0003 | 0.2224 |
| Pitch Diameter (Jaw) | 2175-0003 | 0.2174 | 2275-0003 | 0.2274 |
| Pitch Diameter (Back) | 2175-0003 | 0.2172 | 2275-0003 | 0.2223 |
| Major Diameter (Front) | 2500-0005 | 0.2503 | 2440-0007 | 0.2446 |
| Major Diameter (Back) | 2500-0005 | 0.2504 | 2440-0007 | 0.244 |
| Lead Length | 0.0016 ± 0.0003 | 0.0016 | 0.0016 ± 0.0003 | 0.0016 |
| Flank Angle (Leading) | MPP ± 0.1° | 0.11° | MPP ± 0.1° | 0.1° |
| Flank Angle (Trailing) | MPP ± 0.1° | 0.1° | MPP ± 0.1° | 0.1° |

Reference Standards Used:

| Go (Gage Block) | Serial # | Calibrated | Unc. | Exp. |
|-----------------|-------------------------------|------------|---------|------|
| Major Diameter | 8233 Mikron-Block Z101E-4 | 0.00005 | QCP-001 | |
| Pitch Diameter | 023 Mikron-Block Z101E-4 | 0.00005 | QCP-002 | |
| Lead | Zona Comparison Model Z100010 | 0.00130 | QCP-004 | |
| Flank Angles | Zona Comparison Model Z100010 | 0.1° | QCP-005 | |

This is to certify that the gage described herein has been calibrated and the measurements provided are traceable through an unbroken chain of calibrations to SI units through NIST. This laboratory is accredited to ISO 17025:2005 and ANSI/NCCL Z540.1-1994 by A2LA. This laboratory complies with ISO 10012:2003.
 Temperature of calibration is 20 °C and relative humidity is $\le 50\%$. Expanded uncertainty expressed at 95% confidence level, using a coverage of K=2. The stated calibration results have been determined to be in accordance with the laboratory terms of accreditation, unless otherwise noted in this report. The additional terms are in no way approved or endorsed by A2LA. This certificate is neither a contract nor a contractual representation. The manufacturer's responsibility due to any defects or inaccuracies in any gage or in the certificate, shall in no event be for any cause whatsoever, exceed the purchase price of the pertinent gage(s).

Certifier: _____ **Inspector:** _____

This certificate shall not be reproduced except in full, without written approval of Vermont Thread Gage, LLC.

Accredited ISO 17025:2005

QUALITY POLICY FOR CALIBRATION LAB

The calibration lab of Vermont Thread Gage, LLC. is committed to achieving customer satisfaction by providing accurate calibrations, timely deliveries, and efficient customer services to the highest standards of quality. This is achieved by implementing and maintaining a quality system in compliance with the ISO 17025 standard, by maintaining good professional practices at all times and by continual improvement of this system.

In order to fulfill our customer's needs, top management shall assure that these needs are determined and converted into requirements, and all laboratory personnel, including management and technicians, shall familiarize themselves with the quality and operational procedures and shall implement said policies and procedures in their work.

This policy is implemented at VTGs Franklin, KY facility. The lab provides calibrations for product produced at this facility, as well as calibrations for gages provided by commercial customers.



Certificate #3821.01

To view our Scope of Accreditation, go to:
<http://www.a2la.org/scopepdf/3821-01.pdf>

Thread Certifications

STRAIGHT THREAD PLUG GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|---------------------|---------------------|---------------------|---------|----------------------|---------|------------------------------------|
| #0 to 1.5000" | Calibration | 974511120 | \$15.00 | 974511220 | \$25.00 | 2 OD, 3 PD |
| | Accredited | 974511130 | \$25.00 | 974511230 | \$45.00 | 2 OD, 3 PD, 1 Lead, 2 Flank Angles |
| 1.5001" to 4.0000" | Calibration | 974511140 | \$17.00 | 974511240 | \$27.00 | 2 OD, 3 PD |
| | Accredited | 974511150 | \$30.00 | 974511250 | \$50.00 | 2 OD, 3 PD, 1 Lead, 2 Flank Angles |
| 4.0001" to 12.0000" | Calibration | 974511160 | \$22.00 | 974511260 | \$33.00 | 2 OD, 3 PD |
| | Accredited | 974511170 | \$33.00 | 974511270 | \$58.00 | 2 OD, 3 PD, 1 Lead, 2 Flank Angles |

THREAD RING GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|-----------------------------|---------------------|---------------------|---------|----------------------|---------|------------------------------|
| #0 - 1.5000" (Standard) | Calibration | 975511120 | \$15.00 | 975511220 | \$27.00 | PD as Found*, PD as Left, ID |
| | Accredited | 975511130 | \$25.00 | 975511230 | \$45.00 | |
| #0 - 1.5000" (non-Standard) | Calibration | 975511140 | \$17.00 | 975511240 | \$35.00 | PD as Found*, PD as Left, ID |
| | Accredited | 975511150 | \$32.00 | 975511250 | \$62.00 | |
| 1.50001" to 4.0000" | Calibration | 975511160 | \$22.00 | 975511260 | \$38.00 | PD as Found*, PD as Left, ID |
| | Accredited | 975511170 | \$42.00 | 975511270 | \$72.00 | |
| 4.0001" to 12.0000" | Calibration | 975511180 | \$32.00 | 975511280 | \$42.00 | PD as Found*, PD as Left, ID |
| | Accredited | 975511190 | \$52.00 | 975511290 | \$85.00 | |

TAPERED PIPE THREAD PLUG GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|--------------|---------------------|---------------------|---------|----------------------|---------|--|
| 1/16" to 2" | Calibration | 976011120 | \$28.00 | 976011220 | \$38.00 | OD, PD, Taper, Step, Length. |
| | Accredited | 976011130 | \$42.00 | 976011230 | \$52.00 | OD, PD, Lead, 2 Flank Angles, Taper, Step Length |
| 2 1/2" to 6" | Calibration | 976011140 | \$32.00 | 976011240 | \$42.00 | OD, PD, Taper, Step, Length. |
| | Accredited | 976011150 | \$46.00 | 976011250 | \$61.00 | OD, PD, Lead, 2 Flank Angles, Taper, Step Length |

TAPERED PIPE THREAD RING GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|--------------|---------------------|---------------------|---------|----------------------|---------|----------------------------------|
| 1/16" to 2" | Calibration | 976511120 | \$28.00 | 976511220 | \$53.00 | PD Standoff, ID Standoff, Length |
| | Accredited | 976511130 | \$42.00 | 976511230 | \$67.00 | PD Standoff, ID Standoff, Length |
| 2 1/2" to 6" | Calibration | 976511140 | \$32.00 | 976511240 | \$57.00 | PD Standoff, ID Standoff, Length |
| | Accredited | 976511150 | \$46.00 | 976511250 | \$70.00 | PD Standoff, ID Standoff, Length |

MEASURING WIRES - GEAR WIRES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|-------|---------------------|---------------------|---------|----------------------|---------|--------------------------------|
| All | Calibration | 975011130 | \$24.00 | 975011230 | \$36.00 | Average Ø, Constant (60° Only) |

HEX GAGES

| Range | Type of Certificate | Order No. New Gages | Price | Order No. Used Gages | Price | Number of Readings |
|-------------------|---------------------|---------------------|---------|----------------------|---------|--|
| .0280" to 3.0000" | Calibration | 974411120 | \$20.00 | 974411220 | \$32.00 | Based on Diameter, Length, and Style. Please contact customer service for more information |
| | Accredited | 974411130 | \$40.00 | 974411230 | \$68.00 | |

Pricing is calculated for each individual gage member.
 Readings for one (1) assembly are printed on one (1) certificate.
 Threaded gages are calibrated at 564 Reasonover Drive, Franklin, KY 42134

Measurement Conflict Resolution



VERMONT GAGE HAS ADOPTED THE MEASUREMENT DISPUTE RESOLUTION METHODS ENDORSED BY THE AMTMA.

"Disputes over measurements can be costly for both parties to resolve and may hinder ongoing relations between suppliers and users of gages and instruments. Often it is simpler for both parties to agree to accept an average value of their readings as the final 'size' or the point at which their readings plus measurements uncertainties overlap.

The obvious way to avoid such problems is to agree beforehand on a method that will be used to resolve them if they arise. Often, the degree of separation between the readings dictate the best approach to take. Where the uncertainty of each party is significantly different, the party with the lowest uncertainty in the calibration would be considered more reliable.

The AMTMA offers the following methods as options you can choose from. If the Referee Method fails to bring a resolution, then the Universal Standard Method should be used due to the fact it is technically based and internationally accepted by metrologists in all disciplines."

THE REFEREE METHOD

The two parties agree on a third party to provide a referee measurement that it is agreed will be considered as the actual value. An alternative on this is where the reading by either party that is closest to that provided by the referee is considered the acceptable value.

Other variations of this method include averaging the readings of three or more laboratories and may also include the readings produced by the parties to the dispute.

Unless otherwise agreed to, the cost of using outside laboratories in this method are paid by the losing party.

THE UNIVERSAL STANDARD METHOD

National and international standards agencies have produced methods of resolving measurement disputes that focus on the uncertainty budgets of those that have produced the measurements. The advantage of this method is that its technical base tends to remove personalities from the equation and may indicate that neither party to a dispute has the capability required to resolve it.

Using this method, the onus of proving a measurement falls on the party that has questioned the results of calibration. If requested, this party must provide a copy of their uncertainty budget for the measurement to the other party for review. Budgets from both parties should be compared. Such a review should focus on seeking agreement between both parties respecting each element included in the budget since it will rarely, if ever, be all right or all wrong. The mathematics should take care of the rest. There may be cases where one or more elements have not been included in the budget and when they are, the outcome changes significantly.

In the event one or more assumptions in the budget cannot be resolved, a third party can be asked to provide an opinion on them."

Taken from the AMTMA "White Paper on Resolving Conflict Disputes". For more information on AMTMA, visit www.amtma.com.

Depth Notches & Pressure Relief Flats

DEPTH NOTCHES

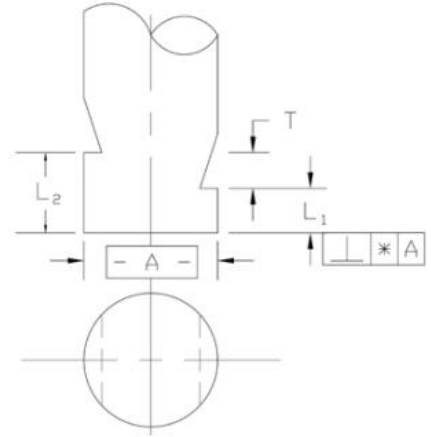
Gage hole diameter and depth.

Depth notches can be added to reversible cylindrical style gages to gage hole depth as well as diameter. Length tolerances from .0005". Available on plug gage sizes .060" diameter and larger.

| Dimensions | |
|------------|------------------|
| A | Gage Diameter |
| L1 | Go Depth Notch |
| L2 | NoGo Depth Notch |
| T | Depth Tolerance |

| Range Notch Tolerance | Range Member Length | Price Go Depth Notch | Price Go/NoGo Depth Notches |
|-----------------------|---------------------|----------------------|-----------------------------|
| .0005" to .0010" | Up to 2.0000" | Add \$30.00 | Add \$55.00 |
| .0005" to .0010" | 2.0001" to 4.0000" | Add \$42.50 | Add \$75.00 |
| .0005" to .0010" | 4.0001" to 6.0000" | Add \$55.00 | Add \$95.00 |
| .0005" to .0010" | 6.0001"-11.5000" | Add \$70.00 | Add \$120.00 |
| .001" and over | Up to 2.0000" | Add \$25.00 | Add \$45.00 |
| .001" and over | 2.0001" to 4.0000" | Add \$35.00 | Add \$65.00 |
| .001" and over | 4.0001" to 6.0000" | Add \$45.00 | Add \$80.00 |
| .001" and over | 6.0001"-11.5000" | Add \$55.00 | Add \$100.00 |

Not available in Carbide.



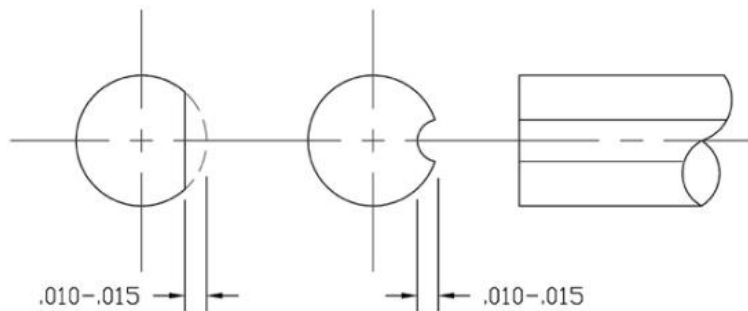
PRESSURE RELIEF FLATS

Allows air or fluid to escape.

Pressure relief flats can be added to reversible cylindrical style gages to allow air or fluid to escape when gaging blind holes. Depth of flat is .010" to .015".

| Price Gage Length up to 2" | Price Gage Length up to 4" | Price Gage Length up to 6" | Price Gage Length up to 12" |
|----------------------------|----------------------------|----------------------------|-----------------------------|
| \$20.00 | \$28.00 | \$35.00 | \$45.00 |

Not available in Carbide. Excludes XX tolerance.



Gage Fact Sheet

What are Gages used for?

Fixed limit gages are primarily used to check dimensions and geometries; plug gages check internal and ring gages external dimensions and geometries. They effectively ensure that a part being measured is within its designed tolerance limits. Fixed limit gages are highly accurate, economical and easy to use.

Principles of Go/NoGo Gaging

To use as a "Go/NoGo" functional check, try and fit both the "Go" and "NoGo" gages into or onto a part being measured. The measured part passes if the "Go" gage fits and the "NoGo" doesn't, otherwise the part fails. A "Go/NoGo" check is strictly a pass/fail test. The actual part size is never measured.

Types of Fixed Limit Gages

Plug gages are available in two types, plain cylindrical and thread, and in several popular styles: reversible, taperlock and trilock. Style is usually determined by the size of the gage. Ring gages are also available as plain cylindrical and thread type gages.

Wear Resistance and Tolerance

Gages are available in tool steel, Black Guard™, chrome plate, and carbide. Chrome plate and carbide are harder and therefore provide additional wear resistance. A choice of tolerance is also available. See chart for explanation of Gagemaker's tolerances.

Calculate Gage Tolerance

Normal practice for determining gage tolerance is to allow 10% of product tolerance to be divided between the "Go" and "NoGo"

GAGEMAKER'S TOLERANCE CHART (ASME B89.1.5)

| Diameter Range | XXX | XX | X | Y | Z | ZZ |
|---------------------|----------|----------|----------|----------|----------|----------|
| Above - Including | | | | | | |
| Inch | | | | | | |
| .010" - .825" | .000010" | .000020" | .000040" | .000070" | .0001" | .0002" |
| .825" - 1.510" | .000015" | .000030" | .000060" | .000090" | .00012" | .00024" |
| 1.510" - 2.510" | .000020" | .000040" | .000080" | .00012" | .00016" | .00032" |
| 2.510" - 4.510" | .000025" | .000050" | .0001" | .00015" | .0002" | .0004" |
| 4.510" - 6.510" | .000033" | .000065" | .00013" | .00019" | .00025" | .0005" |
| 6.510" - 9.010" | .000040" | .000080" | .00016" | .00024" | .00032" | .00064" |
| 9.010" - 12.010" | .000050" | .0001" | .0002" | .0003" | .0004" | .0008" |
| Metric | | | | | | |
| .254mm - 20.96mm | .00025mm | .00051mm | .00102mm | .00178mm | .00254mm | .00508mm |
| 20.96mm - 38.35mm | .00038mm | .00076mm | .00152mm | .00229mm | .00305mm | .00610mm |
| 38.35mm - 63.75mm | .00051mm | .00102mm | .00203mm | .00305mm | .00406mm | .00813mm |
| 63.75mm - 114.55mm | .00064mm | .00127mm | .00254mm | .00381mm | .00508mm | .01016mm |
| 114.55mm - 165.35mm | .00084mm | .00165mm | .00330mm | .00483mm | .00635mm | .01270mm |
| 165.35mm - 228.85mm | .00102mm | .00203mm | .00406mm | .00610mm | .00813mm | .01626mm |
| 228.85mm - 305.05mm | .00127mm | .00254mm | .00508mm | .00762mm | .01016mm | .02032mm |

gages. For plug gages "Go" is normally a plus tolerance and "NoGo" a minus tolerance. For ring gages the opposite is true; "Go" is normally a minus tolerance and "NoGo" a plus tolerance.

Using this practice as a guideline, gage tolerance is always included in the part tolerance and accounts for up to 10%. This means that 10% of good product could potentially fail the inspection but that no bad product would ever pass!

Care and Use of Gages

- 1.) Dimensions to be gaged must be cleaned and free from burrs to prevent gaging interference.
- 2.) Gage should be turned slowly into or onto the part being checked. The fit should be snug but not forced. Air flats on a "Go" gage can facilitate the inspection of blind holes where air pressure is a problem.
- 3.) Temperature of the gage and the part should be the same. This is because of the effects of thermal

expansion on material. The normal temperature at which gages are calibrated is 68 degrees Fahrenheit. This is therefore the best temperature at which both part and gage should be when inspected. This effectively eliminates any error due to thermal expansion.

- 4.) Gages should be protected from exposure to excessive heat, moisture, and corrosive chemicals. After use, gages should be cleaned and then coated with a thin-film rust preventative and stored properly.
- 5.) Gages should be periodically calibrated to ensure accuracy. Gages and "Go" gages in particular, will wear with normal use and require recalibration. Frequency of calibration is dependent on such factors as frequency of use, part abrasiveness, tolerance, and applicable quality procedures. All gages should be monitored and maintained accordingly.

QUALITY YOU DESERVE

VERMONT GAGE CUSTOM SETS

- Be more efficient with Vermont Gage Custom Sets.
- Class X over under sets on demand!
- Store your Taperlocks, Trilocks, Rings, and Threads!
- Closed cell foam ensures a tight fit and safe travel.
- Perfect for reoccurring jobs.
- Buy only the gages you need.
- Personalize your set with laser markings.
- Convenience and precision that meet your needs.
- Boxes available in two sizes.
- Customize your set for quick access to the gages you need.

See page 10-11 for more information.



Call **1.800.421.0914** to order

www.vermontgage.com



**Vermont
Gage**



Vermont Gage

A Division of Vermont Precision Tools, Inc.



Main Manufacturing Facility
10 Precision Lane
Swanton, VT 05488

Threads Manufacturing Facility
Vermont Thread Gage, LLC
Franklin, KY 42135

p: 800.421.0914 f: 802.868.7180 e: sales@vermontgage.com
www.vermontgage.com



CATALOG # 961002160